## **PRODUCT INFORMATION PACKET**

Model No: TCA1323AF113GAC010 Catalog No: TCA1323AF113GAC010 TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 315L Frame, TEFC



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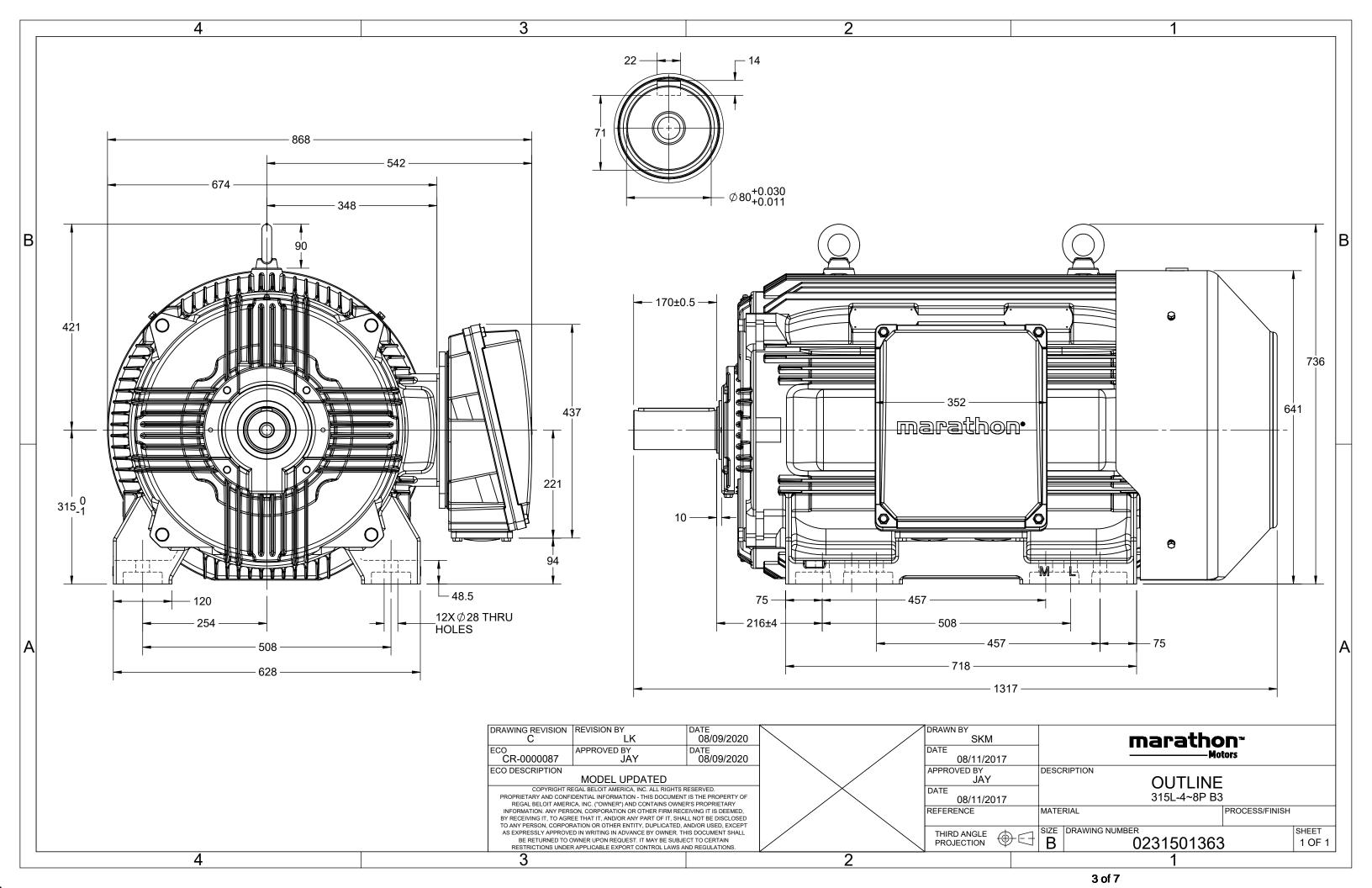
### Nameplate Specifications

Output HP	175 Hp	Output KW	132.0 kW
Frequency	50 Hz	Voltage	380 V
Current	253.3 A	Speed	990 rpm
Service Factor	1	Phase	3
Efficiency	95.4 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	315L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6319	Opp Drive End Bearing Size	6319
UL	No	CSA	No
CE	Yes	IP Code	55

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	ВЗ	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1317 mm	Frame Length	840 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0231501363	Connection Drawing	8442000085

