PRODUCT INFORMATION PACKET

Model No: TCA0154AF131GAC010 Catalog No: TCA0154AF131GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 200L Frame, TEFC



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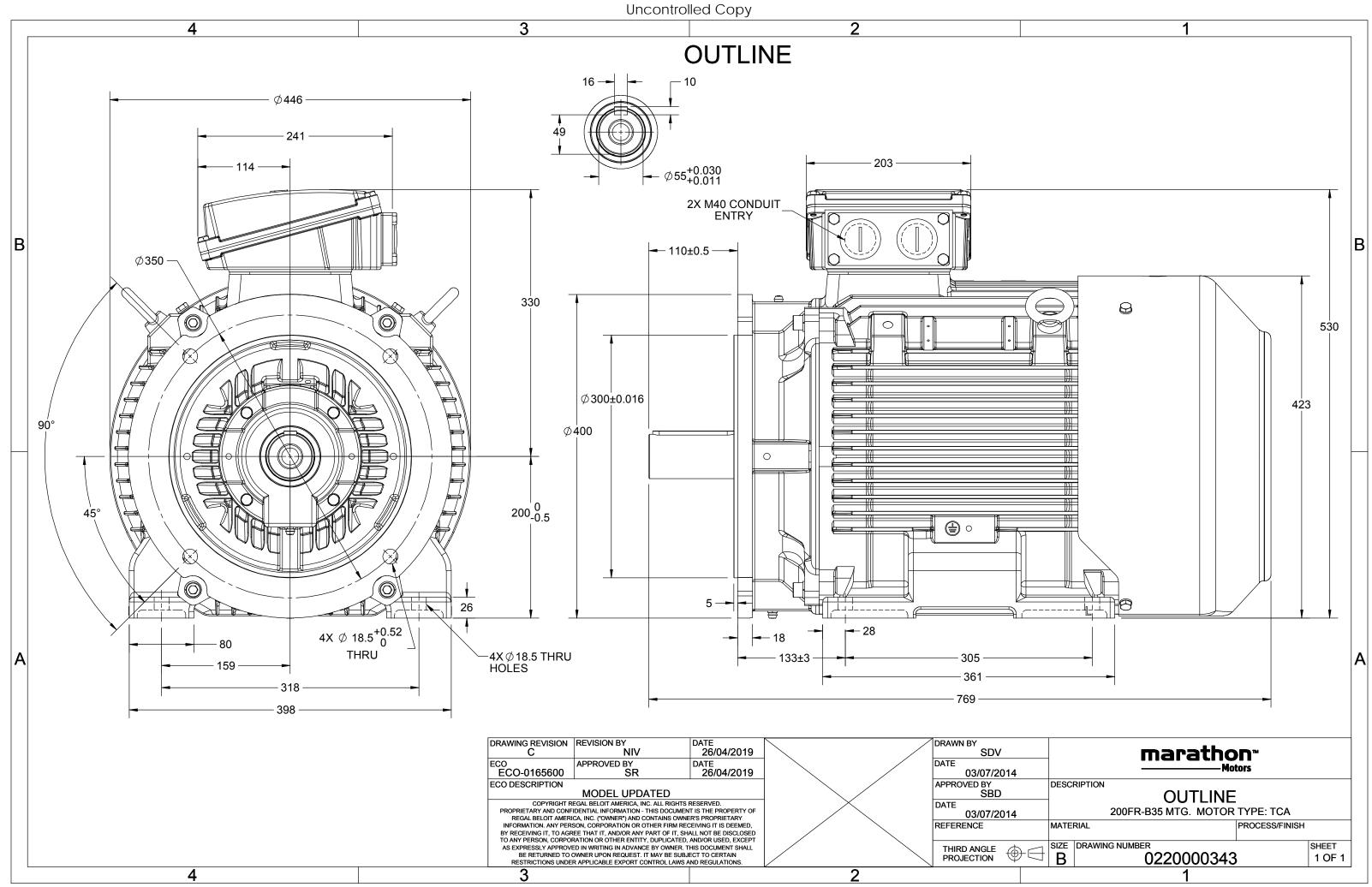
Nameplate Specifications

Output HP	20 Нр	Output KW	15.0 kW		
Frequency	50 Hz	Voltage	380 V		
Current	35.8 A	Speed	739 rpm		
Service Factor	1	Phase	3		
Efficiency	89.6 %	Power Factor	0.71		
Duty	S1	Insulation Class	F		
			Totally Enclosed Fan Cooled		
Frame	200L	Enclosure	Totally Enclosed Fan Cooled		
Frame Thermal Protection	200L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Thermal Protection Drive End Bearing Size	No Protection 6312	Ambient Temperature Opp Drive End Bearing Size	40 °C 6212		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0220000343

