# PRODUCT INFORMATION PACKET



Model No: TCA1604A3141GACD01
Catalog No: TCA1604A3141GACD01
Cast Iron Mater, 245 U.B. 2 Ph. 50 U.B. 445 V. 750 DDM, 255M

Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355M Frame, TEFC





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Product Information Packet: Model No: TCA1604A3141GACD01, Catalog No:TCA1604A3141GACD01 Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355M Frame, TEFC



### Nameplate Specifications

Output HP	215 Hp	Output KW	160.0 kW		
Frequency	50 Hz	Voltage	415 V		
Current	287.9 A	Speed	742 rpm		
Service Factor	1	Phase	3		
Efficiency	94.3 % Power Factor		0.82		
Duty	S1	Insulation Class	F		
Frame	355M	Enclosure	Totally Enclosed Fan Cooled		
Thermal Protection	No Protection	Ambient Temperature	50 °C		
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322		
UL	No	CSA	No		
CE	Yes	IP Code	55		

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501832	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA1604A3141GACD01

U	Δ/Υ	f	Р	Р	1	n	T	IE	% EFF at load			PF at load			$I_A/I_N$	$T_A/T_N$	$T_K/T_N$	
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	160	215	287.9	742	2063.23	IE3		94.3	94.3	94.8	0.82	0.79	0.69	6.1	1.6	2.5

Enclosure TEFC  Frame Material Cast Iron  Frame size 355M  Duty S1  Voltage variation * ± 10%  Frequency variation * 10%  Design N  Design N  Service factor 1.0  Insulation class F  Ambient temperature -20 to +50 °C  Temperature rise (by resistance) 70 [ Class B ] K  Altitude above sea level 1000 meter  Hazardous area classification NA  Zone classification NA  Gas group NA  Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable			
Frame Material Cast Iron  Frame Size 355M  Duty \$1  Voltage variation * ± 10%  Frequency variation * 10%  Design N  Service factor 1.0  Insulation class F  Ambient temperature -20 to +50 °C  Temperature rise (by resistance) 70 [ Class B ] K  Altitude above sea level 1000 meter  Hazardous area classification NA  Zone classification NA  Gas group NA  Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable	Motor type	TCA	
Frame size 355M  Duty \$1  Voltage variation * ± 10%  Frequency variation * 10%  Design N  Service factor 1.0  Insulation class F  Ambient temperature -20 to +50 °C  Temperature rise (by resistance) 70 [ Class B ] K  Altitude above sea level 1000 meter  Hazardous area classification NA  Zone classification NA  Gas group NA  Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable	Enclosure	TEFC	
Duty \$1  Voltage variation * ± 10%  Frequency variation * ± 5%  Combined variation * 10%  Design N  Service factor 1.0  Insulation class F  Ambient temperature -20 to +50 °C  Temperature rise (by resistance) 70 [ Class B ] K  Altitude above sea level 1000 meter  Hazardous area classification NA  Zone classification NA  Gas group NA  Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable	Frame Material	Cast Iron	
Voltage variation * ± 10%  Frequency variation * 10%  Design N  Service factor 1.0  Insulation class F  Ambient temperature -20 to +50 °C  Temperature rise (by resistance) 70 [ Class B ] K  Altitude above sea level 1000 meter  Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable	Frame size	355M	
Frequency variation * ± 5%  Combined variation * 10%  Design N  Service factor 1.0  Insulation class F  Ambient temperature -20 to +50 °C  Temperature rise (by resistance) 70 [ Class B ] K  Altitude above sea level 1000 meter  Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable	Duty	S1	
Combined variation * 10%  Design N  Service factor 1.0  Insulation class F  Ambient temperature -20 to +50 °C  Temperature rise (by resistance) 70 [ Class B ] K  Altitude above sea level 1000 meter  Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable	Voltage variation *	± 10%	
Design N Service factor 1.0 Insulation class F Ambient temperature -20 to +50 °C Temperature rise (by resistance) 70 [ Class B ] K Altitude above sea level 1000 meter Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA Rotor type Aluminum die cast Bearing type Anti-friction ball bearing DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Frequency variation *	± 5%	
Service factor 1.0  Insulation class F  Ambient temperature -20 to +50 °C  Temperature rise (by resistance) 70 [ Class B ] K  Altitude above sea level 1000 meter  Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable	Combined variation *	10%	
Insulation class F  Ambient temperature -20 to +50 °C  Temperature rise (by resistance) 70 [ Class B ] K  Altitude above sea level 1000 meter  Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable	Design	N	
Ambient temperature -20 to +50 °C Temperature rise (by resistance) 70 [ Class B ] K Altitude above sea level 1000 meter Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA Rotor type Aluminum die cast Bearing type Anti-friction ball bearing DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Service factor	1.0	
Temperature rise (by resistance) 70 [ Class B ] K Altitude above sea level 1000 meter Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA Rotor type Aluminum die cast Bearing type Anti-friction ball bearing DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Insulation class	F	
Altitude above sea level 1000 meter  Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Ambient temperature	-20 to +50	°C
Hazardous area classification NA Zone classification NA Gas group NA Temperature class NA Rotor type Aluminum die cast Bearing type Anti-friction ball bearing DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Temperature rise (by resist	ance) 70 [ Class B ]	K
Zone classification NA Gas group NA Temperature class NA Rotor type Aluminum die cast Bearing type Anti-friction ball bearing DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Altitude above sea level	1000	meter
Gas group NA Temperature class NA Rotor type Aluminum die cast Bearing type Anti-friction ball bearing DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Hazardous area classification	on NA	
Temperature class NA  Rotor type Aluminum die cast  Bearing type Anti-friction ball bearing  DE / NDE bearing 6322 C3 / 6322 C3  Lubrication method Regreasable	Zone classification	NA	
Rotor type Aluminum die cast Bearing type Anti-friction ball bearing DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Gas group	NA	
Bearing type Anti-friction ball bearing DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Temperature class	NA	
DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable	Rotor type	Aluminum die cast	
Lubrication method Regreasable	Bearing type	Anti-friction ball bearing	
	DE / NDE bearing	6322 C3 / 6322 C3	
Type of grease Shell Gadus S5 V100 or Equivalent	Lubrication method	Regreasable	
	Type of grease	Shell Gadus S5 V100 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	1787	kg
Gross weight - approx.	1832	kg
Motor inertia	10.5659	kgm²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level ( 1meter distance from mo	otor) 65	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $\rm I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	_

