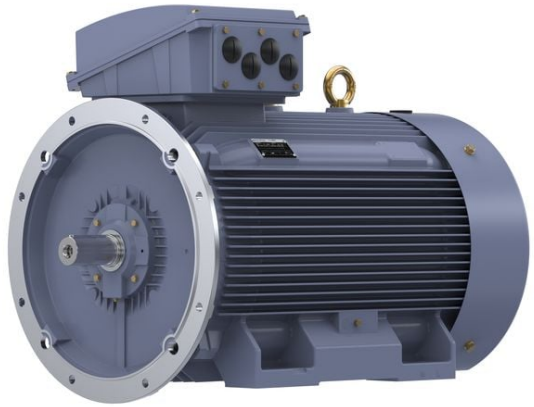
# PRODUCT INFORMATION PACKET

Model No: TCA1854A3131GACD01
Catalog No: TCA1854A3131GACD01
Cast Iron Motor, 250 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355M Frame, TEFC



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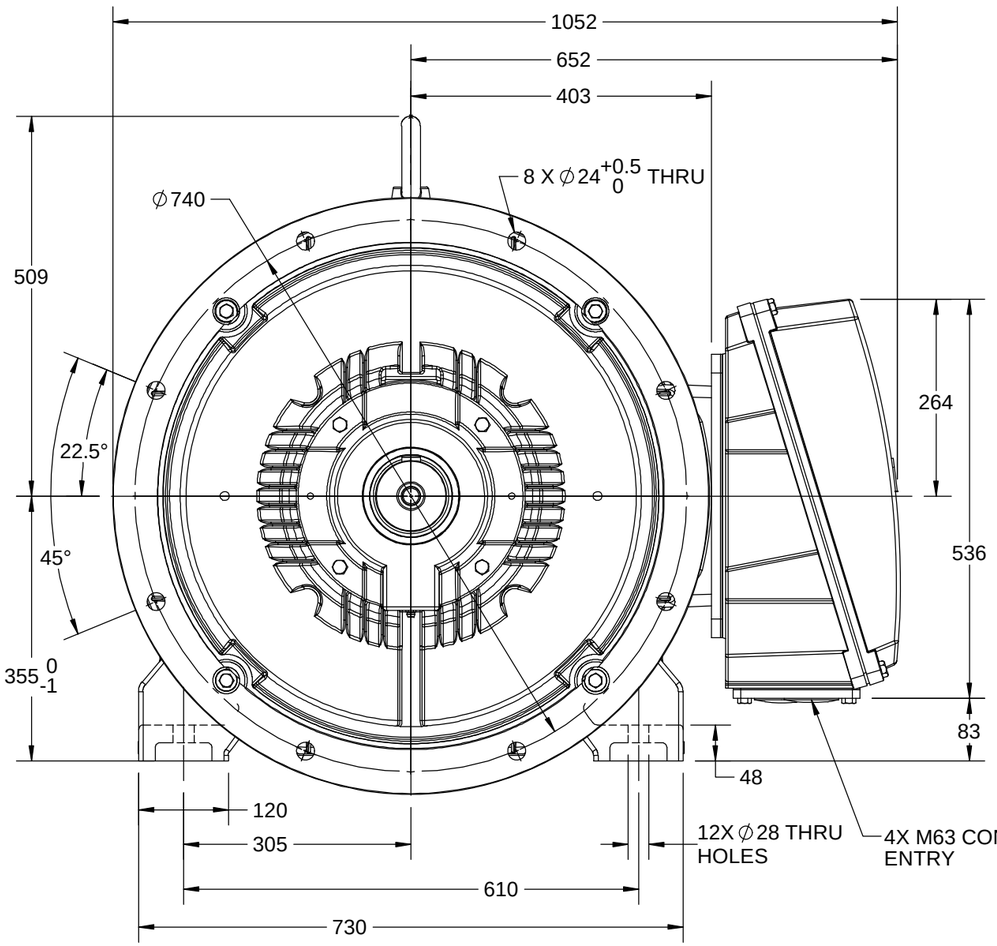
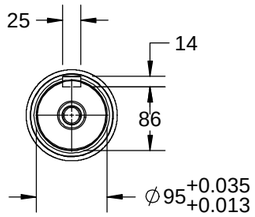
## Nameplate Specifications

