

PRODUCT INFORMATION PACKET



Model No: TCA0451A1131GAC010

Catalog No: TCA0451A1131GAC010

TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 225M Frame, TEFC





Nameplate Specifications

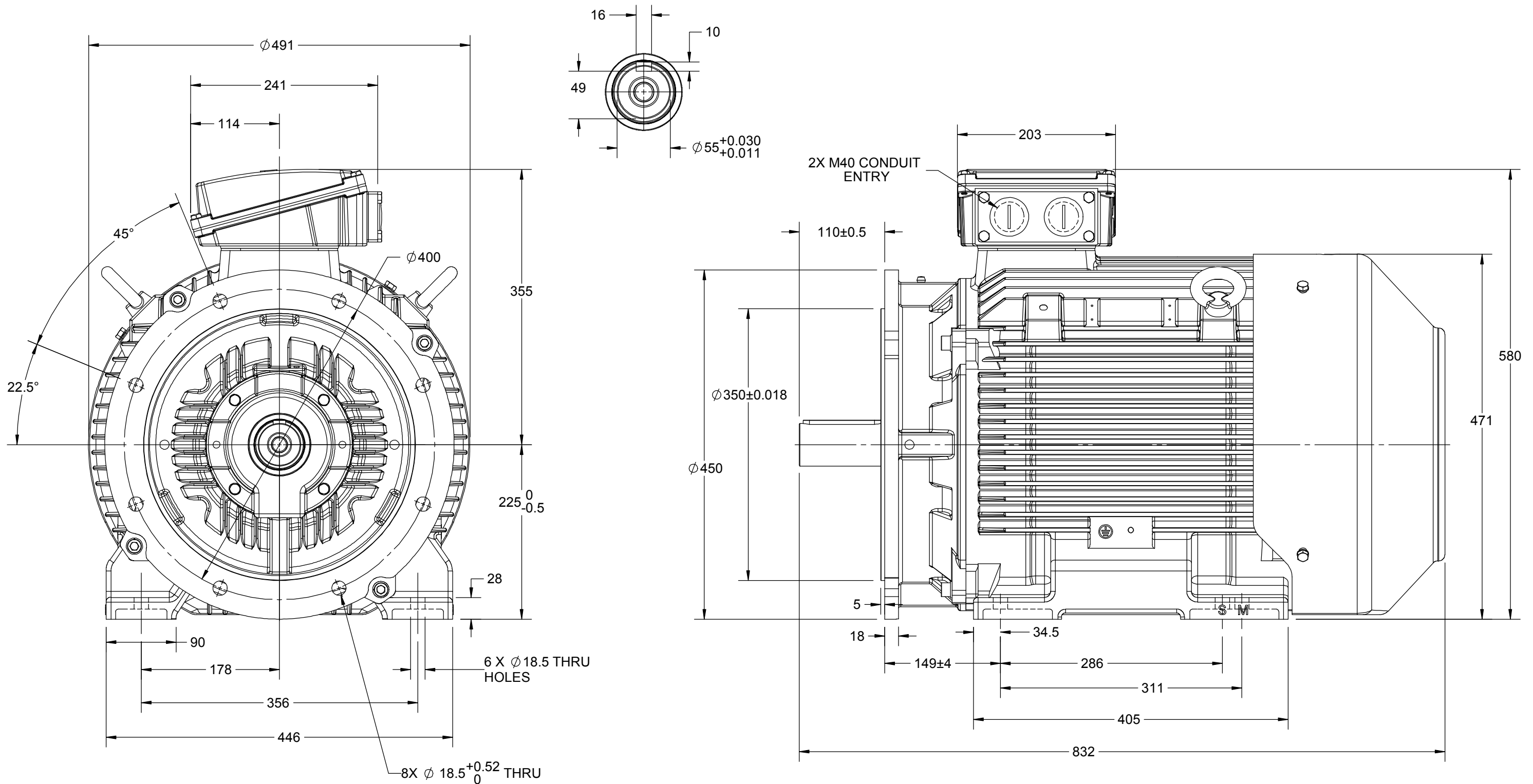
Phase	3	Output HP	60 Hp
Output KW	45.0 kW	Voltage	400 V
Speed	2978 r/min	Service Factor	1
Frame	225M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	94 %
Ambient Temperature	40 °C	Frequency	50 Hz
Current	79.4 A	Power Factor	0.87
Duty	S1	Insulation Class	F
Drive End Bearing Size	6313	Opp Drive End Bearing Size	6213
UL	No	CSA	No
CE	Yes	IP Code	55
Efficiency Class	IE3		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	832 mm	Frame Length	425 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Top		
Connection Drawing	8442000085	Outline Drawing	0222500458

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OUTLINE



DRAWING REVISION B	REVISION BY NIV	DATE 23/04/2019
ECO ECO-0165600	APPROVED BY SR	DATE 23/04/2019
ECO DESCRIPTION MODEL UPDATED		
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DRAWN BY JOY	marathon™ Motors		
DATE 18/07/2014			
APPROVED BY SBD	DESCRIPTION OUTLINE		
DATE 18/07/2014	225FR-2P-B35 MTG MOTOR TYPE: TCA		
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0222500458	SHEET 1 OF 1

