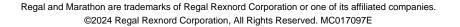
# PRODUCT INFORMATION PACKET



Model No: TCA1P13A3113GACD01
Catalog No: TCA1P13A3113GACD01

Cast Iron Motor, 1.50 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 90L Frame, TEFC







Product Information Packet: Model No: TCA1P13A3113GACD01, Catalog No:TCA1P13A3113GACD01 Cast Iron Motor, 1.50 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 90L Frame, TEFC



## Nameplate Specifications

| Phase                  | 3             | Output HP                  | 1.50 Hp                     |
|------------------------|---------------|----------------------------|-----------------------------|
| Output KW              | 1.1 kW        | Voltage                    | 415 V                       |
| Speed                  | 935 rpm       | Service Factor             | 1                           |
| Frame                  | 90L           | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Efficiency                 | 81 %                        |
| Ambient Temperature    | 50 °C         | Frequency                  | 50 Hz                       |
| Current                | 2.6 A         | Power Factor               | 0.73                        |
| Duty                   | S1            | Insulation Class           | F                           |
| Drive End Bearing Size | 6205          | Opp Drive End Bearing Size | 6205                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | 55                          |
| Number of Speeds       | 1             | Efficiency Class           | IE3                         |

## **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 6             | Rotation              | Bi-Directional |
| Mounting              | В3            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | 2z-C3         | Opp Drive End Bearing | 2z-C3          |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 332 mm        | Frame Length          | 153 mm         |
| Shaft Diameter        | 24 mm         | Shaft Extension       | 50 mm          |
| Assembly/Box Mounting | R Side        |                       |                |
| Connection Drawing    | 8442000085    |                       |                |

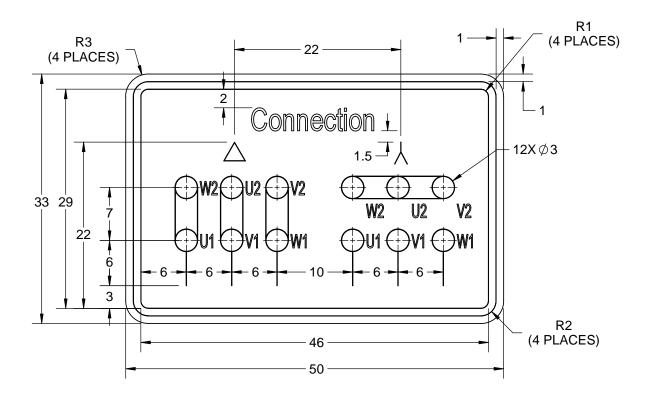
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| DRAWING REVISION A | REVISION BY<br>SN  | DATE<br>13/01/2017 |
|--------------------|--------------------|--------------------|
| ECO-0116390        | APPROVED BY<br>SBD | DATE<br>13/01/2017 |
| ECO DESCRIPTION    |                    |                    |

### **NEW DRAWING RELEASE**

| GEOMENTRIC TOLERANCE |         |      |  |  |  |  |  |  |  |  |
|----------------------|---------|------|--|--|--|--|--|--|--|--|
|                      | >0~6    | ±0.1 |  |  |  |  |  |  |  |  |
| LINEAR DIM           | >6~30   | ±0.2 |  |  |  |  |  |  |  |  |
|                      | >30~120 | ±0.3 |  |  |  |  |  |  |  |  |



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA1P13A3113GACD01

| U   | Δ/Υ  | f    | Р    | Р    | I   | n     | Т     | IE    | % EFF at load |    |       | PF at load |      |       | $I_A/I_N$ | $T_A/T_N$ | $T_K/T_N$ |      |
|-----|------|------|------|------|-----|-------|-------|-------|---------------|----|-------|------------|------|-------|-----------|-----------|-----------|------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm]  | Class | 5/4FL         | FL | 3/4FL | 1/2FL      | FL   | 3/4FL | 1/2FL     | [pu]      | [pu]      | [pu] |
| 415 | Υ    | 50   | 1.1  | 1.5  | 2.6 | 935   | 11.43 | IE3   | -             | 81 | 81    | 77.8       | 0.73 | 0.62  | 0.46      | 4.7       | 2.6       | 2.7  |
|     |      |      |      |      |     |       |       |       |               |    |       |            |      |       |           |           |           |      |
|     |      |      |      |      |     |       |       |       |               |    |       |            |      |       |           |           |           |      |
|     |      |      |      |      |     |       |       |       |               |    |       |            |      |       |           |           |           |      |

