

# PRODUCT INFORMATION PACKET

**marathon®**  
Motors

Model No: TCA0901A1131GAC010

Catalog No: TCA0901A1131GAC010

TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 280M Frame, TEFC



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**RegalRexnord**

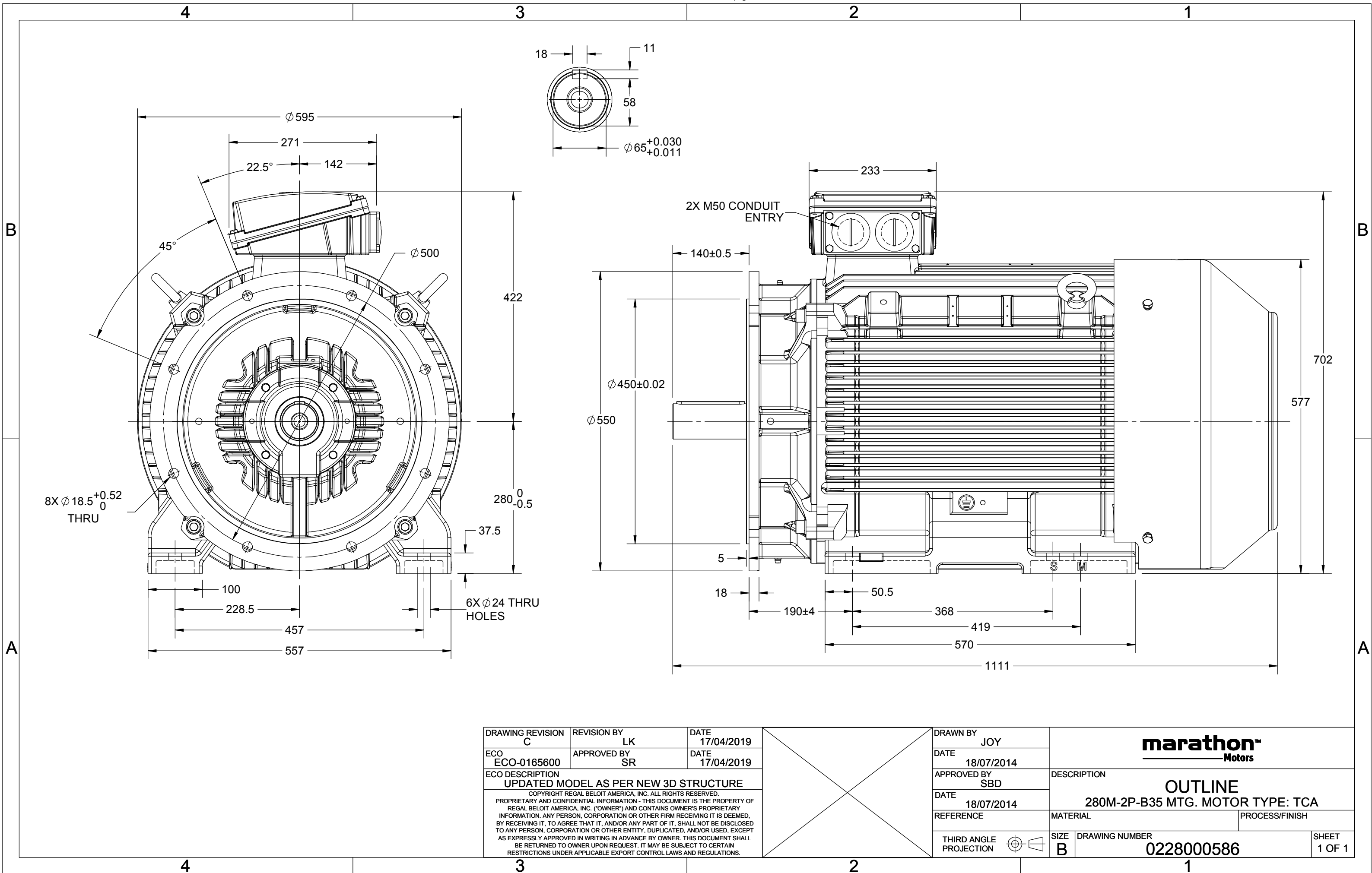
### Nameplate Specifications

|                        |               |                            |                             |
|------------------------|---------------|----------------------------|-----------------------------|
| Output HP              | 120 Hp        | Output KW                  | 90.0 kW                     |
| Frequency              | 50 Hz         | Voltage                    | 400 V                       |
| Current                | 153.6 A       | Speed                      | 2982 rpm                    |
| Service Factor         | 1             | Phase                      | 3                           |
| Efficiency             | 95 %          | Power Factor               | 0.89                        |
| Duty                   | S1            | Insulation Class           | F                           |
| Frame                  | 280M          | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |
| Drive End Bearing Size | 6314          | Opp Drive End Bearing Size | 6314                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | 55                          |
| Efficiency Class       | IE3           |                            |                             |

