### **PRODUCT INFORMATION PACKET**

Model No: TCA0114AF121GAC010 Catalog No: TCA0114AF121GAC010 TerraMAX® Cast Iron Motor, 15 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 180L Frame, TEFC



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Product Information Packet: Model No: TCA0114AF121GAC010, Catalog No:TCA0114AF121GAC010 TerraMAX® Cast Iron Motor, 15 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 180L Frame, TEFC

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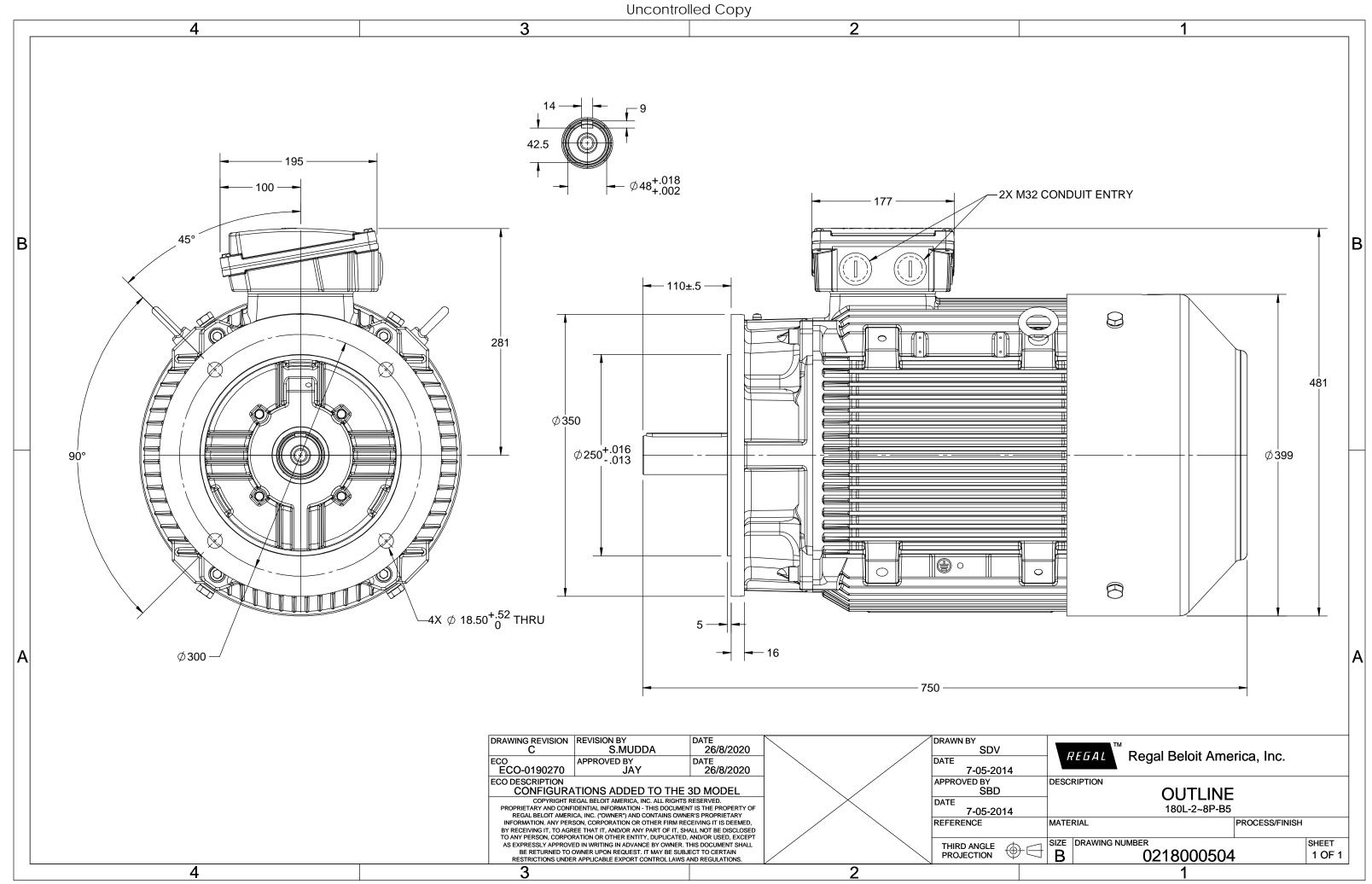
### Nameplate Specifications

| Output HP                                    | 15 Hp                 | Output KW   | 11.0 kW                     |
|--|-----------------------|---|-----------------------------|
| Frequency                                    | 50 Hz                 | Voltage   | 380 V                       |
| Current                                      | 25.8 A                | Speed   | 730 rpm                     |
| Service Factor                               | 1                     | Phase   | 3                           |
| Efficiency                                   | 88.6 %                | Power Factor                                      | 0.73                        |
| Duty   | S1                    | Insulation Class                                  | F                           |
| Frame  | 180L                  | Enclosure   | Totally Enclosed Fan Cooled |
|  |                       |   |                             |
| Thermal Protection                           | No Protection         | Ambient Temperature                               | 40 °C                       |
| Thermal Protection<br>Drive End Bearing Size | No Protection<br>6311 | Ambient Temperature<br>Opp Drive End Bearing Size | 40 °C<br>6211               |
|  |                       | · · · · · · · · · · · · · · · · · · ·             |                             |
| Drive End Bearing Size                       | 6311                  | Opp Drive End Bearing Size                        | 6211                        |

