### **PRODUCT INFORMATION PACKET**

# marathon°

Model No: TCA0452AF111GAC010 Catalog No: TCA0452AF111GAC010 TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 225M Frame, TEFC



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Product Information Packet: Model No: TCA0452AF111GAC010, Catalog No:TCA0452AF111GAC010 TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 225M Frame, TEFC

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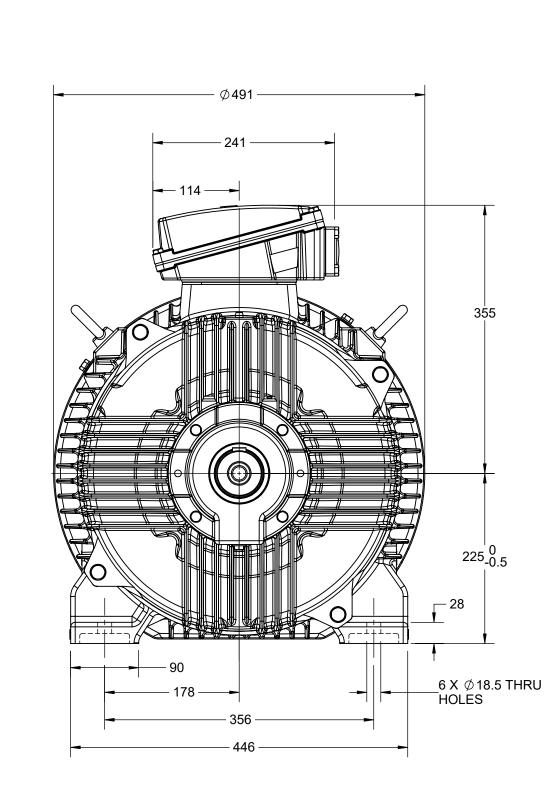
### Nameplate Specifications

Phase	3	Output HP	60 Hp
Output KW	45.0 kW	Voltage	380 V
Speed	1483 r/min	Service Factor	1
Frame	225M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	94.2 %
Ambient Temperature	40 °C	Frequency	50 Hz
Current	85.4 A	Power Factor	0.85
Duty	S1	Insulation Class	F
Drive End Bearing Size	6313	Opp Drive End Bearing Size	6213
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	862 mm	Frame Length	425 mm
Shaft Diameter	60 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0222500462

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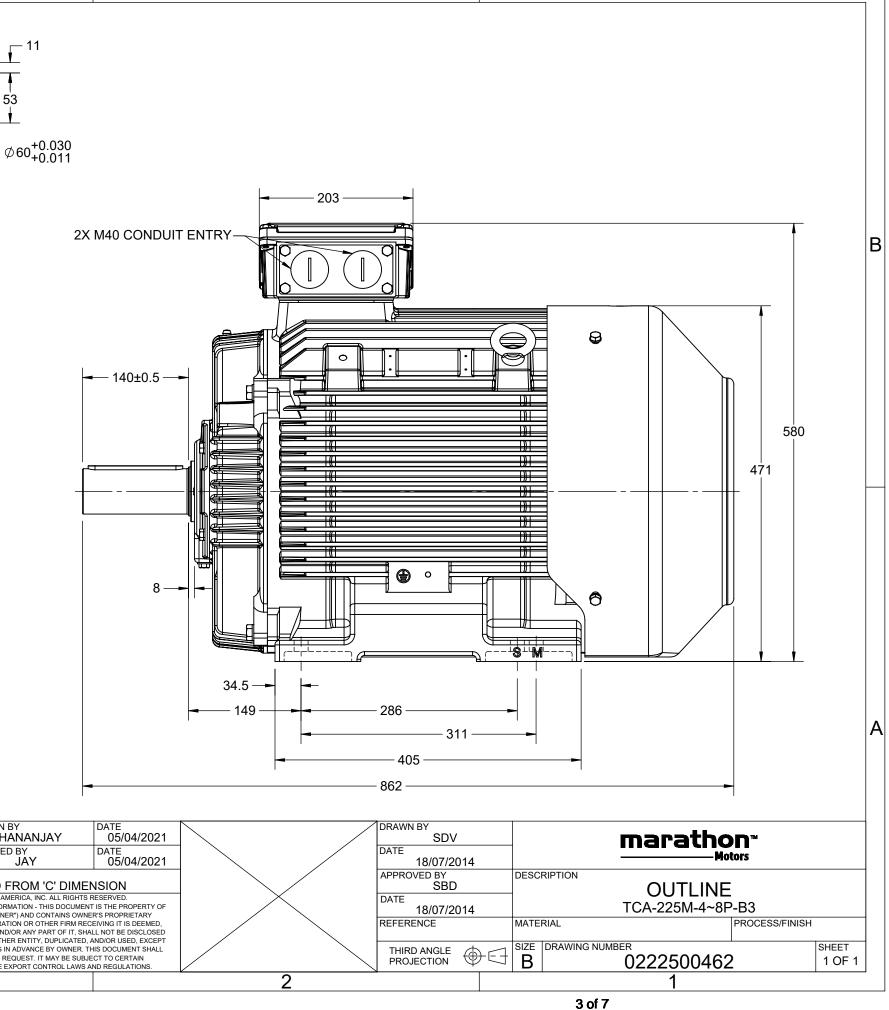
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Model No. TCA0452AF111GAC010

