PRODUCT INFORMATION PACKET

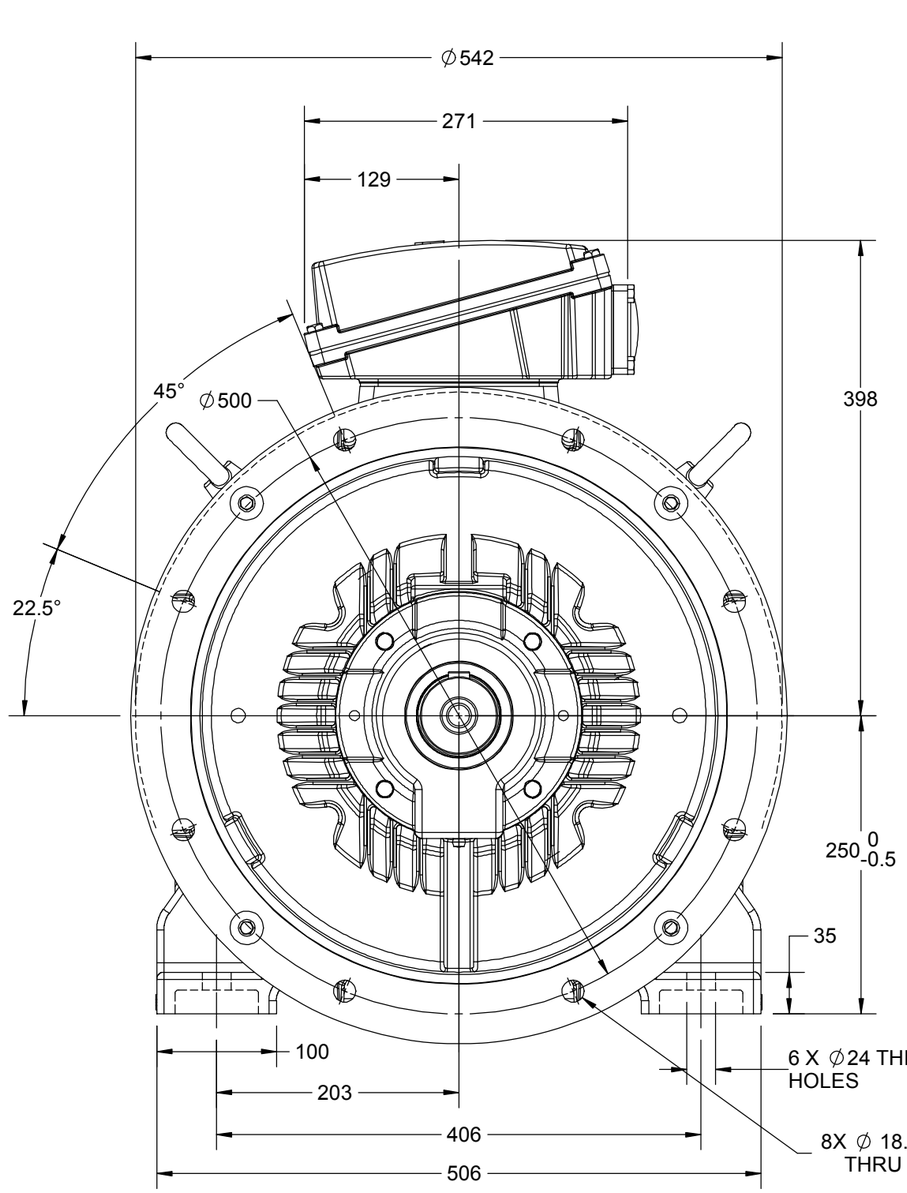
Model No: TCA0304A1131GAC010
Catalog No: TCA0304A1131GAC010
TerraMAX® Cast Iron Motor, 40 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 250M Frame, TEFC

