PRODUCT INFORMATION PACKET

Model No: TCA0154A1133GAC010 Catalog No: TCA0154A1133GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 200L Frame, TEFC



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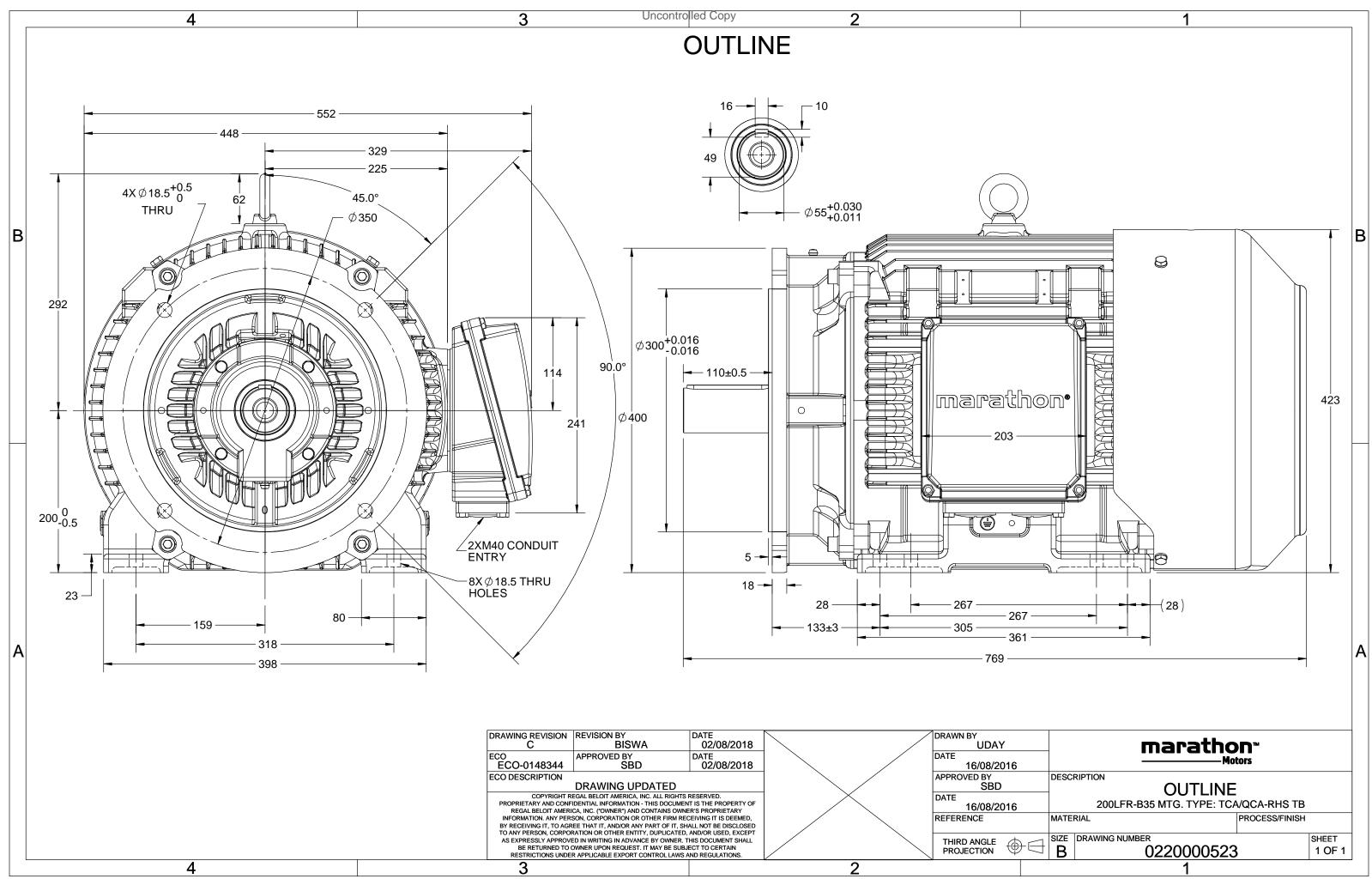
Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	400 V
Current	34.0 A	Speed	739 rpm
Service Factor	1	Phase	3
Efficiency	89.6 %	Power Factor	0.71
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	No	CSA	No
CE	Yes	IP Code	55
Efficiency Class	IE3		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0220000523

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TerraMAX[®]

