## **PRODUCT INFORMATION PACKET**

Model No: TCA0152A1111GAC010 Catalog No: TCA0152A1111GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160L Frame, TEFC



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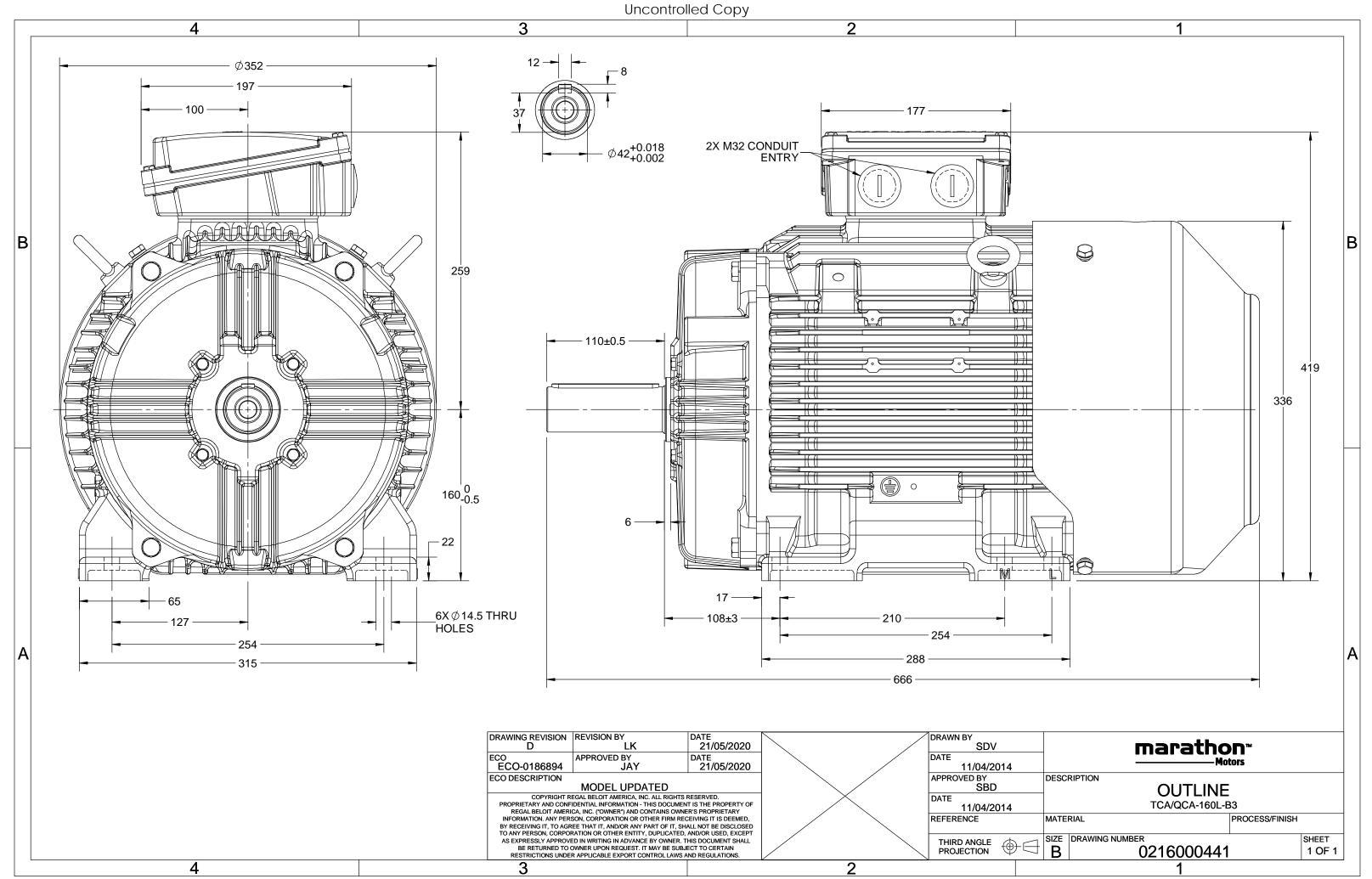
### Nameplate Specifications

Output HP	20 Нр	Output KW	15.0 kW		
Frequency	50 Hz	Voltage	400 V		
Current	27.7 A	Speed	1476 rpm		
Service Factor	1	Phase	3		
Efficiency	92.1 %	Power Factor	0.85		
Duty	S1	Insulation Class	F		
			Totally Enclosed Fan Cooled		
Frame	160L	Enclosure	Totally Enclosed Fan Cooled		
Frame Thermal Protection	160L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	40 °C 6209		

