PRODUCT INFORMATION PACKET

Model No: TCA1324A3141GACD01 Catalog No: TCA1324A3141GACD01 TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 415 V, 355M Frame



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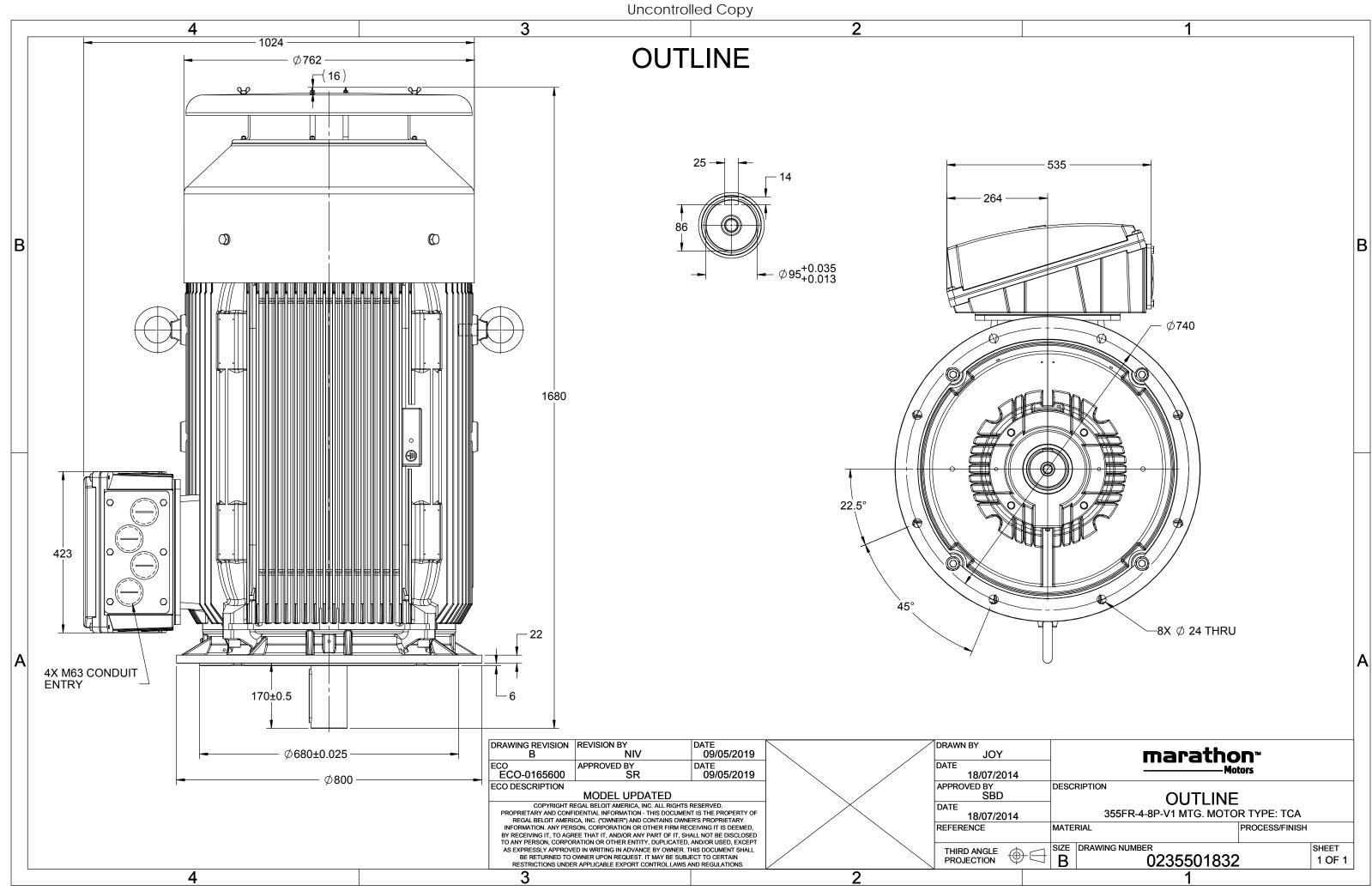
Nameplate Specifications

Phase	3	Output HP	175 Нр
Output KW	132.0 kW Voltage		415 V
Speed	742 r/min Se		1
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	94 %
Ambient Temperature	50 °C	Frequency	50 Hz
Current	238.3 A	Power Factor	0.82
Duty	S1	Insulation Class	F
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501832