### **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 8             | Rotation              | Bi-Directional |
| Mounting              | B5            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | 2Z-C3         | Opp Drive End Bearing | 2Z-C3          |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 750 mm        | Frame Length          | 366 mm         |
| Shaft Diameter        | 48 mm         | Shaft Extension       | 110 mm         |
| Assembly/Box Mounting | Тор           |                       |                |
| Connection Drawing    | 8442000085    | Outline Drawing       | 0218000504     |

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| $U = \Delta / Y$  | f             | Р         | Р    | I                | n      | Т      | IE    |  | % EFF at   | :load     | ł       | PF       | at lo | bad        | I <sub>A</sub> /I <sub>N</sub> | $T_A/T_N$ | $T_{\rm K}/T_{\rm N}$ |
|-------------------|---------------|-----------|------|------------------|--------|--------|-------|--|------------|-----------|---------|----------|-------|------------|--------------------------------|-----------|-----------------------|
| (V) Conn          | [Hz]          | [kW]      | [hp] | [A]              | [RPM]  | [Nm]   | Class | 5/4FL                                  | FL         | 3/4FL     | 1/2FL   | FL       | 3/4FL | 1/2FL      | [pu]                           | [pu]      | [pu]                  |
| 380 Δ             | 50            | 11        | 15   | 25.84            | 730    | 146.51 | IE3   | -                                      | 88.6       | 88.6      | 89.5    | 0.73     | 0.66  | 0.53       | 6.5                            | 1.8       | 3.0                   |
|                   |               |           |      |                  |        |        |       |  |            |           |         |          |       |            |                                |           |                       |
|                   |               |           |      |                  |        |        |       |  |            |           |         |          |       |            |                                |           |                       |
|                   |               |           |      |                  |        |        |       |  |            |           |         |          |       |            |                                |           |                       |
|                   |               |           |      | TCA              |        |        |       |  |            |           |         |          |       |            | IP 55                          |           |                       |
| Motor type        |               |           |      | TEFC             |        |        |       |  | gree of I  |           | on      |          |       |            | IP 55<br>IM B5                 |           |                       |
| Enclosure         |               |           |      | Cast Iro         |        |        |       |  | unting 1   | /1        |         |          |       |            | IC 411                         |           |                       |
| Frame Material    |               |           |      | Last Iro<br>180L | n      |        |       |  | oling me   |           |         |          |       |            | 239                            |           |                       |
| Frame size        |               |           |      | 180L<br>S1       |        |        |       |  | tor wei    |           |         |          |       |            | 239                            |           | kg                    |
| Duty              |               |           |      | 51<br>± 10%      |        |        |       |  | oss weig   |           | rox.    |          |       |            | 0.3337                         |           | kg                    |
| Voltage variation |               |           |      |                  |        |        |       |  | tor iner   |           |         |          |       | <b>.</b> . |                                |           | kgm <sup>2</sup>      |
| Frequency variat  |               |           |      | ± 5%             |        |        |       | Load inertia<br>Vibration level        |            |           |         |          |       | Custo      | omer to Provid                 | le        |                       |
| Combined variat   | tion *        |           |      | 10%              |        |        |       |  |            |           |         |          |       |            | 2.2                            |           | mm/s                  |
| Design            |               |           |      | N                |        |        |       | Noise level (1meter distance from moto |            |           |         |          | .)    | 60         |                                | dB(A)     |                       |
| Service factor    |               |           |      | 1.0              |        |        |       |  | of star    |           | old/Equ | ally spr | ead   | 2/3/4      |                                |           |                       |
| Insulation class  | ulation class |           |      | F                |        |        |       | Sta                                    | rting m    | ethod     |         |          |       |            | DOL                            |           |                       |
| Ambient temper    | rature        |           |      | -20 to +4        | 40     |        | °C    |  | e of cou   |           |         |          |       |            | Direct                         |           |                       |
| Temperature ris   | e (by r       | esistance | e)   | 80 [ Class       | B ]    |        | K     | LR                                     | withstar   | nd time   | (hot/co | ld)      |       |            | 15/30                          |           | S                     |
| Altitude above s  | ea leve       | el        |      | 1000             |        |        | meter | Dir                                    | ection o   | f rotatio | on      |          |       | В          | i-directional                  |           |                       |
| Hazardous area    | classif       | ication   |      | NA               |        |        |       | Sta                                    | ndard r    | otation   |         |          |       | Cloc       | ckwise form DI                 | Ξ         |                       |
| Zone clas         | ssificat      | tion      |      | NA               |        |        |       | Pai                                    | nt shade   | 5         |         |          |       |            | RAL 5014                       |           |                       |
| Gas grou          | ıp            |           |      | NA               |        |        |       | Acc                                    | essorie    | 5         |         |          |       |            |                                |           |                       |
| Tempera           | ature c       | lass      |      | NA               |        |        |       |  | Acc        | essory -  | 1       |          |       |            | PTC 150°C                      |           |                       |
| Rotor type        |               |           | Alu  | uminum di        | e cast |        |       |  | Acc        | essory -  | 2       |          |       |            | -                              |           |                       |
| Bearing type      |               |           | A    | nti-frictio      | n ball |        |       |  | Acc        | essory -  | 3       |          |       |            | -                              |           |                       |
| DE / NDE bearin   | g             |           | 633  | 11-2Z / 6        | 211-2Z |        |       | Ter                                    | minal b    | ox posit  | ion     |          |       |            | TOP                            |           |                       |
| Lubrication met   | hod           |           | G    | ireased fo       | r life |        |       | Ma                                     | ximum      | cable siz | ze/cond | uit size | 1R    | x 3C x 3   | 35mm²/2 X M3                   | 32 x 1.5  |                       |
| Type of grease    |               |           |      | NA               |        |        |       | Aux                                    | kiliary te | rminal    | box     |          |       |            | NA                             |           |                       |
| _                 |               |           |      |                  |        |        |       |  |            |           |         |          |       |            |                                |           |                       |

