# PRODUCT INFORMATION PACKET



Model No: TCA1322A1111GAC010 Catalog No: TCA1322A1111GAC010

TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 315M Frame, TEFC



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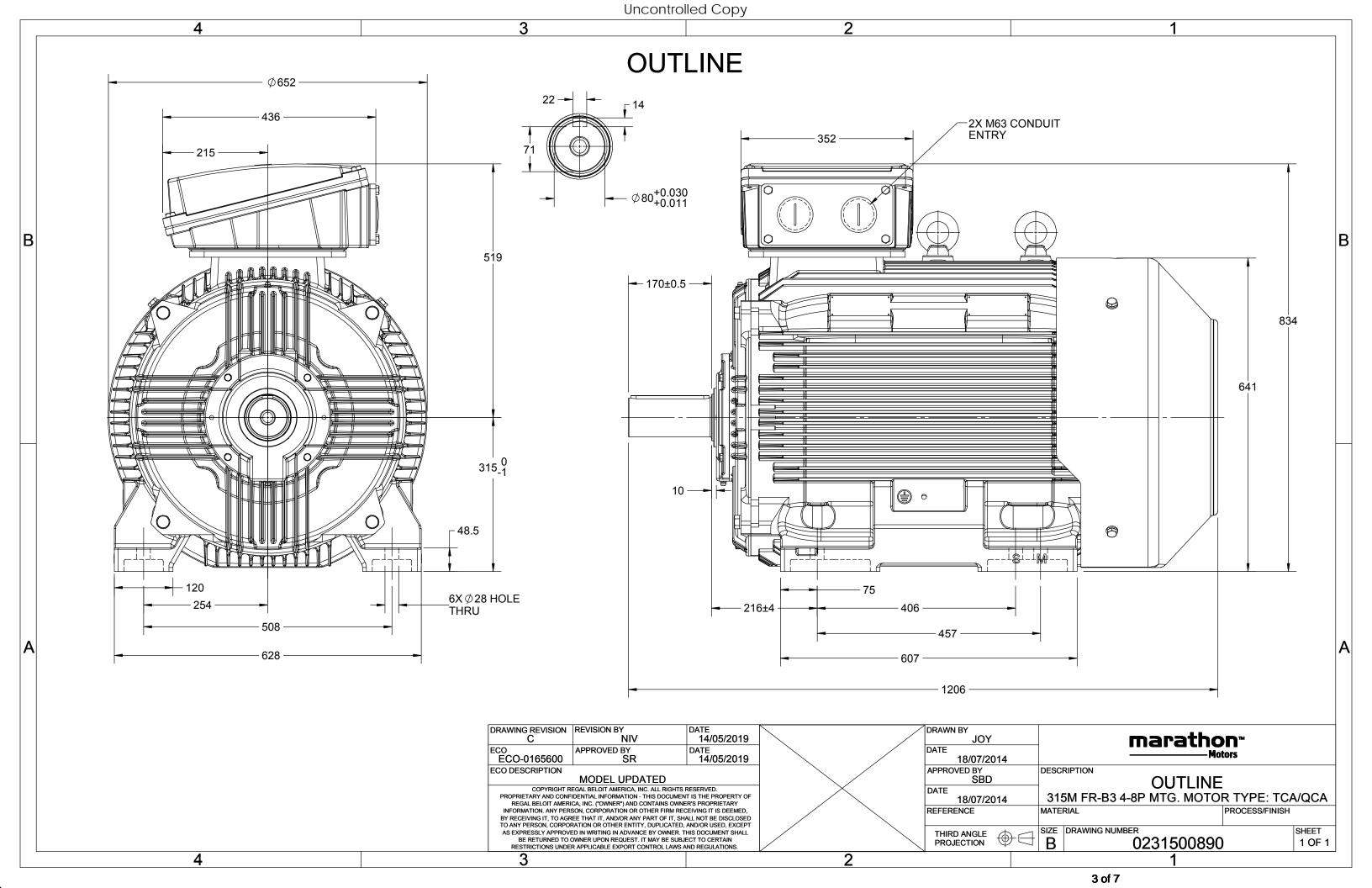
## Nameplate Specifications

| Output HP              | 175 Hp        | Output KW                  | 132.0 kW                    |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency              | 50 Hz         | Voltage                    | 400 V                       |
| Current                | 226.5 A       | Speed                      | 1488 rpm                    |
| Service Factor         | 1             | Phase                      | 3                           |
| Efficiency             | 95.6 %        | Power Factor               | 0.88                        |
| Duty                   | <b>S</b> 1    | Insulation Class           | F                           |
| Frame                  | 315M          | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |
| Drive End Bearing Size | 6319          | Opp Drive End Bearing Size | 6319                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | 55                          |
|                        |               |                            |                             |