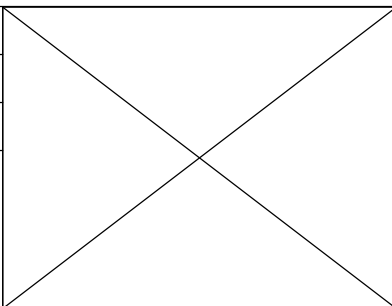
### Technical Specifications

|                       |               |                       |                |
|-----------------------|---------------|-----------------------|----------------|
| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
| Poles                 | 2             | Rotation              | Bi-Directional |
| Mounting              | B35           | Motor Orientation     | Horizontal     |
| Drive End Bearing     | C3            | Opp Drive End Bearing | C3             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 1111 mm       | Frame Length          | 600 mm         |
| Shaft Diameter        | 65 mm         | Shaft Extension       | 140 mm         |
| Assembly/Box Mounting | Top           |                       |                |
| Outline Drawing       | 0228000586    | Connection Drawing    | 8442000085     |

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|  |                   |                    |
|--|-------------------|--------------------|
| DRAWING REVISION<br>C  | REVISION BY<br>LK | DATE<br>17/04/2019 |
| ECO<br>ECO-0165600   | APPROVED BY<br>SR | DATE<br>17/04/2019 |
| ECO DESCRIPTION<br>UPDATED MODEL AS PER NEW 3D STRUCTURE   |                   |                    |
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|                           |   |                              |                 |
|---------------------------|---|------------------------------|-----------------|
| DRAWN BY<br>JOY           | <b>marathon™</b><br>Motors  |                              |                 |
| DATE<br>18/07/2014        |   |                              |                 |
| APPROVED BY<br>SBD        | DESCRIPTION<br><b>OUTLINE</b><br>280M-2P-B35 MTG. MOTOR TYPE: TCA |                              |                 |
| DATE<br>18/07/2014        |   |                              |                 |
| REFERENCE                 | MATERIAL  |                              | PROCESS/FINISH  |
| THIRD ANGLE<br>PROJECTION | SIZE<br>B   | DRAWING NUMBER<br>0228000586 | SHEET<br>1 OF 1 |

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|  |                    |                    |
|--|--------------------|--------------------|
| DRAWING REVISION<br>A                  | REVISION BY<br>SN  | DATE<br>13/01/2017 |
| ECO<br>ECO-0116390                     | APPROVED BY<br>SBD | DATE<br>13/01/2017 |
| ECO DESCRIPTION<br>NEW DRAWING RELEASE |                    |                    |

| GEOMETRIC TOLERANCE |         |      |
|---------------------|---------|------|
| LINEAR DIM          | >0~6    | ±0.1 |
|                     | >6~30   | ±0.2 |
|                     | >30~120 | ±0.3 |



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

|  |                        |                                       |                              |                 |
|--|------------------------|---------------------------------------|------------------------------|-----------------|
|  | DRAWN BY<br>SN         | Regal Beloit America, Inc.            |                              |                 |
|  | DATE<br>16/12/2016     |                                       |                              |                 |
|  | APPROVED BY<br>SBD     | DESCRIPTION<br>CONN DIAGRAM-NAMEPLATE |                              |                 |
|  | DATE<br>16/12/2016     |                                       |                              |                 |
|  | REFERENCE              | MATERIAL                              | PROCESS/FINISH               |                 |
|  | THIRD ANGLE PROJECTION | SIZE<br>A                             | DRAWING NUMBER<br>8442000085 | SHEET<br>1 OF 1 |