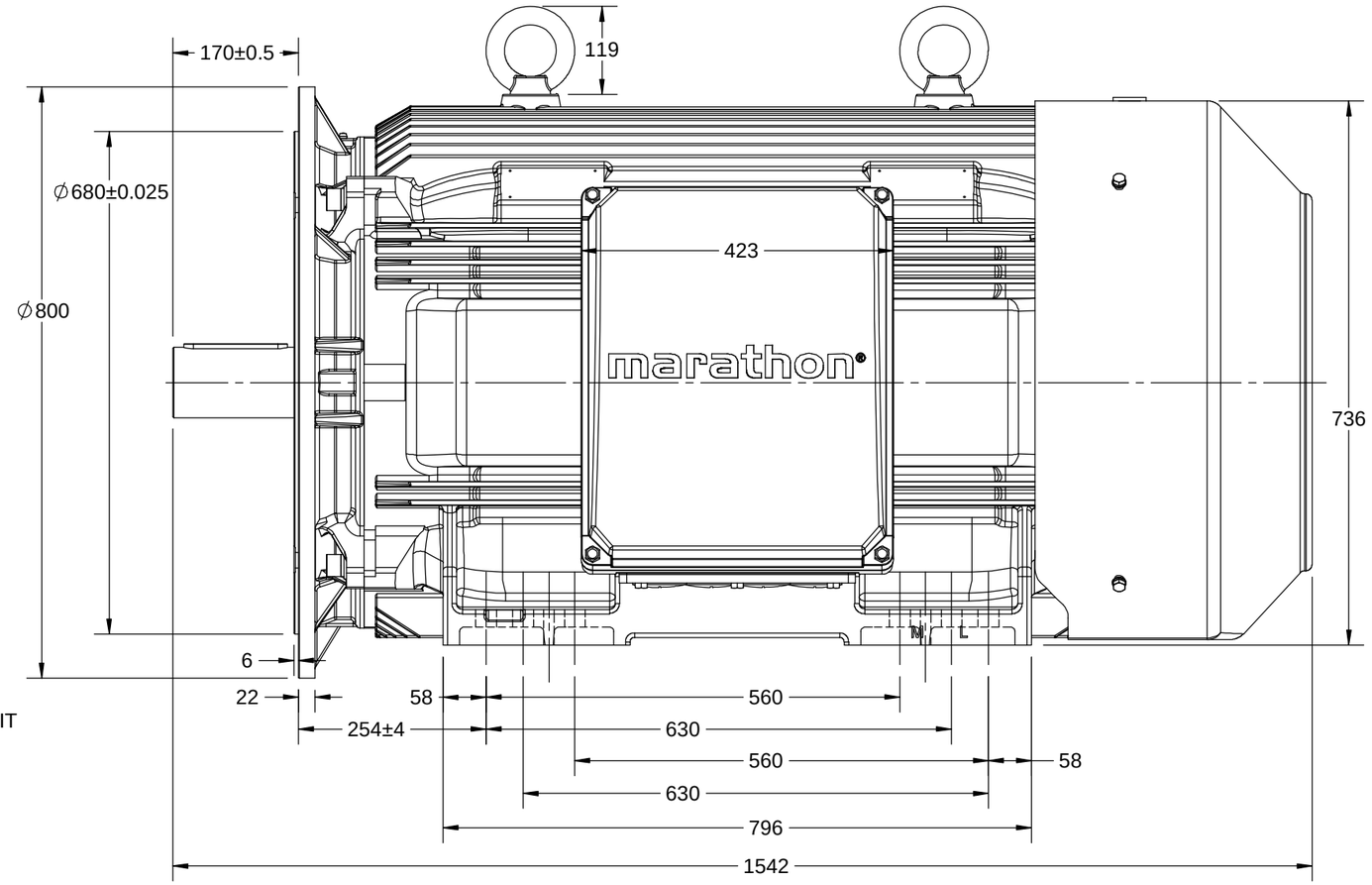
| | | | |
|---|---|---|---|
| Output HP | 250 Hp | Output KW | 185.0 kW |
| Frequency | 50 Hz | Voltage | 415 V |
| Current | 328.2 A | Speed | 742 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 94.5 % | Power Factor | 0.83 |
| Duty | S1 | Insulation Class | F |
| Frame | 355M | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Ambient Temperature | 50 °C |
| Drive End Bearing Size | 6322 | Opp Drive End Bearing Size | 6322 |
| UL | No | CSA | No |
| CE | Yes | IP Code | 55 |
| Number of Speeds | 1 | Efficiency Class | IE3 |

