

# PRODUCT INFORMATION PACKET

**marathon®**  
Motors

Model No: TCA18P3AE211GAA009

Catalog No: R341B

Cast Iron Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 200/400 V, 1200 & 1000 RPM, 200L Frame,  
TEFC



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**RegalRexnord**

### Nameplate Specifications

Phase	3	Output HP	25 & 20 Hp
Output KW	18.5 & 15.0 kW	Voltage	230/460 & 200/400 V
Speed	1185 & 990 rpm	Service Factor	1.15 & 1.15
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	93 & 91.2 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	64/32 & 64/32 A	Power Factor	78
Duty	Continuous	Insulation Class	F
Design Code	N (IEC)	KVA Code	J
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	Recognized	CSA	N
CE	Y	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

### Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	6	Rotation	Reversible
Resistance Main	.29 Ohms	Mounting	B3
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	IEC	Overall Length	30.28 in
Frame Length	14.57 in	Shaft Diameter	2.165 in
Shaft Extension	4.33 in	Assembly/Box Mounting	F3
Inverter Load	CONSTANT 2:1/VARIABLE 10:1		
Connection Drawing	8442000715	Outline Drawing	SS312999



4

3

Uncontrolled Copy

2

1

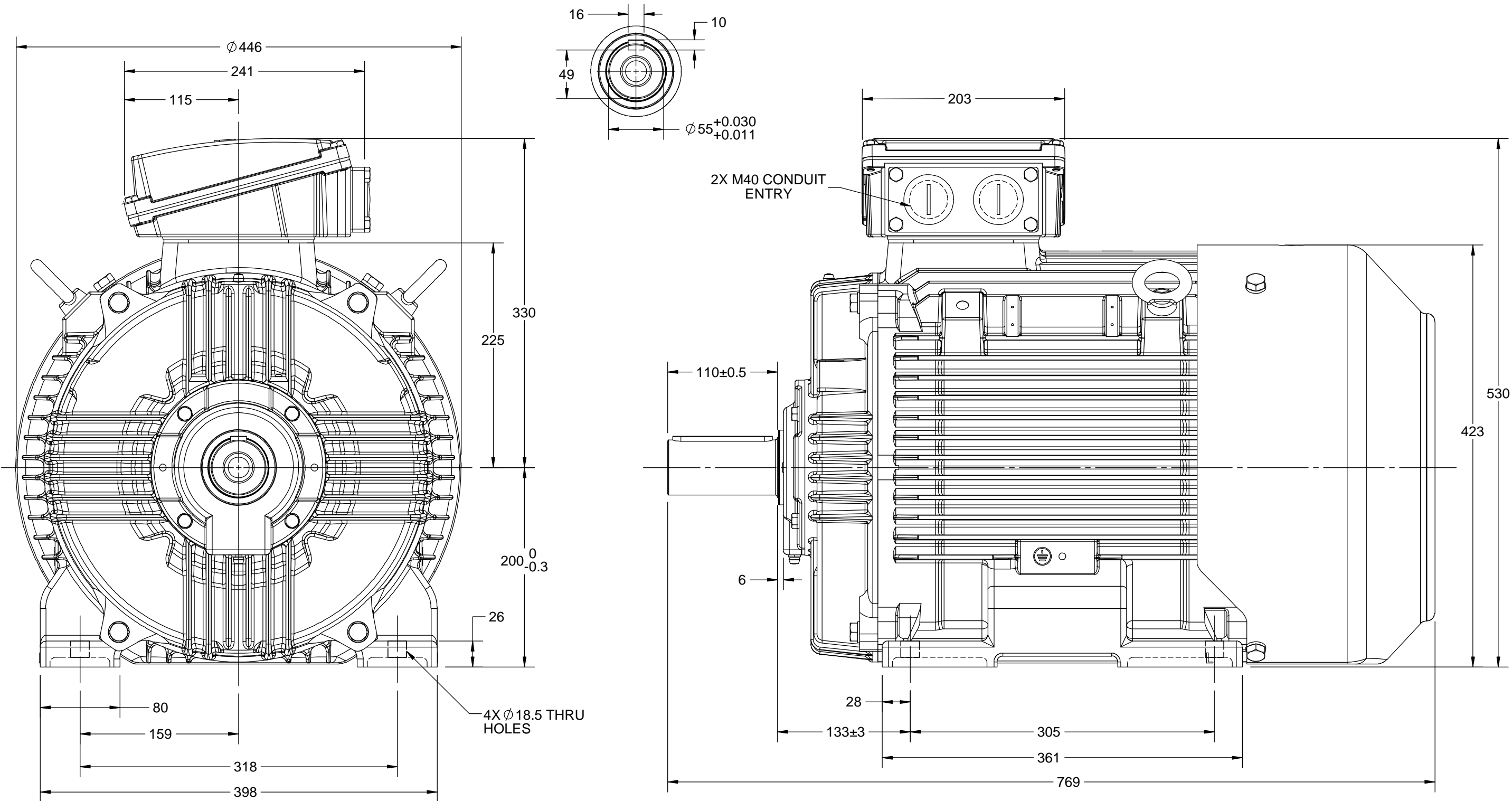
OUTLINE

B

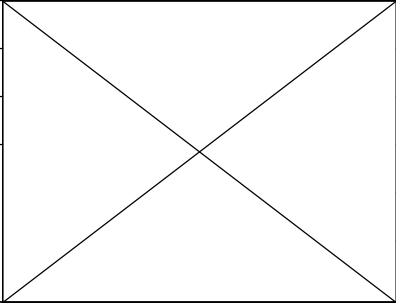
B

A

A



DRAWING REVISION A	REVISION BY LK	DATE 05/12/2018
ECO ECO-0157830	APPROVED BY JAY	DATE 05/12/2018
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DRAWN BY LK	<b>marathon™</b> Motors		
DATE 05/12/2018			
APPROVED BY JAY	DESCRIPTION OUTLINE		
DATE 05/12/2018	IEC-200FR-B3 MOTOR TYPE: TEFC-CAST IRON		
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER SS312999	SHEET 1 OF 1

4

3

2

1

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DRAWING REVISION  
**A**  
 ECO  
 ECO-0194685  
 ECO DESCRIPTION

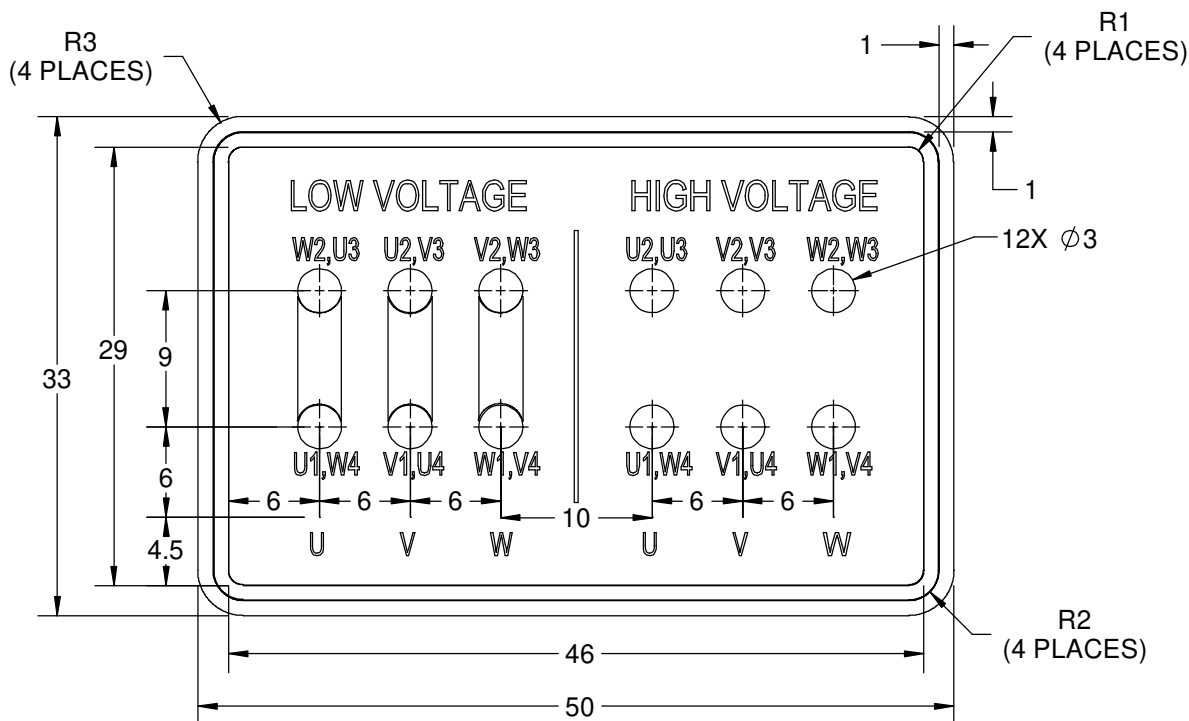
REVISION BY  
**S.MUDDA**  
 APPROVED BY  
**SUMANTA**

