## PRODUCT INFORMATION PACKET



Model No: TCA0903AF111GAC010 Catalog No: TCA0903AF111GAC010

TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 315M Frame, TEFC









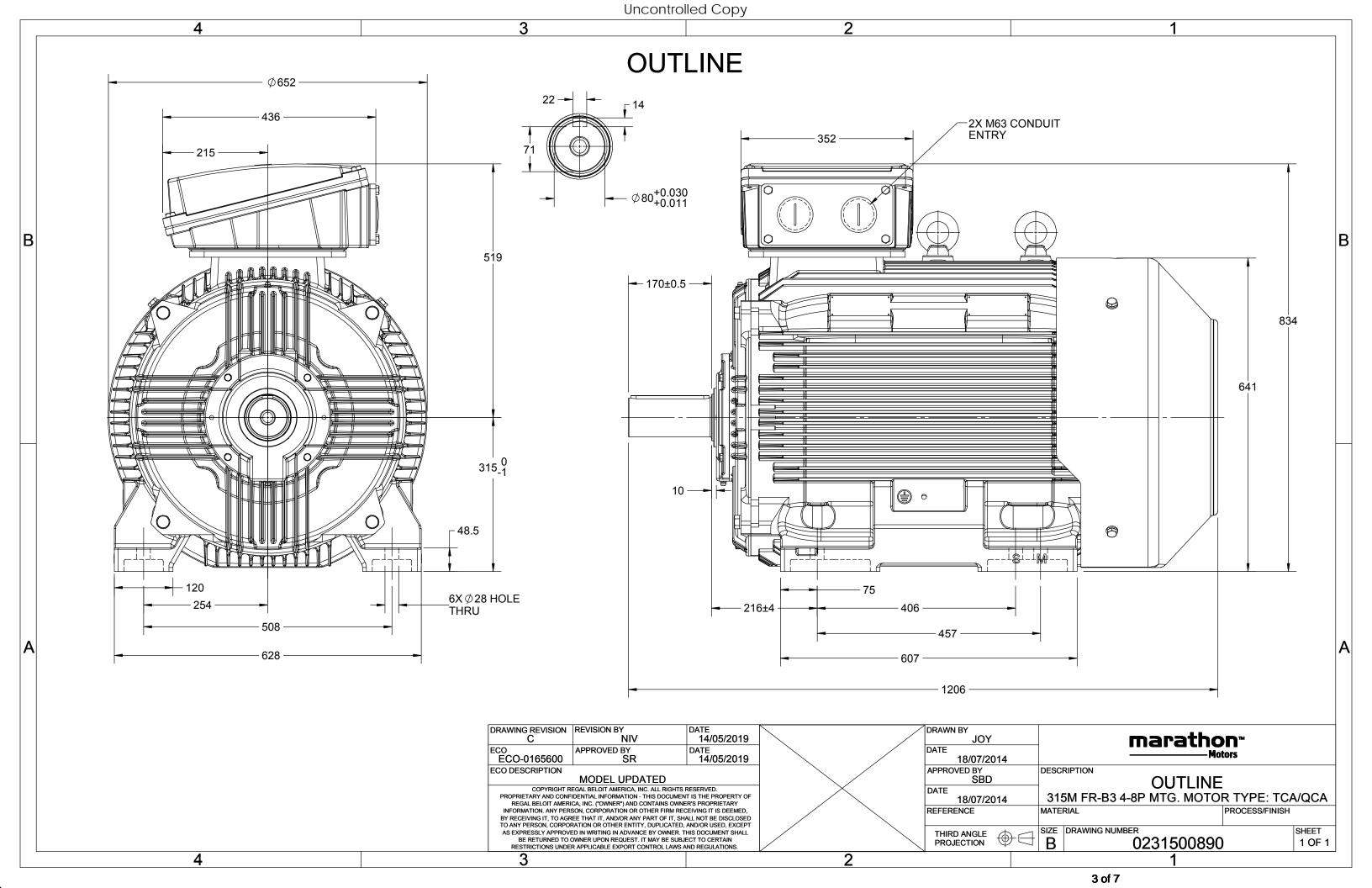
## Nameplate Specifications

| Output HP              | 120 Hp        | Output KW                  | 90.0 kW                     |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency              | 50 Hz         | Voltage                    | 380 V                       |
| Current                | 175.7 A       | Speed                      | 990 rpm                     |
| Service Factor         | 1             | Phase                      | 3                           |
| Efficiency             | 94.9 %        | Power Factor               | 0.82                        |
| Duty                   | <b>S1</b>     | Insulation Class           | F                           |
| Frame                  | 315M          | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |
| Drive End Bearing Size | 6319          | Opp Drive End Bearing Size | 6319                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | 55                          |
| Number of Speeds       | 1             | Efficiency Class           | IE3                         |
|                        |               |                            |                             |

