PRODUCT INFORMATION PACKET

Model No: TCA0374AF121GAC010 Catalog No: TCA0374AF121GAC010 TerraMAX® Cast Iron Motor, 50 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 280S Frame, TEFC



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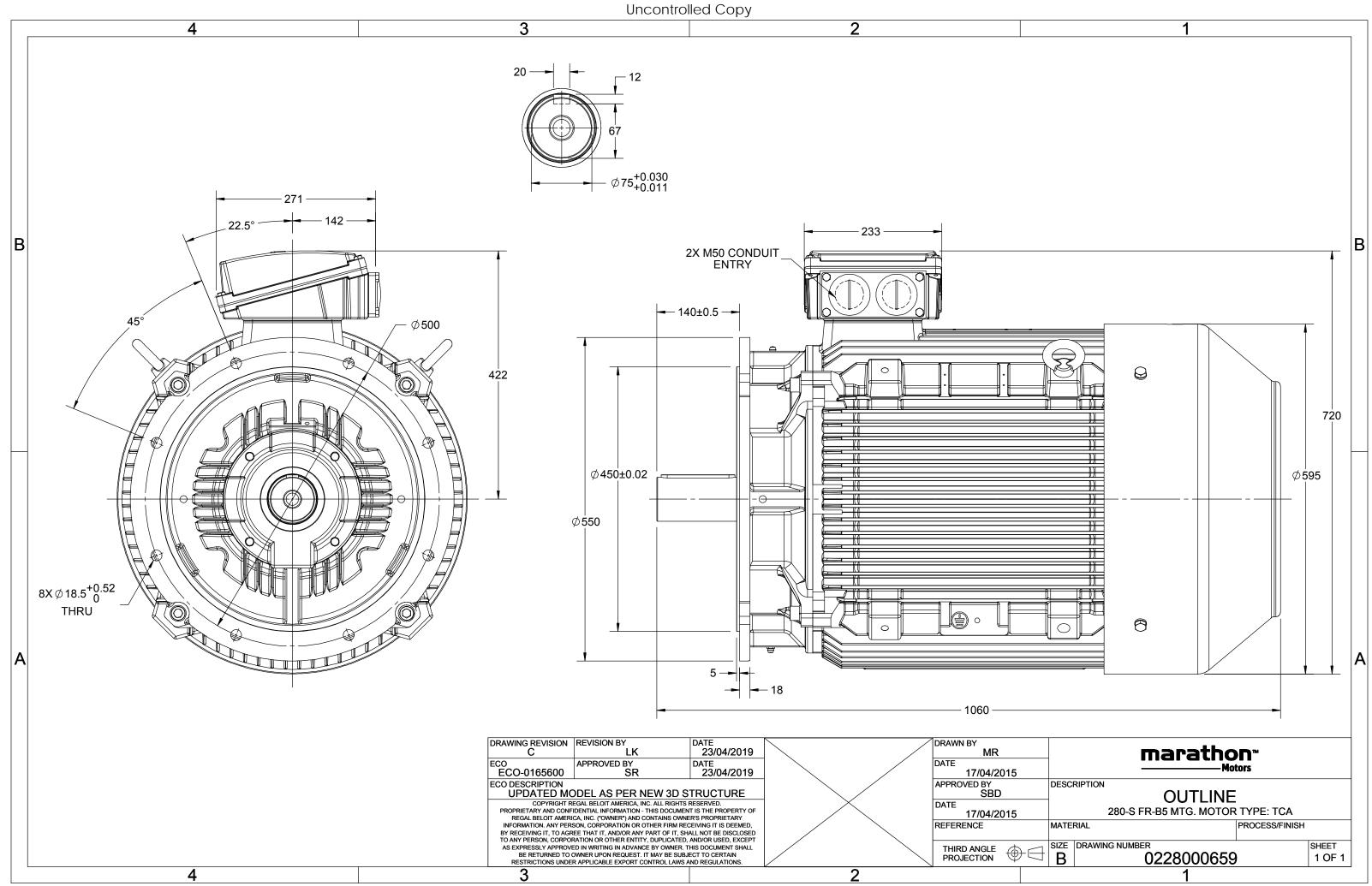
Nameplate Specifications