DATE  
**16/11/2020**  
 DATE  
**16/11/2020**

NEW DRAWING

GEOMETRIC TOLERANCE

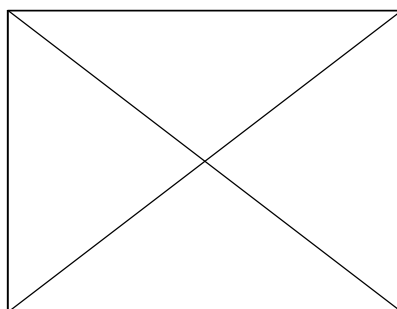
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.
4. LEAD TERMINAL MARKINGS FONT SIZE : T1-T12 & U1-U4,V1-V4& W1-W4 OF ARIAL WITH 3mm SIZE
5. OTHER LETTER FONT SIZE SHOULD BE 3.5mm.

8WD.442.2017



DRAWN BY  
**S.MUDDA**  
 DATE  
**16/11/2020**  
 APPROVED BY  
**SUMANTA**  
 DATE  
**16/11/2020**  
 REFERENCE

THIRD ANGLE  
 PROJECTION



Regal Beloit America, Inc.

DESCRIPTION

**CONN DIAGRAM-NAMEPLATE**

MATERIAL

PROCESS/FINISH

SIZE  
**A**

DRAWING NUMBER

**8442000715**

SHEET  
**1 OF 1**



P.O. BOX 8003  
WAUSAU, WI 54401-8003  
PH. 715-675-3311

DATA VOLTS: 460

### CERTIFICATION DATA SHEET

CUSTOMER:  
ORDER #:  
CONN. DIAGRAM: 8442000677  
OUTLINE: SS312999  
WINDING: IE3L2006201 NONE 1  
SPEED:

CUSTOMER P.O. #:  
REFERENCE MODEL #: TCA18P3AE211GAA009  
CAT #: R341B  
CUSTOMER PART #:  
MOUNTING: F3

### TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
25	18.7	1200	1185	200L	TEFC	TCA 200LA06	J	N

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB (* C)	ELEV.(Ft.)
3	60/50	230/460#200/400	64/32&64/32	LINE OR INVERTER	CONT	F	1.15	40	3300

F.L. EFF	93.0	3/4 LD EFF	93.0	1/2 LD EFF	91.6	GTD EFF	ELECT. TYPE
F.L. PF	78.0	3/4 LD PF	72.0	1/2 LD PF	61.0	92.0	SQ CAGE INV RATED

F.L. TORQUE		LR AMPS @ 460 V		L.R. TORQUE		B.D. TORQUE		F.L. RISE (° C)		
111	LB-FT	226		263	LB-FT 237%	311	LB-FT 280%	80		

SOUND PRESSURE @ 3 FT.	SOUND	POWER	ROTOR WK <sup>2</sup>	MAX. LOAD WK <sup>2</sup>	SAFE STALL TIME	STARTS/HOUR	APROX.	MOTOR WGT
65 dBA	74 dBA		13.4 LB-FT <sup>2</sup>	13.4 LB-FT <sup>2</sup>	15 SEC.	2	285	KG.

