

PRODUCT INFORMATION PACKET

Model No: TCA18P2AE221GAA009

Catalog No: R240

Cast Iron Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 200/400 V, 1800 & 1500 RPM, 180M Frame,
TEFC



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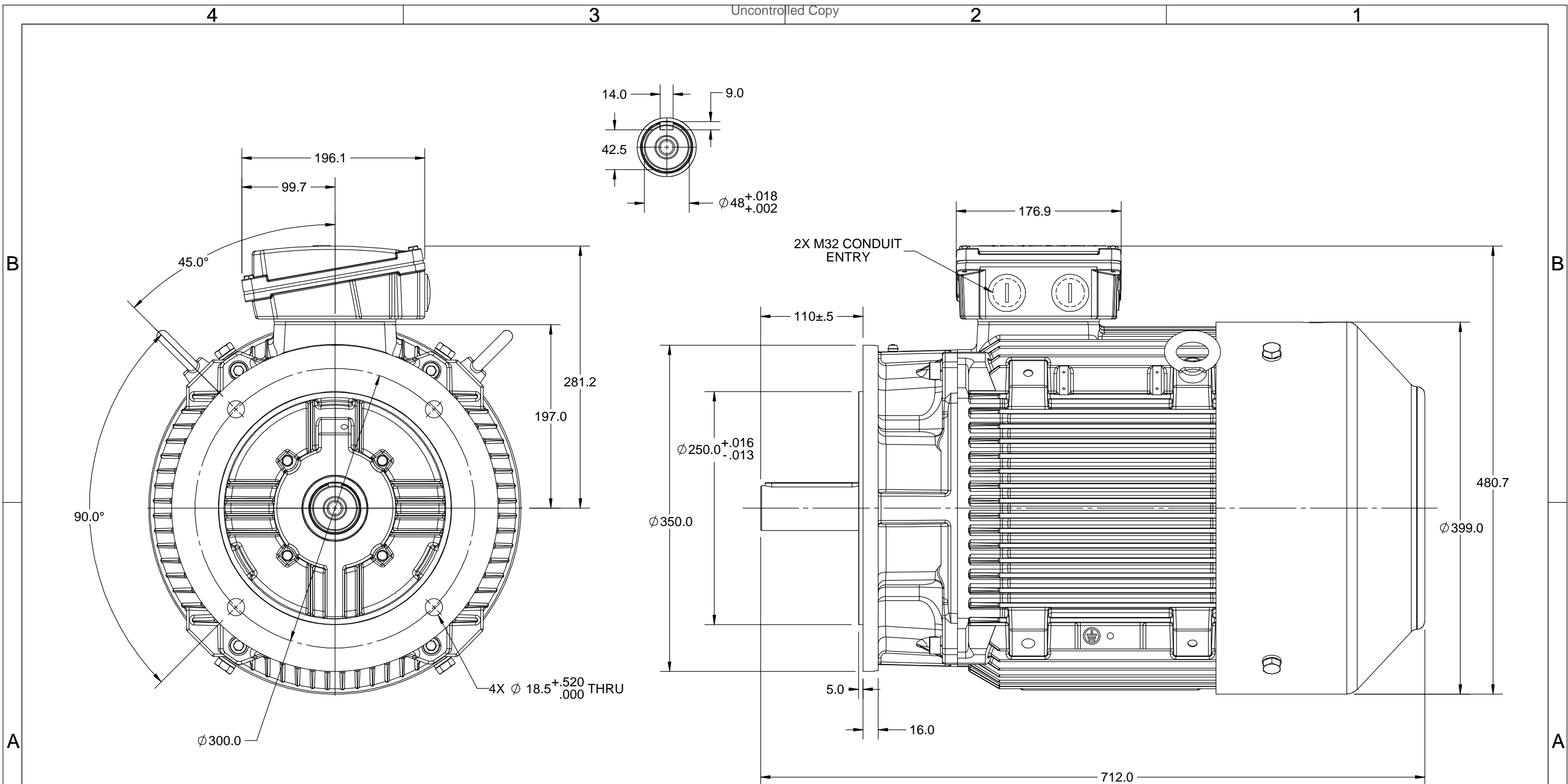
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Nameplate Specifications

