PRODUCT INFORMATION PACKET

Model No: TCA0224AF113GAC010 Catalog No: TCA0224AF113GAC010 TerraMAX® Cast Iron Motor, 30 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 225M Frame, TEFC



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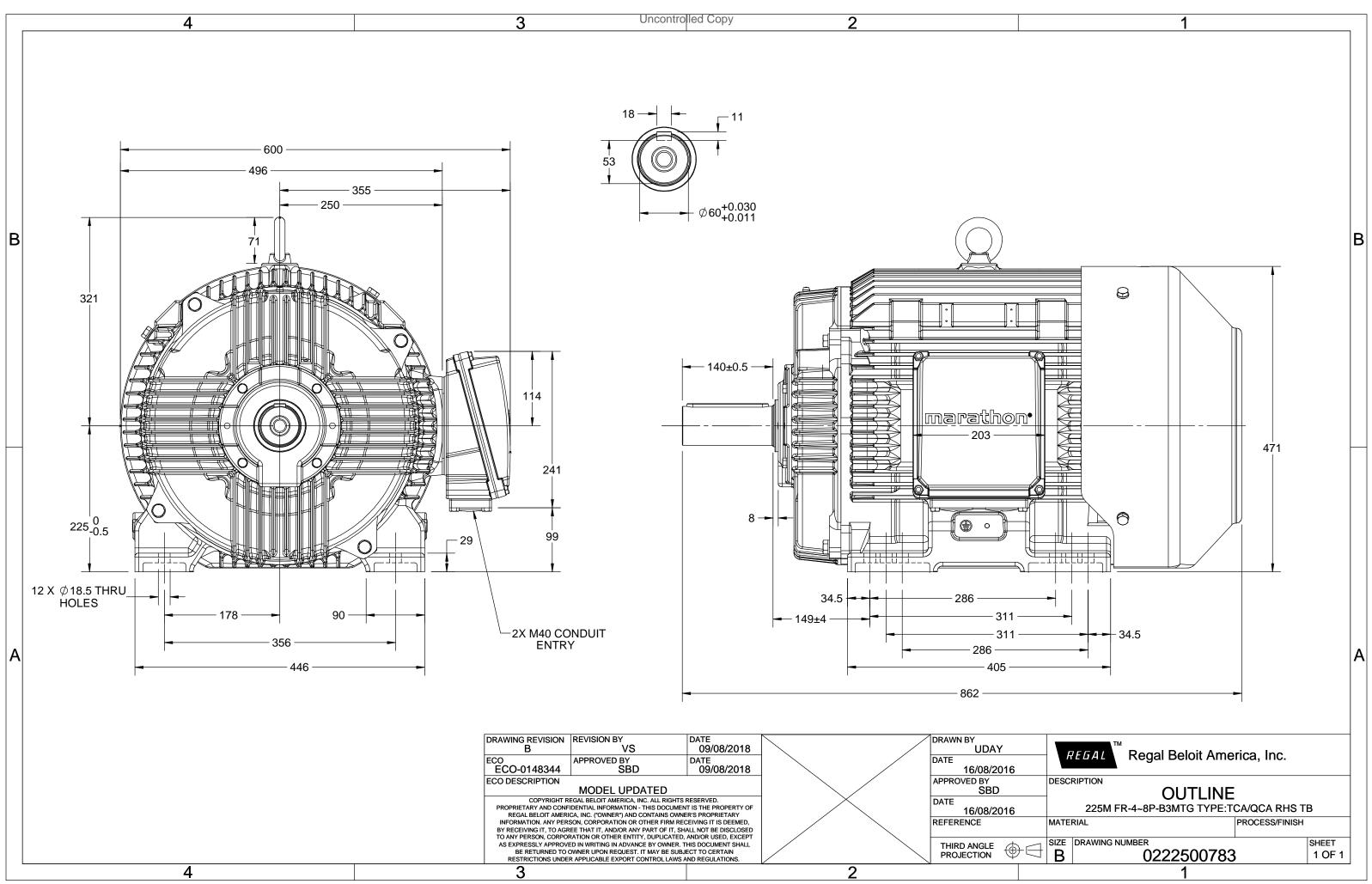
Nameplate Specifications

Output HP	30 Hp	Output KW	22.0 kW		
Frequency	50 Hz	Voltage	380 V		
Current	47.3 A	Speed	738 rpm		
Service Factor	1	Phase	3		
Efficiency	90.6 %	Power Factor	0.78		
Duty	S1	Insulation Class	F		
Frame	225M	Enclosure	Totally Enclosed Fan Cooled		
Frame Thermal Protection	225M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Thermal Protection Drive End Bearing Size	No Protection 6313	Ambient Temperature Opp Drive End Bearing Size	40 °C 6213		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	862 mm	Frame Length	425 mm
Shaft Diameter	60 mm	Shaft Extension	140 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0222500783

