PRODUCT INFORMATION PACKET

Model No: TCA1602A3131GACD01 Catalog No: TCA1602A3131GACD01 Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 415 V, 1500 RPM, 315L Frame, TEFC



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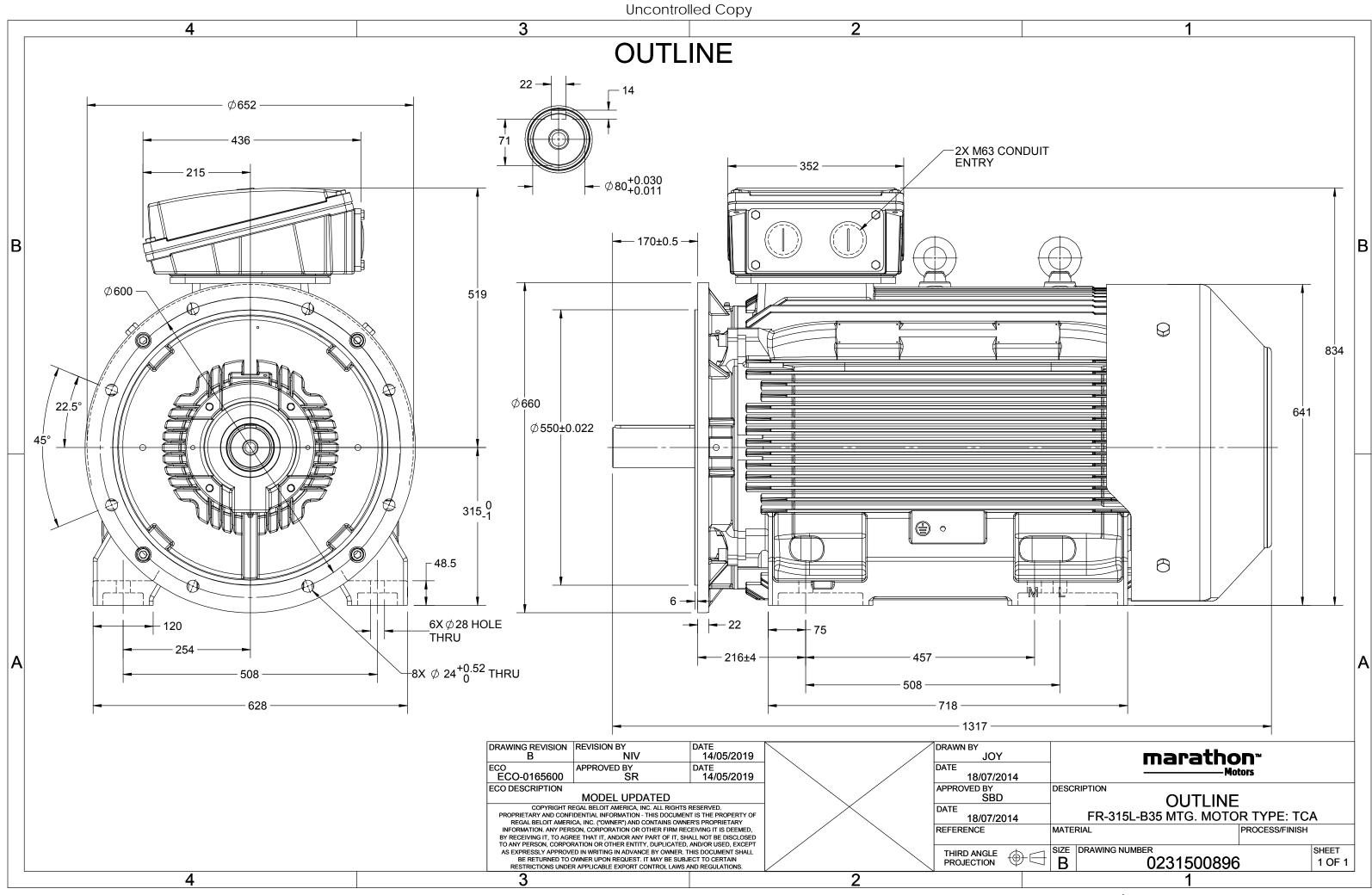
Nameplate Specifications

