## **PRODUCT INFORMATION PACKET**

Model No: TCA0152AF111GAC010 Catalog No: TCA0152AF111GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 160L Frame, TEFC



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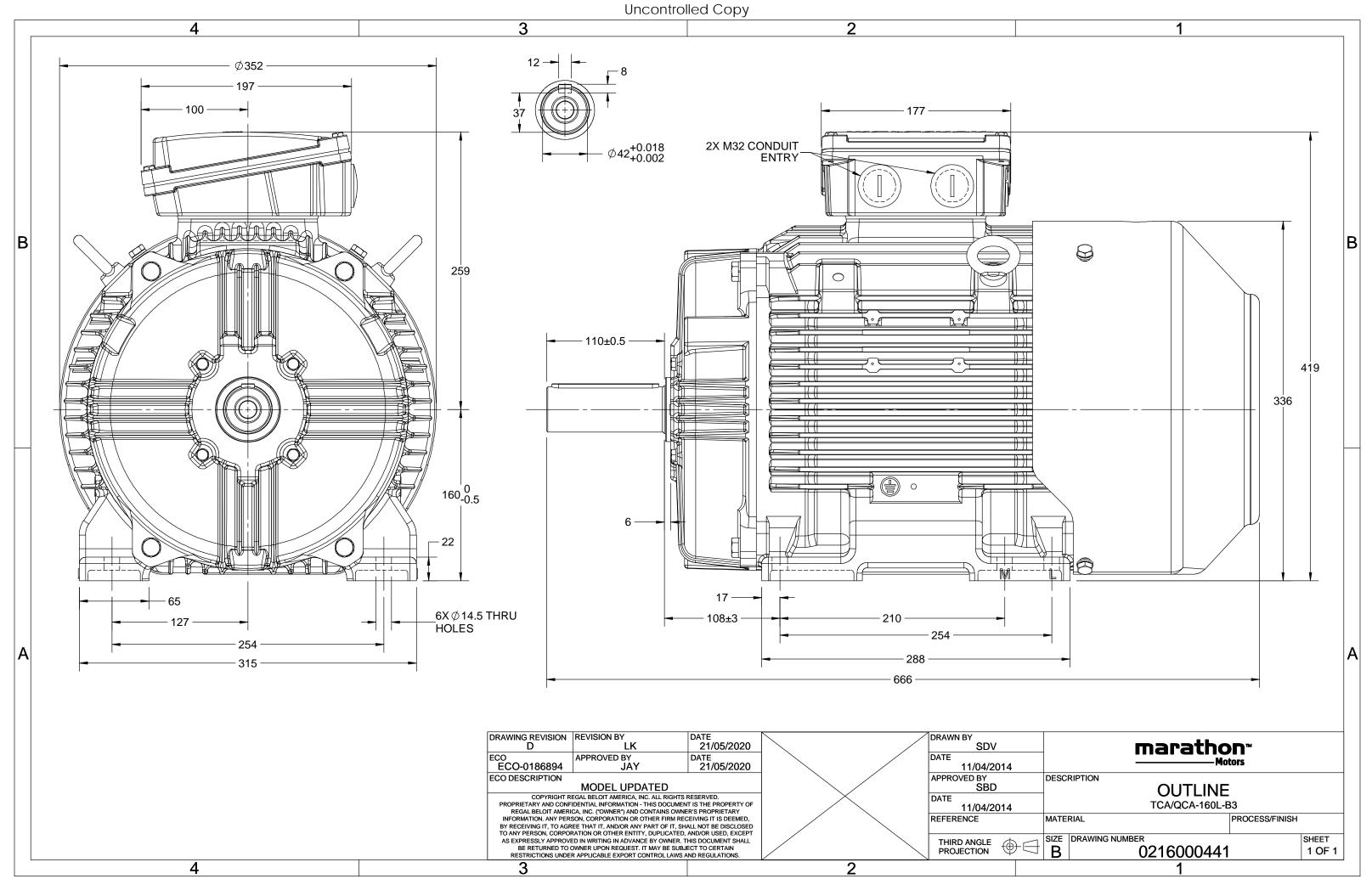
### Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	380 V
Current	29.1 A	Speed	1476 rpm
Service Factor	1	Phase	3
Efficiency	92.1 %	Power Factor	0.85
Duty	S1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	160L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	40 °C 6209

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	2Z-C3	Opp Drive End Bearing	2Z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0216000441	Connection Drawing	8442000085