### \*\*\* SUPPLEMENTAL INFORMATION \*\*\*

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	B3	HORIZONTAL	NO	NONE	NO	NONE	BLUE (ENAMEL)

BEARINGS	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT	MATERIAL	FRAME MATERIAL
DE ODE							
BALL BALL	SG S5-V100	STANDARD IEC	NONE	NONE	1045 HOT ROLLED (C-204)		CAST IRON
6312 6212							

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE	HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE		NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.182	0.102	0.669	1.123	17.189	0.150	ODE

* N O T E S *		INVERTER TORQUE: CONSTANT 2:1/VARIABLE 10:1 INV. HP SPEED RANGE: NONE
		ENCODER: NONE NONE NONE PPR

PREPARED BY:	DATE: 11/16/2020	BRAKE: NONE NONE NONE	FT-LB: NA VOLTAGE: NONE	HZ:
FORM: 3531 REV_4	2/27/06	UL: V - LI,ME-INS,CONST UL REC		

REGAL

## Data Sheet

TCA18P3AE211GAA009

Date: 5/29/2019

Customer: \_\_\_\_\_

Attention: \_\_\_\_\_

Submitted by: Fareeda Dudekula

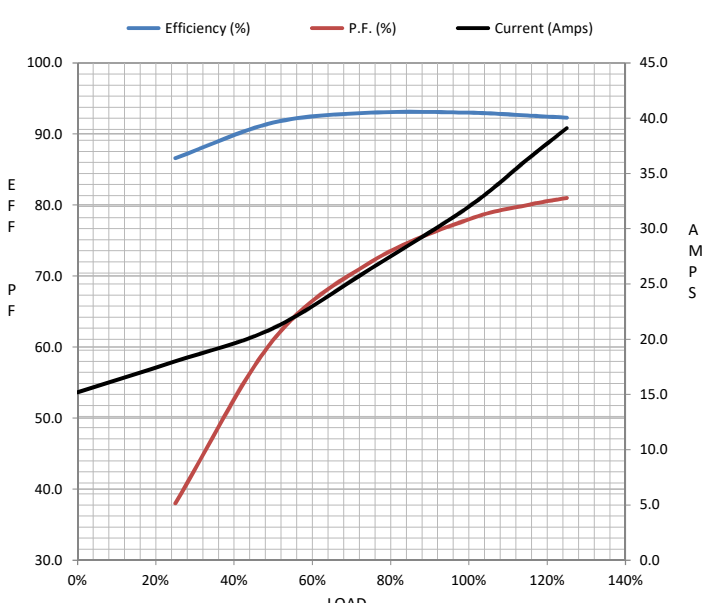
Submittal

Data @ 460 V

## Motor Load Data

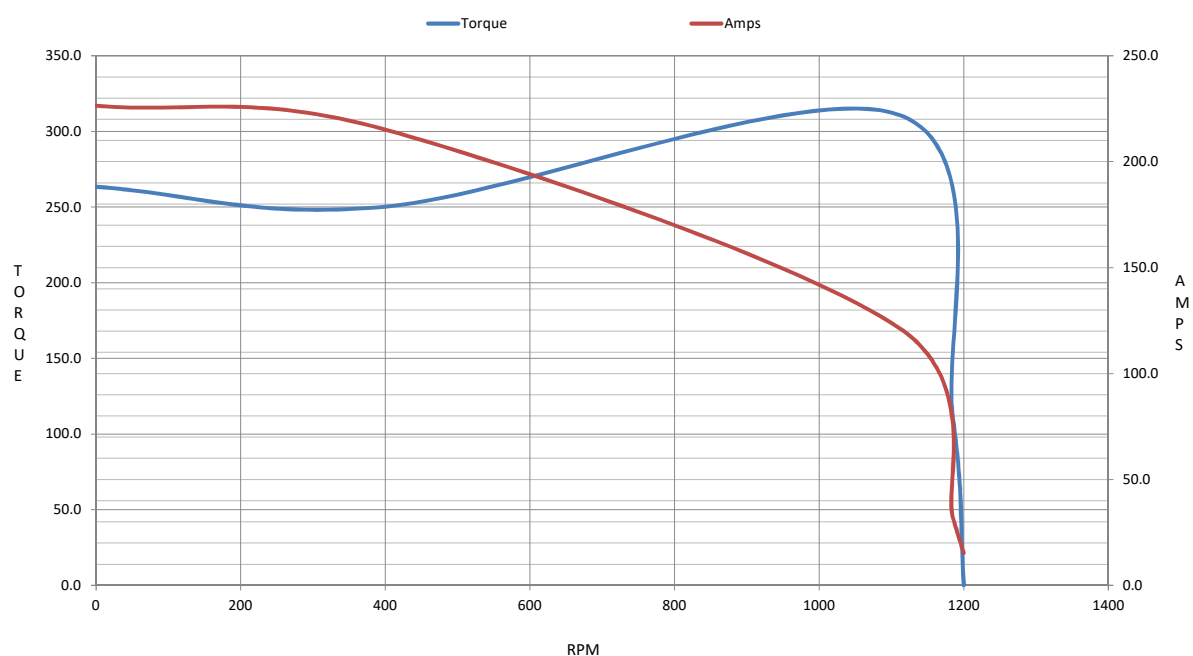
Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	15.2	18.0	21.0	26.4	32.0	36.3	39.1	226	
Torque (ft-lb)	0.00	27.4	55.0	82.8	111	128	139	263	
RPM	1200	1197	1194	1191	1185	1,185	1183	0	
Efficiency (%)		86.6	91.6	93.0	93.0	92.6	92.3		
P.F. (%)	6.0	38.0	61.0	72.0	78.0	80.0	81.0	63.4	

## Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle	Information Block	
Speed (RPM)	0	400	1112	1185	1200	HP	25.0
Current (Amps)	226	215	121	32.0	15.2	Sync. RPM	1200