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$U \Delta / Y f$	Р	P I	n	Т	IE		% EFF a	t load	ł	PF	at lo	bad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V) Conn [Hz]	[kW]	[hp] [A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380 Δ 50	22	30 47.3	738	289.51	IE3	-	90.6	90.6	91.1	0.78	0.73	0.61	5.2	1.7	2.3
		TCA											IP 55		
Motor type							gree of		on				IP 55 IM B3		
	nclosure TEFC						ounting								
Frame Material							oling me						IC 411		
Frame size		2251	/I				otor wei						375		kg
Duty							oss weig		rox.				405		kg
Voltage variation *		± 109					Motor inertia				1.0453			kgm ²	
Frequency variation						Loa	Load inertia					Customer to Provide			
Combined variation *	d variation * 10%					Vib	Vibration level						2.2		mm/s
Design		N				No	Noise level (1meter distance from motor)					-)	61		dB(A)
Service factor		1.0				No	No. of starts hot/cold/Equally spread						2/3/4		
Insulation class		F				Sta	rting m	ethod				DOL			
Ambient temperatur	e	-20 to	+40		°C	Тур	be of co	upling					Direct		
Temperature rise (by	resistance) 80 [Clas	s B]		К	LR	LR withstand time (hot/cold)						15/30		s
Altitude above sea le	vel	1000)		meter	Dir	ection c	of rotatio	on			В	i-directiona	I	
Hazardous area class	ification	NA				Sta	ndard r	otation				Cloc	ckwise form	DE	
Zone classific	ation	NA				Pai	nt shad	e					RAL 5014		
Gas group		NA				Acc	cessorie	s							
Temperature	Temperature class NA					Acc	essory -	- 1				PTC 150°C			
Rotor type	tor type Aluminum die cast					Accessory - 2					-				
Bearing type	Anti-friction ball				Accessory - 3										
DE / NDE bearing				Ter	Terminal box position					RHS					
Lubrication method		Regreas	able				•					R x 3C x 50mm²/2 x M40 x 1.5			
Type of grease	CI	HEVRON SRI-2	or Equiva	lent		Auxiliary terminal box NA									
//			•				,								

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Aus/Nz Brazil India Global IEC Efficiency Europe China GB 18613-2012 Grade 2 -IEC: 60034-30 Standards --_

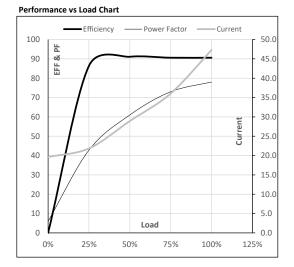
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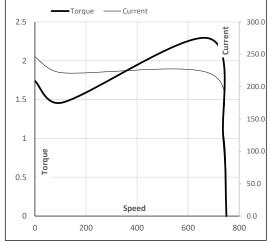
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	22	30.0	47.3	738	29.52	289.51	IE3	40	S1	1000	1.0453	375

Motor Load Data												
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL					
Current	А	19.6	21.8	28.9	36.0	47.3						
Torque	Nm	0.0	71.5	143.6	216.2	289.5						
Speed	r/min	750	747	744	741	738						
Efficiency	%	0.0	86.4	91.1	90.6	90.6						
Power Factor	%	6.0	42.8	61.0	73.0	78.0						



Starting	Characteristics	Chart



Motor Speed Torque Data												
Load Point		LR	P-Up	BD	Rated	NL						
Speed	r/min	0	107	679	738	750						
Current	А	246.0	221.4	129.3	47.3	19.6						
Torque	pu	1.7	1.5	2.3	1	0						

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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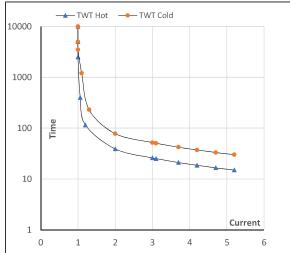
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	22	30.0	47.3	738	29.52	289.51	IE3	40	S1	1000	1.0453	375

Motor Speed Torque Data

Load		FL	I_1	I_2	l ₃	I_4	l ₅	LR
TWT Hot	s	10000	39	26	20	18	16	15
TWT Cold	s	10000	78	52	39	36	32	30
Current	pu	1	2	3	4	4.5	5	5.2

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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