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U	$\Delta / Y$	f	Р	Р	I	n	Т	IE	9	% EFF a	t load	ł	PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	15	20	29.11	1476	96.53	IE3	-	92.1	92.1	91.6	0.85	0.8	0.69	7.6	2.7	3.4
Motor	type				TCA				Deg	gree of	protecti	on				IP 55		
Enclosu	ure				TEFC				Мо	unting	type					IM B3		
Frame	Materia	I			Cast Iro	on			Coc	oling me	ethod			IC 411				
Frame	size				160L				Mo	otor weight - approx. 178						kg		
Duty					S1				Gross weight - approx.					198			kg	
Voltage	e variatio	on *			± 10%	6			Motor inertia					0.1597			kgm <sup>2</sup>	
Freque	ency varia	ation *			± 5%				Loa	Load inertia				Custo	omer to Prov	/ide		
Combin	ned varia	ation *			10%				Vibration level					2.2		mm/s		
Design					N			Noi	Noise level ( 1meter distance from motor)					)	64		dB(A)	
Service	factor				1.0				No.	No. of starts hot/cold/Equally spread			2/3/4					
Insulat	ion class				F				Star	rting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	-40		°C	Тур	e of co	upling					Direct		
Tempe	rature ri	ise (by r	resistanc	e)	80 [ Class	s B ]		К	LR ۱	withsta	nd time	(hot/co	d)			10/20		s
Altitud	e above	sea lev	el		1000			meter	Dire	ection o	of rotatio	on			В	i-directional		
Hazard	lous area	a classif	ication		NA				Star	ndard r	otation				Cloc	ckwise form	DE	
	Zone cla	assificat	tion		NA				Pair	nt shad	e					RAL 5014		
	Gas gro	up			NA				Acc	essorie	S							
	Temper	rature c	lass		NA					Ac	cessory -	1				PTC 150°C		
Rotor t	ype			Alı	uminum [	Die cast				Ac	cessory -	2				-		
Bearing	g type			A	nti-frictio	on ball				Ac	cessory ·	3				-		
DE / N	DE bearii	ng		630	09-2Z / 6	5209-2Z			Ter	minal b	ox posit	ion				TOP		
Lubrica	ation me	thod		G	Freased for	or life			Ma	ximum	cable siz	e/cond	uit size	1R	x 3C x 3	35mm²/2 X N	//32 x 1.5	
Type of	f grease				NA				Aux	iliary te	erminal	хос				NA		

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

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NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^*}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30



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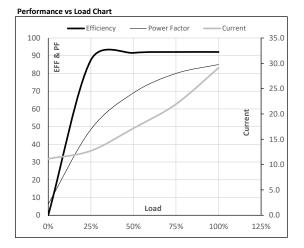


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(						
[A] [RPM]	[kgm] [I	Nm] Class	[°C]	[m]	[kg-m <sup>2</sup> ]	[kg]
29.1 1476	9.84 9	6.53 IE3	40 S1	1000	0.1597	178
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### Motor Load Data

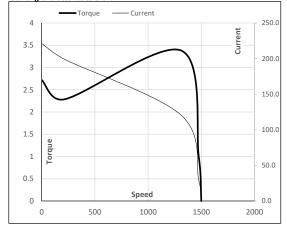
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	11.2	12.7	17.2	21.9	29.1	
Torque	Nm	0.0	23.8	47.9	72.1	96.5	
Speed	r/min	1500	1494	1488	1482	1476	
Efficiency	%	0.0	87.5	91.6	92.1	92.1	
Power Factor	%	6.3	48.4	69.0	80.0	85.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	214	1312	1476	1500	
Current	А	221.2	199.1	120.4	29.1	11.2	
Torque	pu	2.7	2.3	3.4	1	0	

#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

NOTE

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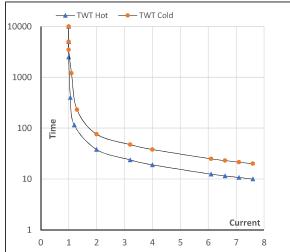
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Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	15	20.0	29.1	1476	9.84	96.53	IE3	40	S1	1000	0.1597	178

### Motor Speed Torque Data

Load		FL	$I_1$	$I_2$	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	38	26	19	17	14	10
TWT Cold	s	10000	76	50	38	35	30	20
Current	pu	1	2	3	4	5	5.5	7.6

Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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