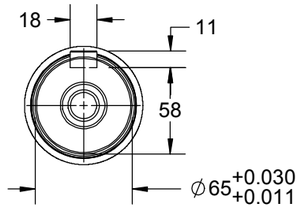
Nameplate Specifications

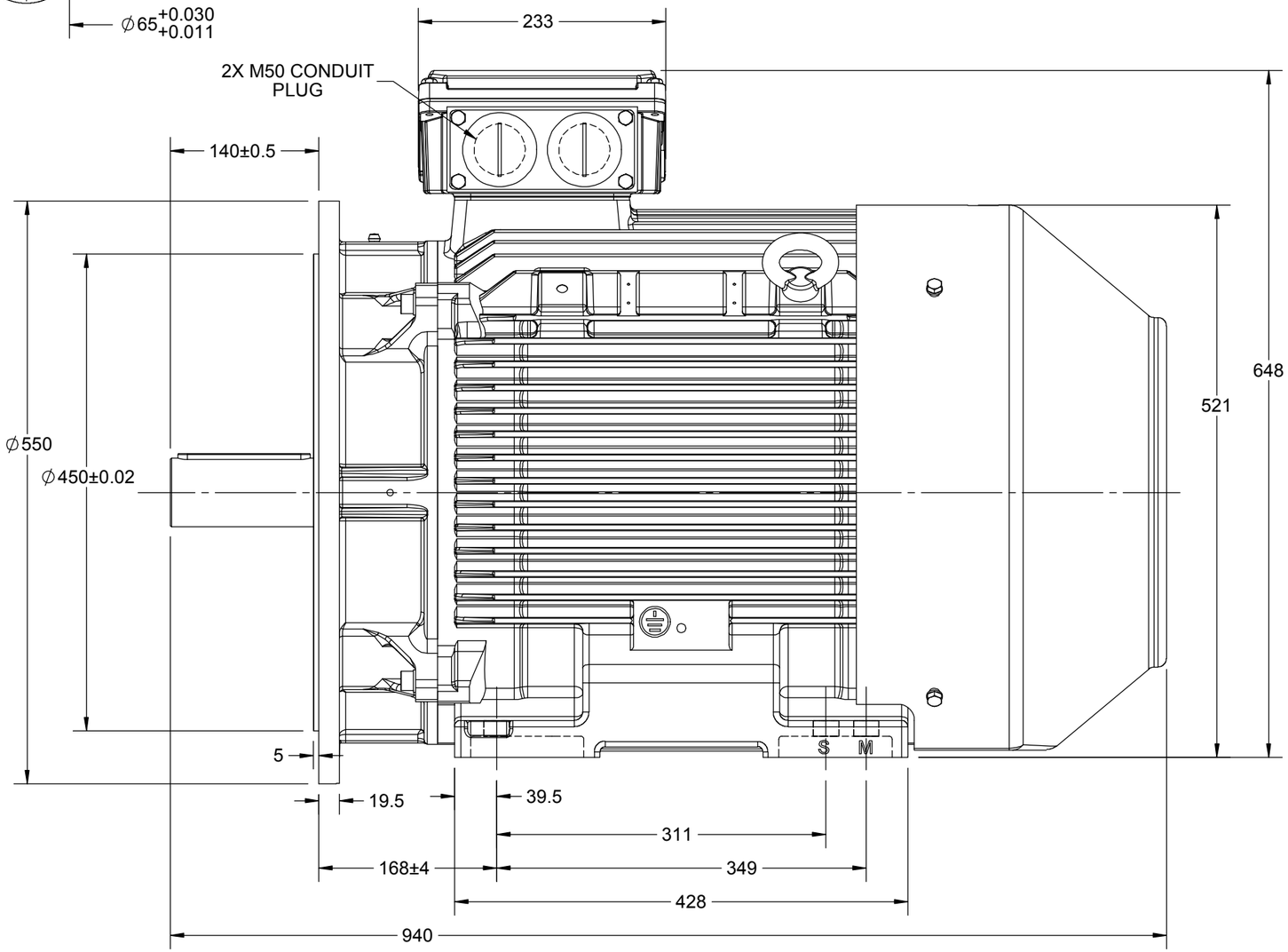
Output HP	**40 Hp**	Output KW	**30.0 kW**
Frequency	**50 Hz**	Voltage	**400 V**
Current	**60.0 A**	Speed	**739 rpm**
Service Factor	**1**	Phase	**3**
Efficiency	**91.3 %**	Power Factor	**0.79**
Duty	**S1**	Insulation Class	**F**
Frame	**250M**	Enclosure	**Totally Enclosed Fan Cooled**
Thermal Protection	**No Protection**	Ambient Temperature	**40 °C**
Drive End Bearing Size	**6314**	Opp Drive End Bearing Size	**6314**
UL	**No**	CSA	**No**
CE	**Yes**	IP Code	**55**
Efficiency Class	**IE3**		

Technical Specifications

Electrical Type	**Squirrel Cage**	Starting Method	**Direct On Line**
Poles	**8**	Rotation	**Bi-Directional**
Mounting	**B35**	Motor Orientation	**Horizontal**
Drive End Bearing	**C3**	Opp Drive End Bearing	**C3**
Frame Material	**Cast Iron**	Shaft Type	**Keyed**
Overall Length	**938 mm**	Frame Length	**460 mm**
Shaft Diameter	**65 mm**	Shaft Extension	**140 mm**
Assembly/Box Mounting	**Top**		
Outline Drawing	**0225000379**	Connection Drawing	**8442000085**