| Motor type                       | TCA                        |       |
|----------------------------------|----------------------------|-------|
| Enclosure                        | TEFC                       |       |
| Frame Material                   | Cast Iron                  |       |
| Frame size                       | 90L                        |       |
| Duty                             | S1                         |       |
| Voltage variation *              | ± 10%                      |       |
| Frequency variation *            | ± 5%                       |       |
| Combined variation *             | 10%                        |       |
| Design                           | N                          |       |
| Service factor                   | 1.0                        |       |
| Insulation class                 | F                          |       |
| Ambient temperature              | -20 to +50                 | °C    |
| Temperature rise (by resistance) | 70 [ Class B ]             | K     |
| Altitude above sea level         | 1000                       | meter |
| Hazardous area classification    | NA                         |       |
| Zone classification              | NA                         |       |
| Gas group                        | NA                         |       |
| Temperature class                | NA                         |       |
| Rotor type                       | Aluminum Die cast          |       |
| Bearing type                     | Anti-friction ball bearing | 3     |
| DE / NDE bearing                 | 6205-2Z / 6205-2Z          |       |
| Lubrication method               | Greased for life           |       |
| Type of grease                   | NA                         |       |
|                                  |                            |       |

| Degree of protection                      | IP 55                                 |                  |
|---|---------------------------------------|------------------|
| Mounting type                             | IM B3                                 |                  |
| Cooling method                            | IC 411                                |                  |
| Motor weight - approx.                    | 27.0                                  | kg               |
| Gross weight - approx.                    | 28.0                                  | kg               |
| Motor inertia                             | 0.0046                                | kgm <sup>2</sup> |
| Load inertia                              | Customer to Provide                   |                  |
| Vibration level                           | 1.6                                   | mm/s             |
| Noise level ( 1meter distance from motor) | 51                                    | dB(A)            |
| No. of starts hot/cold/Equally spread     | 2/3/4                                 |                  |
| Starting method                           | DOL                                   |                  |
| Type of coupling                          | Direct                                |                  |
| LR withstand time (hot/cold)              | 15/30                                 | S                |
| Direction of rotation                     | Bi-directional                        |                  |
| Standard rotation                         | Clockwise form DE                     |                  |
| Paint shade                               | RAL 5014                              |                  |
| Accessories                               |                                       |                  |
| Accessory - 1                             | -                                     |                  |
| Accessory - 2                             | -                                     |                  |
| Accessory - 3                             | -                                     |                  |
| Terminal box position                     | RHS                                   |                  |
| Maximum cable size/conduit size 1R x      | 3C x 10mm <sup>2</sup> /2 x M20 x 1.5 |                  |
| Auxiliary terminal box                    | NA                                    |                  |
|   |                                       |                  |

 $\rm I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India           | Aus/Nz | Brazil | Global IEC |
|------------|--------|-------|-----------------|--------|--------|------------|
| Standards  | -      | -     | IS 12615 : 2018 | -      | -      | _          |

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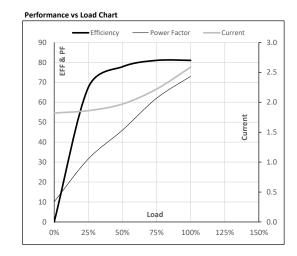




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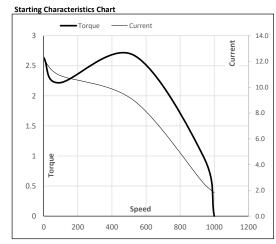
| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | - 1 | n     | Т     | Т     | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm]  | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 415 | Υ    | 50   | 1.1  | 1    | 2.6 | 935   | 1.17  | 11.43 | IE3   | 50   | S1   | 1000      | 0.0046               | 27     |
|           |     |      |      |      |      |     |       |       |       |       |      |      |           |                      |        |

#### Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 1.8 1.9 2.0 2.2 2.6 Torque Nm 0.0 2.7 5.5 8.4 11.4 Speed r/min 1000 984 970 954 935 Efficiency % 0.0 67.4 77.8 81.0 81.0 62.0 Power Factor 10.1 31.6 46.0 73.0



### Motor Speed Torque Data

| Load Point |       | LR   | P-Up | BD  | Rated | NL   |  |
|------------|-------|------|------|-----|-------|------|--|
| Speed      | r/min | 0    | 91   | 526 | 935   | 1000 |  |
| Current    | Α     | 12.2 | 10.9 | 9.0 | 2.6   | 1.8  |  |
| Torque     | pu    | 2.6  | 2.2  | 2.7 | 1     | 0    |  |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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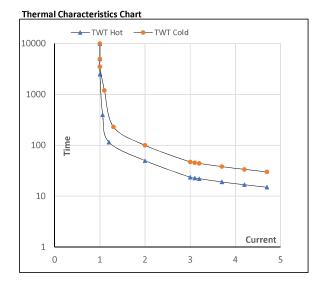




#### Model No. TCA1P13A3113GACD01

| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | ı   | n     | T     | T     | IE    | Amb  | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|---------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm]  | Class | [°C] |      | [m]       | [kg-m²] | [kg]   |
| TEFC      | 415 | Υ    | 50   | 1.1  | 1.5  | 2.6 | 935   | 1.16  | 11.43 | IE3   | 50   | S1   | 1000      | 0.0046  | 27.0   |
|           |     |      |      |      |      |     |       |       |       |       |      |      |           |         |        |

#### Motor Speed Torque Data LR Load FL s 10000 15 TWT Hot TWT Cold s 10000 100 47 42 36 32 30 4.7 Current 1 3 3.5 4 4.5 pu



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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