PRODUCT INFORMATION PACKET

Model No: TCA0153A3141GACD01 Catalog No: TCA0153A3141GACD01 Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 180L Frame, TEFC



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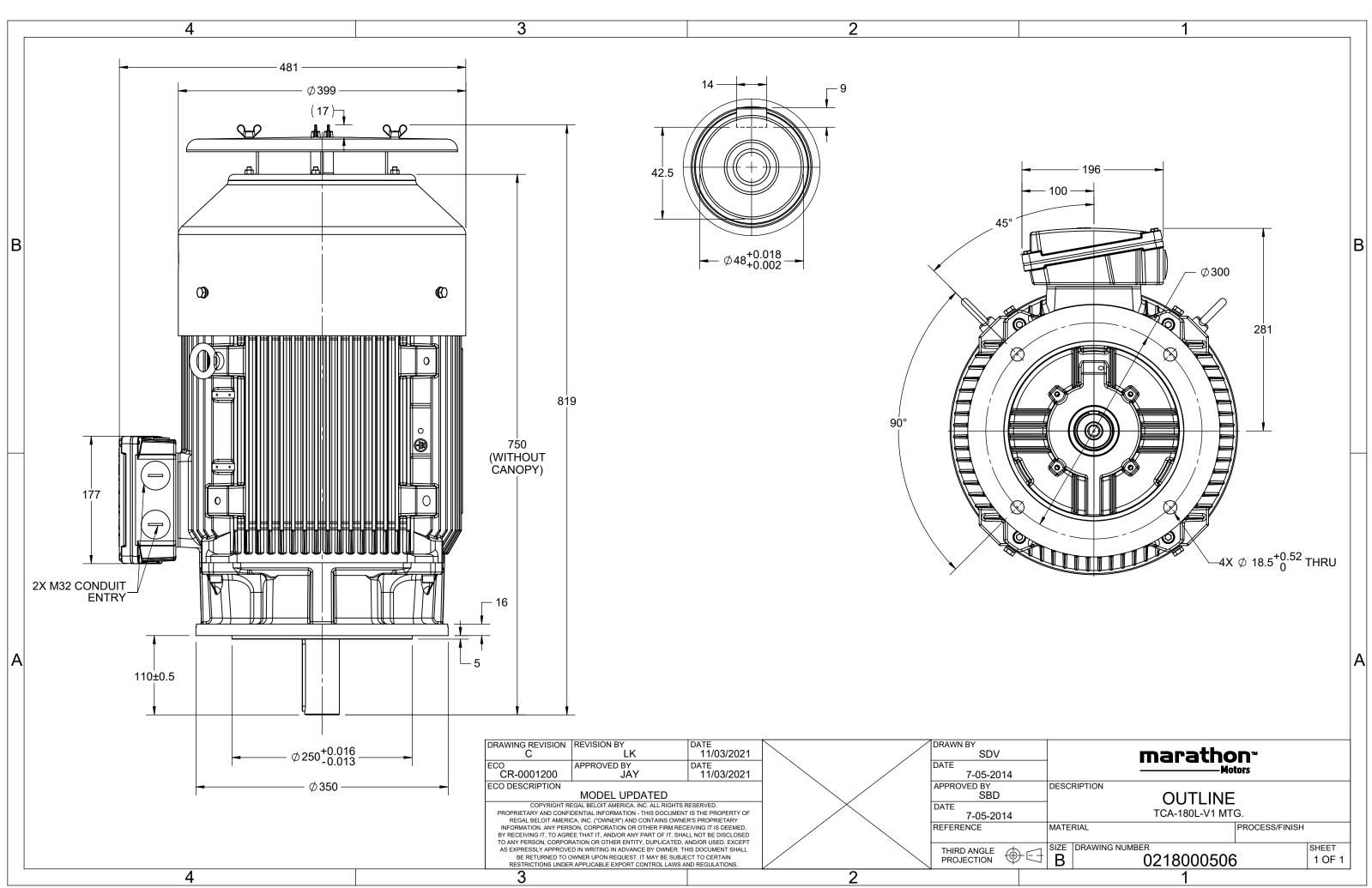
Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	415 V
Current	28.6 A	Speed	980 rpm
Service Factor	1	Phase	3
Efficiency	91.2 %	Power Factor	0.8
Duty	S1	Insulation Class	F
Frame	180L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	180L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6311	Ambient Temperature Opp Drive End Bearing Size	50 °C 6211

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	V1	Motor Orientation	Horizontal	
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	819 mm	Frame Length	366 mm	
Shaft Diameter	48 mm	Shaft Extension	110 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0218000506	

