# PRODUCT INFORMATION PACKET



Model No: TCA0221A1111GAC010
Catalog No: TCA0221A1111GAC010

TerraMAX® Cast Iron Motor, 30 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 180M Frame, TEFC



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Product Information Packet: Model No: TCA0221A1111GAC010, Catalog No:TCA0221A1111GAC010 TerraMAX® Cast Iron Motor, 30 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 180M Frame, TEFC



## Nameplate Specifications

| Output HP              | 30 Hp         | Output KW                  | 22.0 kW                     |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency              | 50 Hz         | Voltage                    | 400 V                       |
| Current                | 39.4 A        | Speed                      | 2961 rpm                    |
| Service Factor         | 1             | Phase                      | 3                           |
| Efficiency             | 92.7 %        | Power Factor               | 0.87                        |
| Duty                   | S1            | Insulation Class           | F                           |
| Frame                  | 180M          | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |
| Drive End Bearing Size | 6311          | Opp Drive End Bearing Size | 6211                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | 55                          |
| Number of Speeds       | 1             | Efficiency Class           | IE3                         |

## **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 2             | Rotation              | Bi-Directional |
| Mounting              | B3            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | 2z-C3         | Opp Drive End Bearing | 2z-C3          |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 712 mm        | Frame Length          | 328 mm         |
| Shaft Diameter        | 48 mm         | Shaft Extension       | 110 mm         |
| Assembly/Box Mounting | Тор           |                       |                |
| Connection Drawing    | 8442000085    | Outline Drawing       | 0218000512     |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

#### **NEW DRAWING RELEASE**

| GEOM       | GEOMENTRIC TOLERANCE |      |  |  |  |  |  |  |
|------------|----------------------|------|--|--|--|--|--|--|
|            | >0~6                 | ±0.1 |  |  |  |  |  |  |
| LINEAR DIM | >6~30                | ±0.2 |  |  |  |  |  |  |
|            | >30~120              | ±0.3 |  |  |  |  |  |  |



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA0221A1111GAC010

| U   | Δ/Υ  | f    | Р    | Р    | I    | n     | T     | IE    | 9     | % EFF a | t load | t     | PF   | at lo | oad   | $I_A/I_N$ | $T_A/T_N$ | $T_K/T_N$ |
|-----|------|------|------|------|------|-------|-------|-------|-------|---------|--------|-------|------|-------|-------|-----------|-----------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [RPM] | [Nm]  | Class | 5/4FL | FL      | 3/4FL  | 1/2FL | FL   | 3/4FL | 1/2FL | [pu]      | [pu]      | [pu]      |
| 400 | Δ    | 50   | 22   | 30   | 39.4 | 2961  | 72.16 | IE3   | -     | 92.7    | 92.7   | 91.3  | 0.87 | 0.83  | 0.72  | 7.4       | 2.2       | 3.6       |
|     |      |      |      |      |      |       |       |       |       |         |        |       |      |       |       |           |           |           |
|     |      |      |      |      |      |       |       |       |       |         |        |       |      |       |       |           |           |           |
|     |      |      |      |      |      |       |       |       |       |         |        |       |      |       |       |           |           |           |

| Motor type                       | TCA                |       |
|----------------------------------|--------------------|-------|
| Enclosure                        | TEFC               |       |
| Frame Material                   | Cast Iron          |       |
| Frame size                       | 180M               |       |
| Duty                             | <b>S1</b>          |       |
| Voltage variation *              | ± 10%              |       |
| Frequency variation *            | ± 5%               |       |
| Combined variation *             | 10%                |       |
| Design                           | N                  |       |
| Service factor                   | 1.0                |       |
| Insulation class                 | F                  |       |
| Ambient temperature              | -20 to +40         | °C    |
| Temperature rise (by resistance) | 80 [ Class B ]     | K     |
| Altitude above sea level         | 1000               | meter |
| Hazardous area classification    | NA                 |       |
| Zone classification              | NA                 |       |
| Gas group                        | NA                 |       |
| Temperature class                | NA                 |       |
| Rotor type                       | Aluminum Die cast  |       |
| Bearing type                     | Anti-friction ball |       |
| DE / NDE bearing                 | 6311-2Z / 6211-2Z  |       |
| Lubrication method               | Greased for life   |       |
| Type of grease                   | NA                 |       |
|                                  |                    |       |