## Technical Specifications

| | | | |
|---|---|---|---|
| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
| Poles | 8 | Rotation | Bi-Directional |
| Mounting | B35 | Motor Orientation | Horizontal |
| Drive End Bearing | C3 | Opp Drive End Bearing | C3 |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1542 mm | Frame Length | 1010 mm |
| Shaft Diameter | 95 mm | Shaft Extension | 170 mm |
| Assembly/Box Mounting | Top | | |
| Outline Drawing | 0235502333 | Connection Drawing | 8442000085 |



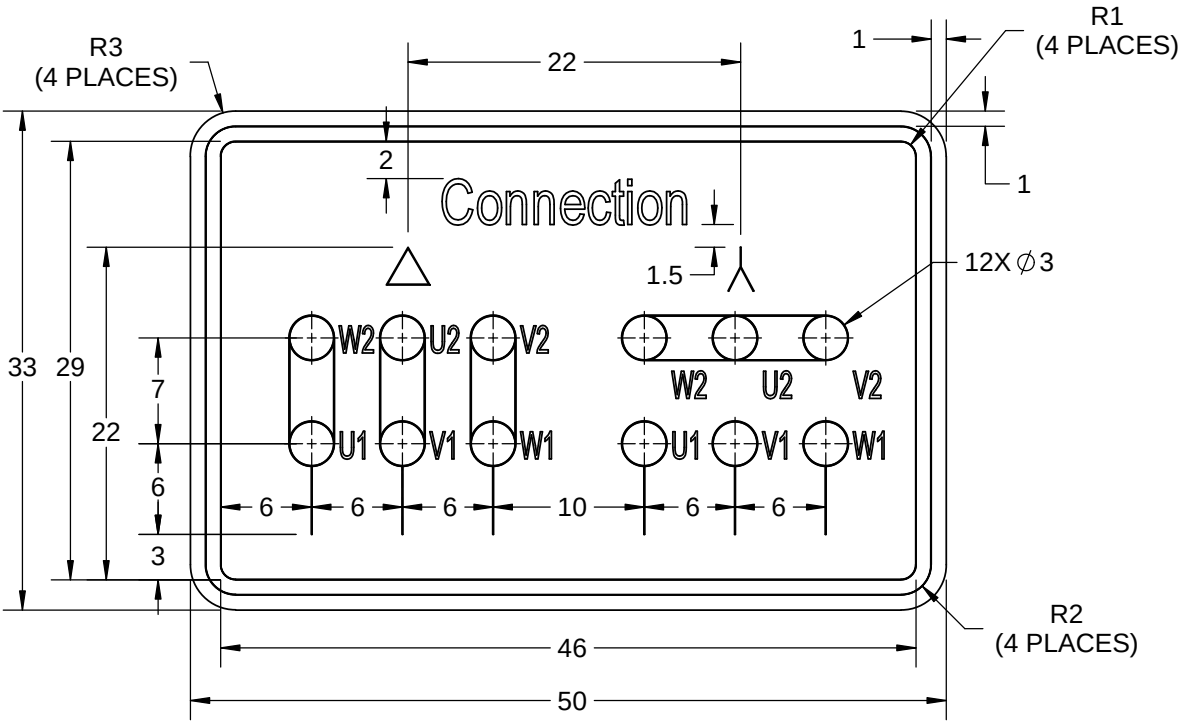




| | | | | |
|---|---|---|---|---|
| DRAWING REVISION B | REVISION BY VS | DATE 05/07/2018 | DRAWN BY GSR | marathon™ Motors |
| ECO ECO-0148344 | APPROVED BY SBD | DATE 05/07/2018 | DATE 15/011/2017 | |
| ECO DESCRIPTION MODEL UPDATED | | | APPROVED BY JAY | DESCRIPTION OUTLINE 355L FR-4~8P-B35 MTG. TCA/QCA-RHS TB |
| | | | DATE 15/011/2017 | |
| | | | REFERENCE | MATERIAL / PROCESS/FINISH |
| | | | THIRD ANGLE PROJECTION | SIZE B / DRAWING NUMBER 0235502333 / SHEET 1 OF 1 |

| DRAWING REVISION | REVISION BY | DATE |
|---|---|---|
| A | SN | 13/01/2017 |
| ECO | APPROVED BY | DATE |
| ECO-0116390 | SBD | 13/01/2017 |
| ECO DESCRIPTION | | |
| NEW DRAWING RELEASE | | |

| GEOMENTRIC TOLERANCE | | |
|---|---|---|
| LINEAR DIM | >0~6 | ±0.1 |
| | >6~30 | ±0.2 |
| | >30~120 | ±0.3 |




NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

| | | |
|---|---|---|
| DRAWN BY: SN | REGAL™ Regal Beloit America, Inc. | |
| DATE: 16/12/2016 | | |
| APPROVED BY: SBD | DESCRIPTION: CONN DIAGRAM-NAMEPLATE | |
| DATE: 16/12/2016 | | |
| REFERENCE | MATERIAL | PROCESS/FINISH |
| THIRD ANGLE PROJECTION | SIZE: A / DRAWING NUMBER: 8442000085 | SHEET: 1 OF 1 |

