PRODUCT INFORMATION PACKET

Model No: TCA0151AF121GAC010 Catalog No: TCA0151AF121GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 160M Frame, TEFC



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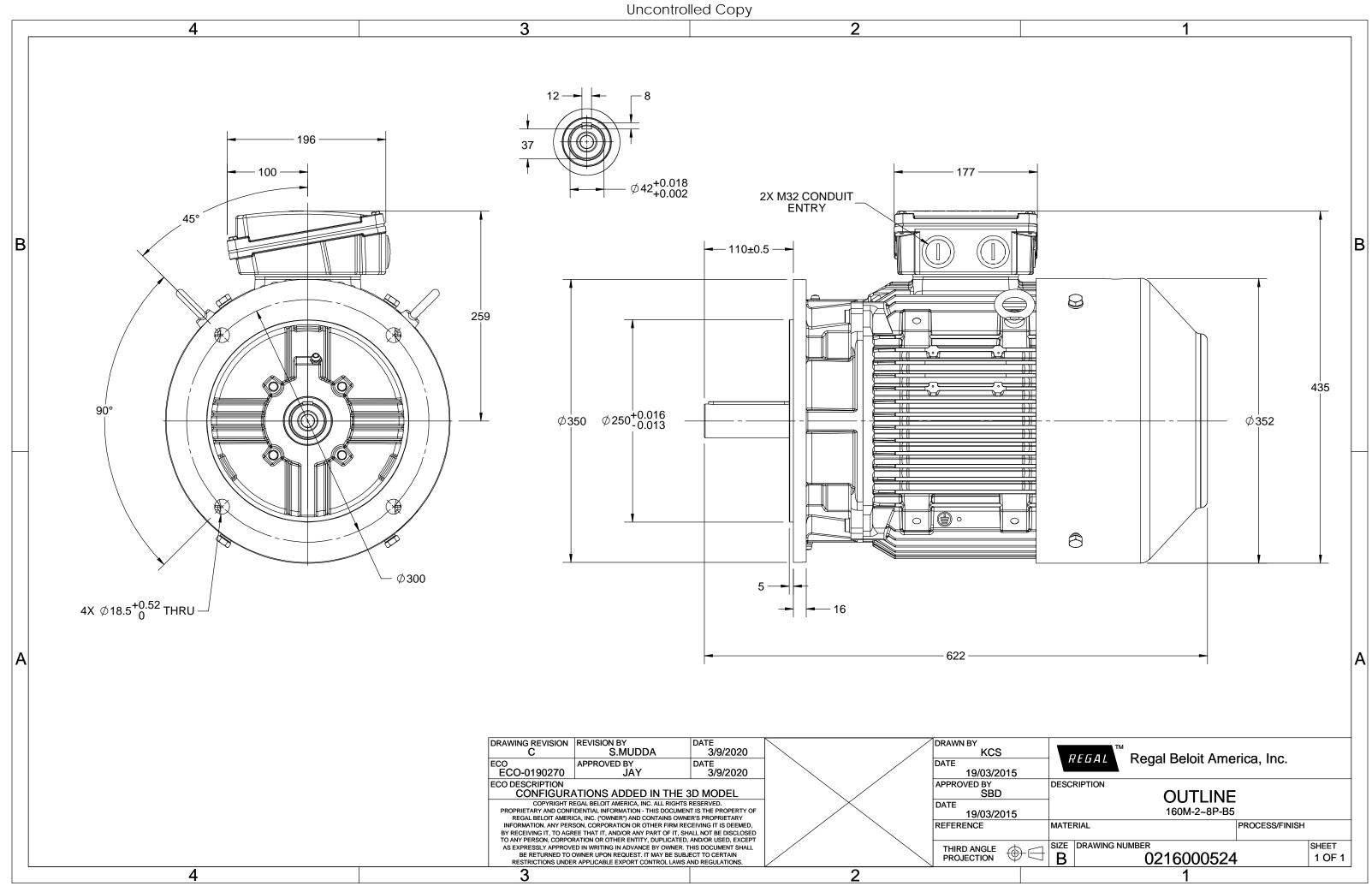
Nameplate Specifications

Output HP	20 Нр	Output KW	15.0 kW		
Frequency	50 Hz	Voltage	380 V		
Current	27.9 A	Speed	2956 rpm		
Service Factor	1	Phase	3		
Efficiency	91.9 %	Power Factor	0.89		
Duty	S1	Insulation Class	F		
			Totally Enclosed Fan Cooled		
Frame	160M	Enclosure	Totally Enclosed Fan Cooled		
Frame Thermal Protection	160M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	40 °C 6209		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	2Z-C3	Opp Drive End Bearing	2Z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	622 mm	Frame Length	254 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0216000524

