

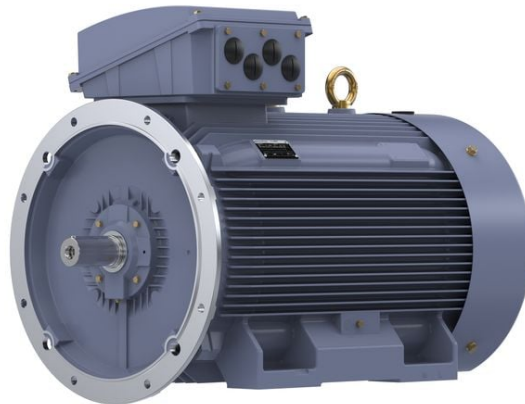
PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: TCA2003A1131GAC010

Catalog No: TCA2003A1131GAC010

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 355M Frame, TEFC



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Nameplate Specifications

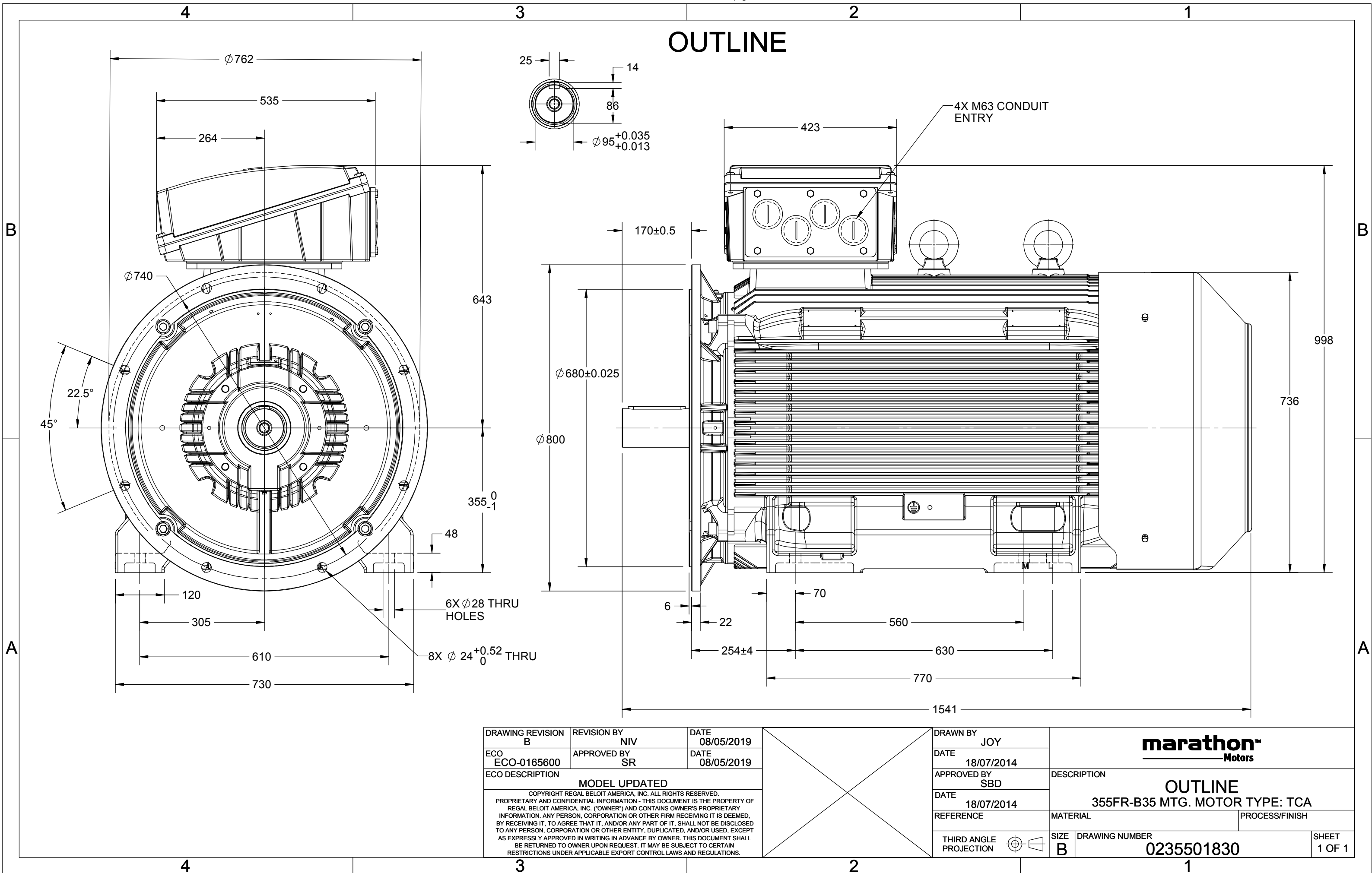
Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	400 V
Current	354.5 A	Speed	991 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.85
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Efficiency Class	IE3		

Technical Specifications

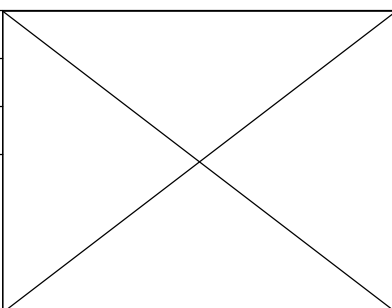
Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Top		
Outline Drawing	0235501830	Connection Drawing	8442000085

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OUTLINE



DRAWING REVISION B	REVISION BY NIV	DATE 08/05/2019
ECO ECO-0165600	APPROVED BY SR	DATE 08/05/2019
ECO DESCRIPTION MODEL UPDATED		
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DRAWN BY JOY	marathon™ Motors		
DATE 18/07/2014			
APPROVED BY SBD	DESCRIPTION OUTLINE		
DATE 18/07/2014	355FR-B35 MTG. MOTOR TYPE: TCA		
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0235501830	SHEET 1 OF 1

