PRODUCT INFORMATION PACKET



Model No: TCA18P1A3141GACD01 Catalog No: TCA18P1A3141GACD01 Cast Iron Motor, 25 HP, 3 Ph, 50 Hz, 415 V, 3000 RPM, 160L Frame, TEFC





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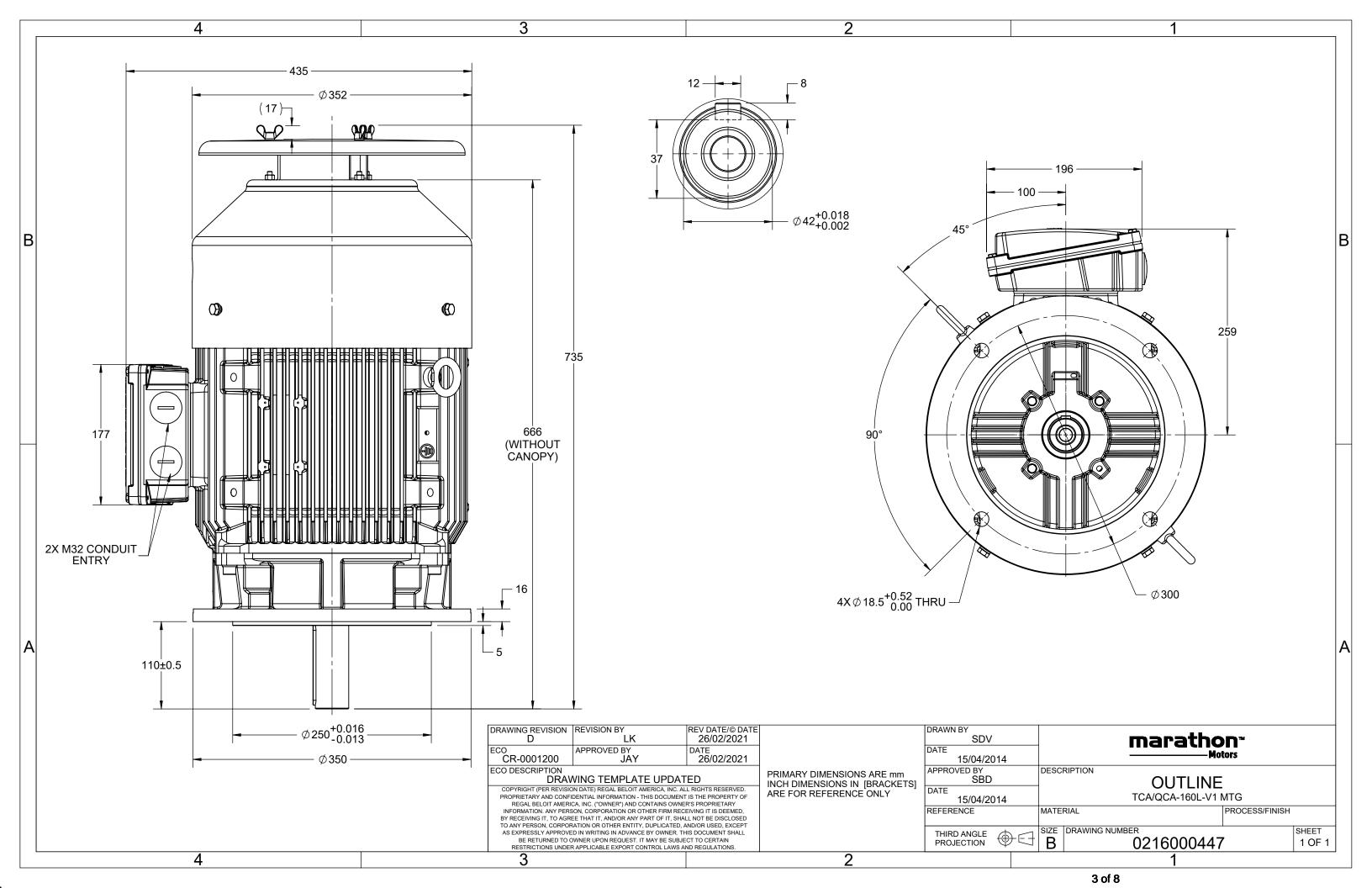
Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	415 V
Current	30.3 A	Speed	2948 rpm
Service Factor	1	Phase	3
Efficiency	92.4 %	Power Factor	0.92
Duty	S 1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds			

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	735 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0216000447	Connection Drawing	8442000085

