PRODUCT INFORMATION PACKET



Model No: TCA1P13A3133GACD01 Catalog No: TCA1P13A3133GACD01

Cast Iron Motor, 1.50 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 90L Frame, TEFC



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Nameplate Specifications

| Phase | 3 | Output HP | 1.50 Hp |
|------------------------|---------------|----------------------------|-----------------------------|
| Output KW | 1.1 kW | Voltage | 415 V |
| Speed | 935 rpm | Service Factor | 1 |
| Frame | 90L | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Efficiency | 81 % |
| Ambient Temperature | 50 °C | Frequency | 50 Hz |
| Current | 2.6 A | Power Factor | 0.73 |
| Duty | S1 | Insulation Class | F |
| Drive End Bearing Size | 6205 | Opp Drive End Bearing Size | 6205 |
| UL | No | CSA | No |
| CE | Yes | IP Code | 55 |
| Number of Speeds | 1 | Efficiency Class | IE3 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 6 | Rotation | Bi-Directional |
| Mounting | B35 | Motor Orientation | Horizontal |
| Drive End Bearing | 2z-C3 | Opp Drive End Bearing | 2z-C3 |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 332 mm | Frame Length | 153 mm |
| Shaft Diameter | 24 mm | Shaft Extension | 50 mm |
| Assembly/Box Mounting | R Side | | |
| Connection Drawing | 8442000085 | | |

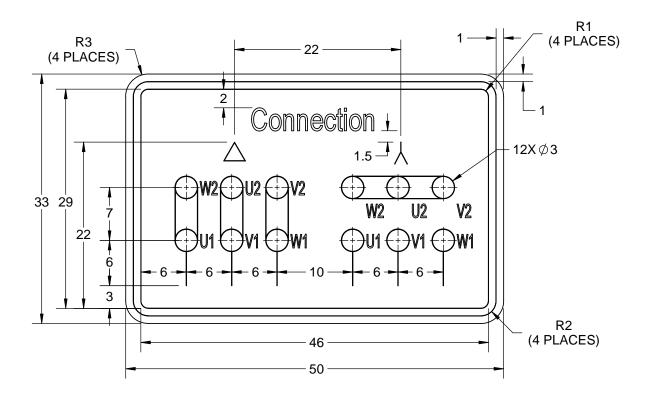
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| DRAWING REVISION A | REVISION BY SN | DATE 13/01/2017 |
|--------------------|--------------------|--------------------|
| ECO-0116390 | APPROVED BY SBD | DATE 13/01/2017 |
| ECO DESCRIPTION | | |

NEW DRAWING RELEASE

| GEOMENTRIC TOLERANCE | | | | | | | | | | |
|----------------------|---------|------|--|--|--|--|--|--|--|--|
| | >0~6 | ±0.1 | | | | | | | | |
| LINEAR DIM | >6~30 | ±0.2 | | | | | | | | |
| | >30~120 | ±0.3 | | | | | | | | |



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017





TerraMAX[®]

Model No. TCA1P13A3133GACD01

| U | Δ/Υ | f | Р | Р | I | n | Т | IE | % EFF at load | | | IE % EFF at load PF at load | | | | ad | I _A /I _N | T _A /T _N | T_K/T_N |
|-----|------|------|------|------|-----|-------|-------|-------|---------------|----|-------|-----------------------------|------|-------|-------|------|--------------------------------|--------------------------------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] | |
| 415 | Υ | 50 | 1.1 | 1.5 | 2.6 | 935 | 11.43 | IE3 | - | 81 | 81 | 77.8 | 0.73 | 0.62 | 0.46 | 4.7 | 2.6 | 2.7 | |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |

| Motor type | TCA | |
|----------------------------------|----------------------------|-------|
| Enclosure | TEFC | |
| Frame Material | Cast Iron | |
| Frame size | 90L | |
| Duty | S1 | |
| Voltage variation * | ± 10% | |
| Frequency variation * | ± 5% | |
| Combined variation * | 10% | |
| Design | N | |
| Service factor | 1.0 | |
| Insulation class | F | |
| Ambient temperature | -20 to +50 | °C |
| Temperature rise (by resistance) | 70 [Class B] | K |
| Altitude above sea level | 1000 | meter |
| Hazardous area classification | NA | |
| Zone classification | NA | |
| Gas group | NA | |
| Temperature class | NA | |
| Rotor type | Aluminum Die cast | |
| Bearing type | Anti-friction ball bearing | 3 |
| DE / NDE bearing | 6205-2Z / 6205-2Z | |
| Lubrication method | Greased for life | |
| Type of grease | NA | |
| | | |