## **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 4             | Rotation              | Bi-Directional |
| Mounting              | В3            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | СЗ            | Opp Drive End Bearing | СЗ             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 1206 mm       | Frame Length          | 729 mm         |
| Shaft Diameter        | 80 mm         | Shaft Extension       | 170 mm         |
| Assembly/Box Mounting | Тор           |                       |                |
| Outline Drawing       | 0231500890    | Connection Drawing    | 8442000085     |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

### **NEW DRAWING RELEASE**

| GEOM       | ENTRIC TOLE | RANCE |
|------------|-------------|-------|
|            | >0~6        | ±0.1  |
| LINEAR DIM | >6~30       | ±0.2  |
|            | >30~120     | ±0.3  |



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA1322A1111GAC010

| U   | Δ/Υ  | f    | Р    | Р    | 1     | n     | T      | IE    | 9     | 6 EFF a | t load | t     | PF   | at lo | ad    | I <sub>A</sub> /I <sub>N</sub> | T <sub>A</sub> /T <sub>N</sub> | $T_K/T_N$ |
|-----|------|------|------|------|-------|-------|--------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|--------------------------------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A]   | [RPM] | [Nm]   | Class | 5/4FL | FL      | 3/4FL  | 1/2FL | FL   | 3/4FL | 1/2FL | [pu]                           | [pu]                           | [pu]      |
| 400 | Δ    | 50   | 132  | 175  | 226.5 | 1488  | 837.64 | IE3   | -     | 95.6    | 95.6   | 95.2  | 0.88 | 0.85  | 0.77  | 6.8                            | 2.1                            | 3.0       |
|     |      |      |      |      |       |       |        |       |       |         |        |       |      |       |       |                                |                                |           |
|     |      |      |      |      |       |       |        |       |       |         |        |       |      |       |       |                                |                                |           |
|     |      |      |      |      |       |       |        |       |       |         |        |       |      |       |       |                                |                                |           |

| Motor type   | TCA   |       |
|--|---|-------|
| Enclosure  | TEFC  |       |
| Frame Material   | Cast Iron   |       |
| Frame size   | 315M  |       |
| Duty   | S1  |       |
| Voltage variation *  | ± 10%   |       |
| Frequency variation *  | ± 5%  |       |
| Combined variation *   | 10%   |       |
| Design   | N   |       |
| Service factor   | 1.0   |       |
| Insulation class   | F   |       |
| Ambient temperature  | -20 to +40  | °C    |
| Temperature rise (by resistance)   | 80 [ Class B ]  | K     |
| Altitude above sea level   | 1000  | meter |
| Hazardous area classification  | NA  |       |
| Zone classification  | NA  |       |
| Gas group  | NA  |       |
| Temperature class  | NA  |       |
| Rotor type   | Aluminum Die cast   |       |
| Bearing type   | Anti-friction ball  |       |
| DE / NDE bearing   | 6319 C3 / 6319 C3   |       |
| Lubrication method   | Regreasable   |       |
| Type of grease CH  | IEVRON SRI-2 or Equivalent  |       |
| Altitude above sea level Hazardous area classification Zone classification Gas group Temperature class Rotor type Bearing type DE / NDE bearing Lubrication method | 1000  NA  NA  NA  NA  Aluminum Die cast  Anti-friction ball  6319 C3 / 6319 C3  Regreasable | me    |

