## **PRODUCT INFORMATION PACKET**

Model No: TCA0304AF111GAC010 Catalog No: TCA0304AF111GAC010 TerraMAX® Cast Iron Motor, 40 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 250M Frame, TEFC



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Motors



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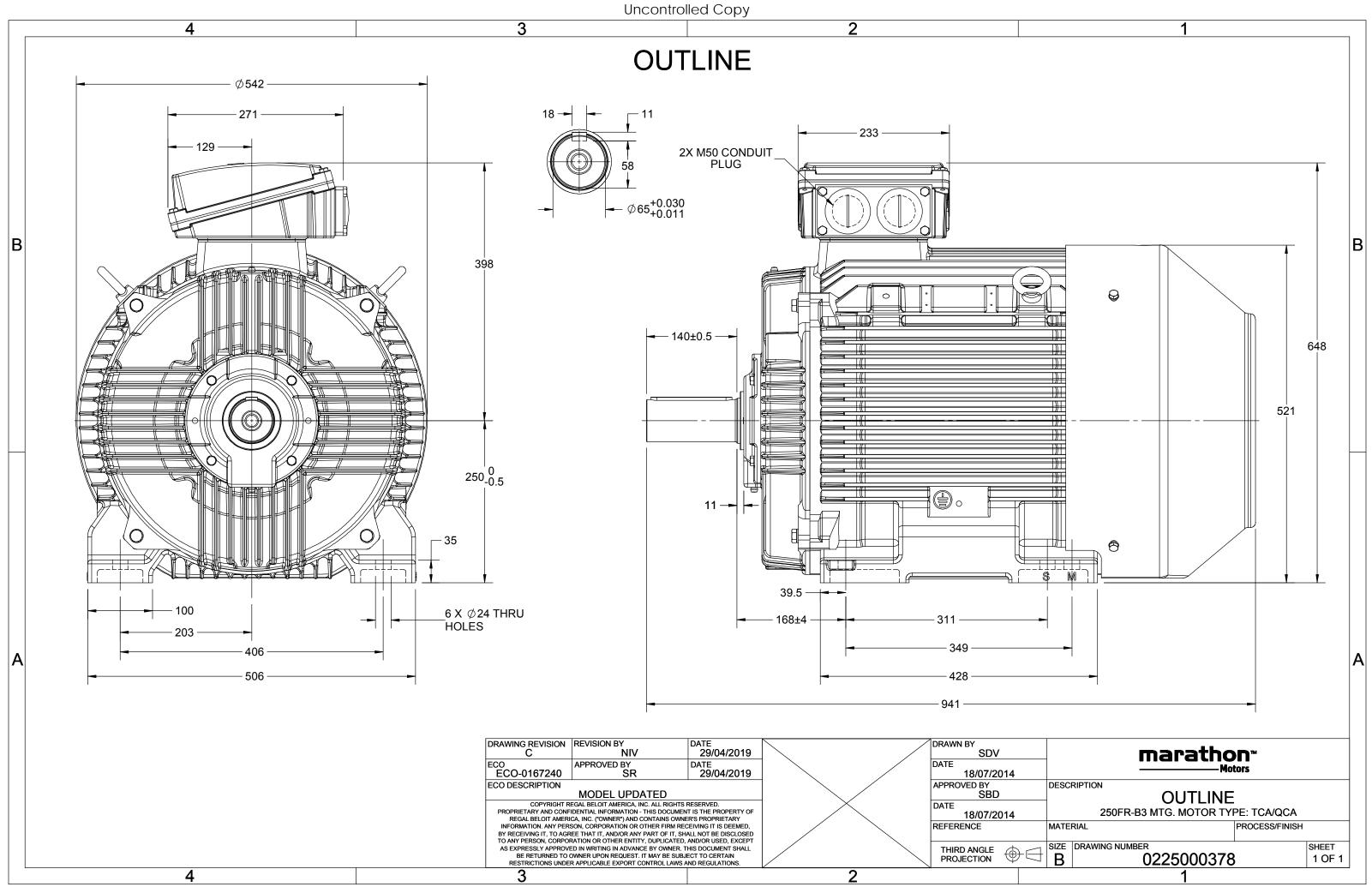
### Nameplate Specifications

Output HP	40 Hp	Output KW	30.0 kW		
Frequency	50 Hz	Voltage	380 V		
Current	63.2 A	Speed	739 rpm		
Service Factor	1	Phase	3		
Efficiency	91.3 %	Power Factor	0.79		
Duty	S1	Insulation Class	F		
Frame	250M	Enclosure	Totally Enclosed Fan Cooled		
Frame Thermal Protection	250M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Thermal Protection Drive End Bearing Size	No Protection 6314	Ambient Temperature Opp Drive End Bearing Size	40 °C 6314		