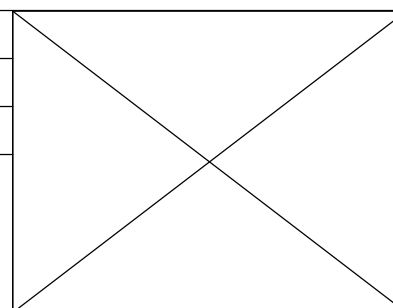
Phase	3	Output HP	25 & 20 Hp
Output KW	18.5 & 15.0 kW	Voltage	230/460 & 200/400 V
Speed	1780 & 1485 rpm	Service Factor	1.15 & 1.15
Frame	180M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	93.6 & 92.1 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	62/31 & 59.5/29.8 A	Power Factor	81
Duty	Continuous	Insulation Class	F
Design Code	N (IEC)	KVA Code	J
Drive End Bearing Size	6311	Opp Drive End Bearing Size	6211
UL	Recognized	CSA	N
CE	Y	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.32 Ohms	Mounting	Round
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	IEC	Overall Length	28.03 in
Frame Length	12.91 in	Shaft Diameter	1.890 in
Shaft Extension	4.33 in	Assembly/Box Mounting	F3
Inverter Load	CONSTANT 2:1/VARIABLE 10:1		
Connection Drawing	8442000715	Outline Drawing	SS312997A



DRAWING REVISION B	REVISION BY LK	DATE 11/12/2018
ECO ECO-0157171	APPROVED BY JAY	DATE 11/12/2018
ECO DESCRIPTION UPDATED TEMPLATE		
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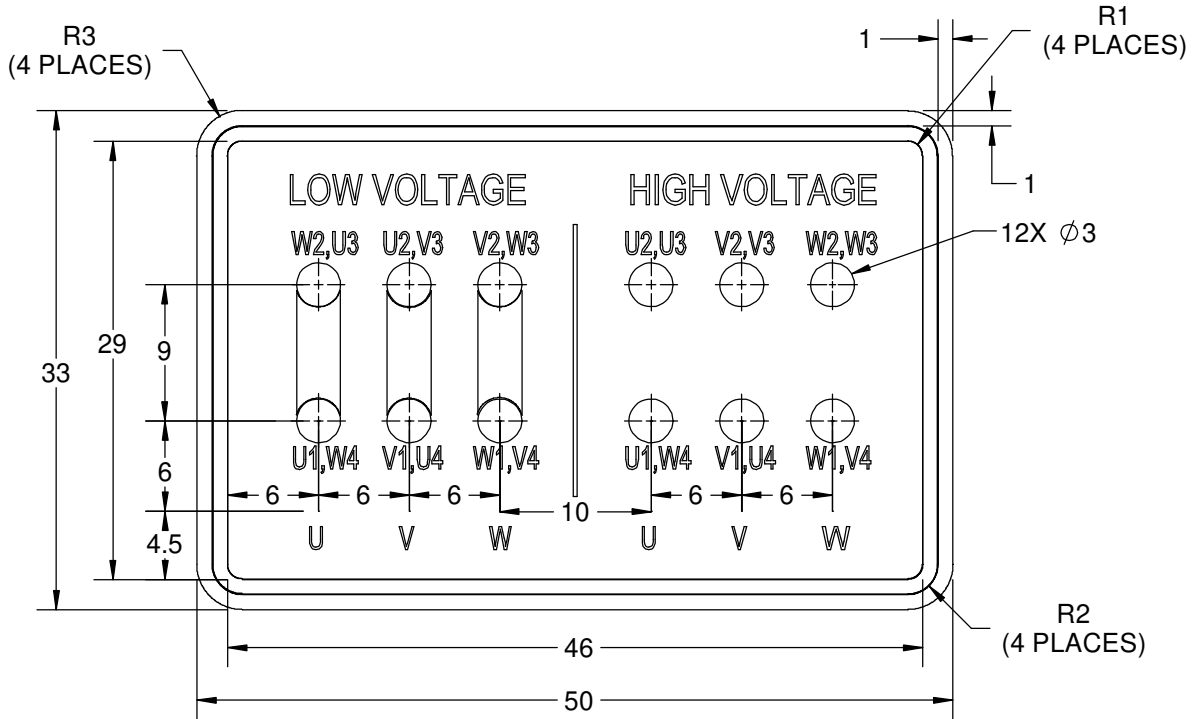


DRAWN BY LK		
DATE 10/12/2018		
APPROVED BY JAY	DESCRIPTION OUTLINE	
DATE 10/12/2018	IEC-180M-B5 MOTOR TYPE: TEFC-CAST IRON	
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER SS312997A
		SHEET 1 OF 1

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DRAWING REVISION A	REVISION BY S.MUDDA	DATE 16/11/2020
ECO ECO-0194685	APPROVED BY SUMANTA	DATE 16/11/2020
ECO DESCRIPTION NEW DRAWING		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3





NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.
4. LEAD TERMINAL MARKINGS FONT SIZE : T1-T12 & U1-U4,V1-V4& W1-W4 OF ARIAL WITH 3mm SIZE
5. OTHER LETTER FONT SIZE SHOULD BE 3.5mm.