| Degree of protection                  | IP 55                          |                  |
|---------------------------------------|--------------------------------|------------------|
| Mounting type                         | IM B3                          |                  |
| Cooling method                        | IC 411                         |                  |
| Motor weight - approx.                | 1015                           | kg               |
| Gross weight - approx.                | 1061                           | kg               |
| Motor inertia                         | 3.7582                         | kgm <sup>2</sup> |
| Load inertia                          | <b>Customer to Provide</b>     |                  |
| Vibration level                       | 2.8                            | mm/s             |
| Noise level ( 1meter distance from mo | otor) 69                       | dB(A)            |
| No. of starts hot/cold/Equally spread | 2/3/4                          |                  |
| Starting method                       | DOL                            |                  |
| Type of coupling                      | Direct                         |                  |
| LR withstand time (hot/cold)          | 15/30                          | S                |
| Direction of rotation                 | <b>Bi-directional</b>          |                  |
| Standard rotation                     | Clockwise form DE              |                  |
| Paint shade                           | RAL 5014                       |                  |
| Accessories                           |                                |                  |
| Accessory - 1                         | PTC 150°C                      |                  |
| Accessory - 2                         | -                              |                  |
| Accessory - 3                         | -                              |                  |
| Terminal box position                 | TOP                            |                  |
| Maximum cable size/conduit size       | 1R x 3C x 240mm²/2 x M63 x 1.5 |                  |
| Auxiliary terminal box                | NA                             |                  |
|                                       |                                |                  |

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China                 | India | Aus/Nz | Brazil | Global IEC    |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards  | -      | GB 18613-2012 Grade 2 | -     | -      | -      | IEC: 60034-30 |

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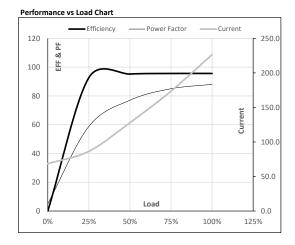




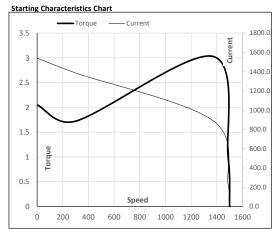
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| Enclosure | U   | Δ/Υ  | f    | Р    | Р     | I     | n     | T     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|-------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp]  | [A]   | [RPM] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 132  | 175.0 | 226.5 | 1488  | 85.42 | 837.64 | IE3   | 40   | S1   | 1000      | 3.7582               | 1015   |
|           | 100 | _    | 50   | 102  | 175.0 | 220.5 | 2.00  | 03.12 | 007.01 | 123   |      | -    | 1000      | 3.7302               | 101    |

#### Motor Load Data 5/4FL NL 1/4FL 1/2FL 3/4FL FL Load Point Current 68.5 86.4 127.9 173.5 226.5 Α 208.1 837.6 Torque Nm 0.0 417.0 626.9 1500 1497 Speed r/min 1494 1491 1488 Efficiency % 0.0 92.7 95.2 95.6 95.6 Power Factor 5.0 58.8 77.0 85.0 88.0



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 300 1369 1488 1500 Speed r/min Current Α 1540.0 1386.0 893.1 226.5 68.5 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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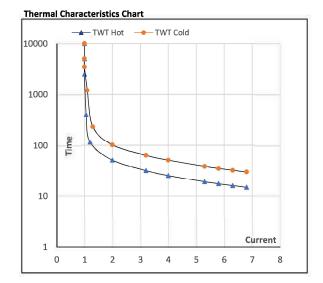




#### Model No. TCA1322A1111GAC010

| Enclosure | U   | Δ/Υ  | f    | Р    | Р     | ı     | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|-------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp]  | [A]   | [rpm] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 132  | 175.0 | 226.5 | 1488  | 85.42 | 837.64 | IE3   | 40   | S1   | 1000      | 3.7582               | 1015   |
|           |     |      |      |      |       |       |       |       |        |       |      |      |           |                      |        |

| <b>Motor Spee</b> | Motor Speed Torque Data |       |                |                |                |       |                |     |  |  |  |  |  |
|-------------------|-------------------------|-------|----------------|----------------|----------------|-------|----------------|-----|--|--|--|--|--|
| Load              |                         | FL    | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | l <sub>5</sub> | LR  |  |  |  |  |  |
| TWT Hot           | s                       | 10000 | 51             | 33             | 26             | 22    | 18             | 15  |  |  |  |  |  |
| TWT Cold          | s                       | 10000 | 102            | 70             | 51             | 41    | 36             | 30  |  |  |  |  |  |
| Current           | pu                      | 1     | 2              | 3              | 4              | 5     | 5.5            | 6.8 |  |  |  |  |  |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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