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TerraMAX®

**Model No.** TCA1854A3131GACD01

| U (V) | Δ / Y Conn | f [Hz] | P [kW] | P [hp] | I [A] | n [RPM] | T [Nm] | IE Class | % EFF at __ load 5/4FL | FL | 3/4FL | 1/2FL | PF at __ load FL | 3/4FL | 1/2FL | $I_A/I_N$ [pu] | $T_A/T_N$ [pu] | $T_K/T_N$ [pu] |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 415 | Δ | 50 | 185 | 250 | 328.1 | 742 | 2399.88 | IE3 | - | 94.5 | 94.5 | 95.1 | 0.83 | 0.81 | 0.72 | 6 | 1.5 | 2.4 |

| | | |
|---|---|---|
| Motor type | TCA | |
| Enclosure | TEFC | |
| Frame Material | Cast Iron | |
| Frame size | 355M | |
| Duty | S1 | |
| Voltage variation * | ± 10% | |
| Frequency variation * | ± 5% | |
| Combined variation * | 10% | |
| Design | N | |
| Service factor | 1.0 | |
| Insulation class | F | |
| Ambient temperature | -20 to +50 | °C |
| Temperature rise (by resistance) | 70 [ Class B ] | K |
| Altitude above sea level | 1000 | meter |
| Hazardous area classification | NA | |
| Zone classification | NA | |
| Gas group | NA | |
| Temperature class | NA | |
| Rotor type | Aluminum die cast | |
| Bearing type | Anti-friction ball bearing | |
| DE / NDE bearing | 6322 C3 / 6322 C3 | |
| Lubrication method | Regreasable | |
| Type of grease | Shell Gadus S5 V100 or Equivalent | |

| | | |
|---|---|---|
| Degree of protection | IP 55 | |
| Mounting type | IM B35 | |
| Cooling method | IC 411 | |
| Motor weight - approx. | 1960 | kg |
| Gross weight - approx. | 2005 | kg |
| Motor inertia | 12.0967 | $kgm^2$ |
| Load inertia | Customer to Provide | |
| Vibration level | 2.8 | mm/s |
| Noise level ( 1meter distance from motor) | 65 | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4 | |
| Starting method | DOL | |
| Type of coupling | Direct | |
| LR withstand time (hot/cold) | 15/30 | s |
| Direction of rotation | Bi-directional | |
| Standard rotation | Clockwise form DE | |
| Paint shade | RAL 5014 | |
| Accessories | | |
| Accessory - 1 | - | |
| Accessory - 2 | - | |
| Accessory - 3 | - | |
| Terminal box position | TOP | |
| Maximum cable size/conduit size | 1R x 3C x 300$mm^2$/4 x M63 x 1.5 | |
| Auxiliary terminal box | NA | |

$I_A/I_N$ - Locked Rotor Current / Rated Current

$T_A/T_N$ - Locked Rotor Torque / Rated Torque

$T_K/T_N$ - Breakdown Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|---|---|---|---|---|---|---|
| Standards | - | - | IS 12615 : 2018 | - | - | - |

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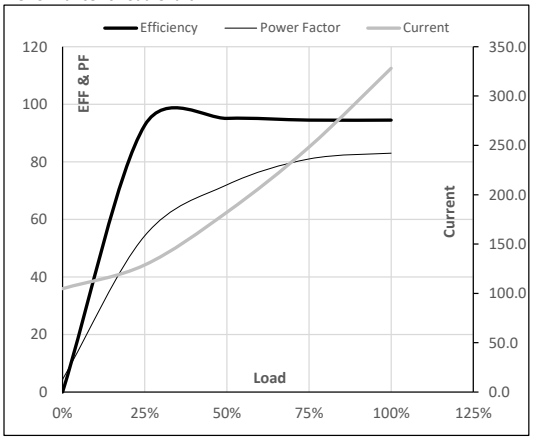
**Model No.** TCA1854A3131GACD01

| Enclosure | U (V) | Δ / Y Conn | f [Hz] | P [kW] | P [hp] | I [A] | n [RPM] | T [kgm] | T [Nm] | IE Class | Amb [°C] | Duty | Elevation [m] | Inertia [kg-m$^2$] | Weight [kg] |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| TEFC | 415 | Δ | 50 | 185 | 245.0 | 328.1 | 742 | 244.72 | 2399.88 | IE3 | 50 | S1 | 1000 | 12.0967 | 1960 |

