# PRODUCT INFORMATION PACKET



Model No: TCA0151AF111GAC010 Catalog No: TCA0151AF111GAC010

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 160M Frame, TEFC



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Product Information Packet: Model No: TCA0151AF111GAC010, Catalog No:TCA0151AF111GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 160M Frame, TEFC



## Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	380 V
Current	27.9 A	Speed	2956 rpm
Service Factor	1	Phase	3
Efficiency	91.9 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	160M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	2	Rotation	Bi-Directional	
Mounting	В3	Motor Orientation	Horizontal	
Drive End Bearing	2Z-C3	Opp Drive End Bearing	2Z-C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	622 mm	Frame Length	254 mm	
Shaft Diameter	42 mm	Shaft Extension	110 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0216000479	

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

## **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCA0151AF111GAC010

U	Δ/Υ	f	Р	Р	1	n	Т	IE	% EFF at load			PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	T <sub>K</sub> /T <sub>N</sub>	
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	15	20	27.86	2956	48.19	IE3	-	91.9	91.9	90.9	0.89	0.86	0.76	8.4	2.6	3.9

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	160M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6309-2Z / 6209-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	148	kg
Gross weight - approx.	168	kg
Motor inertia	0.0754	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from mot	tor) 71	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	7/15	S
Direction of rotation	<b>Bi-directional</b>	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 35mm²/2 X M32 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque  $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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st Voltage, Frequency and combine variation are as per IEC60034-1

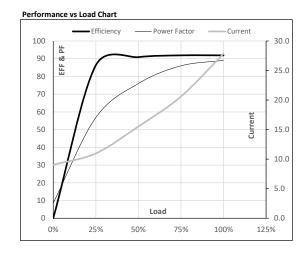




## Model No. TCA0151AF111GAC010

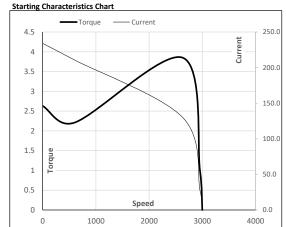
Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	15	20	27.9	2956	4.91	48.19	IE3	40	S1	1000	0.0754	148

Motor Load Da	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	9.1	11.0	15.5	20.6	27.9	
Torque	Nm	0.0	11.9	23.9	36.0	48.2	
Speed	r/min	3000	2989	2979	2968	2956	
Efficiency	%	0.0	86.3	90.9	91.9	91.9	
Power Factor	%	8.6	56.8	76.0	86.0	89.0	



#### **Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2632	2956	3000	
Current	Α	234.1	210.7	130.0	27.9	9.1	
Torque	pu	2.6	2.2	3.9	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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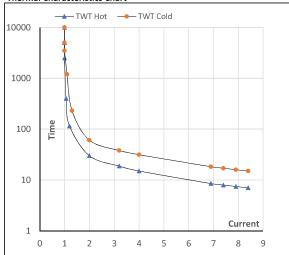
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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	15	20.0	27.9	2956	4.91	48.19	IE3	40	S1	1000	0.0754	148

### **Motor Speed Torque Data**

Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	30	22	15	12	11	7
TWT Cold	S	10000	61	53	32	28	24	15
Current	pu	1	2	3	4	5	5.5	8.4

### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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