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0216000441	Connection Drawing	8442000085

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$U  \Delta  /  Y  f$	Р	Р	I	n	Т	IE		% EFF at	t_load	ł	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V) Conn [Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400 Δ 50	15	20	27.7	1476	96.53	IE3	-	92.1	92.1	91.6	0.85	0.8	0.69	7.6	2.7	3.4
Motor type			TCA					gree of I		on				IP 55		
Enclosure			TEFC					ounting						IM B3		
Frame Material			Cast Iro	n				oling me						IC 411		
Frame size			160L				Mo	tor wei	ght - ap	prox.				178		kg
Duty			S1				Gro	oss weig	ht - app	rox.				198		kg
Voltage variation *			± 10%				Mc	otor iner	tia					0.1597		kgm <sup>2</sup>
Frequency variation *			± 5%				Loa	Load inertia						Customer to Provide		
Combined variation *			10%				Vib	Vibration level						2.2		mm/s
Design			Ν				No	Noise level (1meter distance from motor)					)	64		dB(A)
Service factor			1.0				No	of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulation class			F				Sta	rting me	ethod					DOL		
Ambient temperature		-	20 to +4	40		°C	Тур	e of cou	upling					Direct		
Temperature rise (by re	esistance	) 80	0 [ Class	B ]		К	LR	withstar	nd time	(hot/co	ld)			10/20		S
Altitude above sea leve	el		1000			meter	Dir	ection o	f rotatio	on			В	i-directional		
Hazardous area classifi	cation		NA				Sta	ndard r	otation				Cloc	kwise form	DE	
Zone classificati	ion		NA				Pai	nt shade	e					RAL 5014		
Gas group			NA				Acc	essorie	S							
Temperature cl	ass		NA					Acc	essory -	1				PTC 150°C		
Rotor type		Alum	ninum D	ie cast				Acc	essory -	2				-		
Bearing type		Ant	i-frictio	n ball				Acc	essory -	3				-		
DE / NDE bearing		6309-	-2Z / 6	209-2Z			Ter	minal b	ox posit	ion				TOP		
Lubrication method		Gre	ased fo	r life			Ma	ximum	cable si	ze/cond	uit size	1R	x 3C x 3	35mm²/2 X M	//32 x 1.5	
Type of grease			NA					kiliary te						NA		

 $I_{\text{A}}/I_{\text{N}}$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$  - Locked Rotor Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Aus/Nz Brazil India Global IEC Efficiency Europe China GB 18613-2012 Grade 2 -IEC: 60034-30 Standards --\_

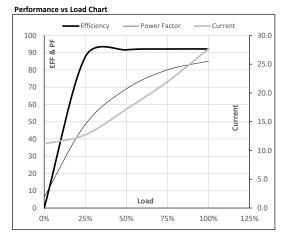
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Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	15	20.0	27.7	1476	9.84	96.53	IE3	40	S1	1000	0.1597	178

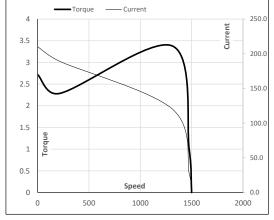
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	11.2	12.7	17.2	21.9	27.7	
Torque	Nm	0.0	23.8	47.9	72.1	96.5	
Speed	r/min	1500	1494	1488	1482	1476	
Efficiency	%	0.0	87.5	91.6	92.1	92.1	
Power Factor	%	6.3	48.4	69.0	80.0	85.0	



#### Motor Speed Torque Data

motor opec	a rorque ba					
Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	214	1312	1476	1500
Current	А	210.2	189.2	120.4	27.7	11.2
Torque	pu	2.7	2.3	3.4	1	0
-						

#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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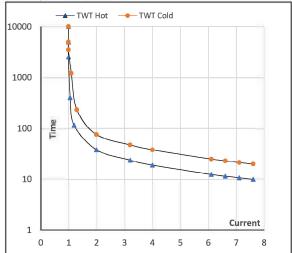
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	15	20.0	27.7	1476	9.84	96.53	IE3	40	S1	1000	0.1597	178

#### Motor Speed Torque Data

Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	۱ <sub>5</sub>	LR
TWT Hot	S	10000	38	26	19	17	14	10
TWT Cold	S	10000	76	50	38	35	30	20
Current	pu	1	2	3	4	5	5.5	7.6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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