| Output HP | 50 Hp | Output KW | 37.0 kW |
|--|-----------------------|---|--------------------------------------|
| Frequency | 50 Hz | Voltage | 380 V |
| Current | 78.5 A | Speed | 742 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 91.8 % | Power Factor | 0.78 |
| Duty | S1 | Insulation Class | F |
| | | | |
| Frame | 280S | Enclosure | Totally Enclosed Fan Cooled |
| Frame Thermal Protection | 280S No Protection | Enclosure Ambient Temperature | Totally Enclosed Fan Cooled 40 °C |
| | | | |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6317 | Ambient Temperature Opp Drive End Bearing Size | 40 °C 6317 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 8 | Rotation | Bi-Directional |
| Mounting | B5 | Motor Orientation | Horizontal |
| Drive End Bearing | СЗ | Opp Drive End Bearing | СЗ |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1060 mm | Frame Length | 549 mm |
| Shaft Diameter | 75 mm | Shaft Extension | 140 mm |
| Assembly/Box Mounting | Тор | | |
| Outline Drawing | 0228000659 | Connection Drawing | 8442000085 |

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3 of 7





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Model No. TCA0374AF121GAC010

| | onn Δ | [Hz] 50 | [kW] 37 | [hp] 50 | [A] | [RPM] | [Nm] | | | | | | | | | | | |
|-------------|------------------------|-------------------|------------|-----------------|--------------------|-----------|----------|------------------------|--|---------------------------------------|--------------|-------|-----------|--------|------------------------------|---------------------|-------|------------------|
| 380 | Δ | 50 | 37 | 50 | | L 1 | | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| | | | | | 78.51 | 742 | 480.01 | IE3 | - | 91.8 | 91.8 | 92 | 0.78 | 0.73 | 0.61 | 6 | 2.1 | 2.4 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| Motor type | | | | | TCA | | | | | | protectio | on | | | | IP 55 | | |
| Enclosure | | | | | TEFC | | | | Mo | unting | type | | | | | IM B5 | | |
| Frame Mat | ame Material Cast Iron | | | | | | Coo | Cooling method | | | | | | IC 411 | | | | |
| Frame size | | | | | | | Mo | tor wei | ght - app | orox. | | | | 744 | | | | |
| Duty | | | | | | | Gro | Gross weight - approx. | | | | | | 779 | | | | |
| Voltage va | ariatior | า * | | | ± 10% | | | | Mo | Motor inertia | | | | | | 3.2584 | | kgm ² |
| Frequency | / variat | tion * | | | ± 5% | 200 | | | | | Load inertia | | | | | Customer to Provide | | |
| Combined | l variat | riation * 10% | | | | Vib | ration l | evel | | | | | 2.2 | | mm/s | | | |
| Design | | | | Ν | | | | Noi | Noise level (1meter distance from motor) | | | | | .) | 64 | | dB(A) | |
| Service fac | ctor | | | | 1.0 | | | | No | No. of starts hot/cold/Equally spread | | | | | | 2/3/4 | | |
| Insulation | class | | | | F | | | | Sta | Starting method | | | | | | DOL | | |
| Ambient te | emper | ature | | | -20 to +4 | 10 | | °C | Тур | Type of coupling | | | | | Direct | | | |
| Temperatu | ure rise | e (by r | esistance | e) | 80 [Class | B] | | К | LR | LR withstand time (hot/cold) | | | | | 15/30 | | | S |
| Altitude ab | bove se | ea lev | el | | 1000 | | | meter | Dir | Direction of rotation | | | | | | i-directional | | |
| Hazardous | s area o | classif | ication | | NA | | | | Sta | ndard r | otation | | | | Cloc | ckwise form D | E | |
| Zor | ne clas | sificat | tion | | NA | | | | Pai | nt shade | е | | | | | RAL 5014 | | |
| Ga | as grou | р | | | NA | | | | Acc | essorie | S | | | | | | | |
| Ter | Temperature class NA | | | | | | Acc | essory - | 1 | | | | PTC 150°C | | | | | |
| Rotor type | 5 | Aluminum die cast | | | | | Acc | essory - | 2 | | | | - | | | | | |
| Bearing typ | pe | | | A | Anti-friction ball | | | | | Accessory - 3 | | | | | - | | | |
| DE / NDE b | bearing | g | | 6317 C3/6317 C3 | | | | Ter | Terminal box position | | | | | TOP | | | | |
| Lubrication | n meth | nod | | | Regreasa | ble | | | Ma | • | | | | | R x 3C x 95mm²/2 x M50 x 1.5 | | | |
| Type of gre | ease | | C | CHEVRO | ON SRI-2 o | r Equival | ent | | Aux | Auxiliary terminal box | | | | | NA | | | |