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$U = \Delta / Y = f$	Р	P)	I	n	Т	IE		% EFF a	t load	ł	PF	at lo	bad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V) Conn [Hz	z] [kV	V] [h	p] [/	A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380 ∆ 50	0 15	5 20	0 27	.86	2956	48.19	IE3	-	91.9	91.9	90.9	0.89	0.86	0.76	8.4	2.6	3.9
				TCA				-							IP 55		
Motor type				TCA					gree of		on						
Enclosure				TEFC					ounting t						IM B5		
Frame Material				ast Iron Cooling method								IC 411					
Frame size			1	160M					Motor weight - approx.						154		kg
Duty				S1					Gross weight - approx.						174		kg
Voltage variation *				£ 10%					Motor inertia						0.0754		kgm ²
Frequency variation			-	± 5%					Load inertia					Custo	omer to Prov	/ide	
Combined variation	۱*			10%					Vibration level						2.2		mm/s
Design				Ν				No	Noise level (1meter distance from mot				n motor)	71		dB(A)
Service factor				1.0				No	. of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulation class				F				Sta	rting m	ethod					DOL		
Ambient temperatu	ure		-20) to +40	0		°C	Тур	e of co	upling					Direct		
Temperature rise (b	oy resist	ance)	80 [Class E	3]		K	LR	withsta	nd time	(hot/co	ld)			7/15		S
Altitude above sea	level		1	1000			meter	Dir	ection c	of rotation	on			В	i-directional		
Hazardous area clas	ssificatio	on		NA				Sta	ndard r	otation				Cloc	ckwise form	DE	
Zone classifi	ication			NA				Pai	nt shad	e					RAL 5014		
Gas group				NA				Acc	essorie	s							
Temperatur	re class			NA					Acc	essory -	- 1				PTC 150°C		
Rotor type			Alumin	um Die	e cast				Accessory - 2					-			
Bearing type			Anti-fr	riction	ball				Acc	essory -	- 3				-		
DE / NDE bearing			6309-2Z	2 / 62	09-2Z			Ter	minal b	ox posit	ion				TOP		
Lubrication method	ł		Greas	ed for	life			Ma	ximum	cable si	ze/cond	luit size	1R	x 3C x 3	35mm²/2 X N	//32 x 1.5	
Type of grease				NA				Aux	kiliary te	erminal	box				NA		
-																	

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Aus/Nz Brazil India Global IEC Efficiency Europe China GB 18613-2012 Grade 2 -IEC: 60034-30 Standards --_

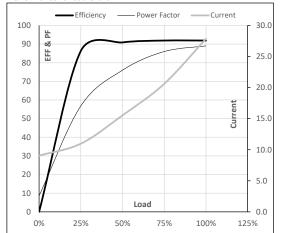
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Model No. TCA0151AF121GAC010

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20	27.9	2956	4.91	48.19	IE3	40	S1	1000	0.0754	154

Motor Load Data													
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL						
Current	А	9.1	11.0	15.5	20.6	27.9							
Torque	Nm	0.0	11.9	23.9	36.0	48.2							
Speed	r/min	3000	2989	2979	2968	2956							
Efficiency	%	0.0	86.3	90.9	91.9	91.9							
Power Factor	%	8.6	56.8	76.0	86.0	89.0							

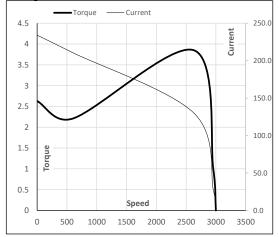


Performance vs Load Chart

Motor	Speed	Torque	Data

Motor Speed	I Torque Dat	a					
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2632	2956	3000	
Current	А	234.1	210.7	130.0	27.9	9.1	
Torque	pu	2.6	2.2	3.9	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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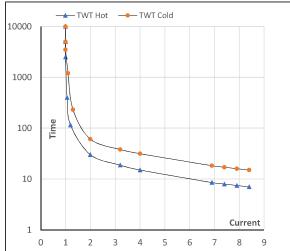
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	15	20.0	27.9	2956	4.91	48.19	IE3	40	S1	1000	0.0754	154

Motor Speed Torque Data

Load		FL	I_1	l ₂	l ₃	I ₄	l ₅	LR
TWT Hot	s	10000	30	22	15	12	11	7
TWT Cold	s	10000	61	53	32	28	24	15
Current	pu	1	2	3	4	5	5.5	8.4

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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