# PRODUCT INFORMATION PACKET



Model No: TCA0452A1133GAC010
Catalog No: TCA0452A1133GAC010
TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 225M Frame, TEFC



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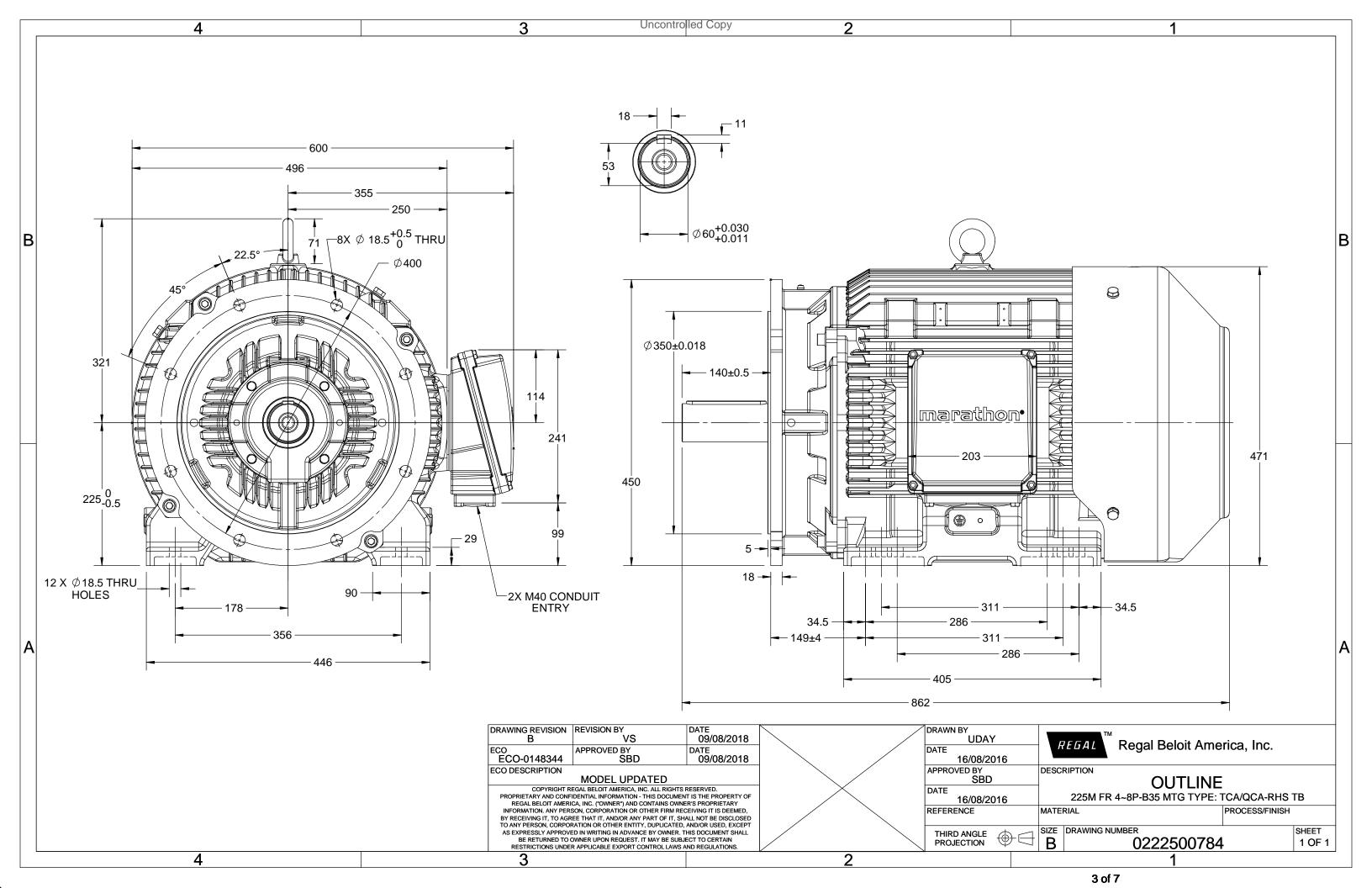
### Nameplate Specifications

Phase	3	Output HP	60 Hp
Output KW	45.0 kW	Voltage	400 V
Speed	1483 r/min	Service Factor	1
Frame	225M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	94.2 %
Ambient Temperature	40 °C	Frequency	50 Hz
Current	81.1 A	Power Factor	0.85
Duty	<b>S1</b>	Insulation Class	F
Drive End Bearing Size	6313	Opp Drive End Bearing Size	6213
UL	No	CSA	No
CE	Yes	IP Code	55
Efficiency Class	IE3		

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	862 mm	Frame Length	425 mm
Shaft Diameter	60 mm	Shaft Extension	140 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0222500784

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







### Model No. TCA0452A1133GAC010

U	Δ/Υ	f	Р	Р	I	n	T	IE	9	% EFF a	t load	t	PF	at lo	oad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	45	60	81.1	1483	288.1	IE3	-	94.2	94.2	94.2	0.85	0.81	0.72	7.2	2.4	3

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	225M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistan	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6313 C3 / 6213 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B35	
Cooling method	IC 411	
Motor weight - approx.	407	kg
Gross weight - approx.	437	kg
Motor inertia	0.7130	kgm <sup>2</sup>
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from mot	or) 65	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 50mm <sup>2</sup> /2 x M40 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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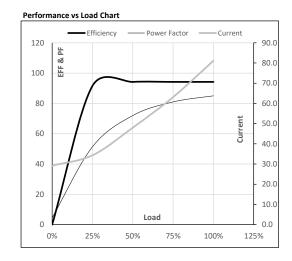




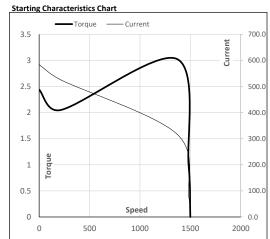
Model No. TCA0452A1133GAC010

Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	45	60.0	81.1	1483	29.38	288.10	IE3	40	S1	1000	0.713	407

Motor Load Da	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	29.2	34.3	48.0	63.1	81.1	
Torque	Nm	0.0	71.4	143.2	215.4	288.1	
Speed	r/min	1500	1496	1492	1488	1483	
Efficiency	%	0.0	91.6	94.2	94.2	94.2	
Power Factor	%	4.5	51.4	72.0	81.0	85.0	



Motor Speed Torque Data Load Point P-Up BD Rated NL r/min 0 214 1364 1483 1500 Speed Current 584.1 525.7 319.1 81.1 29.2 Α 2.0 3.0 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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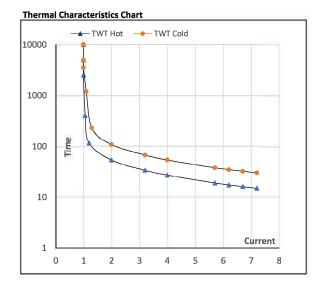




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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	45	60.0	81.1	1483	29.38	288.10	IE3	40	S1	1000	0.713	407

Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	I <sub>5</sub>	LR
TWT Hot	s	10000	54	37	27	24	20	15
TWT Cold	s	10000	108	72	54	50	41	30
Current	pu	1	2	3	4	5	5.5	7.2



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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