PRODUCT INFORMATION PACKET

Model No: TCA0152A3113GACD01 Catalog No: TCA0152A3113GACD01 Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 415 V, 1500 RPM, 160L Frame, TEFC



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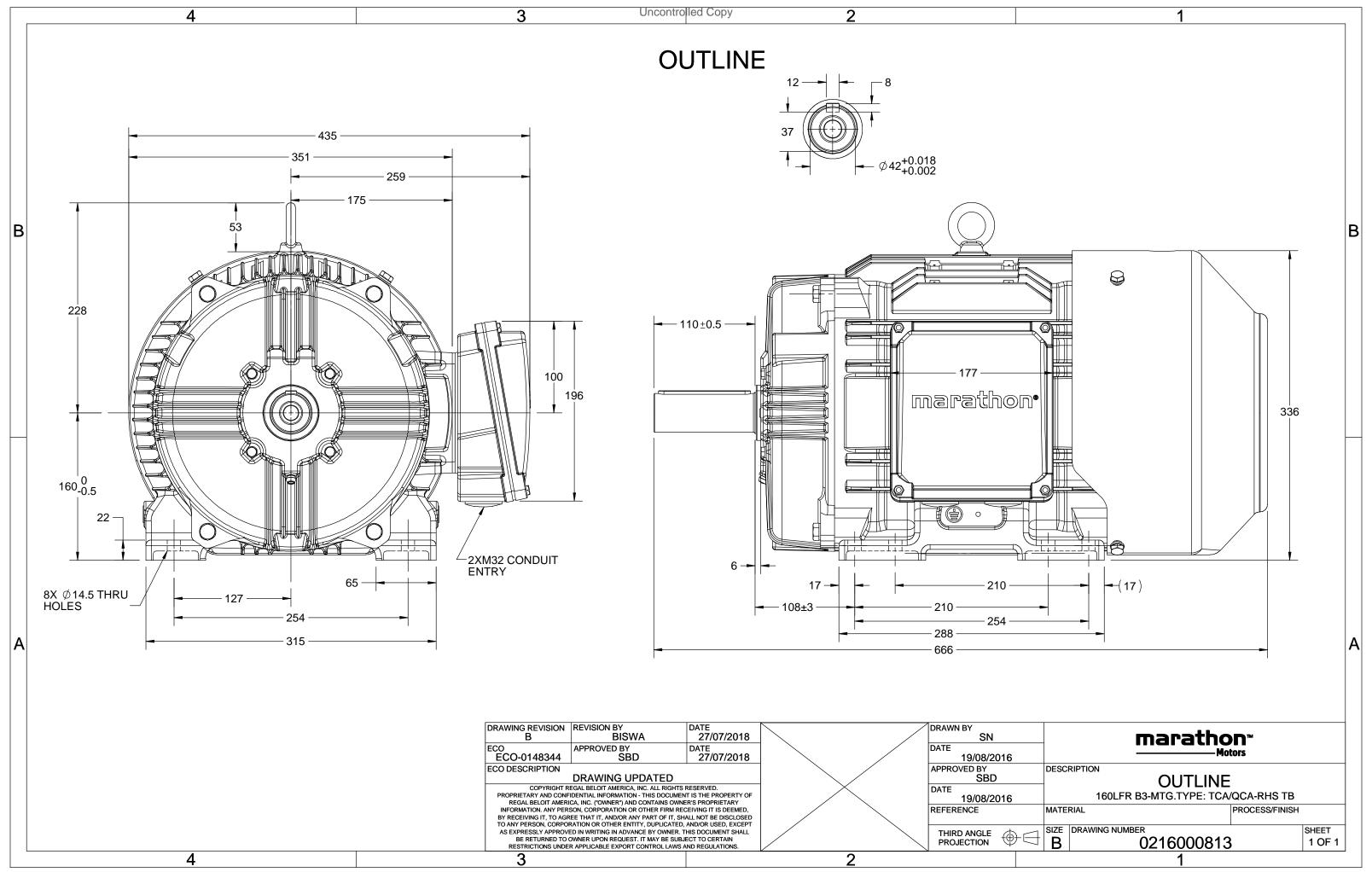
Nameplate Specifications

Output HP	20 Нр	Output KW	15.0 kW
Frequency	50 Hz	Voltage	415 V
Current	26.4 A	Speed	1474 rpm
Service Factor	1	Phase	3
Efficiency	92.1 %	Power Factor	0.86
Duty	S1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	160L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	50 °C 6209

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0216000813

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Model No. TCA0152A3113GACD01