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DRAWING REVISION A	REVISION BY SN	DATE 13/01/2017
ECO ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY SN		Regal Beloit America, Inc.		
	DATE 16/12/2016				
	APPROVED BY SBD		DESCRIPTION CONN DIAGRAM-NAMEPLATE		
	DATE 16/12/2016				
	REFERENCE		MATERIAL		PROCESS/FINISH
	THIRD ANGLE PROJECTION		SIZE A	DRAWING NUMBER 8442000085	SHEET 1 OF 1

Model No. TCA2003A1131GAC010

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I_A/I_N [pu]	T_A/T_N [pu]	T_K/T_N [pu]
									5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
400	Δ	50	200	270	354.5	991	1941.2	IE3	-	95.8	95.8	95.9	0.85	0.82	0.73	6	1.9	2.5

Motor type	TCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B35
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	355M	Motor weight - approx.	1769 kg
Duty	S1	Gross weight - approx.	1814 kg
Voltage variation *	± 10%	Motor inertia	9.9148 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.8 mm/s
Design	N	Noise level (1meter distance from motor)	70 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [Class B] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6322 C3 / 6322 C3	Terminal box position	TOP
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 300mm ² /4 x M63 x 1.5
Type of grease	CHEVRON SRI-2 or Equivalent	Auxiliary terminal box	NA

 I_A/I_N - Locked Rotor Current / Rated Current

 T_K/T_N - Breakdown Torque / Rated Torque

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

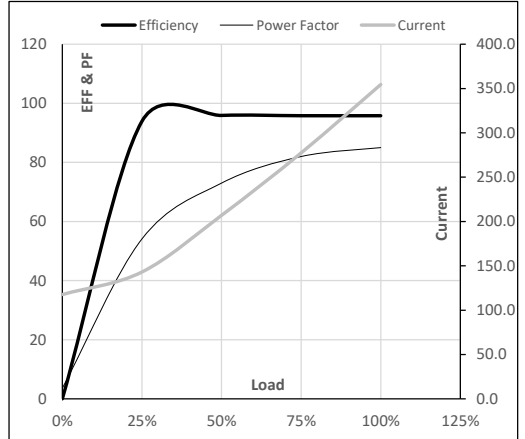
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

Model No. TCA2003A1131GAC010

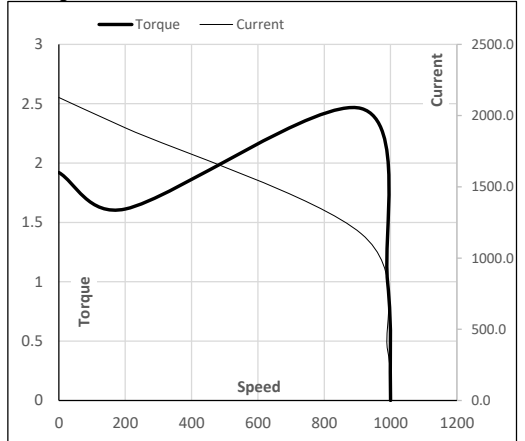
Enclosure	U (V)	Δ / Y Conn	f (Hz)	P (kW)	P (hp)	I (A)	n (RPM)	T (kgm)	T (Nm)	IE Class	Amb [°C]	Duty	Elevation (m)	Inertia (kg-m ²)	Weight (kg)
TEFC	400	Δ	50	200	270.0	354.5	991	197.95	1941.20	IE3	40	S1	1000	9.9148	1769

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	117.6	143.0	206.9	277.4	354.5	
Torque	Nm	0.0	481.8	965.8	1452.1	1941.2	
Speed	r/min	1000	998	996	993	991	
Efficiency	%	0.0	93.9	95.9	95.8	95.8	
Power Factor	%	3.6	54.1	73.0	82.0	85.0	

Performance vs Load Chart

Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	200	912	991	1000
Current	A	2127.0	1914.3	1170.7	354.5	117.6
Torque	pu	1.9	1.6	2.5	1	0

Starting Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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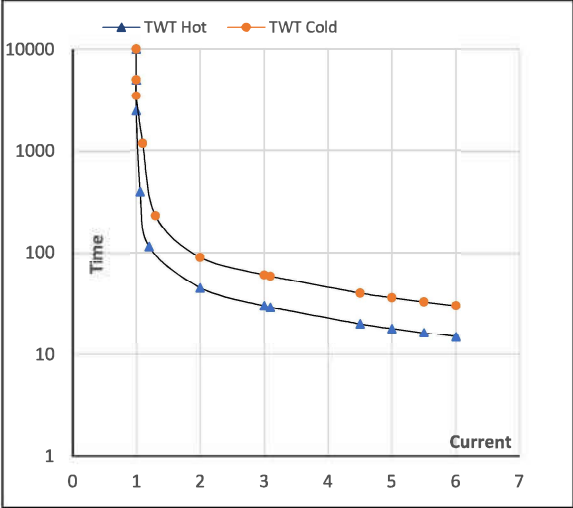
Model No. TCA2003A1131GAC010

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	400	Δ	50	200	270.0	354.5	991	197.95	1941.20	IE3	40	S1	1000	9.9148	1769

Motor Speed Torque Data

Load	FL	I ₁	I ₂	I ₃	I ₄	I ₅	LR
TWT Hot	s 10000	45	30	25	18	16	15
TWT Cold	s 10000	90	60	45	36	33	30
Current	pu 1	2	3	4	5	5.5	6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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