## **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 6             | Rotation              | Bi-Directional |
| Mounting              | В3            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | СЗ            | Opp Drive End Bearing | СЗ             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 1206 mm       | Frame Length          | 729 mm         |
| Shaft Diameter        | 80 mm         | Shaft Extension       | 170 mm         |
| Assembly/Box Mounting | Тор           |                       |                |
| Outline Drawing       | 0231500890    | Connection Drawing    | 8442000085     |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

#### **NEW DRAWING RELEASE**

| GEOMENTRIC TOLERANCE |         |      |  |  |  |  |  |  |  |
|----------------------|---------|------|--|--|--|--|--|--|--|
|                      | >0~6    | ±0.1 |  |  |  |  |  |  |  |
| LINEAR DIM           | >6~30   | ±0.2 |  |  |  |  |  |  |  |
|                      | >30~120 | ±0.3 |  |  |  |  |  |  |  |



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017





# **TerraMAX**<sup>®</sup>

Model No. TCA0903AF111GAC010

| U   | Δ/Υ  | f    | Р    | Р    | I      | n     | T      | IE    | 9     | % EFF a | t load | i     | PF   | at lo | ad    | $I_A/I_N$ | T <sub>A</sub> /T <sub>N</sub> | T <sub>K</sub> /T <sub>N</sub> |
|-----|------|------|------|------|--------|-------|--------|-------|-------|---------|--------|-------|------|-------|-------|-----------|--------------------------------|--------------------------------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A]    | [RPM] | [Nm]   | Class | 5/4FL | FL      | 3/4FL  | 1/2FL | FL   | 3/4FL | 1/2FL | [pu]      | [pu]                           | [pu]                           |
| 380 | Δ    | 50   | 90   | 120  | 175.72 | 990   | 863.58 | IE3   | -     | 94.9    | 94.9   | 94.7  | 0.82 | 0.78  | 0.68  | 5.2       | 1.7                            | 2.2                            |
|     |      |      |      |      |        |       |        |       |       |         |        |       |      |       |       |           |                                |                                |
|     |      |      |      |      |        |       |        |       |       |         |        |       |      |       |       |           |                                |                                |
|     |      |      |      |      |        |       |        |       |       |         |        |       |      |       |       |           |                                |                                |

| Motor type                      | TCA                         |       |
|---------------------------------|-----------------------------|-------|
| Enclosure                       | TEFC                        |       |
| Frame Material                  | Cast Iron                   |       |
| Frame size                      | 315M                        |       |
| Duty                            | S1                          |       |
| Voltage variation *             | ± 10%                       |       |
| Frequency variation *           | ± 5%                        |       |
| Combined variation *            | 10%                         |       |
| Design                          | N                           |       |
| Service factor                  | 1.0                         |       |
| Insulation class                | F                           |       |
| Ambient temperature             | -20 to +40                  | °C    |
| Temperature rise (by resistance | ce) 80 [ Class B ]          | K     |
| Altitude above sea level        | 1000                        | meter |
| Hazardous area classification   | NA                          |       |
| Zone classification             | NA                          |       |
| Gas group                       | NA                          |       |
| Temperature class               | NA                          |       |
| Rotor type                      | Aluminum Die cast           |       |
| Bearing type                    | Anti-friction ball          |       |
| DE / NDE bearing                | 6319 C3 / 6319 C3           |       |
| Lubrication method              | Regreasable                 |       |
| Type of grease                  | CHEVRON SRI-2 or Equivalent |       |
|                                 |                             |       |