 $I_{\text{A}}/I_{\text{N}}$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$  - Locked Rotor Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Ffficiency Aus/Nz Brazil Global IEC India China Furone

| Efficiency | Europe | Clilla                | india | 7103/112 | Brazil | GIUDAI IEC    |
|------------|--------|-----------------------|-------|----------|--------|---------------|
| Standards  | -      | GB 18613-2012 Grade 2 | -     | -        | -      | IEC: 60034-30 |
|            |        |                       |       |          |        |               |

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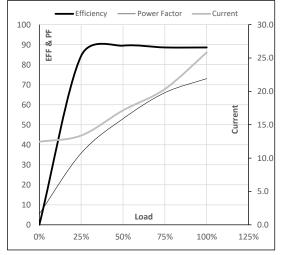


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|          |      |      |      | P    | 1    | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|----------|------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| (V)      | Conn | [Hz] | [kW] | [hp] | [A]  | [RPM] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC 380 | Δ    | 50   | 11   | 15.0 | 25.8 | 730   | 14.94 | 146.51 | IE3   | 40   | S1   | 1000      | 0.3337               | 239    |

| Motor Load D | ata   |      |       |       |       |       |       |
|--------------|-------|------|-------|-------|-------|-------|-------|
| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL    | 5/4FL |
| Current      | А     | 12.5 | 13.4  | 17.2  | 20.3  | 25.8  |       |
| Torque       | Nm    | 0.0  | 35.9  | 72.2  | 109.1 | 146.5 |       |
| Speed        | r/min | 750  | 745   | 741   | 736   | 730   |       |
| Efficiency   | %     | 0.0  | 84.4  | 89.5  | 88.6  | 88.6  |       |
| Power Factor | %     | 5.5  | 35.8  | 53.0  | 66.0  | 73.0  |       |
|              |       |      |       |       |       |       |       |

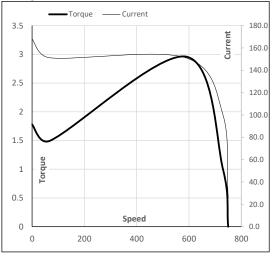
#### Performance vs Load Chart



#### Motor Speed Torque Data

| Load Point |       | LR    | P-Up  | BD    | Rated | NL   |  |
|------------|-------|-------|-------|-------|-------|------|--|
| Speed      | r/min | 0     | 68    | 588   | 730   | 750  |  |
| Current    | А     | 168.0 | 151.2 | 100.1 | 25.8  | 12.5 |  |
| Torque     | pu    | 1.8   | 1.5   | 3.0   | 1     | 0    |  |

Starting Characteristics Chart



#### NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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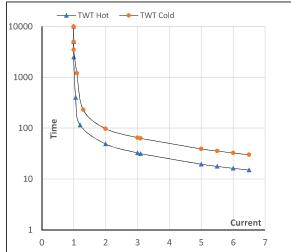
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| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р    | I    | n     | т     | т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (∨) | Conn         | [Hz] | [kW] | [hp] | [A]  | [rpm] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 380 | Δ            | 50   | 11   | 15.0 | 25.8 | 730   | 14.94 | 146.51 | IE3   | 40   | S1   | 1000      | 0.3337               | 239    |
|           |     |              |      |      |      |      |       |       |        |       |      |      |           |                      |        |

#### Motor Speed Torque Data

| Load     |    | FL    | $I_1$ | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | ا <sub>5</sub> | LR  |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot  | s  | 10000 | 49    | 33             | 24             | 20    | 18             | 15  |
| TWT Cold | s  | 10000 | 98    | 65             | 57             | 39    | 36             | 30  |
| Current  | pu | 1     | 2     | 3              | 4              | 5     | 5.5            | 6.5 |

Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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