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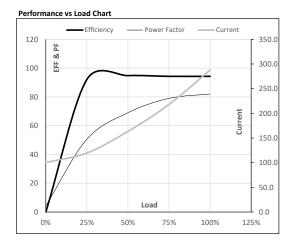




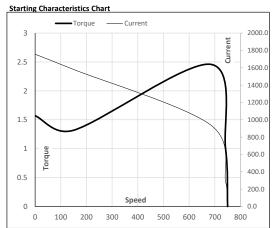
### Model No. TCA1604A3141GACD01

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	415	Δ	50	160	215.0	287.9	742	210.39	2063.23	IE3	50	S1	1000	10.5659	1787

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	100.3	119.7	163.4	218.0	287.9	
Torque	Nm	0.0	511.9	1026.2	1543.1	2063.2	
Speed	r/min	750	748	746	744	742	
Efficiency	%	0.0	92.1	94.8	94.3	94.3	
Power Factor	%	4.3	50.6	69.0	79.0	82.0	



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 150 683 742 750 Speed r/min Current A 1756.0 1580.4 943.3 287.9 100.3 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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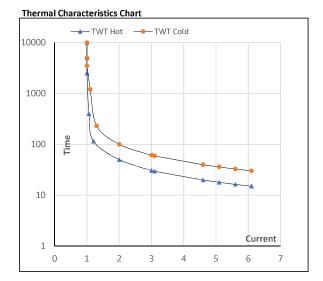




#### Model No. TCA1604A3141GACD01

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	ΙE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	415	Δ	50	160	215	287.9	742	210.24	2063.23	IE3	50	S1	1000	10.5659	1787

#### Motor Speed Torque Data LR Load FL s 10000 15 TWT Hot TWT Cold s 10000 100 61 50 37 34 30 Current 1 3 5 5.5 6.1 pu



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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