Model No. TCA0154A1133GAC010

U	Δ / Y	f	Р	Р	Ι	n	Т	IE		% EFF a	t load	ł	PF	at lo	bad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	15	20	34.0	739	193.01	IE3	-	89.6	89.6	89	0.71	0.63	0.49	5.5	2.0	2.6
Motor t	type				TCA				Deg	gree of	protecti	on				IP 55		
Enclosu						Mc	ounting	type					IM B35					
Frame I	Material Cast Iron					Cod	oling me	ethod					IC 411					
Frame s	size				200L				Mc	otor wei	ght - ap	orox.				322		kg
Duty					S1				Gro	oss weig	ght - app	rox.				352		kg
Voltage	e variatio	on *			± 10%	5			Mc	Motor inertia					0.7327			kgm ²
Freque	ncy varia	ation *			± 5%				Loa	id inerti	а				Cust	omer to Prov	ide	
Combir	ned varia	ation *			10%				Vib	ration l	evel					2.2		mm/s
Design					Ν				No	ise leve	(1mete	er dista	nce fror	n motor	.)	61		dB(A)
Service	factor				1.0				No	. of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulati	on class				F				Sta	rting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	40		°C	Тур	e of co	of coupling Direc					Direct		
Temper	rature ri	ise (by i	resistance	e)	80 [Class	5 B]		К	LR	withsta	nd time	(hot/co	ld)			15/30		s
Altitude	e above	sea lev	el		1000			meter	Dir	ection c	of rotatio	on			В	i-directional		
Hazard	ous area	a classif	fication		NA				Sta	ndard r	otation				Clo	ckwise form I	DE	
	Zone cla	assifica	tion		NA				Pai	nt shad	e					RAL 5014		
	Gas gro	up			NA				Acc	essorie	s							
	Temper	rature o	class		NA					Aco	cessory -	1				PTC 150°C		
Rotor ty	ype			Alu	minum d	ie cast				Acc	cessory -	2				-		
Bearing	g type			A	nti-frictio	n ball				Aco	cessory -	3				-		
DE / NC	DE beari	ng		631	2 C3/6	212 C3			Ter	minal b	ox posit	ion				RHS		
Lubrica	tion me	thod			Regreasa	ble			Ma	ximum	cable siz	e/cond	uit size	1R	x 3C x 5	50mm²/2 x N	140 x 1.5	
Type of	fgrease		C	HEVRO	N SRI-2 o	r Equiva	ent				erminal					NA		

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Aus/Nz Brazil India Global IEC Efficiency Europe China GB 18613-2012 Grade 2 -IEC: 60034-30 Standards --_



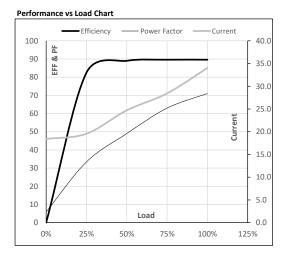


Model No. TCA0154A1133GAC010

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20.0	34.0	739	19.68	193.01	IE3	40	S1	1000	0.7327	322

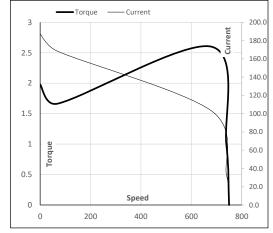
Motor Load Data

	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Α	18.4	19.6	24.7	28.4	34.0	
Nm	0.0	47.7	95.8	144.2	193.0	
r/min	750	747	745	742	739	
%	0.0	82.5	89.0	89.6	89.6	
%	5.9	33.4	49.0	63.0	71.0	
	Nm r/min %	A 18.4 Nm 0.0 r/min 750 % 0.0	A 18.4 19.6 Nm 0.0 47.7 r/min 750 747 % 0.0 82.5	A 18.4 19.6 24.7 Nm 0.0 47.7 95.8 r/min 750 747 745 % 0.0 82.5 89.0	A 18.4 19.6 24.7 28.4 Nm 0.0 47.7 95.8 144.2 r/min 750 747 745 742 % 0.0 82.5 89.0 89.6	A 18.4 19.6 24.7 28.4 34.0 Nm 0.0 47.7 95.8 144.2 193.0 r/min 750 747 745 742 739 % 0.0 82.5 89.0 89.6 89.6



Motor Spee	d Torque Dat	а					
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	68	680	739	750	
Current	А	187.2	168.5	103.1	34.0	18.4	
Torque	pu	2.0	1.7	2.6	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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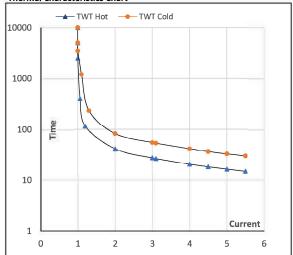
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20.0	34.0	739	19.68	193.01	IE3	40	S1	1000	0.7327	322

Motor Speed Torque Data

Load		FL	I_1	l ₂	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	41	28	21	18	17	15
TWT Cold	s	10000	83	55	41	38	33	30
Current	pu	1	2	3	4	4.5	5	5.5

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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