8WD.442.2017



DRAWN BY S.MUDDA	DATE 16/11/2020	 Regal Beloit America, Inc.		
	APPROVED BY SUMANTA		DESCRIPTION CONN DIAGRAM-NAMEPLATE	
	DATE 16/11/2020	MATERIAL	PROCESS/FINISH	
	REFERENCE	SIZE A	DRAWING NUMBER 8442000715	SHEET 1 OF 1
	THIRD ANGLE PROJECTION 			



P.O. BOX 8003
WAUSAU, WI 54401-8003
PH. 715-675-3311

DATA VOLTS: 460

CERTIFICATION DATA SHEET

CUSTOMER: _____
ORDER #: _____
CONN. DIAGRAM: 8442000677
OUTLINE: SS312997A
WINDING: IE3L1804201 NONE 1
SPEED: _____

CUSTOMER P.O. #: _____
REFERENCE MODEL #: TCA18P2AE221GAA009
CAT #: R240
CUSTOMER PART #: _____
MOUNTING: F3

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
25	18.7	1800	1780	180M	TEFC	TCA 180MA04	J	N

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB (° C)	ELEV.(Ft.)
3	60/50	230/460#200/400	62/31&59.5/29.8	LINE OR INVERTER	CONT	F	1.15	40	3300

F.L. EFF	93.6	3/4 LD EFF	93.6	1/2 LD EFF	92.9	GTD EFF	ELECT. TYPE
F.L. PF	81.0	3/4 LD PF	74.0	1/2 LD PF	63.0	92.6	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (° C)
73.7 LB-FT	231	175 LB-FT 237%	242 LB-FT 328%	80

SOUND PRESSURE @ 3 FT.	SOUND	POWER	ROTOR WK ²	MAX. LOAD WK ²	SAFE STALL TIME	STARTS/HOUR	APROX.	MOTOR WGT
68 dBA	77 dBA		5.2 LB-FT ²	5.2 LB-FT ²	12 SEC.	2	241	KG.

***** SUPPLEMENTAL INFORMATION *****

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAIN
FF-FLANGE-300	STANDARD	ROUND	HORIZONTAL	NO	NONE	NO	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	ODE	POLYREX EM	STANDARD IEC	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
BALL	BALL						
6311	6211						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE	HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE		NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.193	0.102	0.590	0.840	18.244	0.150	ODE

* N O T E S *	INVERTER TORQUE: CONSTANT 2:1/VARIABLE 10:1 INV. HP SPEED RANGE: NONE						
	ENCODER: NONE						
	NONE						
	NONE PPR						
	BRAKE: NONE						

PREPARED BY: _____	BRAKE: NONE
DATE: 11/16/2020	NONE
	FT-LB: NA
	VOLTAGE: NONE
	HZ: _____
	UL: V - LI,ME-INS,CONST UL REC

FORM: 3531 REV_4 2/27/06



Data Sheet

TCA18P2AE221GAA009

Date: 5/30/2019
Customer:
Attention:

Submittal

Submitted by: Fareeda Dudekula

Data @ 460 V

Motor Load Data

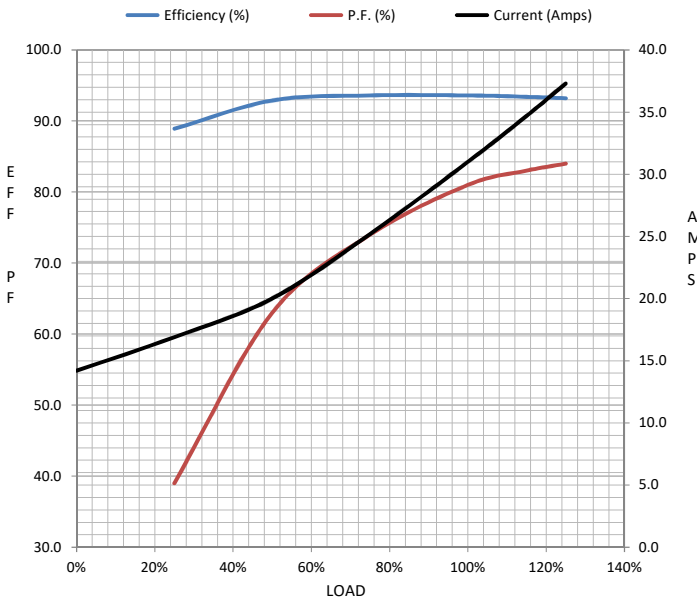
Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	14.2	16.9	20.0	25.2	31.0	34.7	37.3	231
Torque (ft-lb)	0.00	18.3	36.7	55.2	73.7	85.0	92.5	175
RPM	1800	1795	1791	1786	1780	1,778	1775	0
Efficiency (%)		88.9	92.9	93.6	93.6	93.4	93.2	
P.F. (%)	5.0	39.0	63.0	74.0	81.0	83.0	84.0	63.4