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U	Δ / Y	f	Р	Р	I.	n	Т	IE	%	EFF at .	load		PF	at _ lo	ad	I_A/I_N	T_A/T_N	T_{K}/T_{N}
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	132	175	238.2	742	1679.33	IE3	-	94	94	94.5	0.82	0.79	0.69	6.1	1.5	2.5
Motor	type				TCA				De	gree of	protecti	on				IP 55		
Enclos	ure				TEFC				Mounting type					IM V1				
Frame	Materia	l i			Cast Iro	on			Co	oling m	ethod					IC 411		
Frame	size				355N	1			Mo	otor we	ight - ap	prox.				1638		kg
Duty					S1				Gro	oss wei	ght - app	orox.				1683		kg
Voltag	e variatio	on *			± 10%	6			Mo	tor ine	rtia					8.9257		kgm ²
Freque	ency vari	ation *			± 5%				Loa	d inert	ia				Custo	omer to Prov	ide	
Combi	ned varia	ation *			10%				Vib	ration	level					2.8		mm/s
Design					Ν				No	ise leve	el (1met	er distar	nce fror	n motor)	65		dB(A)
Service	e factor				1.0				No	of sta	rts hot/c	old/Equ	ally spr	ead		2/3/4		
Inculat	ion class				F				Sta	rting m	othod					DOI		

Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resist	ance) 70 [Class B]	к
Altitude above sea level	1000	meter
Hazardous area classificatio	on NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum die cast	
Bearing type	Anti-friction ball bearing	
DE / NDE bearing	6322 C3/6322 C3	
Lubrication method	Regreasable	
Type of grease	Shell Gadus S5 V100 or Equivalent	

Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	1638	kg
Gross weight - approx.	1683	kg
Motor inertia	8.9257	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from mo	otor) 65	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	s
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	ТОР	
Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^*}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-



 T_K/T_N - Breakdown Torque / Rated Torque

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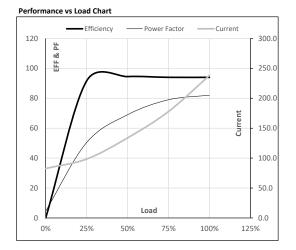


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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	132	175	238.2	742	171.24	1679.33	IE3	50	S1	1000	8.9257	1638

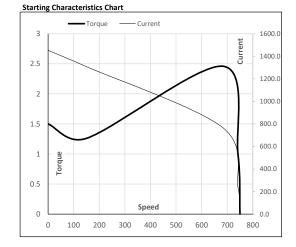
Motor Load Data

	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
А	82.7	98.4	133.8	177.9	238.2	
Nm	0.0	416.6	835.2	1256.0	1679.3	
r/min	750	748	746	745	742	
%	0.0	91.6	94.5	94.0	94.0	
%	4.6	50.4	69.0	79.0	82.0	
	Nm r/min %	A 82.7 Nm 0.0 r/min 750 % 0.0	A 82.7 98.4 Nm 0.0 416.6 r/min 750 748 % 0.0 91.6	A 82.7 98.4 133.8 Nm 0.0 416.6 835.2 r/min 750 748 746 % 0.0 91.6 94.5	A 82.7 98.4 133.8 177.9 Nm 0.0 416.6 835.2 1256.0 r/min 750 748 746 745 % 0.0 91.6 94.5 94.0	A 82.7 98.4 133.8 177.9 238.2 Nm 0.0 416.6 835.2 1256.0 1679.3 r/min 750 748 746 745 742 % 0.0 91.6 94.5 94.0 94.0



Motor	Speed	Torque	Data	

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	150	683	742	750
Current	А	1453.3	1308.0	767.6	238.2	82.7
Torque	pu	1.5	1.3	2.5	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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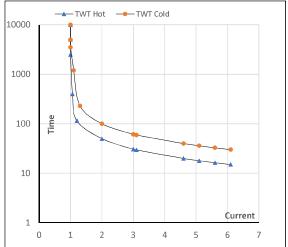
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	Δ / Y		Р	Р		n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
(V)) Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC 41	5 Δ	50	132	175	238.2	742	171.12	1679.33	IE3	50	S1	1000	8.9257	1638

Motor Speed Torque Data

Load		FL	I_1	l ₂	l ₃	I_4	l ₅	LR
TWT Hot	S	10000	50	31	25	18	17	15
TWT Cold	s	10000	100	61	50	37	34	30
Current	pu	1	2	3	4	5	5.5	6.1

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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