## **PRODUCT INFORMATION PACKET**

Model No: TCA1603AF141GAC010 Catalog No: TCA1603AF141GAC010 TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 355M Frame, TEFC



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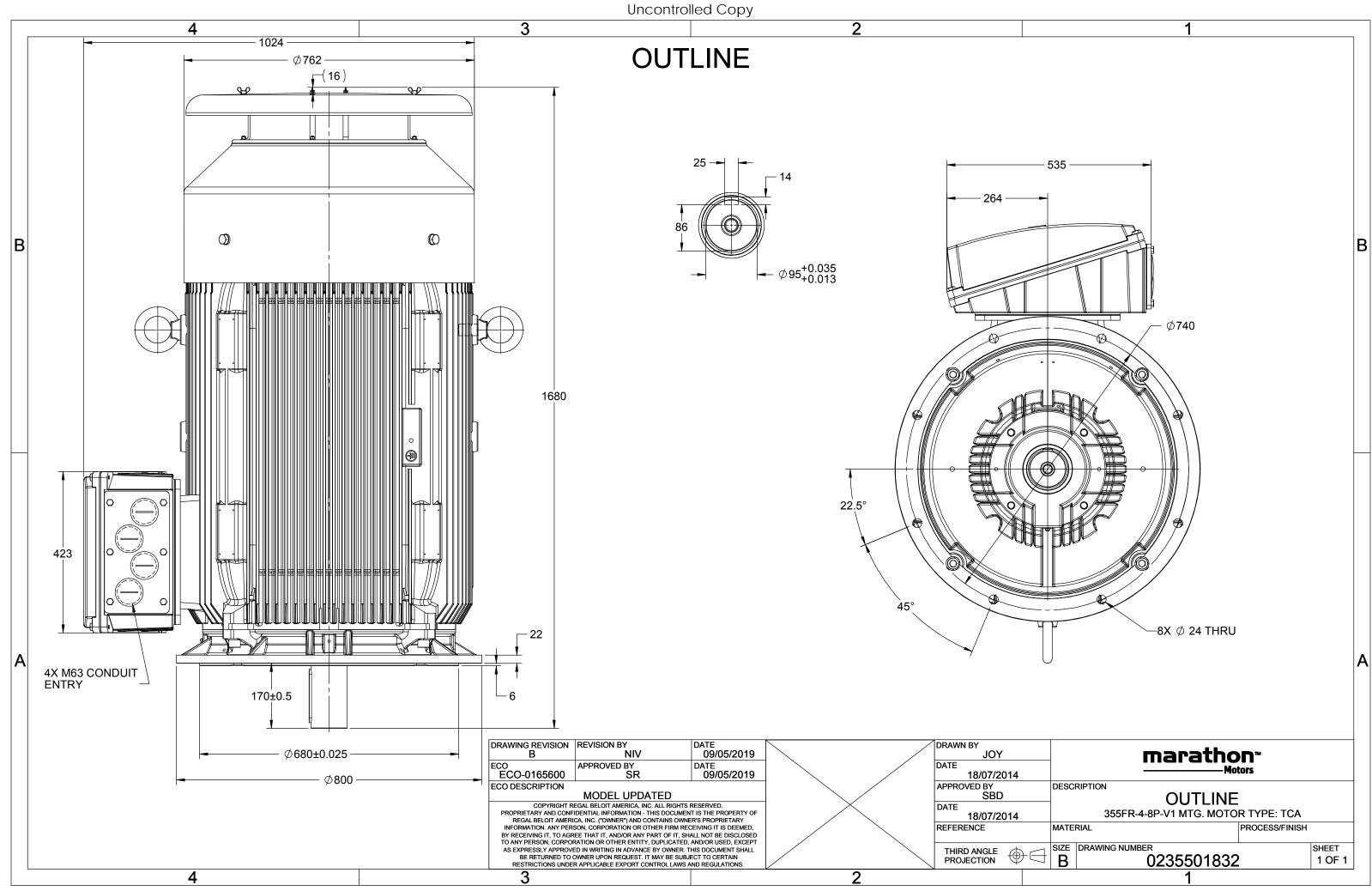
#### Nameplate Specifications

Output HP	215 Нр	Output KW	160.0 kW		
Frequency	50 Hz	Voltage	380 V		
Current	302.7 A	Speed	991 rpm		
Service Factor	1	Phase	3		
Efficiency	95.6 %	Power Factor	0.84		
Duty	S1	Insulation Class	F		
Frame	355M	Enclosure	Totally Enclosed Fan Cooled		
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	40 °C 6322		

