PRODUCT INFORMATION PACKET



Model No: TCA0452AF141GAC010
Catalog No: TCA0452AF141GAC010
TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 225M Frame, TEFC



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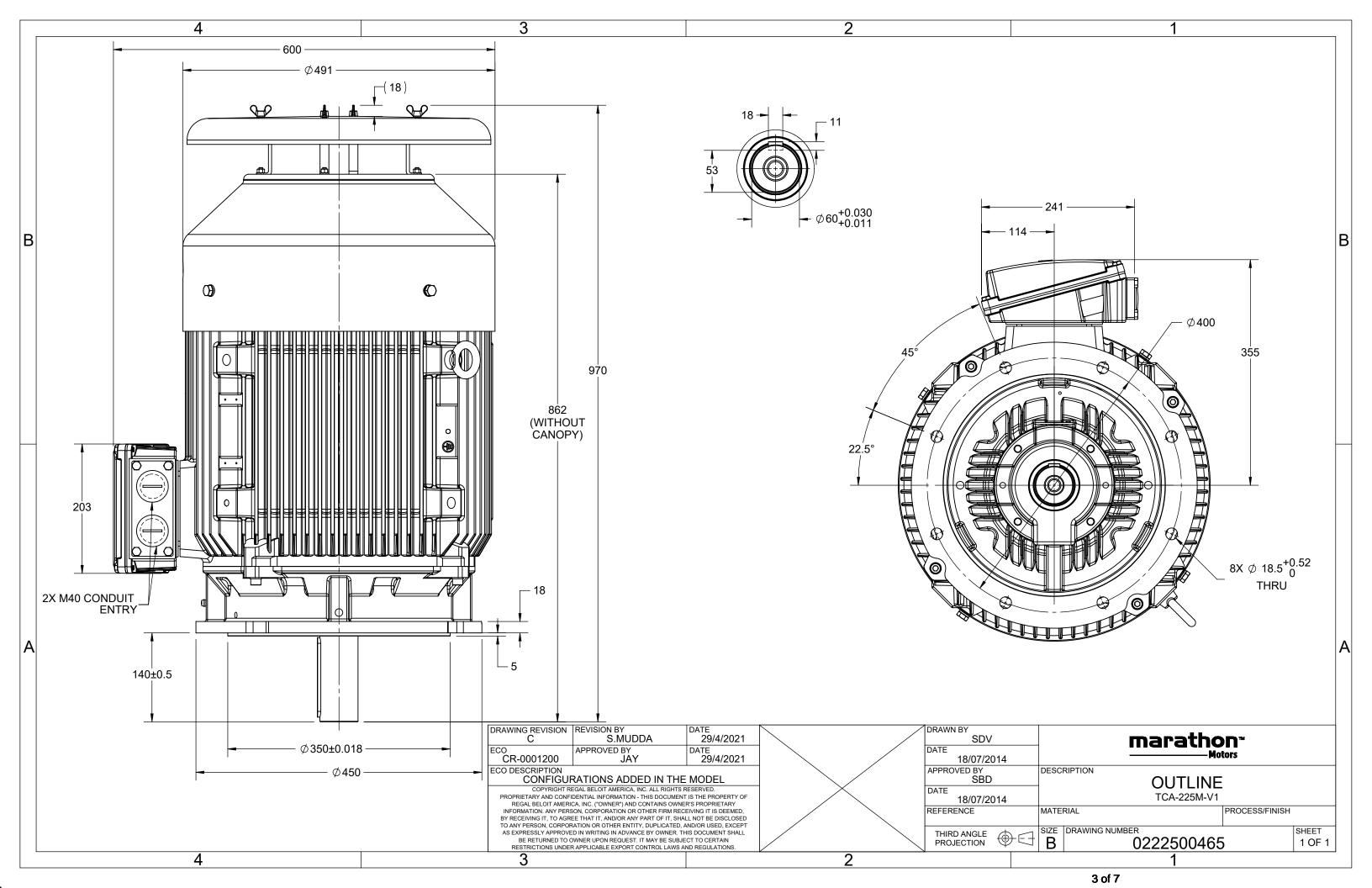
Nameplate Specifications

| Phase | 3 | Output HP | 60 Hp |
|------------------------|---------------|----------------------------|-----------------------------|
| Output KW | 45.0 kW | Voltage | 380 V |
| Speed | 1483 r/min | Service Factor | 1 |
| Frame | 225M | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Efficiency | 94.2 % |
| Ambient Temperature | 40 °C | Frequency | 50 Hz |
| Current | 85.4 A | Power Factor | 0.85 |
| Duty | S1 | Insulation Class | F |
| Drive End Bearing Size | 6313 | Opp Drive End Bearing Size | 6213 |
| UL | No | CSA | No |
| CE | Yes | IP Code | 55 |
| Number of Speeds | 1 | Efficiency Class | IE3 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 4 | Rotation | Bi-Directional |
| Mounting | V1 | Motor Orientation | Shaftdown |
| Drive End Bearing | СЗ | Opp Drive End Bearing | СЗ |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 968 mm | Frame Length | 425 mm |
| Shaft Diameter | 60 mm | Shaft Extension | 140 mm |
| Assembly/Box Mounting | Тор | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0222500465 |

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| DRAWING REVISION | REVISION BY | DATE |
|------------------|-------------|------------|
| Α | SN | 13/01/2017 |
| ECO | APPROVED BY | DATE |
| ECO-0116390 | SBD | 13/01/2017 |
| ECO DESCRIPTION | | |