| Output HP | 215 Hp | Output KW | 160.0 kW |
|--|-----------------------|---|--------------------------------------|
| Frequency | 50 Hz | Voltage | 415 V |
| Current | 261.1 A | Speed | 1487 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 95.8 % | Power Factor | 0.89 |
| Duty | S1 | Insulation Class | F |
| | | | |
| Frame | 315L | Enclosure | Totally Enclosed Fan Cooled |
| Frame Thermal Protection | 315L No Protection | Enclosure Ambient Temperature | Totally Enclosed Fan Cooled 50 °C |
| | | | |
| Thermal Protection | No Protection | Ambient Temperature | 50 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6319 | Ambient Temperature Opp Drive End Bearing Size | 50 °C 6319 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line | |
|-----------------------|---------------|-----------------------|----------------|--|
| Poles | 4 | Rotation | Bi-Directional | |
| Mounting | B35 | Motor Orientation | Horizontal | |
| Drive End Bearing | C3 | Opp Drive End Bearing | C3 | |
| Frame Material | Cast Iron | Shaft Type | Keyed | |
| Overall Length | 1317 mm | Frame Length | 840 mm | |
| Shaft Diameter | 80 mm | Shaft Extension | 170 mm | |
| Assembly/Box Mounting | Тор | | | |
| Outline Drawing | 0231500896 | Connection Drawing | 8442000085 | |

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Model No. TCA1602A3131GACD01

| U | Δ / Y | f | Р | Р | 1 | n | т | IE | | % EFF at _ | load | | PF | at_lo | ad | I _A /I _N | T _A /T _N | $T_{\rm K}/T_{\rm N}$ |
|----------|--------------|-----------|-----------|----------|-------------|------------|---------|-------|-------|--------------|-----------|-----------|----------|---------|----------|--------------------------------|--------------------------------|-----------------------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | | 1/2FL | FL | | 1/2FL | [uq] | [pu] | [pu] |
| 415 | Δ | 50 | 160 | 215 | 261.1 | 1487 | 1029.75 | IE3 | - | 95.8 | 95.8 | 95.7 | 0.89 | 0.87 | 0.81 | 6.3 | 2.0 | 2.8 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| Motor | type | | | | TCA | | | | [| Degree of | protect | on | | | | IP 55 | | |
| Enclosu | ire | | | | TEFC | | | | ſ | Aounting | type | | | | | IM B35 | | |
| Frame | Materia | I | | | Cast Irc | n | | | C | Cooling m | ethod | | | | | IC 411 | | |
| Frame | size | | | | 315L | | | | n | Aotor wei | ght - ap | prox. | | | | 1180 | | kg |
| Duty | | | | | S1 | | | | C | Gross weig | ght - app | orox. | | | | 1225 | | kg |
| Voltage | e variatio | on * | | | ± 10% | | | | ſ | Aotor ine | rtia | | | | | 4.4423 | | kgm ² |
| Freque | ncy vari | ation * | | | ± 5% | | | | L | .oad inert | ia | | | | Custo | omer to Provi | de | |
| Combir | ned varia | ation * | | | 10% | | | | ١ | /ibration l | evel | | | | | 2.8 | | mm/s |
| Design | | | | | Ν | | | | 1 | loise leve | l (1met | er distaı | nce fron | n motor |) | 69 | | dB(A) |
| Service | factor | | | | 1.0 | | | | 1 | lo. of star | ts hot/c | old/Equ | ally spr | ead | | 2/3/4 | | |
| Insulati | on class | | | | F | | | | 5 | tarting m | ethod | | | | | DOL | | |
| Ambier | nt tempe | erature | | | -20 to + | 50 | | °C | 1 | ype of co | upling | | | | | Direct | | |
| Tempe | rature ri | se (by i | resistand | ce) | 70 [Class | B] | | к | L | .R withsta | nd time | (hot/co | ld) | | | 15/30 | | S |
| Altitud | e above | sea lev | el | | 1000 | | | meter | [| Direction of | of rotati | on | | | В | i-directional | | |
| Hazard | ous area | a classif | ication | | NA | | | | 5 | itandard r | otation | | | | Cloc | kwise form D | E | |
| | Zone cl | assifica | tion | | NA | | | | F | aint shad | e | | | | | RAL 5014 | | |
| | Gas gro | up | | | NA | | | | A | Accessorie | S | | | | | | | |
| | Temper | ature o | lass | | NA | | | | | Ac | cessory | - 1 | | | | - | | |
| Rotor t | уре | | | Al | uminum D | ie cast | | | | Ac | cessory | - 2 | | | | - | | |
| Bearing | g type | | | Anti- | friction ba | ll bearing | | | | Ac | cessory | - 3 | | | | - | | |
| DE / N | DE beari | ng | | 63 | 19 C3/6 | 319 C3 | | | 1 | erminal b | ox posi | tion | | | | TOP | | |
| Lubrica | tion me | thod | | | Regreasa | ble | | | 1 | Aaximum | cable si | ze/cond | uit size | 1R | x 3C x 2 | 40mm²/2 x M | 63 x 1.5 | |
| Type of | grease | | Sh | ell Gadu | us S5 V100 |) or Equiv | alent | | F | Auxiliary t | erminal | box | | | | NA | | |