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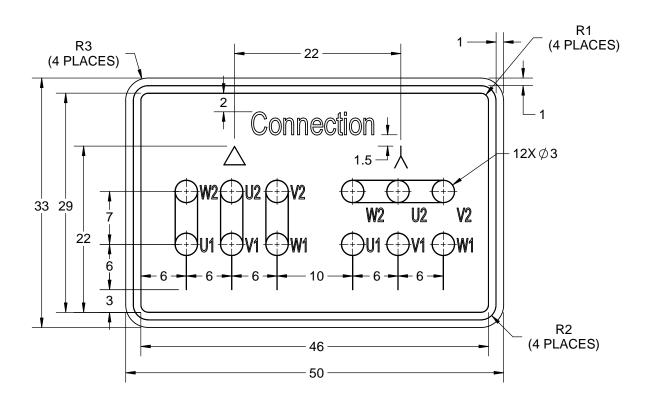


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DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION	1	

NEW DRAWING RELEASE

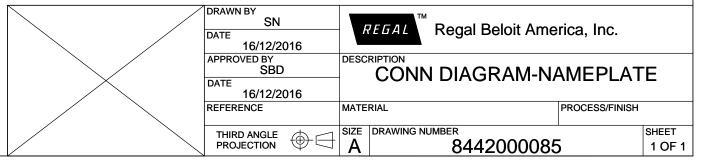
GEOMENTRIC TOLERANCE								
	>0~6	±0.1						
LINEAR DIM	>6~30	±0.2						
	>30~120	±0.3						



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017





TerraMAX[®]

Model No. TCA18P1A3141GACD01

U	Δ/Υ	f	Р	Р	1	n	Т	IE	% EFF at load			PF at load			I_A/I_N	T_A/T_N	T_K/T_N	
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	18.5	25	30.3	2948	60.39	IE3	-	92.4	92.4	92.2	0.92	0.9	0.84	7.4	2.4	3.3

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	160L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resistance)	70 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball bearing	3
DE / NDE bearing	6309-2Z / 6209-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	192	kg
Gross weight - approx.	212	kg
Motor inertia	0.1055	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from motor)	71	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	10/20	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size 1R	3C x 35mm ² /2 X M32 x 1.5	
Auxiliary terminal box	NA	

 $\rm I_A/I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	_

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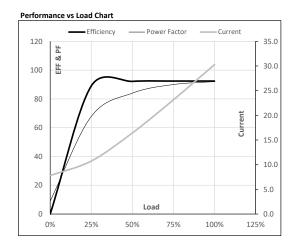




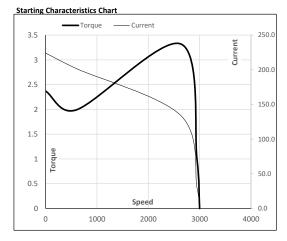
Model No. TCA18P1A3141GACD01

Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	18.5	25.0	30.3	2948	6.16	60.39	IE3	50	S1	1000	0.1055	192

Motor Load D	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	7.8	10.7	16.4	23.2	30.3	
Torque	Nm	0.0	14.9	29.9	45.1	60.4	
Speed	r/min	3000	2987	2975	2962	2948	
Efficiency	%	0.0	89.0	92.2	92.4	92.4	
Power Factor	%	9.0	67.8	84.0	90.0	92.0	



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 600 2635 2948 3000 Speed r/min Current Α 224.1 201.6 133.9 30.3 7.8 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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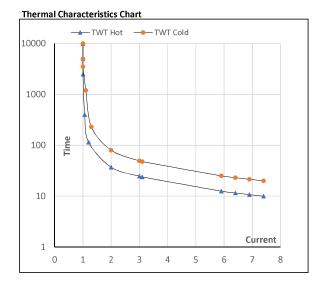




Model No. TCA18P1A3141GACD01

	Enclosure	U	Δ/Υ	f	Р	Р	ı	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
l		(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
ĺ	TEFC	415	Δ	50	18.5	25	30.3	2948	6.15	60.39	IE3	50	S1	1000	0.1055	192
١																

Motor Spee	Motor Speed Torque Data												
Load		FL	l ₁	l ₂	l ₃	I_4	l ₅	LR					
TWT Hot	S	10000	37	25	21	17	14	10					
TWT Cold	s	10000	80	50	45	30	28	20					
Current	pu	1	2	3	4	5	5.5	7.4					



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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EC Declaration of Conformity

The undersigned representing the manufacturer:

Regal Beloit America 100 East Randolph St. Wausau, WI 54401 and the authorized representative established within the Community:

Marathon Electric UK 6F Thistleton Road Ind. Estate Market Overton Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No: TCA18P1A3141GACD01

(Model No. may contain prefix and/or suffix characters)

Catalog No: TCA18P1A3141GACD01

Rework No: N/A

Directives:

Low Voltage Directive 2014/35/EU

Harmonized Standards Used:

EN 60034-1: 2010 (IEC 60034-1: 2010)

Michael A Logsdon

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:

Michael A. Logsdon Vice President, Technology

Created on 09/01/2022

Julian Clark Marketing Engineer

J. cers

Authorized Representative in the Community:

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