PRODUCT INFORMATION PACKET



Model No: TCA0154A3131GACD01
Catalog No: TCA0154A3131GACD01

Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 200L Frame, TEFC



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Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	415 V
Current	32.4 A	Speed	738 rpm
Service Factor	1	Phase	3
Efficiency	89.6 %	Power Factor	0.72
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	No	CSA	No
CE	Yes	IP Code	55
	163	11 0000	

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0220000343	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOM	ENTRIC TOLE	RANCE
	>0~6	±0.1
LINEAR DIM	>6~30	±0.2
	>30~120	±0.3



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017





TerraMAX[®]

Model No. TCA0154A3131GACD01

U	Δ/Υ	f	Р	Р	- 1	n	Т	IE % EFF at load PF at load				% EFF at load			ad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	15	20	32.3	738	193.10	IE3		89.6	89.6	89.2	0.72	0.64	0.51	5.4	1.9	2.5

ı	Motor type	TCA	
1	Enclosure	TEFC	
ı	Frame Material	Cast Iron	
1	Frame size	200L	
ı	Duty	S1	
١	Voltage variation *	± 10%	
ı	Frequency variation *	± 5%	
•	Combined variation *	10%	
ı	Design	N	
•	Service factor	1.0	
ı	nsulation class	F	
,	Ambient temperature	-20 to +50	°C
-	Temperature rise (by resistar	nce) 70 [Class B]	K
,	Altitude above sea level	1000	meter
ı	Hazardous area classification	NA	
	Zone classification	NA	
	Gas group	NA	
	Temperature class	NA	
1	Rotor type	Aluminum die cast	
1	Bearing type	Anti-friction ball bearing	
1	DE / NDE bearing	6312 C3 / 6212 C3	
1	Lubrication method	Regreasable	
-	Type of grease S	hell Gadus S5 V100 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B35	
Cooling method	IC 411	
Motor weight - approx.	322	kg
Gross weight - approx.	352	kg
Motor inertia	0.7327	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from moto	or) 61	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size 1	LR x 3C x 50mm ² /2 x M40 x 1.5	
Auxiliary terminal box	NA	

 $\rm I_A/I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	_

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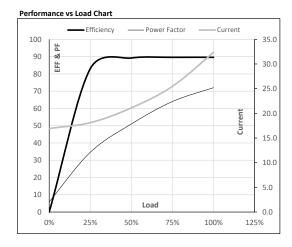




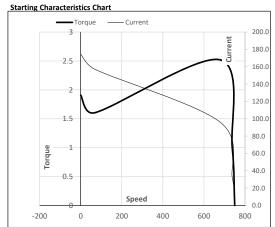
Model No. TCA0154A3131GACD01

Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	15	20.0	32.3	738	19.69	193.10	IE3	50	S1	1000	0.7327	322

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	16.9	18.1	21.1	25.5	32.3	
Torque	Nm	0.0	47.7	95.8	144.2	193.1	
Speed	r/min	750	747	744	742	738	
Efficiency	%	0.0	83.0	89.2	89.6	89.6	
Power Factor	%	5.9	34.6	51.0	64.0	72.0	



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 68 679 738 750 Speed r/min Current Α 174.7 157.2 96.2 32.3 16.9



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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Torque

pu

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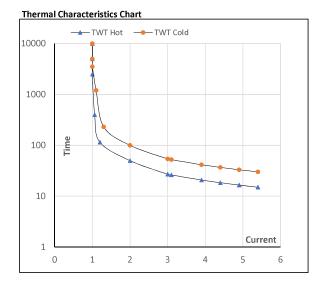




Model No. TCA0154A3131GACD01

Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	15	20	32.3	738	19.68	193.10	IE3	50	S1	1000	0.7327	322

Motor Speed Torque Data LR Load FL s 10000 15 TWT Hot TWT Cold s 10000 100 40 36 31 30 Current 1 3 4.5 5 5.4 pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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