**Model No.** TCA0901A1131GAC010

| U<br>(V) | $\Delta$ / Y<br>Conn | f<br>[Hz] | P<br>[kW] | P<br>[hp] | I<br>[A] | n<br>[RPM] | T<br>[Nm] | IE<br>Class | % EFF at __ load |    |       |       | PF at __ load |       |       | $I_A/I_N$<br>[pu] | $T_A/T_N$<br>[pu] | $T_K/T_N$<br>[pu] |
|----------|----------------------|-----------|-----------|-----------|----------|------------|-----------|-------------|------------------|----|-------|-------|---------------|-------|-------|-------------------|-------------------|-------------------|
|          |                      |           |           |           |          |            |           |             | 5/4FL            | FL | 3/4FL | 1/2FL | FL            | 3/4FL | 1/2FL |                   |                   |                   |
| 400      | $\Delta$             | 50        | 90        | 120       | 153.6    | 2982       | 286.61    | IE3         | -                | 95 | 95    | 93.9  | 0.89          | 0.86  | 0.78  | 7.6               | 2.1               | 3.6               |
|          |                      |           |           |           |          |            |           |             |                  |    |       |       |               |       |       |                   |                   |                   |

|                                  |                             |   |  |
|----------------------------------|-----------------------------|---|--|
| Motor type                       | TCA                         | Degree of protection                      | IP 55                                      |
| Enclosure                        | TEFC                        | Mounting type                             | IM B35                                     |
| Frame Material                   | Cast Iron                   | Cooling method                            | IC 411                                     |
| Frame size                       | 280M                        | Motor weight - approx.                    | 745 kg                                     |
| Duty                             | S1                          | Gross weight - approx.                    | 780 kg                                     |
| Voltage variation *              | ± 10%                       | Motor inertia                             | 1.1811 kgm <sup>2</sup>                    |
| Frequency variation *            | ± 5%                        | Load inertia                              | Customer to Provide                        |
| Combined variation *             | 10%                         | Vibration level                           | 2.2 mm/s                                   |
| Design                           | N                           | Noise level ( 1meter distance from motor) | 76 dB(A)                                   |
| Service factor                   | 1.0                         | No. of starts hot/cold/Equally spread     | 2/3/4                                      |
| Insulation class                 | F                           | Starting method                           | DOL  |
| Ambient temperature              | -20 to +40 °C               | Type of coupling                          | Direct                                     |
| Temperature rise (by resistance) | 80 [ Class B ] K            | LR withstand time (hot/cold)              | 15/30 s                                    |
| Altitude above sea level         | 1000 meter                  | Direction of rotation                     | Bi-directional                             |
| Hazardous area classification    | NA                          | Standard rotation                         | Clockwise form DE                          |
| Zone classification              | NA                          | Paint shade                               | RAL 5014                                   |
| Gas group                        | NA                          | Accessories                               |  |
| Temperature class                | NA                          | Accessory - 1                             | PTC 150°C                                  |
| Rotor type                       | Aluminum Die cast           | Accessory - 2                             | -  |
| Bearing type                     | Anti-friction ball          | Accessory - 3                             | -  |
| DE / NDE bearing                 | 6314 C3 / 6314 C3           | Terminal box position                     | TOP  |
| Lubrication method               | Regreasable                 | Maximum cable size/conduit size           | 1R x 3C x 95mm <sup>2</sup> /2 x M50 x 1.5 |
| Type of grease                   | CHEVRON SRI-2 or Equivalent | Auxiliary terminal box                    | NA   |

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_K/T_N$  - Breakdown Torque / Rated Torque

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

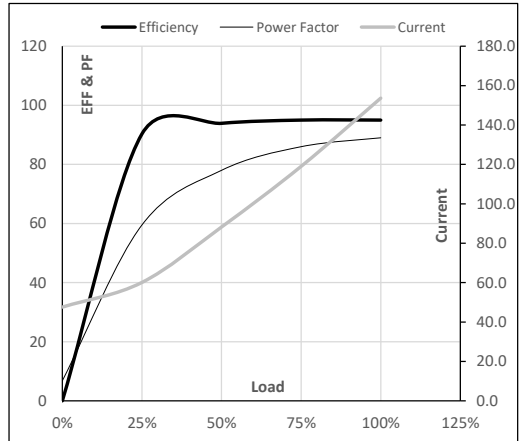
| Efficiency | Europe | China                 | India | Aus/Nz | Brazil | Global IEC    |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards  | -      | GB 18613-2012 Grade 2 | -     | -      | -      | IEC: 60034-30 |