Torque (ft-lb)	263	250	311	111	0.00	Frame	200
						Enclosure	TEFC
						Construction	TCA 200LA06
						Voltage	230/460#200/400 V
						Frequency	60 Hz
						Design	N
						LR Code letter	J
						Service Factor	1.15
						Temp Rise @ FL	80 °C
						Duty	CONT
						Ambient	40 °C
						Elevation	3,300 feet
						Rotor/Shaft wk <sup>2</sup>	13.4 Lb-Ft <sup>2</sup>
						Ref Wdg	IE3L2006201 NONE
						Sound Pressure @ 1M	66 dBA
						VFD Rating	CONSTANT 2:1/VARIABLE 10:1
						Outline Dwg	SS312999
						Conn. Diag	8442000677
						Additional Specifications:	
						0	
						0	
						EQUIV CKT (OHMS / PHASE)	
						R1	R2
						X1	X2
						Xm	
						0.1820	0.1020
						0.6690	1.1230
							17.1890

IEC

## Speed -Torque Curve



## EC Declaration of Conformity

The undersigned representing  
the manufacturer:

Regal Beloit America  
100 East Randolph St.  
Wausau, WI 54401

and the authorized representative  
established within the Community:

Marathon Electric UK  
6F Thistleton Road Ind. Estate  
Market Overton  
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : TCA18P3AE211GAA009

(Model No. may contain prefix and/or suffix characters)

Catalog No : R341B

Rework No : N/A

### Directives :

Low Voltage Directive 2014/35/EU

### Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

### Authorized Representative:



Michael A. Logsdon  
Vice President, Technology

### Authorized Representative in the Community:



Julian Clark  
Marketing Engineer

Created on 09/01/2022

**CE 22**