PRODUCT INFORMATION PACKET

Model No: TCA1604A3121GACD01 Catalog No: TCA1604A3121GACD01 Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355M Frame, TEFC



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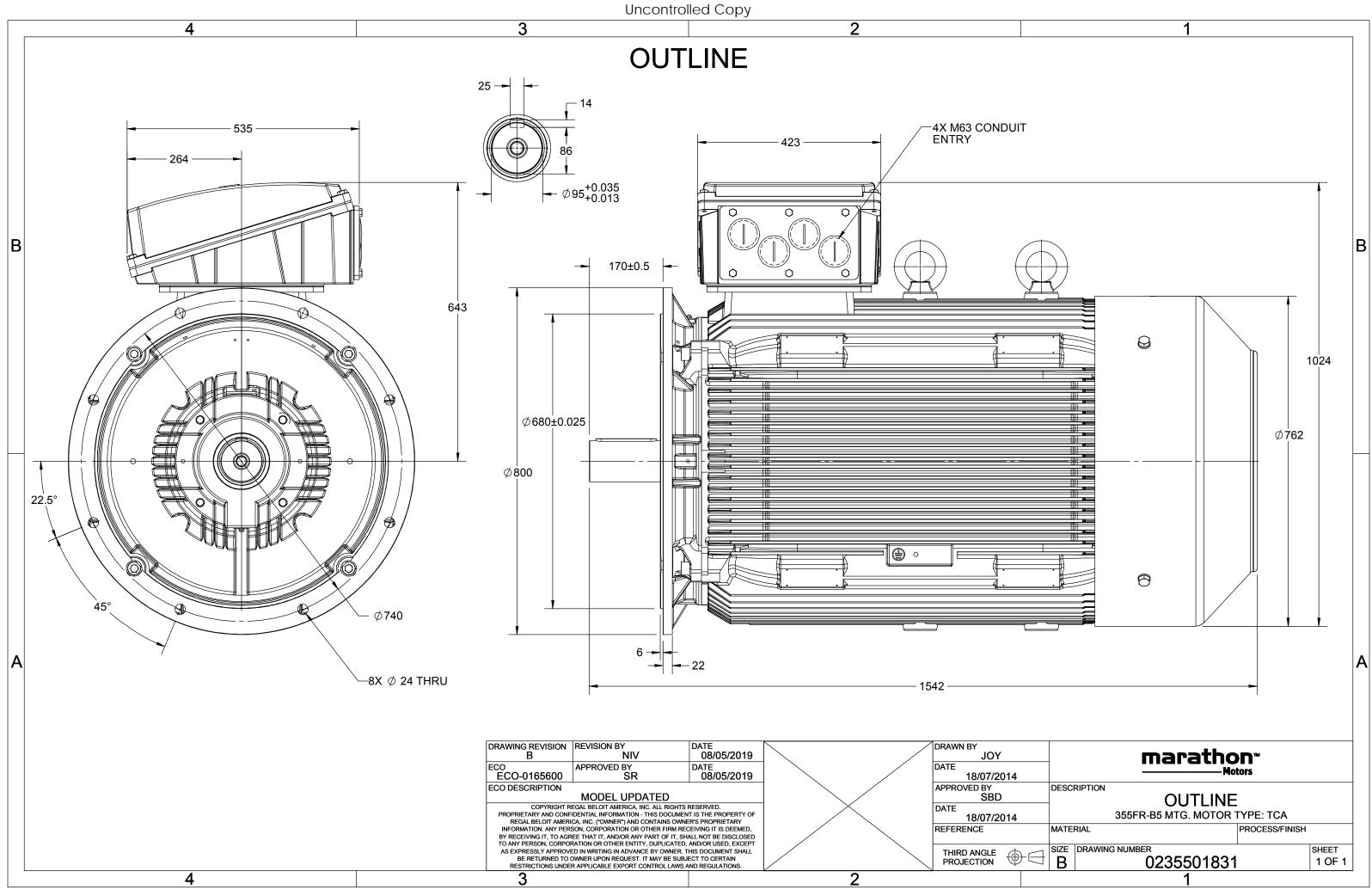
Nameplate Specifications

Output HP	215 Hp	Output KW	160.0 kW
Frequency	50 Hz	Voltage	415 V
Current	287.9 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	94.3 %	Power Factor	0.82
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	50 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	8	Rotation	Bi-Directional	
Mounting	B5	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	СЗ	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0235501831	