| Degree of protection                  | IP 55                         |       |
|---------------------------------------|-------------------------------|-------|
| Mounting type                         | IM B3                         |       |
| Cooling method                        | IC 411                        |       |
| Motor weight - approx.                | 207                           | kg    |
| Gross weight - approx.                | 227                           | kg    |
| Motor inertia                         | 0.1399                        | kgm²  |
| Load inertia                          | Customer to Provide           |       |
| Vibration level                       | 2.2                           | mm/s  |
| Noise level ( 1meter distance from mo | tor) 72                       | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4                         |       |
| Starting method                       | DOL                           |       |
| Type of coupling                      | Direct                        |       |
| LR withstand time (hot/cold)          | 15/30                         | S     |
| Direction of rotation                 | <b>Bi-directional</b>         |       |
| Standard rotation                     | Clockwise form DE             |       |
| Paint shade                           | RAL 5014                      |       |
| Accessories                           |                               |       |
| Accessory - 1                         | PTC 150°C                     |       |
| Accessory - 2                         | -                             |       |
| Accessory - 3                         | -                             |       |
| Terminal box position                 | TOP                           |       |
| Maximum cable size/conduit size       | 1R x 3C x 35mm²/2 X M32 x 1.5 |       |
| Auxiliary terminal box                | NA                            |       |
|                                       |                               |       |

 $\rm I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China                 | India | Aus/Nz | Brazil | Global IEC    |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards  | -      | GB 18613-2012 Grade 2 | -     | -      | -      | IEC: 60034-30 |

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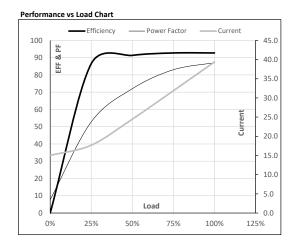




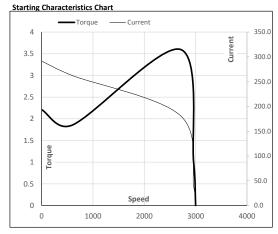
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| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | 1    | n     | Т     | T     | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|------|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [RPM] | [kgm] | [Nm]  | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 22   | 30.0 | 39.4 | 2961  | 7.36  | 72.16 | IE3   | 40   | S1   | 1000      | 0.1399               | 207    |
|           |     |      |      |      |      |      |       |       |       |       |      |      |           |                      |        |

| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL   | 5/4FL |
|--------------|-------|------|-------|-------|-------|------|-------|
| Current      | Α     | 15.0 | 17.7  | 24.5  | 31.9  | 39.4 |       |
| Torque       | Nm    | 0.0  | 17.9  | 35.8  | 53.9  | 72.2 |       |
| Speed        | r/min | 3000 | 2990  | 2981  | 2971  | 2961 |       |
| Efficiency   | %     | 0.0  | 86.5  | 91.3  | 92.7  | 92.7 |       |
| Power Factor | %     | 7.7  | 52.8  | 72.0  | 83.0  | 87.0 |       |



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 600 2703 2961 3000 Speed r/min Current Α 291.4 262.2 181.6 39.4 15.0 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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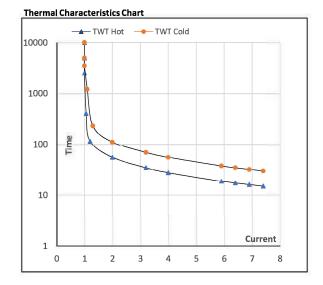




#### Model No. TCA0221A1111GAC010

| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | - 1  | n     | Т     | Т     | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|------|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [rpm] | [kgm] | [Nm]  | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 22   | 30.0 | 39.4 | 2961  | 7.36  | 72.16 | IE3   | 40   | S1   | 1000      | 0.1399               | 207    |
| TEFC      | 400 | Δ    | 50   | 22   | 30.0 | 39.4 | 2961  | 7.36  | 72.16 | IE3   | 40   | S1   | 1000      | 0.1399               |        |

| <b>Motor Spee</b> | d Torq | ue Data |                |                |                |       |                |     |
|-------------------|--------|---------|----------------|----------------|----------------|-------|----------------|-----|
| Load              |        | FL      | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | l <sub>5</sub> | LR  |
| TWT Hot           | s      | 10000   | 56             | 40             | 28             | 25    | 22             | 15  |
| TWT Cold          | s      | 10000   | 111            | 80             | 56             | 45    | 40             | 30  |
| Current           | pu     | 1       | 2              | 3              | 4              | 5     | 5.5            | 7.4 |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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