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501832

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# **TerraMAX**<sup>®</sup>

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$U = \Delta / Y$	f	Р	Р	I	n	Т	IE	9	% EFF at	t load	ł	PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V) Conn [I	Hz]	[kW] [	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380 Δ S	50	160 2	215	302.72	991	1545.3	IE3	-	95.6	95.6	95.6	0.84	0.81	0.71	6.1	1.9	2.5
				TCA				-							IP 55		
Motor type				TCA						protecti	on						
Enclosure				TEFC					unting t						IM V1		
Frame Material												IC 411					
Frame size			ineter treight approxi						1613		kg						
Duty				S1				Gross weight - approx.						1658		kg	
Voltage variation				± 10%				Motor inertia						8.5699		kgm <sup>2</sup>	
Frequency variation						± 5%			Load inertia					Custo	omer to Prov	ide	
Combined variation	on *			10%					ration le						2.8		mm/s
Design				N				Noi	ise level	(1mete	meter distance from motor)				70		dB(A)
Service factor				1.0				No.	No. of starts hot/cold/Equally spread					2/3/4			
Insulation class				F				Sta	Starting method					DOL			
Ambient tempera	ture			-20 to +4	40		°C	Тур	e of cou	upling					Direct		
Temperature rise	(by res	sistance)		80 [ Class	B ]		К	LR	withstar	nd time	(hot/co	ld)			15/30		S
Altitude above sea	a level			1000			meter	Dire	ection o	of rotatio	on			В	i-directional		
Hazardous area cl	lassifica	ation		NA				Sta	ndard r	otation				Cloc	ckwise form [	DE	
Zone class	sificatio	on		NA				Pai	nt shade	e					RAL 5014		
Gas group	)			NA				Acc	essorie	s							
Temperati	ure cla	ss		NA					Accessory - 1						PTC 150°C		
Rotor type	pe Aluminum Die cast					Accessory - 2					-						
Bearing type			A	nti-frictio	n ball				Accessory - 3					-			
DE / NDE bearing			632	22 C3/63	22 C3			Ter	minal b	ox posit	ion				TOP		
Lubrication metho	od			Regreasa	ble			Ma	ximum	cable si	ze/cond	uit size	1R	x 3C x 3	00mm²/4 x N	Л63 x 1.5	
Type of grease		CH	IEVRC	N SRI-2 o	r Equival	ent		Aux	kiliary te	erminal	box				NA		

 $I_{\rm A}/I_{\rm N}$  - Locked Rotor Current / Rated Current  $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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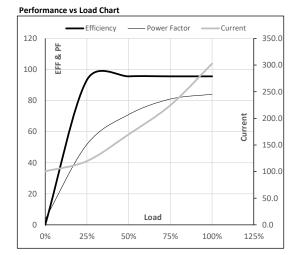




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Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	160	215.0	302.7	991	157.57	1545.26	IE3	40	S1	1000	8.5699	1613

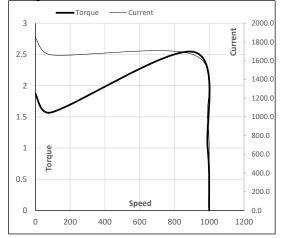
Motor Load Da	Motor Load Data													
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL							
Current	А	100.5	119.7	169.9	224.6	302.7								
Torque	Nm	0.0	383.7	769.0	1156.1	1545.3								
Speed	r/min	1000	998	996	993	991								
Efficiency	%	0.0	93.3	95.6	95.6	95.6								
Power Factor	%	3.7	51.8	71.0	81.0	84.0								



#### Motor Speed Torque Data

wotor speed	Torque Da	เล					
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	91	912	991	1000	
Current	А	1846.6	1661.9	965.4	302.7	100.5	
Torque	pu	1.9	1.6	2.5	1	0	

#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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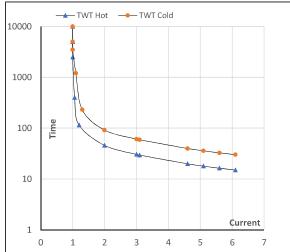
Model No. TCA1603AF141GAC010

Enclosure	U	$\Delta / Y$	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	160	215.0	302.7	991	157.57	1545.26	IE3	40	S1	1000	8.5699	1613

#### Motor Speed Torque Data

Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	46	31	23	18	17	15
TWT Cold	s	10000	92	61	43	37	34	30
Current	pu	1	2	3	4	5	5.5	6.1

Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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