Motor Speed Data

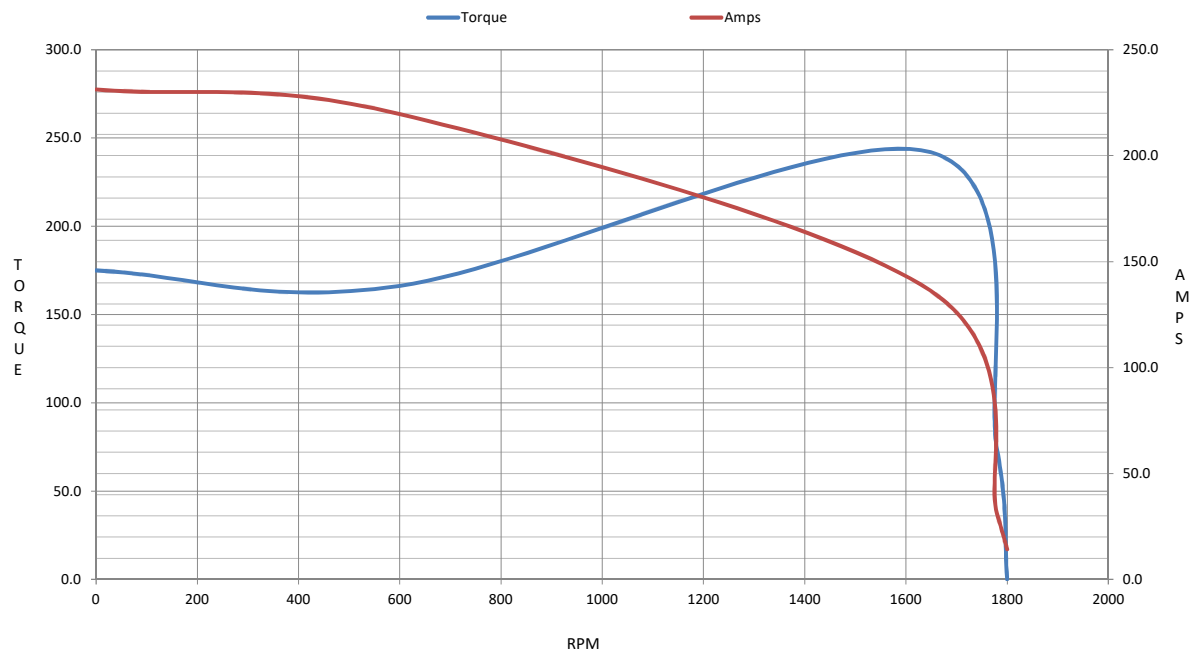
	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	600	1649	1780	1800
Current (Amps)	231	220	136	31.0	14.2
Torque (ft-lb)	175	166	242	73.7	0.00

Information Block

HP	25.0			
Sync. RPM	1800			
Frame	180			
Enclosure	TEFC			
Construction	TCA 180M04			
Voltage	230/460#200/400 V			
Frequency	60 Hz			
Design	N			
LR Code letter	J			
Service Factor	1.15			
Temp Rise @ FL	80 °C			
Duty	CONT			
Ambient	40 °C			
Elevation	3,300 feet			
Rotor/Shaft wk ²	5.2 Lb-Ft ²			
Ref Wdg	IE3L1804201 NONE			
Sound Pressure @ 1M	68 dBA			
VFD Rating	CONSTANT 2:1/VARIABLE 10:1			
Outline Dwg	SS312997A			
Conn. Diag	8442000677			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.1930	0.1020	0.5900	0.8400	18.2440



Speed - Torque Curve



EC Declaration of Conformity

The undersigned representing
the manufacturer:

Regal Beloit America
100 East Randolph St.
Wausau, WI 54401

and the authorized representative
established within the Community:

Marathon Electric UK
6F Thistleton Road Ind. Estate
Market Overton
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : TCA18P2AE221GAA009

(Model No. may contain prefix and/or suffix characters)

Catalog No : R240

Rework No : N/A

Directives :

Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:



Michael A. Logsdon
Vice President, Technology

Authorized Representative in the Community:



Julian Clark
Marketing Engineer

Created on 09/01/2022

CE 22