| Degree of protection                  | IP 55                          |                  |
|---------------------------------------|--------------------------------|------------------|
| Mounting type                         | IM B3                          |                  |
| Cooling method                        | IC 411                         |                  |
| Motor weight - approx.                | 888                            | kg               |
| Gross weight - approx.                | 933                            | kg               |
| Motor inertia                         | 3.9282                         | kgm <sup>2</sup> |
| Load inertia                          | <b>Customer to Provide</b>     |                  |
| Vibration level                       | 2.8                            | mm/s             |
| Noise level ( 1meter distance from mo | otor) 66                       | dB(A)            |
| No. of starts hot/cold/Equally spread | 2/3/4                          |                  |
| Starting method                       | DOL                            |                  |
| Type of coupling                      | Direct                         |                  |
| LR withstand time (hot/cold)          | 15/30                          | S                |
| Direction of rotation                 | Bi-directional                 |                  |
| Standard rotation                     | Clockwise form DE              |                  |
| Paint shade                           | RAL 5014                       |                  |
| Accessories                           |                                |                  |
| Accessory - 1                         | PTC 150°C                      |                  |
| Accessory - 2                         | -                              |                  |
| Accessory - 3                         | -                              |                  |
| Terminal box position                 | TOP                            |                  |
| Maximum cable size/conduit size       | 1R x 3C x 240mm²/2 x M63 x 1.5 |                  |
| Auxiliary terminal box                | NA                             |                  |
|                                       |                                |                  |

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque  $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China                 | India | Aus/Nz | Brazil | Global IEC    |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards  | -      | GB 18613-2012 Grade 2 | -     | -      | -      | IEC: 60034-30 |

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st Voltage, Frequency and combine variation are as per IEC60034-1

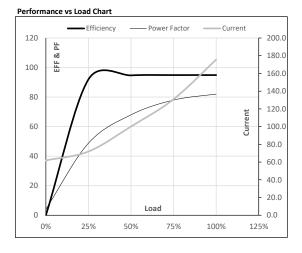




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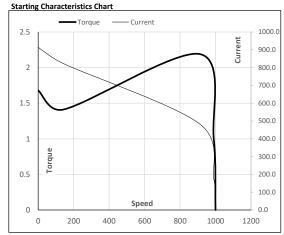
| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | 1     | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]   | [RPM] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 380 | Δ    | 50   | 90   | 120  | 175.7 | 990   | 88.06 | 863.58 | IE3   | 40   | S1   | 1000      | 3.9282               | 888    |
|           |     |      |      |      |      |       |       |       |        |       |      |      |           |                      |        |

| Motor Load Da | ata   |      |       |       |       |       |       |
|---------------|-------|------|-------|-------|-------|-------|-------|
| Load Point    |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL    | 5/4FL |
| Current       | Α     | 61.8 | 71.9  | 100.2 | 130.9 | 175.7 |       |
| Torque        | Nm    | 0.0  | 214.2 | 429.5 | 645.8 | 863.6 |       |
| Speed         | r/min | 1000 | 998   | 995   | 993   | 990   |       |
| Efficiency    | %     | 0.0  | 92.0  | 94.7  | 94.9  | 94.9  |       |
| Power Factor  | %     | 4.1  | 48.8  | 68.0  | 78.0  | 82.0  |       |



#### Motor Speed Torque Data

| Load Point |       | LR    | P-Up  | BD    | Rated | NL   |
|------------|-------|-------|-------|-------|-------|------|
| Speed      | r/min | 0     | 143   | 911   | 990   | 1000 |
| Current    | Α     | 913.7 | 822.4 | 483.5 | 175.7 | 61.8 |
| Torque     | pu    | 1.7   | 1.4   | 2.2   | 1     | 0    |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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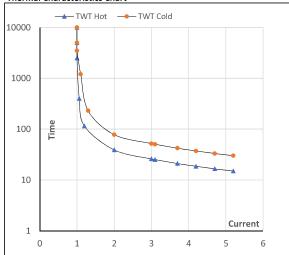
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| Enclosure | U   | Δ/Υ  | f    | Р    | Р     | I     | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|-------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp]  | [A]   | [rpm] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 380 | Δ    | 50   | 90   | 120.0 | 175.7 | 990   | 88.06 | 863.58 | IE3   | 40   | S1   | 1000      | 3.9282               | 888    |
|           |     |      |      |      |       |       |       |       |        |       |      |      |           |                      |        |

#### **Motor Speed Torque Data**

| Load     |    | FL    | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | l <sub>5</sub> | LR  |
|----------|----|-------|----------------|----------------|----------------|-------|----------------|-----|
| TWT Hot  | s  | 10000 | 39             | 26             | 20             | 17    | 16             | 15  |
| TWT Cold | S  | 10000 | 78             | 52             | 39             | 35    | 32             | 30  |
| Current  | pu | 1     | 2              | 3              | 4              | 4.5   | 5              | 5.2 |

#### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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