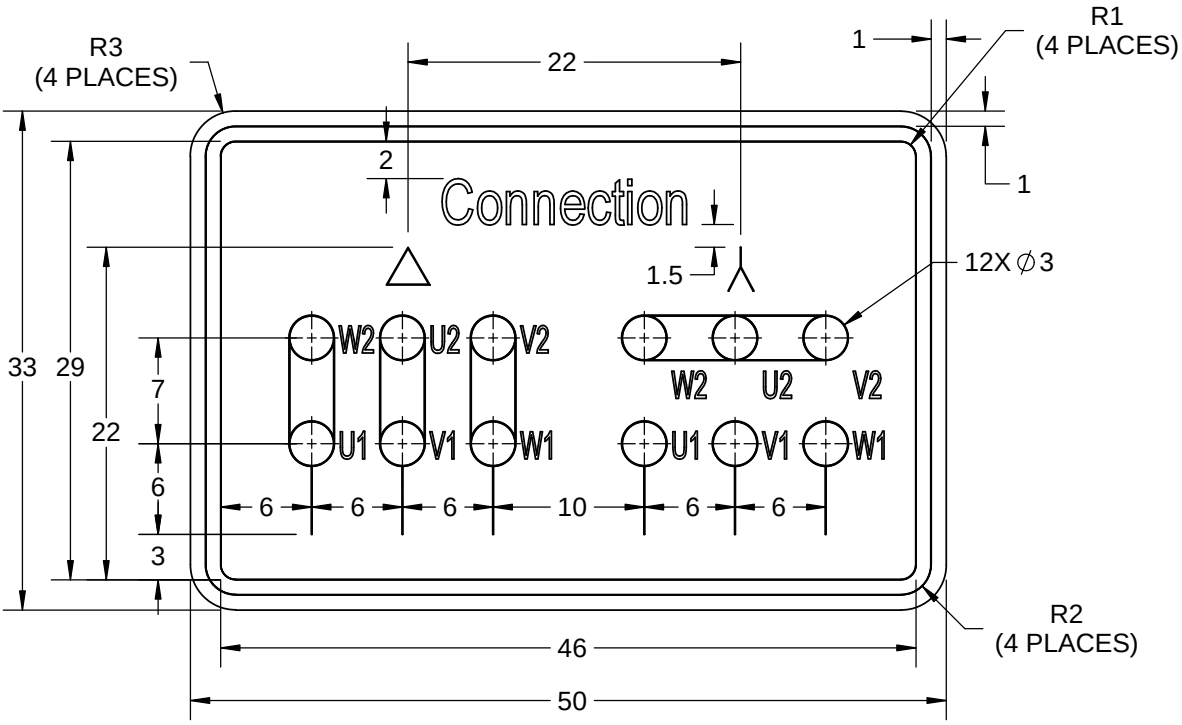




DRAWING REVISION B	REVISION BY NIV	DATE 03/05/2019	DRAWN BY KCS	marathon™ Motors
ECO ECO-0167240	APPROVED BY SR	DATE 03/05/2019	DATE 18/07/2014	
ECO DESCRIPTION MODEL UPDATED			APPROVED BY SBD	DESCRIPTION OUTLINE 250M FR-4-8P-B35 MTG. MOTOR TYPE:TCA
			DATE 18/07/2014	
			REFERENCE	MATERIAL / PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE B / DRAWING NUMBER 0225000379 / SHEET 1 OF 1

DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		
NEW DRAWING RELEASE		

GEOMENTRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

DRAWN BY: SN	REGAL™ Regal Beloit America, Inc.	
DATE: 16/12/2016		
APPROVED BY: SBD	DESCRIPTION: CONN DIAGRAM-NAMEPLATE	
DATE: 16/12/2016		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: 8442000085	SHEET: 1 OF 1

marathon® Motors

TerraMAX®

Model No. TCA0304A1131GAC010

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load 5/4FL	FL	3/4FL	1/2FL	PF at __ load FL	3/4FL	1/2FL	I_A/I_N [pu]	T_A/T_N [pu]	T_K/T_N [pu]
400	Δ	50	30	40	60.0	739	385.73	IE3	-	91.3	91.3	92.8	0.79	0.74	0.63	5.3	1.9	2.3

