# PRODUCT INFORMATION PACKET



Model No: TCA0373AF113GAC010 Catalog No: TCA0373AF113GAC010

TerraMAX® Cast Iron Motor, 50 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 250M Frame, TEFC



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Product Information Packet: Model No: TCA0373AF113GAC010, Catalog No:TCA0373AF113GAC010 TerraMAX® Cast Iron Motor, 50 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 250M Frame, TEFC



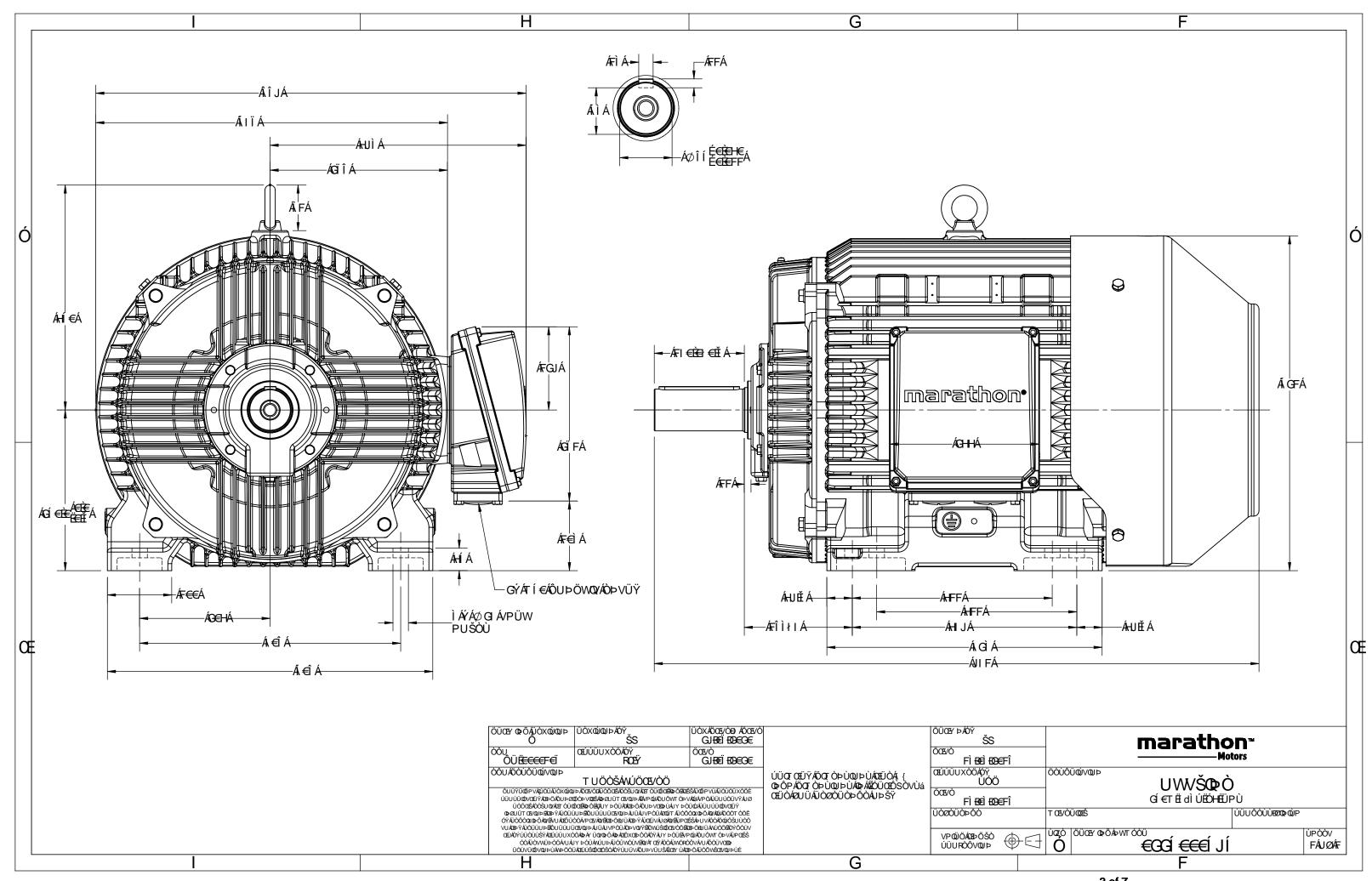
# Nameplate Specifications

Output HP	50 Hp	Output KW	37.0 kW
Frequency	50 Hz	Voltage	380 V
Current	73.5 A	Speed	987 rpm
Service Factor	1	Phase	3
Efficiency	93.3 %	Power Factor	0.82
Duty	<b>S</b> 1	Insulation Class	F
Frame	250M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6314	Opp Drive End Bearing Size	6314
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	В3	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	С3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	941 mm	Frame Length	460 mm	
Shaft Diameter	65 mm	Shaft Extension	140 mm	
Assembly/Box Mounting	R Side			
Outline Drawing	0225000595	Connection Drawing	8442000085	

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

# **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



# NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







# Model No. TCA0373AF113GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	t	PF	at lo	oad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	37	50	73.48	987	360.77	IE3	-	93.3	93.3	92.8	0.82	0.76	0.64	6.8	2.4	2.9

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	250M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistan	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6314 C3 / 6314 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	488	kg
Gross weight - approx.	523	kg
Motor inertia	1.6082	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from mote	or) 65	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	LR x 3C x 95mm <sup>2</sup> /2 x M50 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

## NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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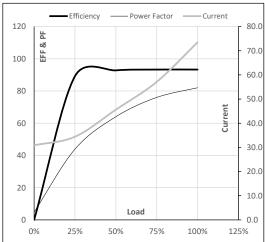
### Model No. TCA0373AF113GAC010

Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	37	50.0	73.5	987	36.79	360.77	IE3	40	S1	1000	1.6082	488

#### **Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	30.9	34.4	45.6	57.1	73.5	
Torque	Nm	0.0	89.3	179.2	269.6	360.8	
Speed	r/min	1000	997	994	991	987	
Efficiency	%	0.0	89.2	92.8	93.3	93.3	
Power Factor	%	4.8	43.9	64.0	76.0	82.0	

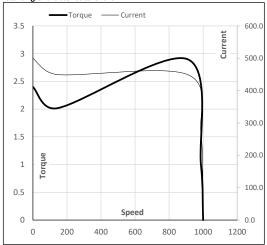
### Performance vs Load Chart



#### **Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	143	908	987	1000	
Current	Α	499.7	449.7	265.4	73.5	30.9	
Torque	nu	2.4	2.0	2 9	1	0	

# Starting Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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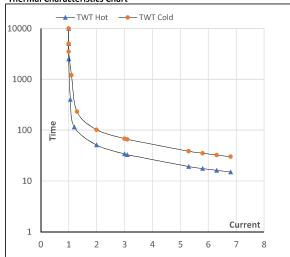
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Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	ΙE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	37	50.0	73.5	987	36.79	360.77	IE3	40	S1	1000	1.6082	488

### **Motor Speed Torque Data**

Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	51	34	30	23	18	15
TWT Cold	s	10000	102	68	60	41	36	30
Current	pu	1	2	3	4	5	5.5	6.8

# Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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