### **PRODUCT INFORMATION PACKET**

Model No: TCA1321AF121GAC010 Catalog No: TCA1321AF121GAC010 TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 315M Frame, TEFC



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Product Information Packet: Model No: TCA1321AF121GAC010, Catalog No:TCA1321AF121GAC010 TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 315M Frame, TEFC

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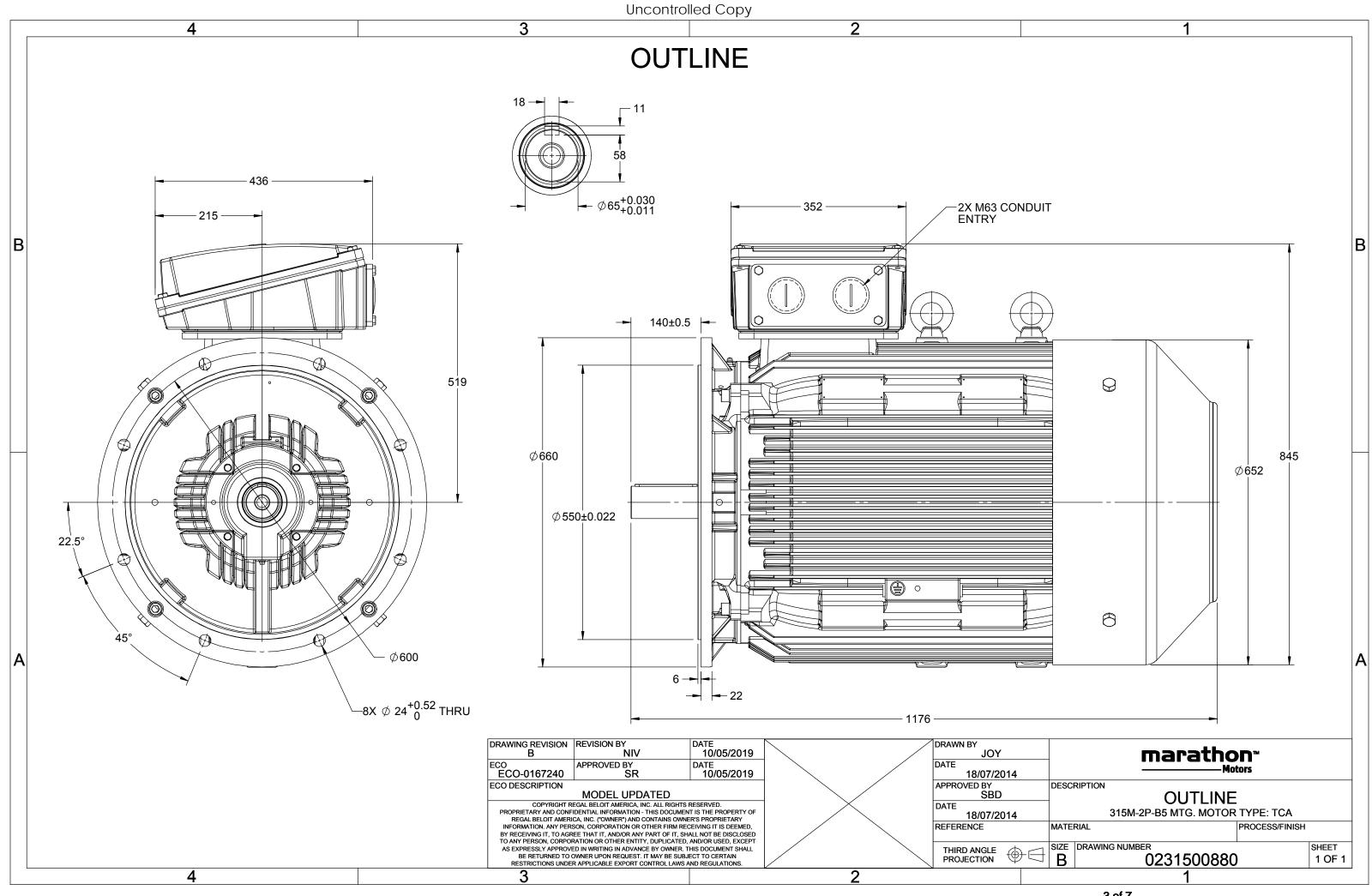
### Nameplate Specifications

Output HP	175 Hp	Output KW	132.0 kW
Frequency	50 Hz	Voltage	380 V
Current	236.2 A	Speed	2984 rpm
Service Factor	1	Phase	3
Efficiency	95.4 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	315M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	315M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6316	Ambient Temperature Opp Drive End Bearing Size	40 °C 6316

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1176 mm	Frame Length	729 mm
Shaft Diameter	65 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0231500880

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#### Model No. TCA1321AF121GAC010

