PRODUCT INFORMATION PACKET

Model No: TCA0151A1111GAC010 Catalog No: TCA0151A1111GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 160M Frame, TEFC



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Motors

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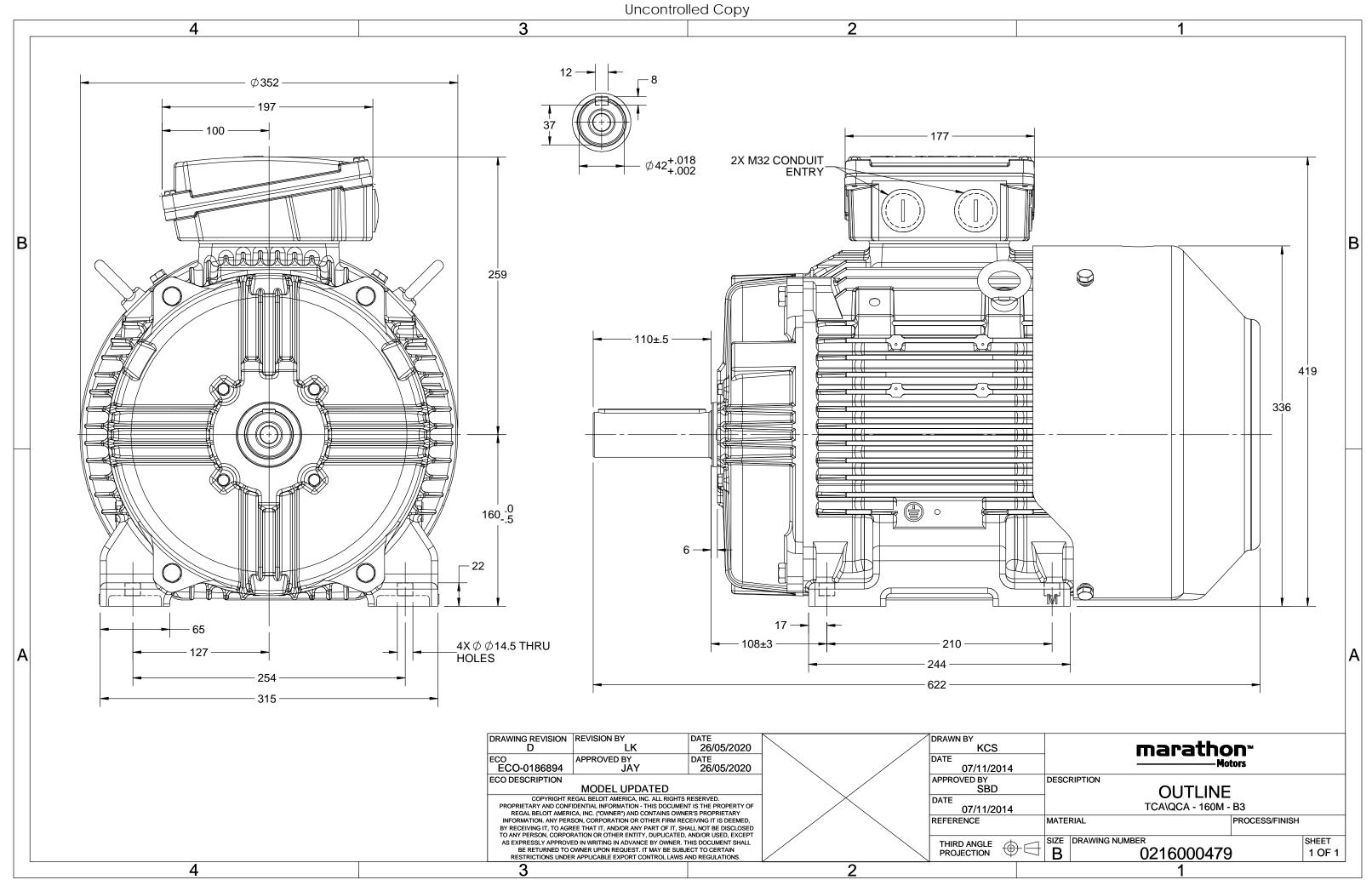
Nameplate Specifications

Output HP	20 Нр	Output KW	15.0 kW		
Frequency	50 Hz	Voltage	400 V		
Current	26.5 A	Speed	2956 rpm		
Service Factor	1	Phase	3		
Efficiency	91.9 %	Power Factor	0.89		
Duty	S1	Insulation Class	F		
Frame	160M	Enclosure	Totally Enclosed Fan Cooled		
Frame Thermal Protection	160M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	40 °C 6209		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	622 mm	Frame Length	254 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0216000479

