# PRODUCT INFORMATION PACKET



Model No: TCA0154AF111GAC010
Catalog No: TCA0154AF111GAC010
TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 200L Frame, TEFC



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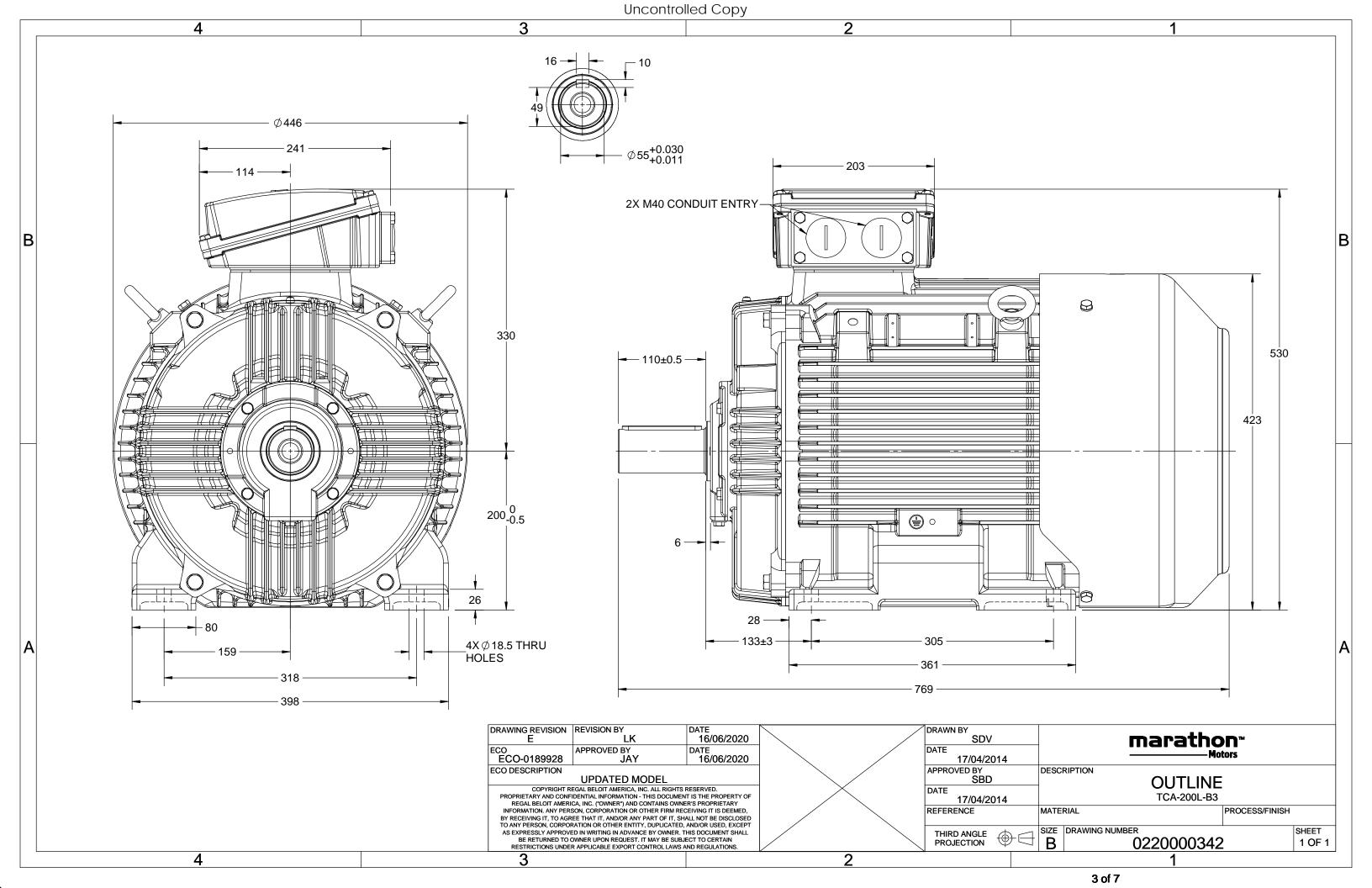
# Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	380 V
Current	35.8 A	Speed	739 rpm
Service Factor	1	Phase	3
Efficiency	89.6 %	Power Factor	0.71
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	8	Rotation	Bi-Directional	
Mounting	В3	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	С3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	769 mm	Frame Length	370 mm	
Shaft Diameter	55 mm	Shaft Extension	110 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0220000342	

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

#### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA0154AF111GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	% EFF a	t load	i	PF	at lo	ad	$I_A/I_N$	T <sub>A</sub> /T <sub>N</sub>	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	15	20	35.82	739	193.01	IE3	-	89.6	89.6	89	0.71	0.63	0.49	5.5	2.0	2.6

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	200L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistant	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6312 C3 / 6212 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	312	kg
Gross weight - approx.	342	kg
Motor inertia	0.7327	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from mo	tor) 61	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 50mm²/2 x M40 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque  $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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st Voltage, Frequency and combine variation are as per IEC60034-1

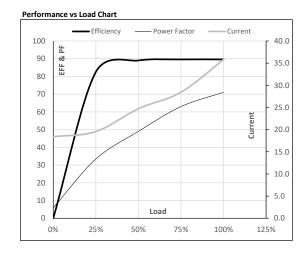




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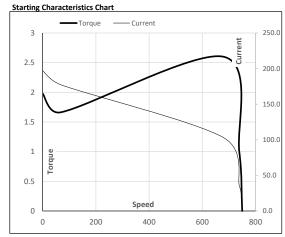
Enclosure	U	Δ/Υ	f	Р	Р	Ţ	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	15	20	35.8	739	19.68	193.01	IE3	40	S1	1000	0.7327	312

Motor Load Da	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	18.4	19.6	24.7	28.4	35.8	
Torque	Nm	0.0	47.7	95.8	144.2	193.0	
Speed	r/min	750	747	745	742	739	
Efficiency	%	0.0	82.5	89.0	89.6	89.6	
Power Factor	%	5.9	33.4	49.0	63.0	71.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	68	680	739	750
Current	Α	197.0	177.3	103.1	35.8	18.4
Torque	pu	2.0	1.7	2.6	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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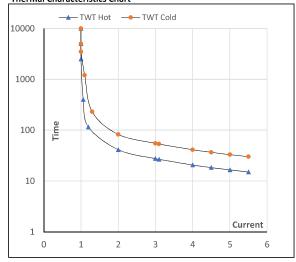
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Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	15	20.0	35.8	739	19.68	193.01	IE3	40	S1	1000	0.7327	312

#### Motor Speed Torque Data

Load		FL	$I_1$	$l_2$	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	41	28	21	18	17	15
TWT Cold	S	10000	83	55	41	38	33	30
Current	pu	1	2	3	4	4.5	5	5.5

#### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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