 $\rm I_A/\rm I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|--------|-------|-----------------|--------|--------|------------|
| Standards | - | - | IS 12615 : 2018 | - | - | - |



 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

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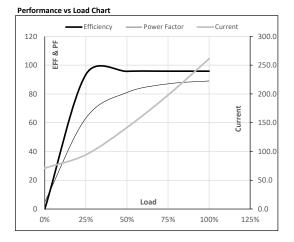


Model No. TCA1602A3131GACD01

| Enclosure | U | Δ / Y | f | Р | Р | 1 | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|-------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 415 | Δ | 50 | 160 | 215.0 | 261.1 | 1487 | 105.00 | 1029.75 | IE3 | 50 | S1 | 1000 | 4.4423 | 1180 |
| | | | | | | | | | | | | | | | |

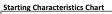
Motor Load Data

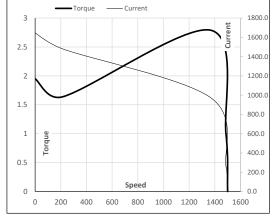
| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|--------------|-------|------|-------|-------|-------|--------|-------|
| Current | А | 71.0 | 94.3 | 141.7 | 197.9 | 261.1 | |
| Torque | Nm | 0.0 | 255.7 | 512.5 | 770.5 | 1029.7 | |
| Speed | r/min | 1500 | 1497 | 1494 | 1490 | 1487 | |
| Efficiency | % | 0.0 | 93.5 | 95.7 | 95.8 | 95.8 | |
| Power Factor | % | 4.9 | 63.2 | 81.0 | 87.0 | 89.0 | |



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL | |
|------------|-------|--------|--------|-------|-------|------|--|
| Speed | r/min | 0 | 214 | 1368 | 1487 | 1500 | |
| Current | А | 1644.8 | 1480.3 | 973.7 | 261.1 | 71.0 | |
| Torque | ри | 2.0 | 1.6 | 2.8 | 1 | 0 | |





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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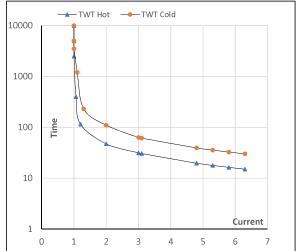
Model No. TCA1602A3131GACD01

| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 415 | Δ | 50 | 160 | 215 | 261.1 | 1487 | 104.93 | 1029.75 | IE3 | 50 | S1 | 1000 | 4.4423 | 1180 |

Motor Speed Torque Data

| wotor speed | a rorq | ue Data | | | | | | |
|-------------|--------|---------|-------|-------|----------------|-------|----------------|-----|
| Load | | FL | I_1 | I_2 | l ₃ | I_4 | I ₅ | LR |
| TWT Hot | s | 10000 | 47 | 32 | 25 | 20 | 18 | 15 |
| TWT Cold | s | 10000 | 110 | 63 | 50 | 38 | 36 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 6.3 |
| | | | | | | | | |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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