| Degree of protection | IP 55 | |
|---|--------------------------|------------------|
| Mounting type | IM B35 | |
| Cooling method | IC 411 | |
| Motor weight - approx. | 28.0 | kg |
| Gross weight - approx. | 29.0 | kg |
| Motor inertia | 0.0046 | kgm ² |
| Load inertia | Customer to Provide | |
| Vibration level | 1.6 | mm/s |
| Noise level (1meter distance from motor) | 51 | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4 | |
| Starting method | DOL | |
| Type of coupling | Direct | |
| LR withstand time (hot/cold) | 15/30 | S |
| Direction of rotation | Bi-directional | |
| Standard rotation | Clockwise form DE | |
| Paint shade | RAL 5014 | |
| Accessories | | |
| Accessory - 1 | - | |
| Accessory - 2 | - | |
| Accessory - 3 | - | |
| Terminal box position | RHS | |
| Maximum cable size/conduit size 1R > | 3C x 10mm²/2 x M20 x 1.5 | |
| Auxiliary terminal box | NA | |
| | | |

 $\rm I_A/I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|--------|-------|-----------------|--------|--------|------------|
| Standards | - | - | IS 12615 : 2018 | - | - | _ |

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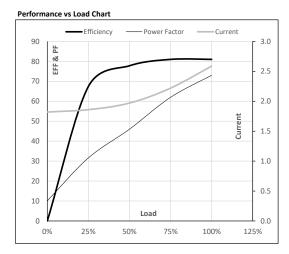




Model No. TCA1P13A3133GACD01

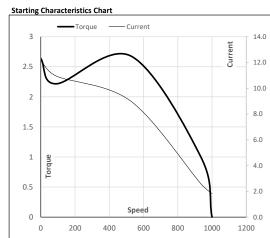
| Enclosure | U | Δ/Υ | f | Р | Р | 1 | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 415 | Υ | 50 | 1.1 | 1.5 | 2.6 | 935 | 1.17 | 11.43 | IE3 | 50 | S1 | 1000 | 0.0046 | 28 |
| | | | | | | | | | | | | | | | |

Motor Load Data 1/2FL 3/4FL 5/4FL 1/4FL FL Load Point NL Current 1.8 1.9 2.0 2.2 2.6 Torque Nm 0.0 2.7 5.5 8.4 11.4 Speed r/min 1000 984 970 954 935 Efficiency % 0.0 67.4 77.8 81.0 81.0 62.0 Power Factor 10.1 31.6 46.0 73.0



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL | |
|------------|-------|------|------|-----|-------|------|--|
| Speed | r/min | 0 | 91 | 526 | 935 | 1000 | |
| Current | Α | 12.2 | 10.9 | 9.0 | 2.6 | 1.8 | |
| Torque | pu | 2.6 | 2.2 | 2.7 | 1 | 0 | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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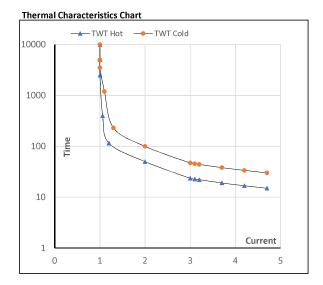




Model No. TCA1P13A3133GACD01

| Enclosure | U | Δ/Υ | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|---------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m²] | [kg] |
| TEFC | 415 | Υ | 50 | 1.1 | 1.5 | 2.6 | 935 | 1.16 | 11.43 | IE3 | 50 | S1 | 1000 | 0.0046 | 28.0 |

Motor Speed Torque Data LR Load FL s 10000 15 TWT Hot TWT Cold s 10000 100 47 42 36 32 30 4.7 Current 1 3 3.5 4 4.5 pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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