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3 of 7







Model No. TCA1604A3121GACD01

U	Δ / Y	f	Р	Р	1	n	т	IE	c	% EFF at	load		PF	at_lo	ad	I _A /I _N	T_A/T_N	T _K /T _N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL -		1/2FL	FL		1/2FL	[pu]	[pu]	[pu]
415	Δ	50	160	215	287.9	742	2063.23	IE3	-	94.3	94.3	, 94.8	0.82	0.79	0.69	6.1	1.6	2.5
Motor	tuno				TCA					egree of	protocti	on				IP 55		
Enclosu					TEFC					-		on				IM B5		
	ure Material				Cast Irc	n				lounting						IC 411		
		l								ooling m								
	ame size 355M Ity S1								lotor wei	• •				1781			kg kg	
Duty									Gross weight - approx.						1826			
	ondge vandelon							lotor ine					. .	10.5659 kgr Customer to Provide				
•	Frequency variation * ± 5%					-	oad inert					Custo		de				
Combir	Combined variation * 10%						V	ibration l	evel					2.8		mm/s		
Design					N				N	oise leve	l (1met	er distaı	nce fron	n motor)	65		dB(A)
Service	factor				1.0				N	o. of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulati	ion class				F				S	tarting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	50		°C	Т	ype of co	upling				Direct			
Tempe	rature ri	se (by i	resistand	ce)	70 [Class	5 B]		К	L	LR withstand time (hot/cold)					15/30			S
Altitud	e above	sea lev	el		1000			meter	D	irection o	of rotati	on			В	i-directional		
Hazard	ous area	a classif	ication		NA				S	tandard r	otation				Cloc	kwise form D	E	
	Zone cla	assifica	tion		NA				Р	aint shad	e					RAL 5014		
	Gas gro	up			NA				A	ccessorie	s							
	Temper	ature c	lass		NA					Ac	cessory	- 1				-		
Rotor t	vpe			Alı	uminum d	ie cast				Ac	cessory	- 2				-		
Bearing				Anti-	friction ba	II bearing					cessory					-		
	DE bearii	ng		63	22 C3/6	322 C3			т	Terminal box position					ТОР			
	tion me	0			Regreasa	ble							uit size	1R	R x 3C x 300mm²/4 x M63 x 1.5			
	fgrease		Sh	ell Gadu	us S5 V100		alent			Maximum cable size/conduit size 1R x 3C x 300mm ² /4 x M63 Auxiliary terminal box NA								

 $\rm I_A/\rm I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-



 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

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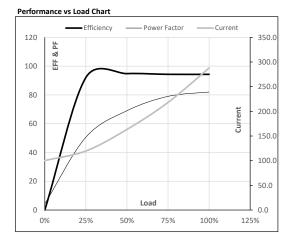


Model No. TCA1604A3121GACD01

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	160	215.0	287.9	742	210.39	2063.23	IE3	50	S1	1000	10.5659	1781

Motor Load Data

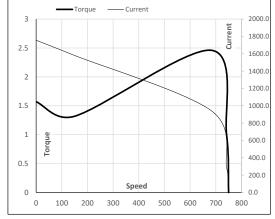
	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
А	100.3	119.7	163.4	218.0	287.9	
Nm	0.0	511.9	1026.2	1543.1	2063.2	
r/min	750	748	746	744	742	
%	0.0	92.1	94.8	94.3	94.3	
%	4.3	50.6	69.0	79.0	82.0	
	Nm r/min %	A 100.3 Nm 0.0 r/min 750 % 0.0	A 100.3 119.7 Nm 0.0 511.9 r/min 750 748 % 0.0 92.1	A 100.3 119.7 163.4 Nm 0.0 511.9 1026.2 r/min 750 748 746 % 0.0 92.1 94.8	A 100.3 119.7 163.4 218.0 Nm 0.0 511.9 1026.2 1543.1 r/min 750 748 746 744 % 0.0 92.1 94.8 94.3	A 100.3 119.7 163.4 218.0 287.9 Nm 0.0 511.9 1026.2 1543.1 2063.2 r/min 750 748 746 744 742 % 0.0 92.1 94.8 94.3 94.3



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	150	683	742	750	
Current	А	1756.0	1580.4	943.3	287.9	100.3	
Torque	pu	1.6	1.3	2.5	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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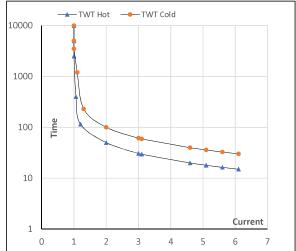
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	160	215	287.9	742	210.24	2063.23	IE3	50	S1	1000	10.5659	1781

Motor Speed Torque Data

wotor speed	Notor speed forque Data													
Load		FL	I_1	I_2	l ₃	I_4	I ₅	LR						
TWT Hot	S	10000	50	31	25	18	17	15						
TWT Cold	s	10000	100	61	50	37	34	30						
Current	pu	1	2	3	4	5	5.5	6.1						

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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