# PRODUCT INFORMATION PACKET



Model No: TCA2002AF121GAC010 Catalog No: TCA2002AF121GAC010

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 315L Frame, TEFC



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# Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	380 V
Current	355.7 A	Speed	1488 rpm
Service Factor	1	Phase	3
Efficiency	96 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	315L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6319	Opp Drive End Bearing Size	6319
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1317 mm	Frame Length	840 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0231500897

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







### Model No. TCA2002AF121GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	%	6 EFF a	t load	t	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	200	270	355.65	1488	1292.2	IE3	-	96	96	95.8	0.89	0.86	0.79	6.9	2.2	3.0

Motor type		
wiotor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	315L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	e) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6319 C3 / 6319 C3	
Lubrication method	Regreasable	
Type of grease C	HEVRON SRI-2 or Equivalent	
Zone classification Gas group Temperature class Rotor type Bearing type DE / NDE bearing Lubrication method	NA NA NA Aluminum Die cast Anti-friction ball 6319 C3 / 6319 C3 Regreasable	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	1236	kg
Gross weight - approx.	1281	kg
Motor inertia	5.0623	kgm <sup>2</sup>
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level ( 1meter distance from me	otor) 69	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 240mm²/2 x M63 x 1.5	
Auxiliary terminal box	NA	

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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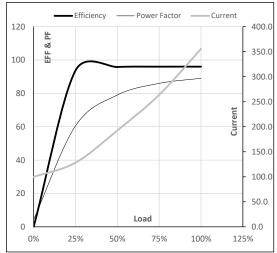
### Model No. TCA2002AF121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	200	270.0	355.7	1488	131.77	1292.23	IE3	40	S1	1000	5.0623	1236

### Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	99.7	128.2	192.6	263.7	355.7	
Torque	Nm	0.0	321.1	643.4	967.1	1292.2	
Speed	r/min	1500	1497	1494	1491	1488	
Efficiency	%	0.0	93.7	95.8	96.0	96.0	
Power Factor	%	4.4	60.5	79.0	86.0	89.0	

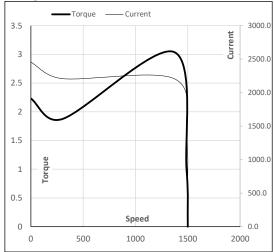
#### **Performance vs Load Chart**



### **Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	300	1369	1488	1500	
Current	Α	2454.0	2208.6	1364.7	355.7	99.7	
Torque	pu	2.2	1.9	3.0	1	0	

### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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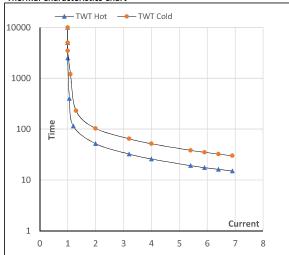
### Model No. TCA2002AF121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	ΙE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	200	270.0	355.7	1488	131.77	1292.23	IE3	40	S1	1000	5.0623	1236

### **Motor Speed Torque Data**

Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	52	36	26	22	18	15
TWT Cold	s	10000	104	70	52	41	36	30
Current	pu	1	2	3	4	5	5.5	6.9

### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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