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	250M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6314 C3 / 6314 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55
Mounting type	IM B35
Cooling method	IC 411
Motor weight - approx.	580 kg
Gross weight - approx.	615 kg
Motor inertia	2.1617 kgm^2
Load inertia	Customer to Provide
Vibration level	2.2 mm/s
Noise level (1meter distance from motor)	63 dB(A)
No. of starts hot/cold/Equally spread	2/3/4
Starting method	DOL
Type of coupling	Direct
LR withstand time (hot/cold)	15/30 s
Direction of rotation	Bi-directional
Standard rotation	Clockwise form DE
Paint shade	RAL 5014
Accessories	
Accessory - 1	PTC 150°C
Accessory - 2	-
Accessory - 3	-
Terminal box position	TOP
Maximum cable size/conduit size	1R x 3C x 95mm²/2 x M50 x 1.5
Auxiliary terminal box	NA

I_A/I_N - Locked Rotor Current / Rated Current

T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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TerraMAX®

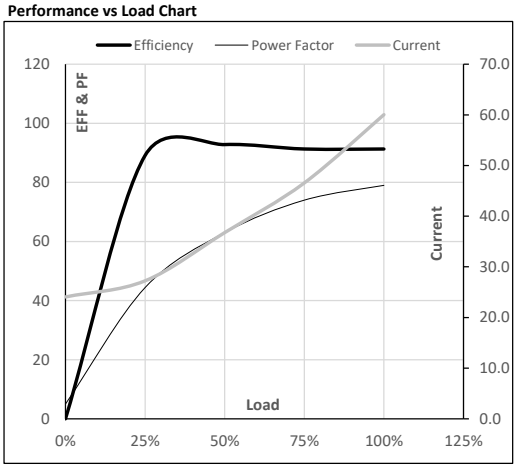
Model No. TCA0304A1131GAC010

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	400	Δ	50	30	40.0	60.0	739	39.33	385.73	IE3	40	S1	1000	2.1617	580

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	24.1	27.2	36.8	46.6	60.0	
Torque	Nm	0.0	95.3	191.3	288.1	385.7	
Speed	r/min	750	747	745	742	739	
Efficiency	%	0.0	89.1	92.8	91.3	91.3	
Power Factor	%	5.0	44.4	63.0	74.0	79.0	

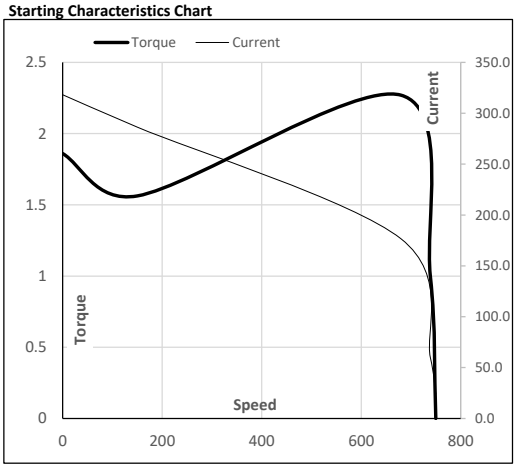
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	150	680	739	750
Current	A	318.2	286.4	176.7	60.0	24.1
Torque	pu	1.9	1.6	2.3	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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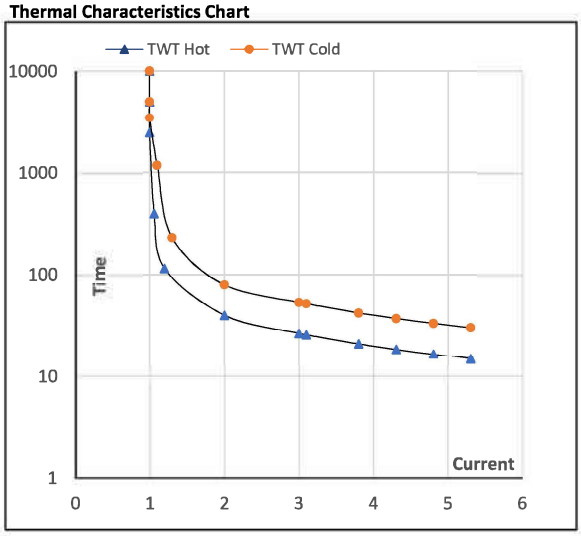
Model No. TCA0304A1131GAC010

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	**400**	Δ	50	30	40.0	**60.0**	739	39.33	385.73	IE3	40	S1	1000	2.1617	580

Motor Speed Torque Data

Load		FL	I_1	I_2	I_3	I_4	I_5	LR
TWT Hot	s	10000	40	27	20	18	16	15
TWT Cold	s	10000	80	53	40	35	32	30
Current	pu	1	2	3	4	4.5	5	5.3

Thermal Characteristics Chart



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