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Aus/Nz Brazil India Global IEC Efficiency Europe China GB 18613-2012 Grade 2 -IEC: 60034-30 Standards --_

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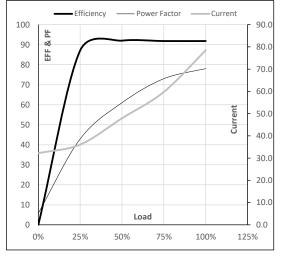


Model No. TCA0374AF121GAC010

| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 37 | 50.0 | 78.5 | 742 | 48.95 | 480.01 | IE3 | 40 | S1 | 1000 | 3.2584 | 744 |
| | 500 | | 50 | 57 | 50.0 | 70.5 | 742 | 40.55 | 400.01 | 123 | 40 | 51 | 1000 | 3.2304 | |

| Motor Load D | Motor Load Data | | | | | | | | | | | | |
|--------------|-----------------|------|-------|-------|-------|-------|-------|--|--|--|--|--|--|
| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL | | | | | | |
| Current | А | 32.2 | 36.1 | 47.9 | 59.8 | 78.5 | | | | | | | |
| Torque | Nm | 0.0 | 119.1 | 238.7 | 359.0 | 480.0 | | | | | | | |
| Speed | r/min | 750 | 748 | 746 | 744 | 742 | | | | | | | |
| Efficiency | % | 0.0 | 87.1 | 92.0 | 91.8 | 91.8 | | | | | | | |
| Power Factor | % | 5.8 | 42.9 | 61.0 | 73.0 | 78.0 | | | | | | | |
| | | | | | | | | | | | | | |

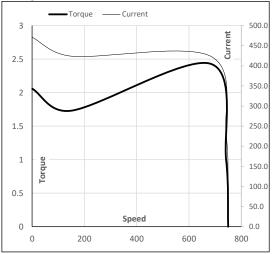
Performance vs Load Chart



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL | |
|------------|-------|-------|-------|-------|-------|------|--|
| Speed | r/min | 0 | 150 | 683 | 742 | 750 | |
| Current | А | 471.1 | 423.9 | 228.0 | 78.5 | 32.2 | |
| Torque | pu | 2.1 | 1.7 | 2.4 | 1 | 0 | |

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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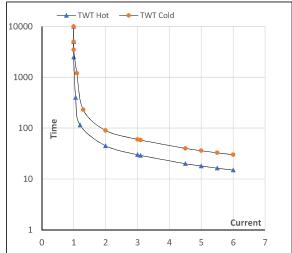
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| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 37 | 50.0 | 78.5 | 742 | 48.95 | 480.01 | IE3 | 40 | S1 | 1000 | 3.2584 | 744 |
| | | | | | | | | | | | | | | | |

Motor Speed Torque Data

| Load | | FL | I_1 | l ₂ | l ₃ | I_4 | l ₅ | LR |
|----------|----|-------|-------|----------------|----------------|-------|----------------|----|
| TWT Hot | s | 10000 | 45 | 30 | 25 | 18 | 16 | 15 |
| TWT Cold | s | 10000 | 90 | 60 | 46 | 36 | 33 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 6 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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