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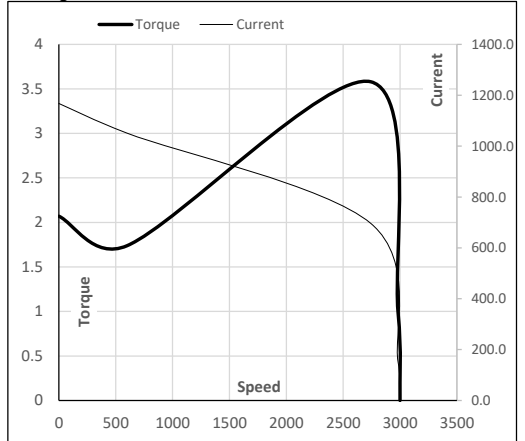
| Enclosure | U<br>(V) | Δ / Y<br>Conn | f<br>(Hz) | P<br>(kW) | P<br>(hp) | I<br>(A) | n<br>(RPM) | T<br>(kgm) | T<br>(Nm) | IE<br>Class | Amb<br>[°C] | Duty | Elevation<br>(m) | Inertia<br>(kg-m <sup>2</sup> ) | Weight<br>(kg) |
|-----------|----------|---------------|-----------|-----------|-----------|----------|------------|------------|-----------|-------------|-------------|------|------------------|---------------------------------|----------------|
| TEFC      | 400      | Δ             | 50        | 90        | 120.0     | 153.6    | 2982       | 29.23      | 286.61    | IE3         | 40          | S1   | 1000             | 1.1811                          | 745            |

**Motor Load Data**

| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL    | 5/4FL |
|--------------|-------|------|-------|-------|-------|-------|-------|
| Current      | A     | 47.6 | 60.1  | 88.2  | 119.0 | 153.6 |       |
| Torque       | Nm    | 0.0  | 71.3  | 142.8 | 214.6 | 286.6 |       |
| Speed        | r/min | 3000 | 2995  | 2991  | 2986  | 2982  |       |
| Efficiency   | %     | 0.0  | 90.3  | 93.9  | 95.0  | 95.0  |       |
| Power Factor | %     | 6.8  | 59.5  | 78.0  | 86.0  | 89.0  |       |

**Performance vs Load Chart**

**Motor Speed Torque Data**

| Load Point |       | LR     | P-Up   | BD    | Rated | NL   |
|------------|-------|--------|--------|-------|-------|------|
| Speed      | r/min | 0      | 600    | 2743  | 2982  | 3000 |
| Current    | A     | 1167.7 | 1050.9 | 696.0 | 153.6 | 47.6 |
| Torque     | pu    | 2.1    | 1.7    | 3.6   | 1     | 0    |

**Starting Characteristics Chart**

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

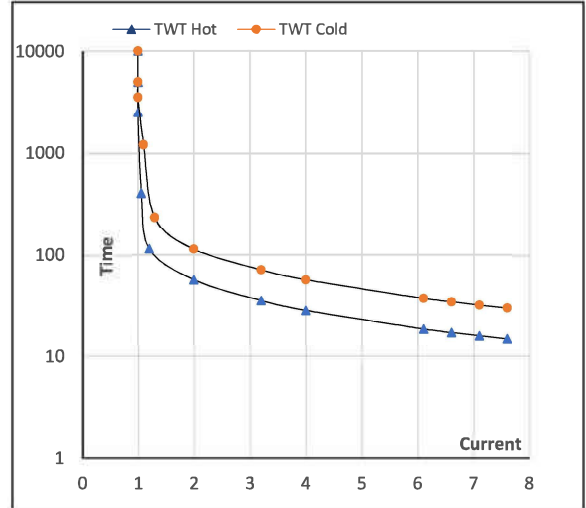
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| Enclosure | U<br>(V) | $\Delta$ / Y<br>Conn | f<br>[Hz] | P<br>[kW] | P<br>[hp] | I<br>[A] | n<br>[rpm] | T<br>[kgm] | T<br>[Nm] | IE<br>Class | Amb<br>[°C] | Duty | Elevation<br>[m] | Inertia<br>[kg-m <sup>2</sup> ] | Weight<br>[kg] |
|-----------|----------|----------------------|-----------|-----------|-----------|----------|------------|------------|-----------|-------------|-------------|------|------------------|---------------------------------|----------------|
| TEFC      | 400      | $\Delta$             | 50        | 90        | 120.0     | 153.6    | 2982       | 29.23      | 286.61    | IE3         | 40          | S1   | 1000             | 1.1811                          | 745            |

**Motor Speed Torque Data**

| Load     | FL      | I <sub>1</sub> | I <sub>2</sub> | I <sub>3</sub> | I <sub>4</sub> | I <sub>5</sub> | LR  |
|----------|---------|----------------|----------------|----------------|----------------|----------------|-----|
| TWT Hot  | s 10000 | 57             | 39             | 29             | 27             | 25             | 15  |
| TWT Cold | s 10000 | 114            | 80             | 57             | 55             | 53             | 30  |
| Current  | pu 1    | 2              | 3              | 4              | 5              | 5.5            | 7.6 |

**Thermal Characteristics Chart**

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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