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	941 mm	Frame Length	460 mm
Shaft Diameter	65 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0225000378	Connection Drawing	8442000085

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U	$\Delta / Y$	f	Р	Р	I	n	Т	IE	Ģ	% EFF a	t load	1	PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	30	40	63.19	739	385.73	IE3	-	91.3	91.3	92.8	0.79	0.74	0.63	5.3	1.9	2.3
									-							10.55		
Motor					TCA						protectio	on				IP 55		
Enclosu					TEFC					Mounting type						IM B3		
	Material				Cast Irc				Cooling method							IC 411		
Frame	size				250N	l					ght - app					564		kg
Duty					S1				Gross weight - approx.							599		kg
Voltage	e variatio	on *			± 10%	, 5			Mo	tor iner	tia					2.1617		kgm <sup>2</sup>
Freque	ncy varia	ation *			± 5%				Loa	d inerti	а				Custo	omer to Pro	vide	
Combir	bined variation * 10%					Vib	ration l	evel					2.2		mm/s			
Design					Ν				Noi	Noise level ( 1meter distance from motor)					)	63		dB(A)
Service	factor				1.0				No.	No. of starts hot/cold/Equally spread						2/3/4		
Insulati	ion class				F				Star	Starting method						DOL		
Ambier	nt tempe	erature			-20 to +	40		°C	Тур	Type of coupling						Direct		
Tempe	rature ri	se (by r	esistanc	e)	80 [ Class	5 B ]		К	LR v	LR withstand time (hot/cold)						15/30 s		
Altitude	e above :	sea lev	el		1000			meter	Dire	Direction of rotation						i-directiona		
Hazard	ous area	classif	ication		NA				Star	ndard r	otation				Cloc	kwise form	DE	
	Zone cla	assificat	tion		NA				Pair	nt shad	9					RAL 5014		
	Gas gro	up			NA				Accessories									
	Temper	ature c	lass		NA					Acc	essory -	1				PTC 150°C		
Rotor t	ype			Alu	ıminum d	ie cast				Accessory - 2						-		
Bearing	g type			A	nti-frictio	n ball				Accessory - 3					-			
DE / NE	DE bearir	ng		63	14 C3/6	314 C3			Ter	Terminal box position					TOP			
Lubrica	ition met	thod			Regreasa	ble										1R x 3C x 95mm <sup>2</sup> /2 x M50 x 1.5		
Type of	f grease			CHEVRC	ON SRI-2 o		ent			Auxiliary terminal box						NA		

 $\rm I_A/\rm I_N$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$  - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30



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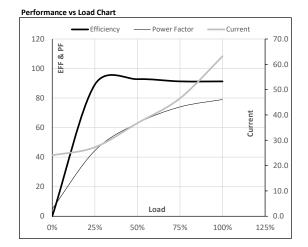


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				n		Т	IE	Amb	Duty	Elevation	Inertia	Weight
Conn [H	] [kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
Δ 50	30	40	63.2	739	39.33	385.73	IE3	40	S1	1000	2.1617	564

### Motor Load Data

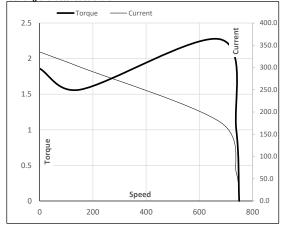
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	24.1	27.2	36.8	46.6	63.2	
Torque	Nm	0.0	95.3	191.3	288.1	385.7	
Speed	r/min	750	747	745	742	739	
Efficiency	%	0.0	89.1	92.8	91.3	91.3	
Power Factor	%	5.0	44.4	63.0	74.0	79.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	150	680	739	750	
Current	А	334.9	301.4	176.7	63.2	24.1	
Torque	pu	1.9	1.6	2.3	1	0	

#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

NOTE

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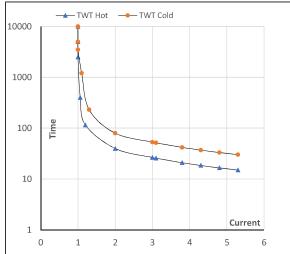
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Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	30	40.0	63.2	739	39.33	385.73	IE3	40	S1	1000	2.1617	564

### Motor Speed Torque Data

Load		FL	$I_1$	$I_2$	$I_3$	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	40	27	20	18	16	15
TWT Cold	s	10000	80	53	40	35	32	30
Current	pu	1	2	3	4	4.5	5	5.3

Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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