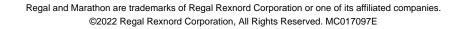
# PRODUCT INFORMATION PACKET



Model No: TCA0112AF113GAC010 Catalog No: TCA0112AF113GAC010

TerraMAX® Cast Iron Motor, 15 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 160M Frame, TEFC







Product Information Packet: Model No: TCA0112AF113GAC010, Catalog No:TCA0112AF113GAC010 TerraMAX® Cast Iron Motor, 15 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 160M Frame, TEFC



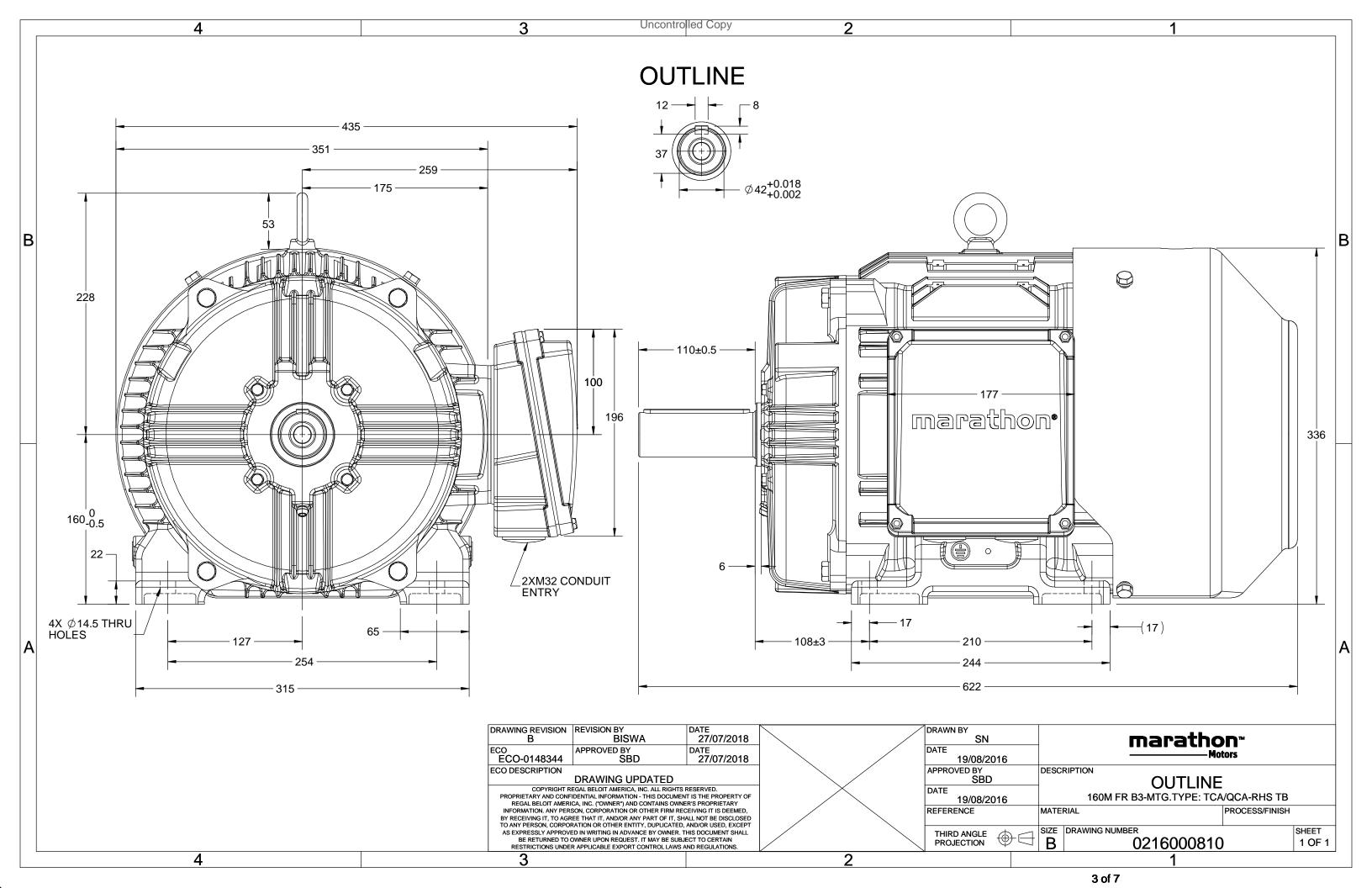
# Nameplate Specifications

Output HP	15 Hp	Output KW	11.0 kW
Frequency	50 Hz	Voltage	380 V
Current	21.8 A	Speed	1475 rpm
Service Factor	1	Phase	3
Efficiency	91.4 %	Power Factor	0.84
Duty	<b>S1</b>	Insulation Class	F
Frame	160M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	2Z-C3	Opp Drive End Bearing	2Z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	622 mm	Frame Length	254 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0216000810	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

# **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



# NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







## Model No. TCA0112AF113GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	% EFF a	t load	t	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	11	15	21.77	1475	72.41	IE3	-	91.4	91.4	90.6	0.84	0.78	0.66	7.3	2.5	3.3

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	160M	
Duty	<b>S1</b>	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6309-2Z / 6209-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	147	kg
Gross weight - approx.	167	kg
Motor inertia	0.1200	kgm <sup>2</sup>
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from motor)	64	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	10/20	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size 1R x	3C x 35mm²/2 X M32 x 1.5	
Auxiliary terminal box	NA	

 $\rm I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

# NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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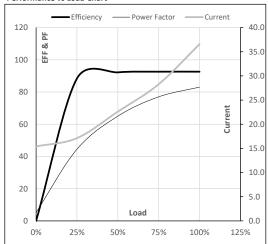
## Model No. TCA18P2AF113GAC010

Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	18.5	25.0	36.6	1477	12.29	120.52	IE3	40	S1	1000	0.2209	218

#### **Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	15.4	17.1	22.6	28.3	36.6	
Torque	Nm	0.0	29.8	59.8	90.0	120.5	
Speed	r/min	1500	1495	1489	1483	1477	
Efficiency	%	0.0	88.4	92.2	92.6	92.6	
Power Factor	%	5.2	44.5	65.0	77.0	83.0	

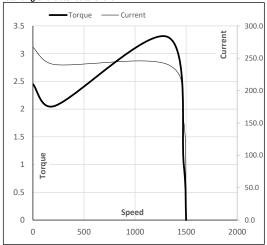
## Performance vs Load Chart



### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	214	1321	1477	1500	
Current	Α	267.0	240.3	151.8	36.6	15.4	
Torque	nu	2.5	2 1	3 3	1	0	

# Starting Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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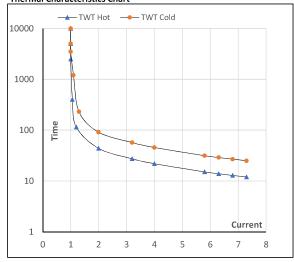
#### Model No. TCA18P2AF113GAC010

Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	18.5	25.0	36.6	1477	12.29	120.52	IE3	40	S1	1000	0.2209	218

# Motor Speed Torque Data

Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	44	30	22	20	16	12
TWT Cold	S	10000	91	59	47	49	33	25
Current	pu	1	2	3	4	5	5.5	7.3

# Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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