

# PRODUCT INFORMATION PACKET

**marathon®**  
Motors

Model No: TCA18P3A3133GACD01

Catalog No: TCA18P3A3133GACD01

Cast Iron Motor, 25 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 200L Frame, TEFC



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**RegalRexnord**

### Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	415 V
Current	35.1 A	Speed	986 rpm
Service Factor	1	Phase	3
Efficiency	91.7 %	Power Factor	0.8
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

### Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0220000523

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DRAWING REVISION <b>A</b>	REVISION BY <b>SN</b>	DATE <b>13/01/2017</b>
ECO <b>ECO-0116390</b>	APPROVED BY <b>SBD</b>	DATE <b>13/01/2017</b>
ECO DESCRIPTION <b>NEW DRAWING RELEASE</b>		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



# NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY <b>SN</b>	 <b>Regal Beloit America, Inc.</b>		
	DATE <b>16/12/2016</b>			
	APPROVED BY <b>SBD</b>	<b>DESCRIPTION</b> <b>CONN DIAGRAM-NAMEPLATE</b>		
	DATE <b>16/12/2016</b>			
	REFERENCE	MATERIAL	PROCESS/FINISH	
	THIRD ANGLE PROJECTION	SIZE <b>A</b>	DRAWING NUMBER <b>8442000085</b>	SHEET <b>1 OF 1</b>

**Model No.** TCA18P3A3133GACD01

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I <sub>A</sub> /I <sub>N</sub> [pu]	T <sub>A</sub> /T <sub>N</sub> [pu]	T <sub>K</sub> /T <sub>N</sub> [pu]
415	Δ	50	18.5	25	35.1	986	180.68	IE3	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	6.4	2.2	2.7
									-	91.7	91.7	92.1	0.8	0.75	0.63			

Motor type	TCA
Enclosure	TEFC
Frame Material	Cast Iron
Frame size	200L
Duty	S1
Voltage variation *	± 10%
Frequency variation *	± 5%
Combined variation *	10%
Design	N
Service factor	1.0
Insulation class	F
Ambient temperature	-20 to +50 °C
Temperature rise (by resistance)	70 [ Class B ] K
Altitude above sea level	1000 meter
Hazardous area classification	NA
Zone classification	NA
Gas group	NA
Temperature class	NA
Rotor type	Aluminum Die cast
Bearing type	Anti-friction ball bearing
DE / NDE bearing	6312 C3 / 6212 C3
Lubrication method	Regreasable
Type of grease	Shell Gadus S5 V100 or Equivalent

Degree of protection	IP 55
Mounting type	IM B35
Cooling method	IC 411
Motor weight - approx.	292 kg
Gross weight - approx.	322 kg
Motor inertia	0.6218 kgm <sup>2</sup>
Load inertia	Customer to Provide
Vibration level	2.2 mm/s
Noise level ( 1meter distance from motor)	62 dB(A)
No. of starts hot/cold/Equally spread	2/3/4
Starting method	DOL
Type of coupling	Direct
LR withstand time (hot/cold)	15/30 s
Direction of rotation	Bi-directional
Standard rotation	Clockwise form DE
Paint shade	RAL 5014
Accessories	
Accessory - 1	-
Accessory - 2	-
Accessory - 3	-
Terminal box position	RHS
Maximum cable size/conduit size	1R x 3C x 50mm <sup>2</sup> /2 x M40 x 1.5
Auxiliary terminal box	NA

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>A</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

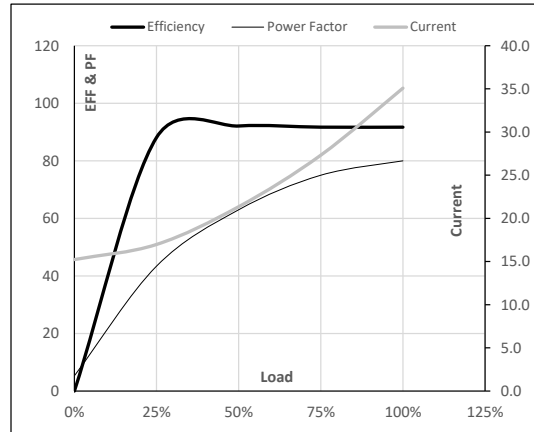
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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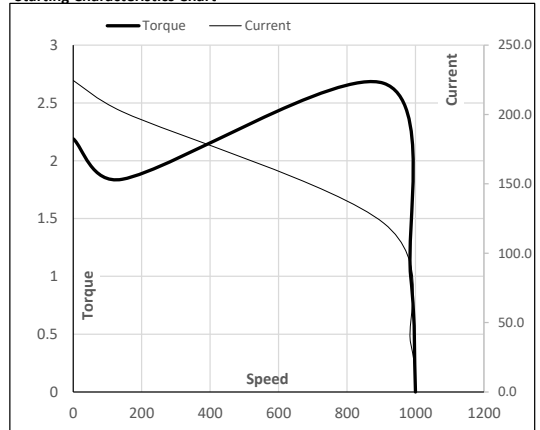
Enclosure	U (V)	Δ / Y Conn	f (Hz)	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	415	Δ	50	18.5	25.0	35.1	986	18.42	180.68	IE3	50	S1	1000	0.6218	292

**Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	15.2	17.0	21.4	27.3	35.1	
Torque	Nm	0.0	44.7	89.7	135.0	180.7	
Speed	r/min	1000	997	993	990	986	
Efficiency	%	0.0	88.1	92.1	91.7	91.7	
Power Factor	%	5.3	43.4	63.0	75.0	80.0	

**Performance vs Load Chart**

**Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	143	907	986	1000
Current	A	224.5	202.1	121.7	35.1	15.2
Torque	pu	2.2	1.8	2.7	1	0

**Starting Characteristics Chart**

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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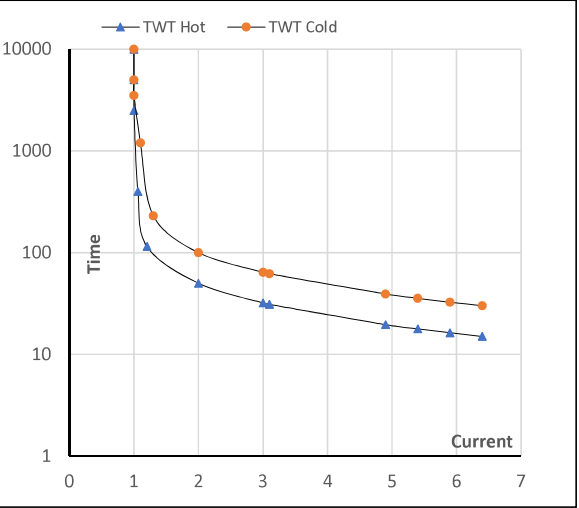
Model No. TCA18P3A3133GACD01

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg·m <sup>2</sup> ]	Weight [kg]
TEFC	415	Δ	50	18.5	25	35.1	986	18.41	180.68	IE3	50	S1	1000	0.6218	292

Motor Speed Torque Data

Load	FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR	
TWT Hot	s 10000	50	32	27	19	17	15	
TWT Cold	s 10000	100	64	55	37	35	30	
Current	pu	1	2	3	4	5	5.5	6.4

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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