NEW DRAWING RELEASE

| GEOMENTRIC TOLERANCE | | | | | | | | | |
|----------------------|---------|------|--|--|--|--|--|--|--|
| | >0~6 | ±0.1 | | | | | | | |
| LINEAR DIM | >6~30 | ±0.2 | | | | | | | |
| | >30~120 | ±0.3 | | | | | | | |



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCA0452AF141GAC010

| U | Δ/Υ | f | Р | Р | I | n | Т | IE | 9 | 6 EFF a | t load | t | PF | at lo | oad | I _A /I _N | T _A /T _N | T_K/T_N |
|-----|------|------|------|------|-------|-------|-------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|--------------------------------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 380 | Δ | 50 | 45 | 60 | 85.39 | 1483 | 288.1 | IE3 | - | 94.2 | 94.2 | 94.2 | 0.85 | 0.81 | 0.72 | 7.2 | 2.4 | 3 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| TCA TEFC Cast Iron 225M | |
|-------------------------|---|
| Cast Iron | |
| | |
| 225M | |
| | |
| S1 | |
| ± 10% | |
| ± 5% | |
| 10% | |
| N | |
| 1.0 | |
| F | |
| -20 to +40 | °C |
| 30 [Class B] | K |
| 1000 | meter |
| NA | |
| NA | |
| NA | |
| NA | |
| minum Die cast | |
| ti-friction ball | |
| 3 C3 / 6213 C3 | |
| Regreasable | |
| N SRI-2 or Equivalent | |
| | ± 10% ± 5% 10% N 1.0 F -20 to +40 80 [Class B] 1000 NA NA |

| Degree of protection | IP 55 | |
|---------------------------------------|--|------------------|
| Mounting type | IM V1 | |
| Cooling method | IC 411 | |
| Motor weight - approx. | 412 | kg |
| Gross weight - approx. | 442 | kg |
| Motor inertia | 0.7130 | kgm ² |
| Load inertia | Customer to Provide | |
| Vibration level | 2.2 | mm/s |
| Noise level (1meter distance from mo | tor) 65 | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4 | |
| Starting method | DOL | |
| Type of coupling | Direct | |
| LR withstand time (hot/cold) | 15/30 | S |
| Direction of rotation | Bi-directional | |
| Standard rotation | Clockwise form DE | |
| Paint shade | RAL 5014 | |
| Accessories | | |
| Accessory - 1 | PTC 150°C | |
| Accessory - 2 | - | |
| Accessory - 3 | - | |
| Terminal box position | TOP | |
| Maximum cable size/conduit size | 1R x 3C x 50mm ² /2 x M40 x 1.5 | |
| Auxiliary terminal box | NA | |
| | | |

I_A/I_N - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards | - | GB 18613-2012 Grade 2 | - | - | - | IEC: 60034-30 |

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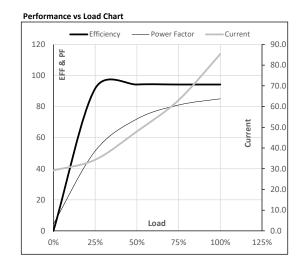




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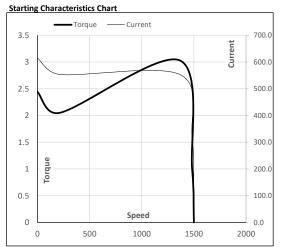
| Enclosure | U | Δ/Υ | f | Р | Р | 1 | n | T | T | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 45 | 60.0 | 85.4 | 1483 | 29.38 | 288.10 | IE3 | 40 | S1 | 1000 | 0.713 | 412 |
| | | | | | | | | | | | | | | | |

| Motor Load Da | ata | | | | | | |
|---------------|-------|------|-------|-------|-------|-------|-------|
| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
| Current | Α | 29.2 | 34.3 | 48.0 | 63.1 | 85.4 | |
| Torque | Nm | 0.0 | 71.4 | 143.2 | 215.4 | 288.1 | |
| Speed | r/min | 1500 | 1496 | 1492 | 1488 | 1483 | |
| Efficiency | % | 0.0 | 91.6 | 94.2 | 94.2 | 94.2 | |
| Power Factor | % | 4.5 | 51.4 | 72.0 | 81.0 | 85.0 | |



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL | |
|------------|-------|-------|-------|-------|-------|------|--|
| Speed | r/min | 0 | 214 | 1364 | 1483 | 1500 | |
| Current | Α | 614.8 | 553.3 | 319.1 | 85.4 | 29.2 | |
| Torque | pu | 2.4 | 2.0 | 3.0 | 1 | 0 | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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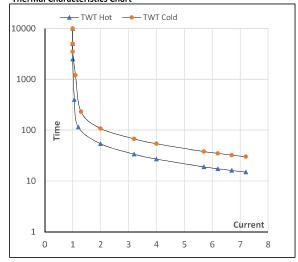
Model No. TCA0452AF141GAC010

| Enclosure | U | Δ/Υ | f | Р | Р | 1 | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 45 | 60.0 | 85.4 | 1483 | 29.38 | 288.10 | IE3 | 40 | S1 | 1000 | 0.713 | 412 |
| | | | | | | | | | | | | | | | |

Motor Speed Torque Data

| Load | | FL | l ₁ | l ₂ | l ₃ | I_4 | l ₅ | LR |
|----------|----|-------|----------------|----------------|----------------|-------|----------------|-----|
| TWT Hot | s | 10000 | 54 | 37 | 27 | 24 | 20 | 15 |
| TWT Cold | S | 10000 | 108 | 72 | 54 | 50 | 41 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 7.2 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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