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3 of 7





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Model No. TCA0151A1111GAC010

$U = \Delta / Y = f$	Р	Р	I	n	Т	IE		% EFF at	t load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V) Conn [Hz	2] [kW] [hp	[A] [A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400 Δ 50) 15	20	26.5	2956	48.19	IE3	-	91.9	91.9	90.9	0.89	0.86	0.76	8.4	2.6	3.9
Motor type			TCA						orotecti	on				IP 55		
Enclosure			TEFC					unting						IM B3		
Frame Material			Cast Ir					oling me						IC 411		
Frame size			160N	1			Mo	tor wei	ght - ap	prox.				148		kg
Duty			S1				Gro	oss weig	ht - app	rox.				168		kg
Voltage variation *			± 10%	6			Mo	Motor inertia					0.0754			kgm ²
Frequency variation	۱*		± 5%				Loa	Load inertia					Customer to Provide			
Combined variation	*		10%				Vib	Vibration level						2.2		mm/s
Design			Ν				Noi	Noise level (1meter distance from moto				n motor	or) 71			dB(A)
Service factor			1.0				No	of star	ts hot/c	old/Equ	ally spr	ead	2/3/4			
Insulation class			F				Sta	rting me	ethod					DOL		
Ambient temperatu	ire		-20 to +	-40		°C	Тур	e of cou	upling				Direct			
Temperature rise (b	oy resista	nce)	80 [Clas	s B]		К	LR	LR withstand time (hot/cold)					7/15			S
Altitude above sea l	evel		1000)		meter	Dir	ection o	f rotatio	on			В	i-directional		
Hazardous area clas	sificatio	า	NA				Sta	ndard r	otation				Cloc	kwise form	DE	
Zone classifi	cation		NA				Pai	nt shade	e					RAL 5014		
Gas group			NA				Acc	essorie	S							
Temperatur	e class		NA					Acc	essory -	1				PTC 150°C		
Rotor type			Aluminum Die cast					Acc	essory -	2				-		
Bearing type			Anti-frictio	on ball				Acc	essory -	3				-		
DE / NDE bearing			6309-2Z /	6209-2Z			Ter	minal b	ox posit	ion				TOP		
Lubrication method			Greased for						cable siz		uit size	1R	x 3C x 3	35mm²/2 X N	/I32 x 1.5	
Type of grease			NA				Aux	kiliary te	erminal	box				NA		

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Aus/Nz Brazil India Global IEC Efficiency Europe China GB 18613-2012 Grade 2 -IEC: 60034-30 Standards --_

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Model No. TCA0151A1111GAC010

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20.0	26.5	2956	4.91	48.19	IE3	40	S1	1000	0.0754	148

Motor Load Data

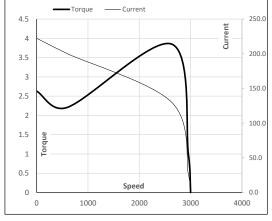
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	9.1	11.0	15.5	20.6	26.5	
Torque	Nm	0.0	11.9	23.9	36.0	48.2	
Speed	r/min	3000	2989	2979	2968	2956	
Efficiency	%	0.0	86.3	90.9	91.9	91.9	
Power Factor	%	8.6	56.8	76.0	86.0	89.0	
Power Factor	%	8.6	56.8	76.0	86.0	89.0	

Performance vs Load Chart -Efficiency _ - Power Factor 100 30.0 EFF & PF 90 25.0 80 70 20.0 60 Current 50 15.0 40 10.0 30 20 5.0 10 Load 0 0.0 25% 50% 75% 100% 125% 0%

Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2632	2956	3000	
Current	А	222.4	200.1	130.0	26.5	9.1	
Torque	pu	2.6	2.2	3.9	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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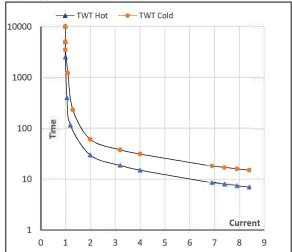
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20.0	26.5	2956	4.91	48.19	IE3	40	S1	1000	0.0754	148

Motor Speed Torque Data

Load	-	FL	I_1	l ₂	l ₃	I ₄	۱ ₅	LR
TWT Hot	s	10000	30	22	15	12	11	7
TWT Cold	s	10000	61	53	32	28	24	15
Current	pu	1	2	3	4	5	5.5	8.4

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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