PRODUCT INFORMATION PACKET



Model No: TCA0152AF121GAC010 Catalog No: TCA0152AF121GAC010

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 160L Frame, TEFC





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Product Information Packet: Model No: TCA0152AF121GAC010, Catalog No:TCA0152AF121GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 160L Frame, TEFC



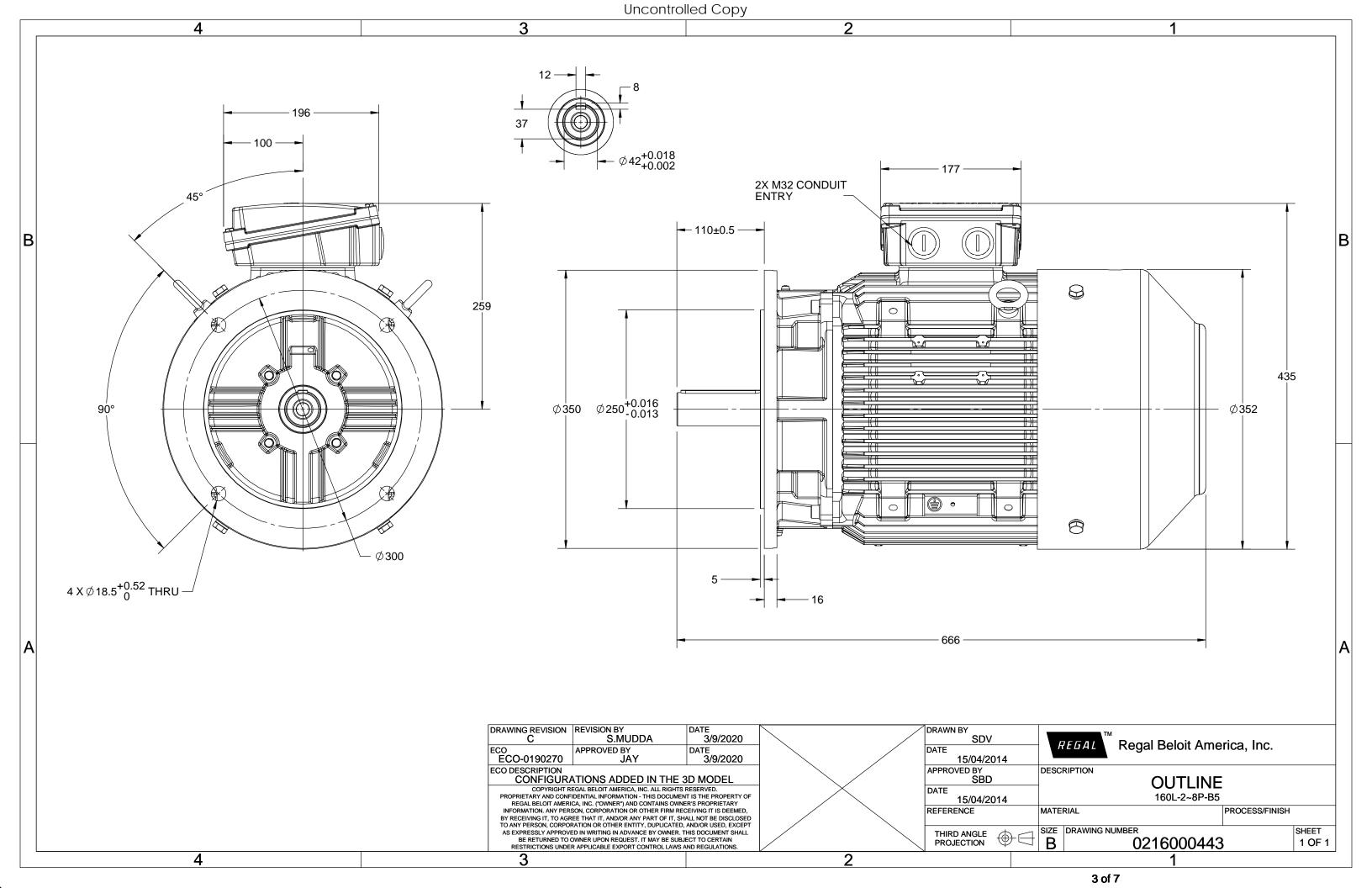
Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	380 V
Current	29.1 A	Speed	1476 rpm
Service Factor	1	Phase	3
Efficiency	92.1 %	Power Factor	0.85
Duty	S1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	55

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	2Z-C3	Opp Drive End Bearing	2Z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0216000443

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCA0152AF121GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	t	PF	at lo	ad	I _A /I _N	T _A /T _N	T _K /T _N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	15	20	29.11	1476	96.53	IE3	-	92.1	92.1	91.6	0.85	0.8	0.69	7.6	2.7	3.4

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	160L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6309-2Z / 6209-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	183	kg
Gross weight - approx.	203	kg
Motor inertia	0.1597	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from mo	tor) 64	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	10/20	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 35mm ² /2 X M32 x 1.5	
Auxiliary terminal box	NA	

I_A/I_N - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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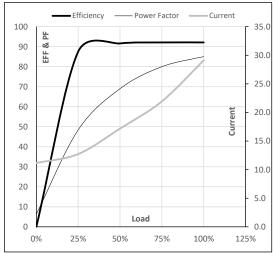
Model No. TCA0152AF121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20.0	29.1	1476	9.84	96.53	IE3	40	S1	1000	0.1597	183

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	11.2	12.7	17.2	21.9	29.1	
Torque	Nm	0.0	23.8	47.9	72.1	96.5	
Speed	r/min	1500	1494	1488	1482	1476	
Efficiency	%	0.0	87.5	91.6	92.1	92.1	
Power Factor	%	6.3	48.4	69.0	80.0	85.0	

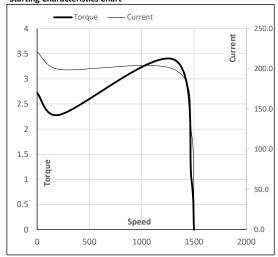
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	214	1312	1476	1500	
Current	Α	221.2	199.1	120.4	29.1	11.2	
Torque	pu	2.7	2.3	3.4	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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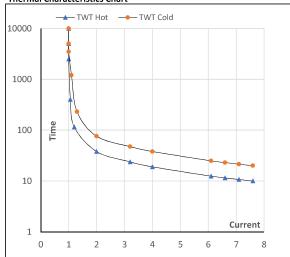
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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20.0	29.1	1476	9.84	96.53	IE3	40	S1	1000	0.1597	183

Motor Speed Torque Data

Load		FL	I_1	l_2	I_3	I_4	l ₅	LR
TWT Hot	s	10000	38	26	19	17	14	10
TWT Cold	s	10000	76	50	38	35	30	20
Current	pu	1	2	3	4	5	5.5	7.6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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