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	Δ / Y						-	15		0/ 555	1					1.4	T /T	T /T
-		f	Р	Р	1	n	Т	IE		% EFF at _				at lo		I _A /I _N	T_A/T_N	
	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL		1/2FL	FL		1/2FL	[pu]	[pu]	[pu]
415	Δ	50	15	20	28.6	980	145.32	IE3	-	91.2	91.2	91.2	0.8	0.74	0.62	5.8	2.0	2.5
Motor ty	ype				TCA				[Degree of	protecti	on				IP 55		
Enclosur	re				TEFC				r	Vounting	type					IM V1		
Frame N	/laterial				Cast Iro	on			0	Cooling m	ethod					IC 411		
Frame si	ame size 180L							r	Motor wei	ght - ap	prox.				234		kg	
Duty									0	Gross weig	ght - app	orox.	254			kg		
Voltage	bltage variation * ± 10%								r	Motor inertia						0.3035		
Frequen	requency variation * ± 5%						L	.oad inert	ia				Custo	omer to Provid	de			
Combine	ombined variation * 10%						١	/ibration l	evel					2.2		mm/s		
Design					Ν				r	Noise leve	l (1met	er distar	nce fror	n motor)	62		dB(A)
Service f	factor				1.0				No. of starts hot/cold/Equally spread						2/3/4			
Insulatio	on class				F				9	Starting m	ethod					DOL		
Ambient	t tempe	erature			-20 to +	50		°C	٦	Type of co	upling				Direct			
Tempera	ature ri	se (by r	resistand	e)	70 [Clas	5 B]		к	K LR withstand time (hot/cold)						15/30			S
Altitude	above	sea lev	el		1000			meter	[Direction of rotation				В	i-directional			
Hazardo	ous area	l classif	ication		NA				5	Standard r	otation				Cloc	kwise form Dl	E	
Z	Zone cla	assifica	tion		NA				F	Paint shad	e					RAL 5014		
(Gas gro	up			NA				1	Accessorie	S							
٦	Temper	ature c	lass		NA					Ac	cessory	- 1				-		
Rotor ty	pe			Alı	uminum 🛙	Die cast				Ac	cessory	- 2				-		
Bearing	type			Anti-	friction ba	II bearing				Ac	cessory	- 3				-		
DE / ND	E bearir	ng			11-2Z / E				Т	Terminal box position					TOP			
Lubricat	ion met	thod		Ģ	Greased for	or life			r	Maximum cable size/conduit size 1R					LR x 3C x 35mm²/2 X M32 x 1.5			
Type of	grease				NA				1	Auxiliary t	erminal	box				NA		

 $\rm I_A/\rm I_N$ - Locked Rotor Current / Rated Current

 $T_{\text{A}}/T_{\text{N}}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-



 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	15	20.0	28.6	980	14.82	145.32	IE3	50	S1	1000	0.3035	234

Motor Load Data

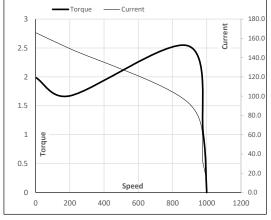
	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Α	12.8	14.1	17.5	22.2	28.6	
Nm	0.0	35.8	71.9	108.4	145.3	
r/min	1000	995	991	986	980	
%	0.0	87.1	91.2	91.2	91.2	
%	5.4	42.2	62.0	74.0	80.0	
	Nm r/min %	A 12.8 Nm 0.0 r/min 1000 % 0.0	A 12.8 14.1 Nm 0.0 35.8 r/min 1000 995 % 0.0 87.1	A 12.8 14.1 17.5 Nm 0.0 35.8 71.9 r/min 1000 995 991 % 0.0 87.1 91.2	A 12.8 14.1 17.5 22.2 Nm 0.0 35.8 71.9 108.4 r/min 1000 995 991 986 % 0.0 87.1 91.2 91.2	A 12.8 14.1 17.5 22.2 28.6 Nm 0.0 35.8 71.9 108.4 145.3 r/min 1000 995 991 986 980 % 0.0 87.1 91.2 91.2 91.2

Performance vs Load Chart -Efficiency ------ Power Factor 100 35.0 EFF & PF 90 30.0 80 25.0 70 60 Current 20.0 50 15.0 40 30 10.0 20 5.0 10 Load 0 0.0 25% 50% 75% 100% 125% 0%

Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	200	888	980	1000	
Current	А	165.9	149.3	93.9	28.6	12.8	
Torque	pu	2.0	1.7	2.5	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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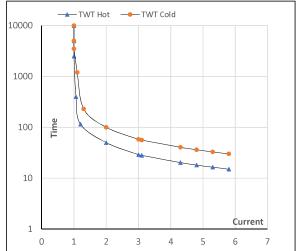
Model No. TCA0153A3141GACD01

Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	15	20	28.6	980	14.81	145.32	IE3	50	S1	1000	0.3035	234

Motor Speed Torque Data

Load		FL	I_1	I_2	I_3	I_4	I ₅	LR
TWT Hot	s	10000	50	29	25	17	16	15
TWT Cold	s	10000	100	58	50	35	31	30
Current	pu	1	2	3	4	5	5.5	5.8

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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EC Declaration of Conformity

The undersigned representing the manufacturer:

Regal Beloit America 100 East Randolph St. Wausau, WI 54401 and the authorized representative established within the Community:

Marathon Electric UK 6F Thistleton Road Ind. Estate Market Overton Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : TCA0153A3141GACD01

(Model No. may contain prefix and/or suffix characters)

Catalog No : TCA0153A3141GACD01

Rework No : N/A

Directives :

Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010) EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:

Michael A Logsdon

Michael A. Logsdon Vice President, Technology

Created on 09/01/2022

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Authorized Representative in the Community:

Julian Clark Marketing Engineer