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# **TerraMAX**<sup>®</sup>

#### TCA1323AF113GAC010 Model No.

U	$\Delta / Y$	f	Р	Р	I	n	Т	IE		% EFF at	t load	ł	PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	132	175	253.28	990	1258.7	IE3	-	95.4	95.4	95.2	0.83	0.8	0.71	5.4	1.9	2.2
Motor	tyne				TCA				Dea	ree of i	protecti	nn				IP 55		
Enclosu					TEFC					unting		011				IM B3		
	Materia	1			Cast Iro	n				oling me						IC 411		
Frame					315L					•	ght - ap	orox.				1084		kg
Duty					S1						ht - app					1129		kg
,	e variatio	on *			± 10%					tor iner						5.4662		kgm <sup>2</sup>
Freque	ncy varia	ation *			± 5%				Loa	d inerti	а				Custo	omer to Prov	ide	Ū
Combir	ned varia	ation *			10%				Vib	ration le	evel					2.8		mm/s
Design					Ν				Noi	se level	(1mete	er distar	nce fror	n motor	.)	66		dB(A)
Service	factor				1.0				No.	of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulati	on class				F				Sta	rting me	ethod					DOL		
Ambier	nt tempe	erature			-20 to +4	10		°C	Тур	e of cou	upling					Direct		
Temper	rature ri	se (by i	resistance	e)	80 [ Class	B ]		К	LR	withstar	nd time	(hot/co	ld)			15/30		S
Altitude	e above	sea lev	el		1000			meter	Dir	ection o	of rotatio	on			В	i-directional		
Hazard	ous area	a classif	ication		NA				Sta	ndard r	otation				Cloc	ckwise form D	DE	
	Zone cla	assifica	tion		NA				Pai	nt shade	е					RAL 5014		
	Gas gro	up			NA				Acc	essorie	S							
	Temper	ature o	lass		NA					Acc	essory -	1				PTC 150°C		
Rotor ty	уре			Al	uminum D	ie cast				Acc	essory -	2				-		
Bearing	g type			A	Anti-frictio	n ball				Acc	essory -	3				-		
DE / ND	DE beari	ng		63	19 C3/63				Ter	minal b	ox posit	ion				RHS		
Lubrica	tion me	thod			Regreasa				Ma	ximum	cable si	e/cond	uit size	1R	x 3C x 2	40mm²/2 x N	/63 x 1.5	
Type of	fgrease		C	CHEVRO	ON SRI-2 o	r Equival	ent		Aux	diliary te	erminal	оох				NA		

 $I_{\text{A}}/I_{\text{N}}$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$  - Locked Rotor Torque / Rated Torque

## NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

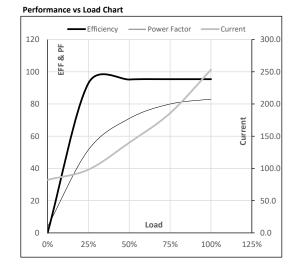
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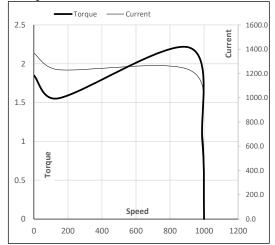
Model No. TCA1323AF113GAC010

Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	132	175.0	253.3	990	128.35	1258.72	IE3	40	S1	1000	5.4662	1084

Motor Load D	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	82.4	98.2	140.1	185.8	253.3	
Torque	Nm	0.0	312.3	626.1	941.5	1258.7	
Speed	r/min	1000	998	995	993	990	
Efficiency	%	0.0	92.9	95.2	95.4	95.4	
Power Factor	%	3.9	51.6	71.0	80.0	83.0	



Starting	Characteristics	Chart
Starting	Characteristics	Chart



Motor Speed	Motor Speed Torque Data													
Load Point		LR	P-Up	BD	Rated	NL								
Speed	r/min	0	143	911	990	1000								
Current	А	1367.7	1230.9	711.2	253.3	82.4								
Torque	pu	1.9	1.6	2.2	1	0								

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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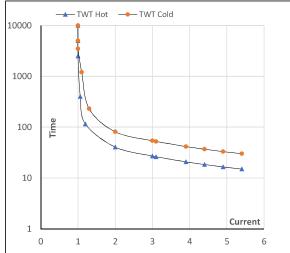
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Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	132	175.0	253.3	990	128.35	1258.72	IE3	40	S1	1000	5.4662	1084

### Motor Speed Torque Data

Load		FL	$I_1$	$I_2$	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	41	27	20	17	16	15
TWT Cold	s	10000	81	54	41	35	32	30
Current	pu	1	2	3	4	4.5	5	5.4

### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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