U	$\Delta / Y$	f	Р	Р	I	n	Т	IE	ç	% EFF a	t load	ł	PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	45	60	85.39	1483	288.1	IE3	-	94.2	94.2	94.2	0.85	0.81	0.72	7.2	2.4	3.0
Motor	+				TCA				Dee	roo of	protecti	<b></b>				IP 55		
Motor Enclosu					TEFC				0			JII				IM B3		
					Cast Ire					unting						IC 411		
	Material	I								ling me								
Frame	size				225N	1					ght - apı					394		kg
Duty					S1					-	ht - app	rox.				424		kg
	e variatio				± 10%					tor iner						0.7130		kgm <sup>2</sup>
	ncy varia				± 5%				Loa	d inerti	а				Custo	omer to Prov	vide	
Combin	ned varia	ation *			10%				Vibi	ration l	evel					2.2		mm/s
Design					N				Noi	se level	( 1mete	er distar	ice from	n motor)	)	65		dB(A)
Service	factor				1.0				No.	of star	ts hot/c	old/Equ	ally spre	ead		2/3/4		
Insulat	ion class				F				Star	ting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	-40		°C	Тур	e of co	upling					Direct		
Tempe	rature ri	ise (by r	esistanc	e)	80 [ Class	s B ]		К	LR v	vithsta	nd time	(hot/co	ld)			15/30		s
Altitud	e above	sea lev	el		1000			meter	Dire	ection c	of rotatio	on			В	i-directional		
Hazard	ous area	a classifi	ication		NA				Star	ndard r	otation				Cloc	kwise form	DE	
	Zone cla	assificat	tion		NA				Pair	nt shad	e					RAL 5014		
	Gas gro	up			NA				Acc	essorie	s							
	Temper	rature c	lass		NA					Aco	cessory -	1				PTC 150°C		
Rotor t	ype			Alu	uminum [	Die cast				Aco	cessory -	2				-		
Bearing	g type			A	nti-frictio	n ball				Aco	cessory -	3				-		
DE / NI	DE bearii	ng		63	13 C3/6	213 C3			Terr	minal b	ox posit	ion				ТОР		
Lubrica	ntion me	thod			Regreasa	able			Max	kimum	cable siz	e/cond	uit size	1R	x 3C x 5	50mm²/2 x N	Л40 x 1.5	
Type of	f grease			CHEVRC	DN SRI-2 d	or Equival	ent		Aux	iliary te	erminal	зох				NA		
,,	5																	

 $\rm I_A/\rm I_N$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^*}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30



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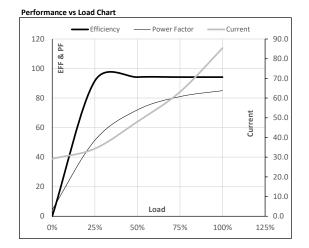


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					IE	1	Т	n	1	Р	Р	f	$\Delta / Y$	U	Enclosure
[kg]	[kg-m <sup>2</sup> ]	[m]		[°C]	Class	[Nm]	[kgm]	[RPM]	[A]	[hp]	[kW]	[Hz]	Conn	(∨)	
394	0.713	1000	S1	40	IE3	288.10	29.38	1483	85.4	60	45	50	Δ	380	TEFC
	0.713	1000	51	40	IE3	288.10	29.38	1483	85.4	60	45	50	Δ	380	ILFC

#### Motor Load Data

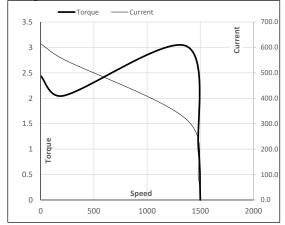
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	29.2	34.3	48.0	63.1	85.4	
Torque	Nm	0.0	71.4	143.2	215.4	288.1	
Speed	r/min	1500	1496	1492	1488	1483	
Efficiency	%	0.0	91.6	94.2	94.2	94.2	
Power Factor	%	4.5	51.4	72.0	81.0	85.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	214	1364	1483	1500	
Current	А	614.8	553.3	319.1	85.4	29.2	
Torque	pu	2.4	2.0	3.0	1	0	

#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

NOTE

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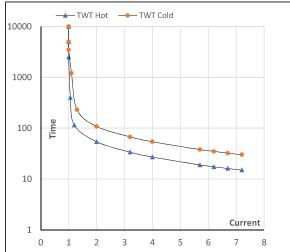
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Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	45	60.0	85.4	1483	29.38	288.10	IE3	40	S1	1000	0.713	394

### Motor Speed Torque Data

Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	ا <sub>5</sub>	LR
TWT Hot	s	10000	54	37	27	24	20	15
TWT Cold	s	10000	108	72	54	50	41	30
Current	pu	1	2	3	4	5	5.5	7.2

Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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