# PRODUCT INFORMATION PACKET



Model No: TCA0222A1111GAC010
Catalog No: TCA0222A1111GAC010

TerraMAX® Cast Iron Motor, 30 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 180L Frame, TEFC



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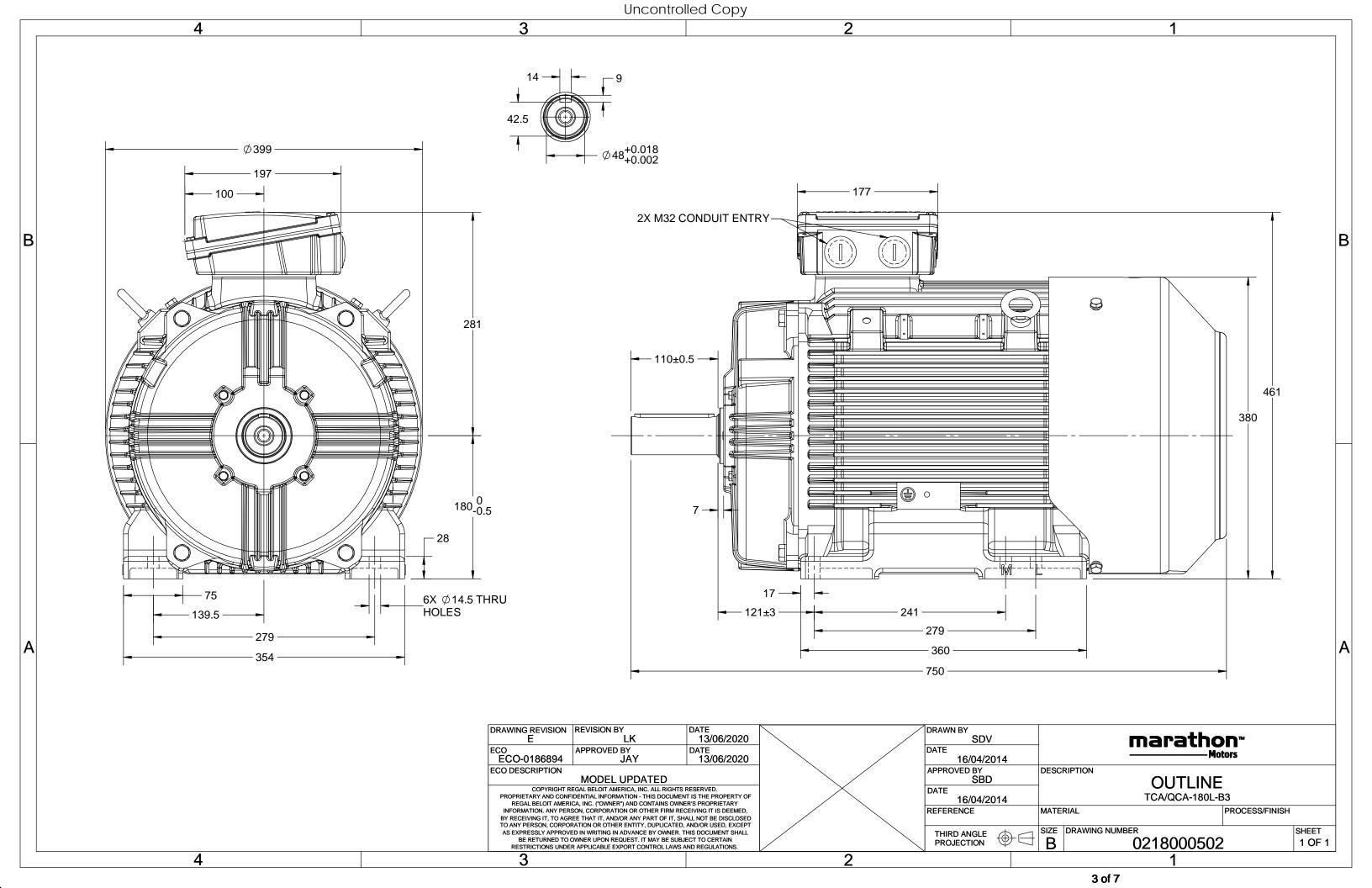
## Nameplate Specifications

Output HP	30 Hp	Output KW	22.0 kW
Frequency	50 Hz	Voltage	400 V
Current	41.6 A	Speed	1478 rpm
Service Factor	1	Phase	3
Efficiency	93 %	Power Factor	0.82
Duty	S1	Insulation Class	F
Frame	180L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6311	Opp Drive End Bearing Size	6211
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	750 mm	Frame Length	366 mm
Shaft Diameter	48 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0218000502

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

#### **NEW DRAWING RELEASE**

GEOM	GEOMENTRIC TOLERANCE								
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA0222A1111GAC010

U	Δ/Υ	f	Р	Р	ı	n	Т	IE	%	6 EFF a	t load	i	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	22	30	41.6	1478	144.6	IE3	-	93	93	92.5	0.82	0.76	0.63	7.5	2.7	3.5

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	180L	
Duty	<b>S1</b>	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6311-2Z / 6211-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	237	kg
Gross weight - approx.	257	kg
Motor inertia	0.2415	kgm <sup>2</sup>
Load inertia	<b>Customer to Provide</b>	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from mo	tor) 64	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	12/25	S
Direction of rotation	<b>Bi-directional</b>	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 35mm²/2 X M32 x 1.5	
Auxiliary terminal box	NA	

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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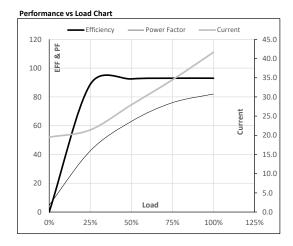




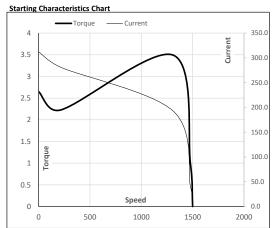
### Model No. TCA0222A1111GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	22	30.0	41.6	1478	14.74	144.60	IE3	40	S1	1000	0.2415	237

Motor Load D	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	19.5	21.4	27.9	34.5	41.6	
Torque	Nm	0.0	35.7	71.7	108.0	144.6	
Speed	r/min	1500	1495	1489	1484	1478	
Efficiency	%	0.0	88.7	92.5	93.0	93.0	
Power Factor	%	4.8	42.5	63.0	76.0	82.0	



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 214 1312 1478 1500 Speed r/min Current Α 312.3 281.1 192.4 41.6 19.5 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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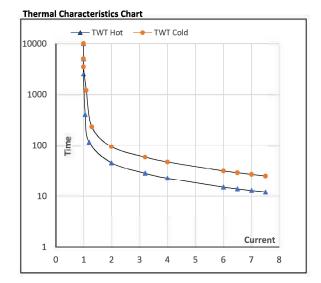




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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	400	Δ	50	22	30.0	41.6	1478	14.74	144.60	IE3	40	S1	1000	0.2415	237

Motor Spee	d Torq	ue Data						
Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	45	31	23	20	14	12
TWT Cold	s	10000	94	60	47	44	40	25
Current	pu	1	2	3	4	5	5.5	7.5



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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