	Δ/Υ	f	Р	Р	1	2	т	IE			load			at la	ad	I _A /I _N	т /т	$T_{\rm K}/T_{\rm N}$
U		-				n				% EFF at _		4 /25:		at lo				
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL		1/2FL	FL		1/2FL	[pu]	[pu]	[pu]
415	Δ	50	15	20	26.3	1474	96.66	IE3	-	92.1	92.1	92	0.86	0.82	0.71	7.1	2.5	3.2
								Į										
Motor	type				TCA				C	egree of	protecti	on				IP 55		
Enclos	closure TEFC						Ν	/lounting	type					IM B3				
Frame	Materia	I			Cast Ir	on			C	ooling m	ethod					IC 411		
Frame							Ν	/lotor wei	ght - ap	prox.				179		kg		
Duty					S1				Gross weight - approx.							kg		
Voltag	e variatio	on *			± 10%	6			Ν	Motor inertia						0.1597		kgm ²
Freque	uency variation * ± 5%					L	oad inert	ia				Custo	omer to Provi	de				
Combi	ombined variation * 10%						V	ibration l	evel					2.2		mm/s		
Design					Ν				N	loise leve	l (1met	er distai	nce fron	n motor)	64		dB(A)
Service	e factor				1.0				N	lo. of star	ts hot/c	old/Equ	ally spr	ead	d 2/3/4			
Insulat	ion class	5			F				s	tarting m	ethod				DOL			
Ambie	nt tempe	erature			-20 to +	-50		°C	Т	ype of co	upling					Direct		
Tempe	erature ri	ise (by i	resistand	e)	70 [Clas	s B]		к	L	R withsta	nd time	(hot/co	ld)			12/25		s
Altituc	le above	sea lev	el		1000	1		meter	D	irection o	of rotati	on			В	i-directional		
Hazaro	lous area	a classif	ication		NA				S	tandard r	otation				Cloc	kwise form D	E	
	Zone cl	assifica	tion		NA				Р	aint shad	e					RAL 5014		
	Gas gro	up			NA				А	ccessorie	S							
	Temper	rature o	lass		NA					Ac	cessory	- 1				-		
Rotor	type			Al	uminum (Die cast				Ac	cessory	- 2				-		
Bearin	g type			Anti-	friction ba	all bearing				Ac	cessory	- 3				-		
DE / N	DE beari	ng		63	09-2Z / 6	5209-2Z			т	erminal b	ox posit	tion			RHS			
Lubric	ation me	thod		C	Greased fo	or life			Ν	Maximum cable size/conduit size 1R x 3C x 35mm ²				5mm²/2 X M	32 x 1.5			
Туре о	f grease				NA				А	uxiliary t	erminal	box				NA		

 $\rm I_A/\rm I_N$ - Locked Rotor Current / Rated Current

 $T_{\text{A}}/T_{\text{N}}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-



 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

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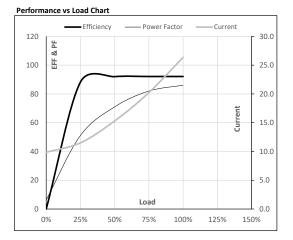


Model No. TCA0152A3113GACD01

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	15	20.0	26.3	1474	9.86	96.66	IE3	50	S1	1000	0.1597	178

Motor Load Data

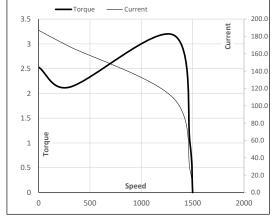
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	9.9	11.5	15.3	20.2	26.3	
Torque	Nm	0.0	23.8	47.9	72.1	96.7	
Speed	r/min	1500	1494	1487	1481	1474	
Efficiency	%	0.0	88.2	92.0	92.1	92.1	
Power Factor	%	6.3	51.1	71.0	82.0	86.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	300	1312	1474	1500	
Current	А	187.1	168.4	109.0	26.3	9.9	
Torque	pu	2.5	2.1	3.2	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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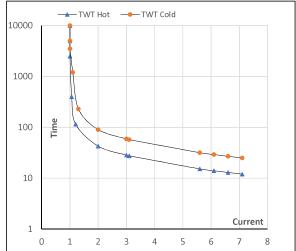
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	15	20	26.3	1474	9.85	96.66	IE3	50	S1	1000	0.1597	178

Motor Speed Torque Data

wotor speer	a torq	ue Data						
Load		FL	I_1	I_2	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	43	28	25	16	15	12
TWT Cold	s	10000	90	59	50	33	31	25
Current	pu	1	2	3	4	5	5.5	7.1

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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