PRODUCT INFORMATION PACKET



Model No: TCA1604A1113GAC010 Catalog No: TCA1604A1113GAC010

TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 355M Frame, TEFC



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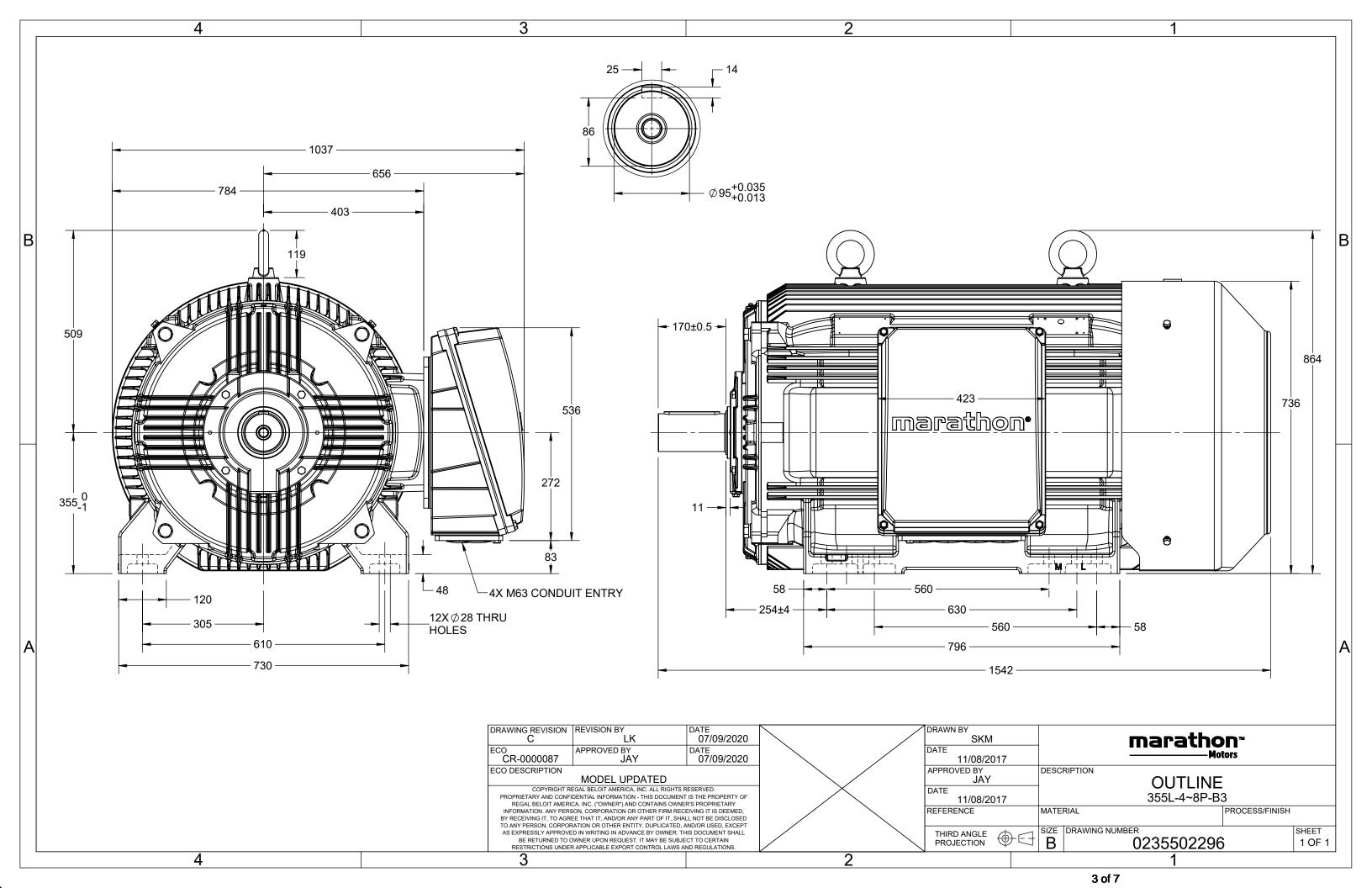
Nameplate Specifications

Output HP	215 Hp	Output KW	160.0 kW
Frequency	50 Hz	Voltage	400 V
Current	298.7 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	94.3 %	Power Factor	0.82
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0235502296

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCA1604A1113GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	i	PF	at lo	oad	I _A /I _N	T _A /T _N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	160	215	298.7	742	2063	IE3	-	94.3	94.3	94.8	0.82	0.78	0.69	6.2	1.6	2.5

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	e) 80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	
Bearing type DE / NDE bearing Lubrication method	Anti-friction ball 6322 C3 / 6322 C3 Regreasable	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	1787	kg
Gross weight - approx.	1832	kg
Motor inertia	10.5659	kgm²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from m	otor) 65	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 300mm ² /4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $\rm I_A/I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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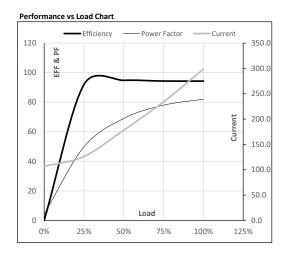




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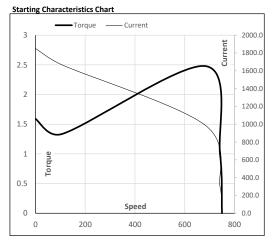
Enclosure	U	Δ / Y	f	Р	Р	1	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	160	215.0	298.7	742	210.37	2063.03	IE3	40	S1	1000	10.5659	1787

Motor Load Da	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	106.6	126.2	178.3	234.0	298.7	
Torque	Nm	0.0	510.7	1026.1	1543.0	2063.0	
Speed	r/min	750	748	746	745	742	
Efficiency	%	0.0	92.0	94.8	94.3	94.3	
Power Factor	%	4.3	49.8	69.0	78.0	82.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	107	683	742	750	
Current	Α	1851.7	1666.5	988.5	298.7	106.6	
Torque	pu	1.6	1.3	2.5	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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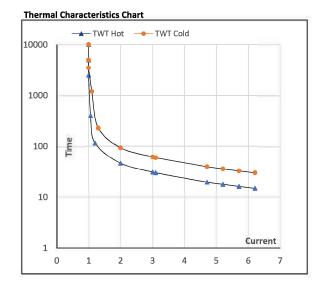




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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	160	215.0	298.7	742	210.37	2063.03	IE3	40	S1	1000	10.5659	1787

Motor Speed Torque Data							
	FL	l ₁	l ₂	l ₃	I ₄	l ₅	LR
s	10000	47	31	25	18	16	15
s	10000	93	62	48	37	33	30
pu	1	2	3	4	5	5.5	6.2
	s s	FL s 10000 s 10000	FL I ₁ s 10000 47 s 10000 93	FL I ₁ I ₂ s 10000 47 31 s 10000 93 62	FL l ₁ l ₂ l ₃ s 10000 47 31 25 s 10000 93 62 48	FL l ₁ l ₂ l ₃ l ₄ s 10000 47 31 25 18 s 10000 93 62 48 37	FL I ₁ I ₂ I ₃ I ₄ I ₅ s 10000 47 31 25 18 16 s 10000 93 62 48 37 33



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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