# PRODUCT INFORMATION PACKET



Model No: TCA18P1AF141GAC010 Catalog No: TCA18P1AF141GAC010

TerraMAX® Cast Iron Motor, 25 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 160L Frame, TEFC





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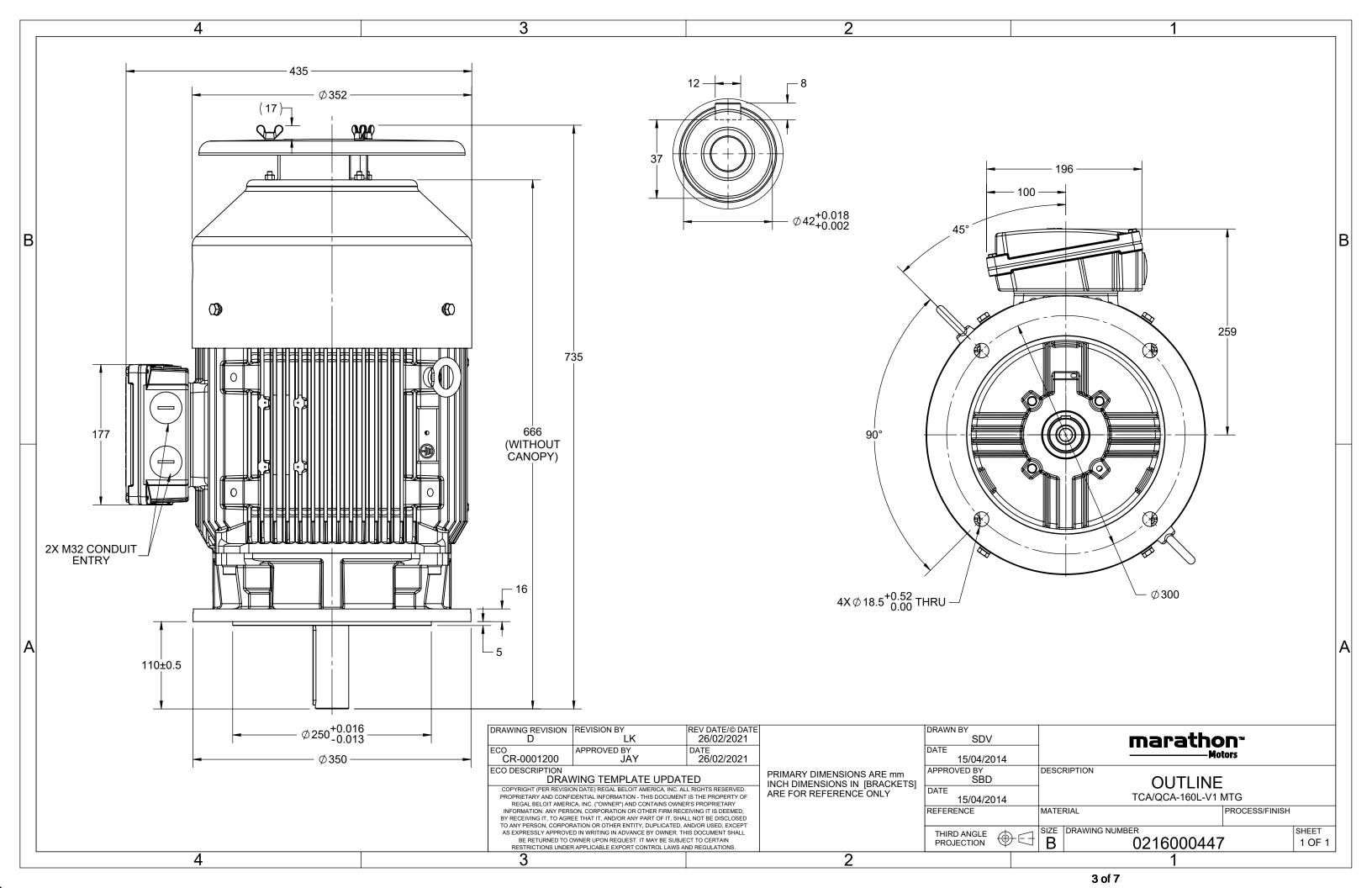
## Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	380 V
Current	33.4 A	Speed	2953 rpm
Service Factor	1	Phase	3
Efficiency	92.4 %	Power Factor	0.91
Duty	<b>S1</b>	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	2Z-C3	Opp Drive End Bearing	2Z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	735 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0216000447

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

#### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



# NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA18P1AF141GAC010

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	% EFF a	t load	t	PF	at lo	oad	$I_A/I_N$	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	18.5	25	33.43	2953	60.29	IE3	-	92.4	92.4	91.9	0.91	0.88	0.81	8.1	2.6	3.6

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	160L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6309-2Z / 6209-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	178	kg
Gross weight - approx.	198	kg
Motor inertia	0.0928	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from mo	tor) 71	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	7/15	S
Direction of rotation	<b>Bi-directional</b>	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 35mm <sup>2</sup> /2 X M32 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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 $<sup>\</sup>ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

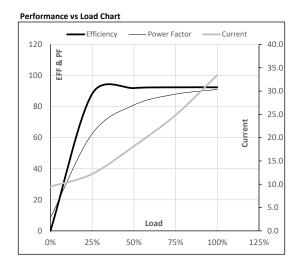




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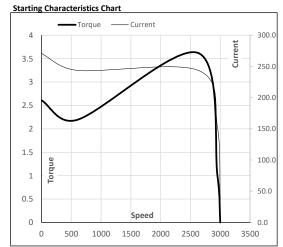
Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	18.5	25.0	33.4	2953	6.15	60.29	IE3	40	S1	1000	0.0928	178

#### **Motor Load Data** 5/4FL Load Point 1/4FL 1/2FL 3/4FL NL FL 9.5 18.2 33.4 Current 12.2 24.8 Α Torque Nm 0.0 14.9 29.9 45.0 60.3 Speed r/min 3000 2988 2977 2965 2953 Efficiency % 0.0 88.2 91.9 92.4 92.4 Power Factor % 8.5 62.5 81.0 88.0 91.0



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2631	2953	3000	
Current	Α	270.8	243.7	152.6	33.4	9.5	
Torque	pu	2.6	2.2	3.6	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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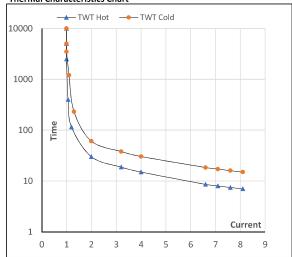
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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	18.5	25.0	33.4	2953	6.15	60.29	IE3	40	S1	1000	0.0928	178

#### **Motor Speed Torque Data**

Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	30	22	14	12	11	7
TWT Cold	s	10000	60	53	30	28	24	15
Current	pu	1	2	3	4	5	5.5	8.1

#### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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