PRODUCT INFORMATION PACKET



Model No: TCA0154A1141GAC010 Catalog No: TCA0154A1141GAC010

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 200L Frame, TEFC





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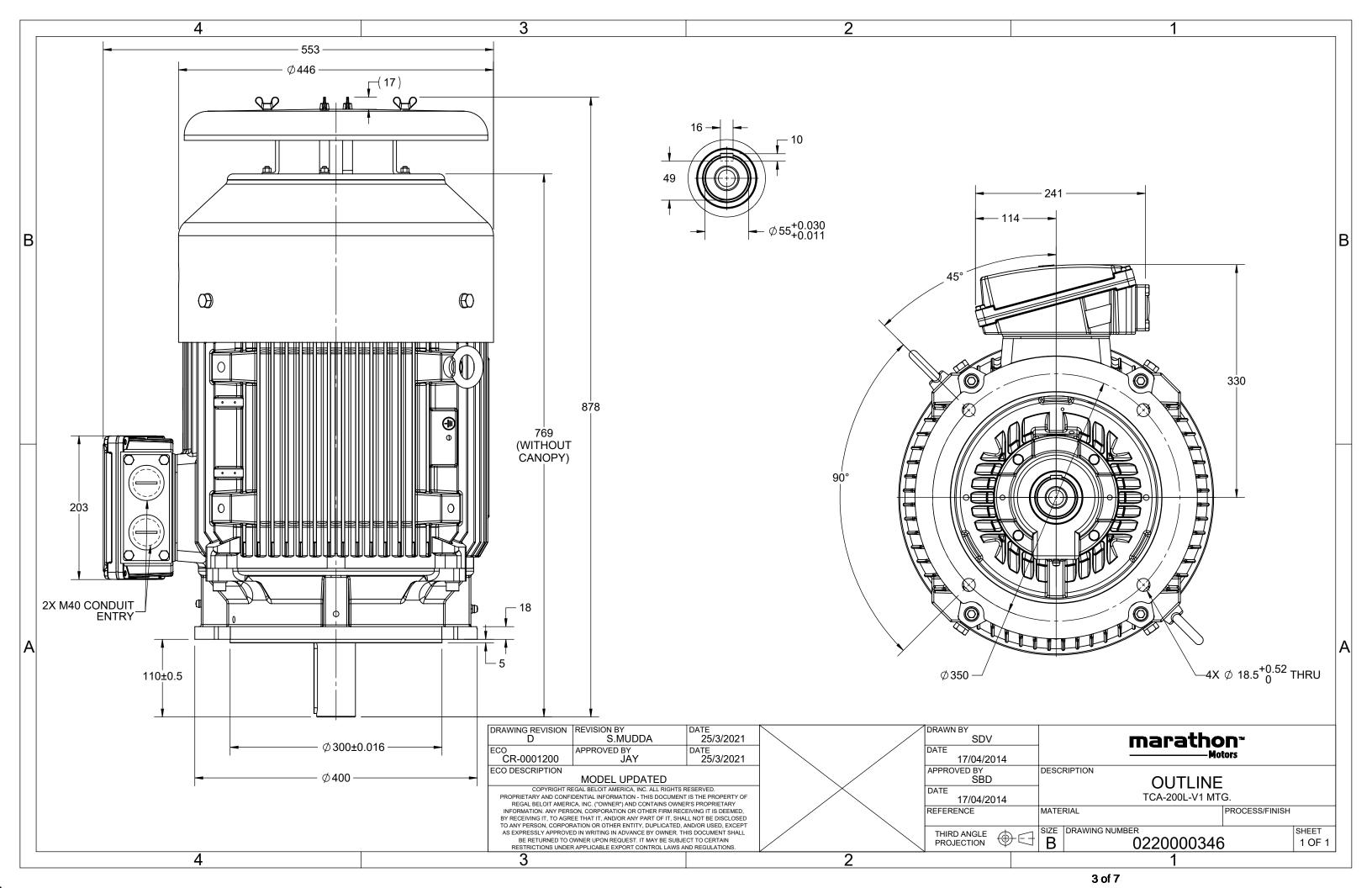
Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	400 V
Current	34.0 A	Speed	739 rpm
Service Factor	1	Phase	3
Efficiency	89.6 %	Power Factor	0.71
Duty	S 1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
Drive End Bearing Size UL	6312 No	Opp Drive End Bearing Size CSA	6212 No
<u> </u>		-	

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	C3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	876 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0220000346	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCA0154A1141GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	t	PF	at lo	ad	I_A/I_N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	15	20	34.0	739	193.01	IE3	-	89.6	89.6	89	0.71	0.63	0.49	5.5	2.0	2.6

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	200L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistan	ice) 80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6312 C3 / 6212 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	324	kg
Gross weight - approx.	354	kg
Motor inertia	0.7327	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from mo	tor) 61	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 50mm ² /2 x M40 x 1.5	
Auxiliary terminal box	NA	

I_A/I_N - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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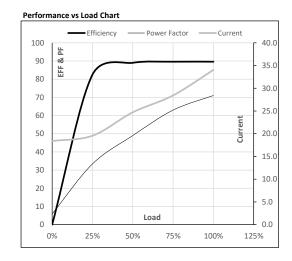




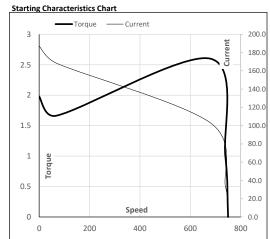
Model No. TCA0154A1141GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20.0	34.0	739	19.68	193.01	IE3	40	S1	1000	0.7327	324

Motor Load Da	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	18.4	19.6	24.7	28.4	34.0	
Torque	Nm	0.0	47.7	95.8	144.2	193.0	
Speed	r/min	750	747	745	742	739	
Efficiency	%	0.0	82.5	89.0	89.6	89.6	
Power Factor	%	5.9	33.4	49.0	63.0	71.0	



Motor Speed	Torque Dat	ta					
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	68	680	739	750	
Current	Α	187.2	168.5	103.1	34.0	18.4	
Torque	nu	2.0	17	2.6	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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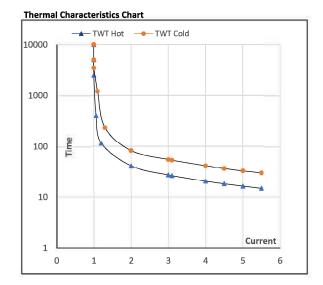




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Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20.0	34.0	739	19.68	193.01	IE3	40	S1	1000	0.7327	324

Motor Speed Torque Data Load FL LR s 10000 28 17 15 TWT Hot 21 TWT Cold s 10000 55 41 38 33 30 Current 4 4.5 5.5 pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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