**Motor Load Data**

| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|---|---|---|---|---|---|---|---|
| Current | A | 104.8 | 128.8 | 182.2 | 248.2 | 328.1 | |
| Torque | Nm | 0.0 | 595.2 | 1193.3 | 1794.6 | 2399.9 | |
| Speed | r/min | 750 | 748 | 746 | 744 | 742 | |
| Efficiency | % | 0.0 | 92.7 | 95.1 | 94.5 | 94.5 | |
| Power Factor | % | 4.4 | 54.3 | 72.0 | 81.0 | 83.0 | |

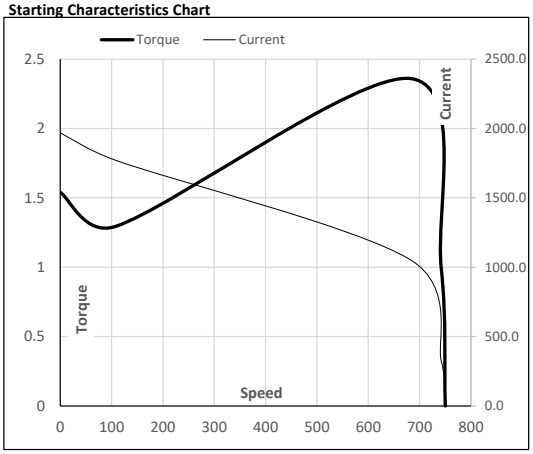
**Performance vs Load Chart**




**Motor Speed Torque Data**

| Load Point | | LR | P-Up | BD | Rated | NL |
|---|---|---|---|---|---|---|
| Speed | r/min | 0 | 107 | 683 | 742 | 750 |
| Current | A | 1968.9 | 1772.0 | 1053.0 | 328.1 | 104.8 |
| Torque | pu | 1.5 | 1.3 | 2.4 | 1 | 0 |

**Starting Characteristics Chart**




**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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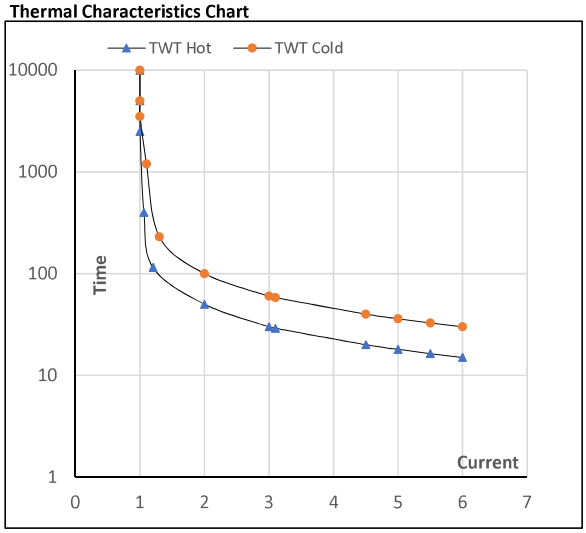
**Model No.** TCA1854A3131GACD01

| Enclosure | U (V) | Δ / Y Conn | f [Hz] | P [kW] | P [hp] | I [A] | n [rpm] | T [kgm] | T [Nm] | IE Class | Amb [°C] | Duty | Elevation [m] | Inertia [kg-m$^2$] | Weight [kg] |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| TEFC | 415 | Δ | 50 | 185 | 245 | 328.1 | 742 | 244.55 | 2399.88 | IE3 | 50 | S1 | 1000 | 12.0967 | 1960 |

**Motor Speed Torque Data**

| Load | | FL | $I_1$ | $I_2$ | $I_3$ | $I_4$ | $I_5$ | LR |
|---|---|---|---|---|---|---|---|---|
| TWT Hot | s | 10000 | 50 | 30 | 25 | 18 | 16 | 15 |
| TWT Cold | s | 10000 | 100 | 60 | 50 | 36 | 33 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 6 |

**Thermal Characteristics Chart**

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