$U  \Delta / Y  f$	Р	Р	Ι	n	Т	IE	9	% EFF a	t load	1	PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$		
(V) Conn [Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]		
380 <b>D</b> 50	132	175	236.21	2984	417.66	IE3	-	95.4	95.4	93.3	0.89	0.85	0.77	7.4	2.2	3.7		
								-										
Motor type			TCA						protecti	on				IP 55				
Enclosure		TEFC Mounting type										IM B5						
Frame Material		Cast Iron Cooling method									IC 411		kg					
Frame size			315M					Motor weight - approx.						1027				
Duty			S1				Gro	Gross weight - approx.						1072				
Voltage variation *			± 10%				Mo	Motor inertia						2.4236		kgm <sup>2</sup>		
Frequency variation	*		± 5%				Loa	Load inertia					Custo	omer to Pro	vide			
Combined variation '	*		10%				Vib	Vibration level						2.8		mm/s		
Design			N				Noi	Noise level ( 1meter distance from mot				n motor	)	83		dB(A)		
Service factor			1.0				No.	of star	ts hot/c	old/Equ	ally spr	ead		2/3/4				
Insulation class			F				Sta	rting m	ethod					DOL				
Ambient temperatur	e		-20 to +4	40		°C	Тур	e of co	upling					Direct				
Temperature rise (by	/ resistanc	e)	80 [ Class	B]		К	LR	withsta	nd time	(hot/co	ld)			15/30		S		
Altitude above sea le	evel		1000			meter	Dire	ection c	of rotatio	on			В	i-directiona	d.			
Hazardous area class	ification		NA				Sta	ndard r	otation				Cloc	kwise form	DE			
Zone classific	ation		NA				Pai	nt shad	e					RAL 5014				
Gas group			NA				Accessories											
Temperature	class		NA					Acc	essory -	1				PTC 150°C				
Rotor type	Aluminum Die cast					Accessory - 2					-							
Bearing type		A	Anti-frictio	n ball				Accessory - 3						-				
DE / NDE bearing		63	16 C3/63	316 C3			Ter	minal b	ox posit	ion				TOP				
Lubrication method			Regreasa	ble					cable siz		uit size	1R	x 3C x 2	40mm²/2 x	M63 x 1.5			
Type of grease	(	CHEVR	ON SRI-2 o	r Equival	ent				erminal	•				NA				
0								,										

 $I_{\rm A}/I_{\rm N}$  - Locked Rotor Current / Rated Current  $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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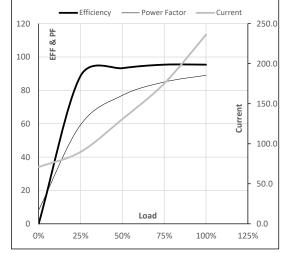
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Model No. TCA1321AF121GAC010

Enclosure	U	$\Delta / Y$	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	132	175.0	236.2	2984	42.59	417.66	IE3	40	S1	1000	2.4236	1027

Motor Load Data													
	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL							
А	70.9	89.7	130.8	175.2	236.2								
Nm	0.0	104.0	208.3	312.8	417.7								
r/min	3000	2996	2992	2988	2984								
%	0.0	88.6	93.3	95.4	95.4								
%	8.2	59.3	77.0	85.0	89.0								
	A Nm r/min %	NL           A         70.9           Nm         0.0           r/min         3000           %         0.0	NL         1/4FL           A         70.9         89.7           Nm         0.0         104.0           r/min         3000         2996           %         0.0         88.6	NL         1/4FL         1/2FL           A         70.9         89.7         130.8           Nm         0.0         104.0         208.3           r/min         3000         2996         2992           %         0.0         88.6         93.3	NL         1/4FL         1/2FL         3/4FL           A         70.9         89.7         130.8         175.2           Nm         0.0         104.0         208.3         312.8           r/min         3000         2996         2992         2988           %         0.0         88.6         93.3         95.4	NL         1/4FL         1/2FL         3/4FL         FL           A         70.9         89.7         130.8         175.2         236.2           Nm         0.0         104.0         208.3         312.8         417.7           r/min         3000         2996         2992         2988         2984           %         0.0         88.6         93.3         95.4         95.4							

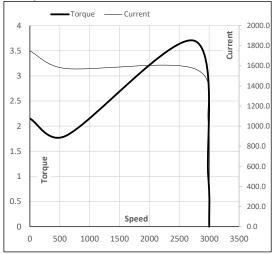
### Performance vs Load Chart



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	600	2745	2984	3000
Current	А	1747.9	1573.1	1038.4	236.2	70.9
Torque	pu	2.2	1.8	3.7	1	0

Starting Characteristics Chart



### NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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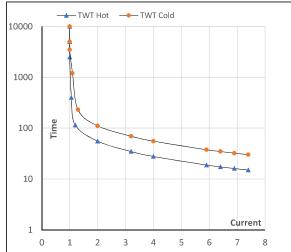
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Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	132	175.0	236.2	2984	42.59	417.66	IE3	40	S1	1000	2.4236	1027

#### Motor Speed Torque Data

Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	56	39	28	24	22	15
TWT Cold	s	10000	111	80	56	50	40	30
Current	pu	1	2	3	4	5	5.5	7.3

Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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