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U	Δ / Y	f	Р	Р	Ι	n	Т	IE		% EFF a	t load	I	PF	at lo	bad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	15	20	35.82	739	193.01	IE3	-	89.6	89.6	89	0.71	0.63	0.49	5.5	2.0	2.6
			ļ													<u> </u>		
Motor t	type				TCA				Deg	gree of	protecti	on				IP 55		
Enclosu	iclosure TEFC						Mo	unting	type					IM B35				
Frame I	ame Material Cast Iron						Cod	oling me	ethod					IC 411				
Frame s	size				200L				Mo	tor wei	ght - ap	orox.				322		kg
Duty	ity S1							Gro	oss weig	ht - app	rox.				352		kg	
Voltage	variatio	on *			± 10%	D			Motor inertia						0.7327			kgm ²
Freque	ncy varia	ation *			± 5%			Load inertia					Customer to Provide					
Combin	ed varia	ation *			10%		Vibration level					2.2		mm/s				
Design					Ν				No	Noise level (1meter distance from motor)					-)	61		dB(A)
Service	factor				1.0				No	No. of starts hot/cold/Equally spread					2/3/4			
Insulati	on class				F				Sta	Starting method					DOL			
Ambien	nt tempe	erature			-20 to +	40		°C	Тур	e of co	upling				Direct			
Temper	rature ri	se (by i	resistance	e)	80 [Class	5 B]		К	LR	withsta	nd time	(hot/co	ld)		15/30			S
Altitude	e above	sea lev	el		1000			meter	Dir	ection c	of rotatio	on			В	i-directiona	al	
Hazardo	ous area	a classif	ication		NA				Sta	Standard rotation						Clockwise form DE		
	Zone cla	assifica	tion		NA				Pai	nt shad	е					RAL 5014		
	Gas gro	up			NA				Acc	essorie	s							
	Temper	ature o	lass		NA					Acc	essory -	1				PTC 150°C		
Rotor ty	tor type Aluminum die cast					Accessory - 2					-							
Bearing	g type Anti-friction ball					Accessory - 3						-						
DE / ND	NDE bearing 6312 C3 / 6212 C3				Ter	Terminal box position						ТОР						
Lubrica	tion me	thod			Regrease	ble			Ma	Maximum cable size/conduit size 1R						R x 3C x 50mm²/2 x M40 x 1.5		
Type of	e of grease CHEVRON SRI-2 or Equivalent					Aux	Auxiliary terminal box					NA						

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Aus/Nz Brazil India Global IEC Efficiency Europe China GB 18613-2012 Grade 2 -IEC: 60034-30 Standards --_

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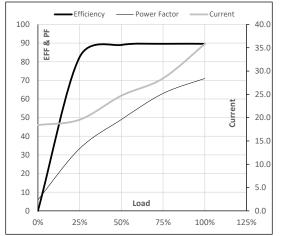
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20	35.8	739	19.68	193.01	IE3	40	S1	1000	0.7327	322

Motor Load Data												
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL					
Current	А	18.4	19.6	24.7	28.4	35.8						
Torque	Nm	0.0	47.7	95.8	144.2	193.0						
Speed	r/min	750	747	745	742	739						
Efficiency	%	0.0	82.5	89.0	89.6	89.6						
Power Factor	%	5.9	33.4	49.0	63.0	71.0						

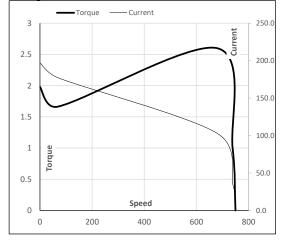
Performance vs Load Chart



Motor Speed Torque Data

Motor Speed Torque Data												
Load Point		LR	P-Up	BD	Rated	NL						
Speed	r/min	0	68	680	739	750						
Current	А	197.0	177.3	103.1	35.8	18.4						
Torque	pu	2.0	1.7	2.6	1	0						

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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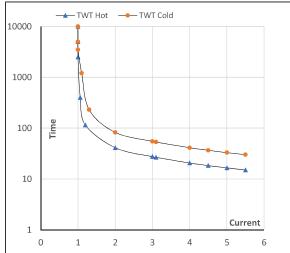
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20.0	35.8	739	19.68	193.01	IE3	40	S1	1000	0.7327	322

Motor Speed Torque Data

Load		FL	I_1	I_2	l ₃	I ₄	ا ₅	LR
TWT Hot	s	10000	41	28	21	18	17	15
TWT Cold	s	10000	83	55	41	38	33	30
Current	pu	1	2	3	4	4.5	5	5.5

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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