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ECO DESCRIPTION

GEOMETRIC TOLERANCE

LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY SN	 Regal Beloit America, Inc.		
	DATE 16/12/2016			
	APPROVED BY SBD	DESCRIPTION CONN DIAGRAM-NAMEPLATE		
	DATE 16/12/2016			
	REFERENCE	MATERIAL		PROCESS/FINISH
	THIRD ANGLE PROJECTION	SIZE A	DRAWING NUMBER 8442000085	

Model No. TCA0451A1131GAC010

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I_A/I_N [pu]	T_A/T_N [pu]	T_K/T_N [pu]
									5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
400	Δ	50	45	60	79.4	2978	143.47	IE3	-	94	94	92.7	0.87	0.83	0.73	8	2.2	3.9

Motor type	TCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B35
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	225M	Motor weight - approx.	412 kg
Duty	S1	Gross weight - approx.	442 kg
Voltage variation *	± 10%	Motor inertia	0.4264 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level (1meter distance from motor)	75 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [Class B] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6313 C3 / 6213 C3	Terminal box position	TOP
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 50mm ² /2 x M40 x 1.5
Type of grease	CHEVRON SRI-2 or Equivalent	Auxiliary terminal box	NA

 I_A/I_N - Locked Rotor Current / Rated Current

 T_K/T_N - Breakdown Torque / Rated Torque

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

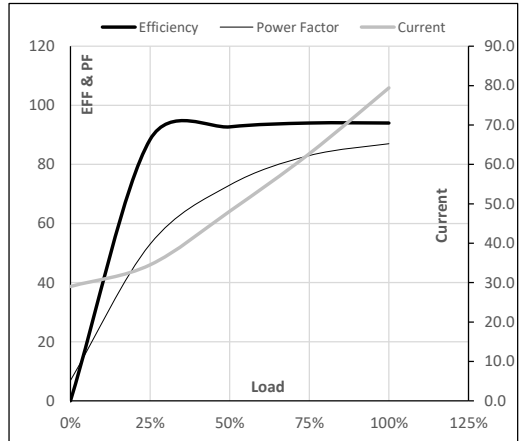
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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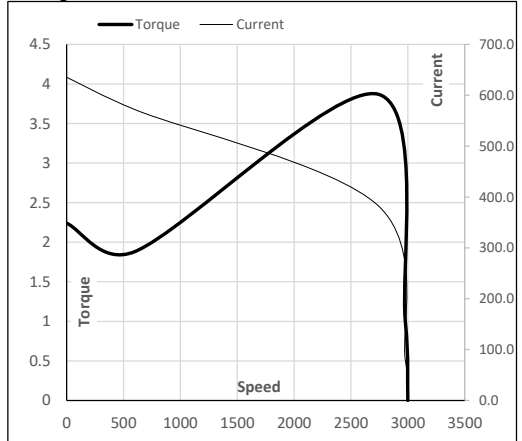
Enclosure	U (V)	Δ / Y Conn	f (Hz)	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	400	Δ	50	45	60.0	79.4	2978	14.63	143.47	IE3	40	S1	1000	0.4264	412

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	29.0	34.5	48.1	62.7	79.4	
Torque	Nm	0.0	35.7	71.5	107.4	143.5	
Speed	r/min	3000	2995	2989	2984	2978	
Efficiency	%	0.0	88.4	92.7	94.0	94.0	
Power Factor	%	6.9	53.0	73.0	83.0	87.0	

Performance vs Load Chart

Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	600	2740	2978	3000
Current	A	635.4	571.8	382.9	79.4	29.0
Torque	pu	2.2	1.9	3.9	1	0

Starting Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

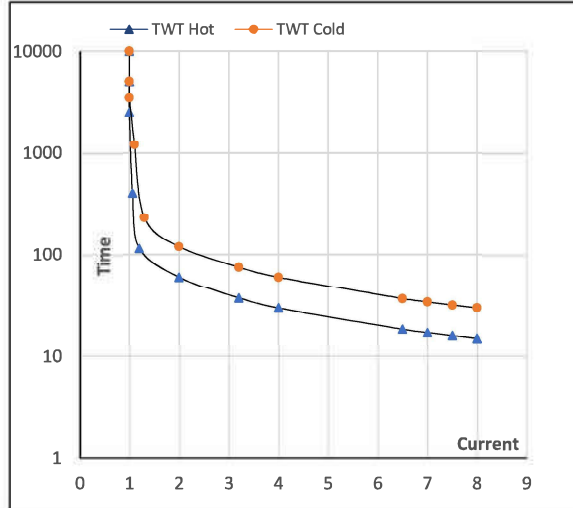
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Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	400	Δ	50	45	60.0	79.4	2978	14.63	143.47	IE3	40	S1	1000	0.4264	412

Motor Speed Torque Data

Load	FL	I_1	I_2	I_3	I_4	I_5	LR
TWT Hot	s 10000	60	40	30	25	20	15
TWT Cold	s 10000	120	80	60	50	40	30
Current	pu 1	2	3	4	5	5.5	8

Thermal Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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