PRODUCT INFORMATION PACKET



Model No: TCA0112A1181GAC010 Catalog No: TCA0112A1181GAC010

TerraMAX® Cast Iron Motor, 15 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160M Frame, TEFC



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Product Information Packet: Model No: TCA0112A1181GAC010, Catalog No:TCA0112A1181GAC010 TerraMAX® Cast Iron Motor, 15 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160M Frame, TEFC



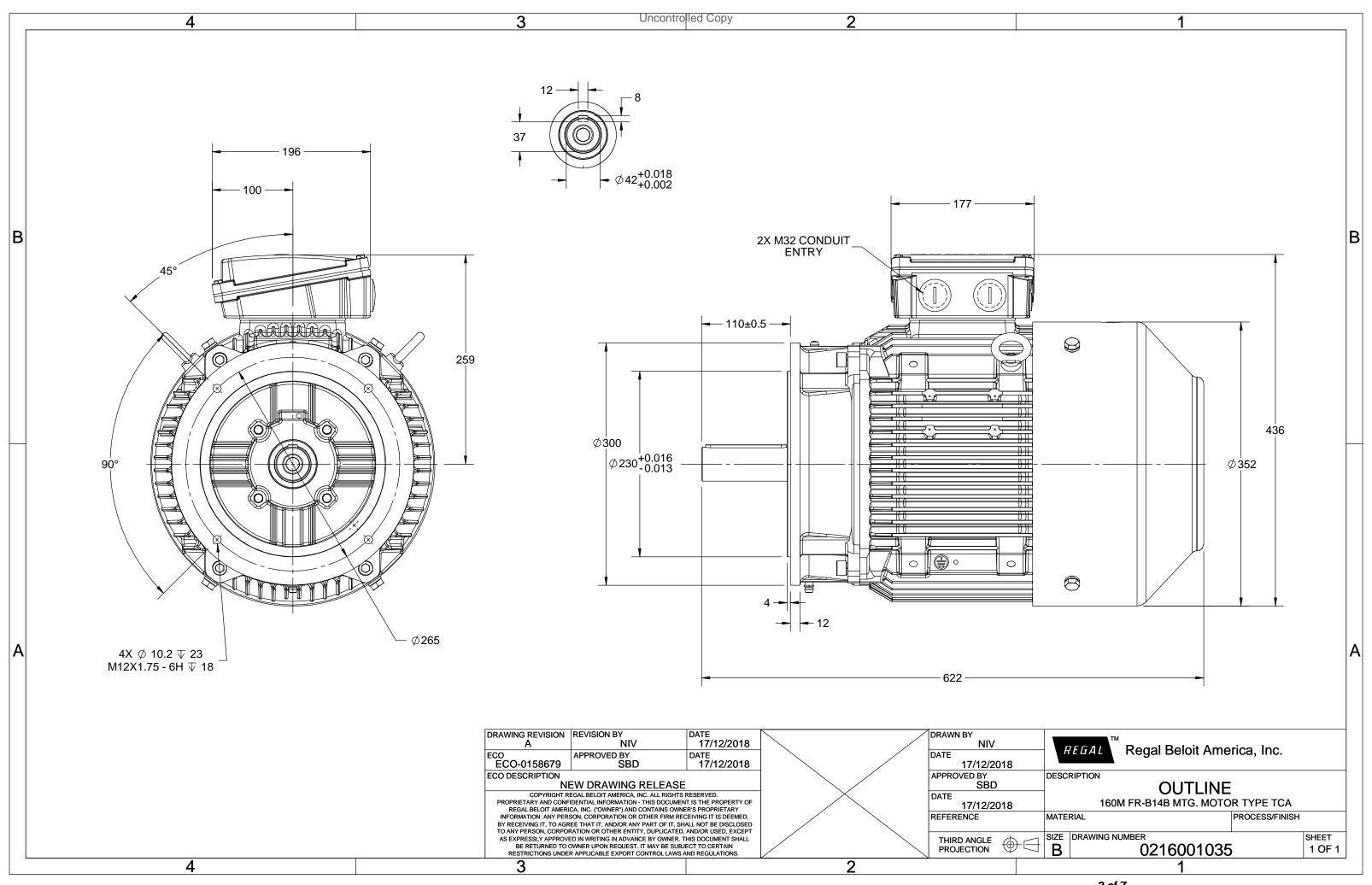
Nameplate Specifications

Output HP	15 Hp	Output KW	11.0 kW
Frequency	50 Hz	Voltage	400 V
Current	20.7 A	Speed	1475 rpm
Service Factor	1	Phase	3
Efficiency	91.4 %	Power Factor	0.84
Duty	S 1	Insulation Class	F
Frame	160M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
05			
CE	Yes	IP Code	55

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B14B	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	622 mm	Frame Length	254 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0216001035

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

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Model No. TCA0112A1181GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	% EFF a	t load	t	PF	at lo	oad	I _A /I _N	T _A /T _N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	11	15	20.7	1475	72.41	IE3	-	91.4	91.4	90.6	0.84	0.78	0.66	7.3	2.5	3.3

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	160M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6309-2Z / 6209-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B14B	
Cooling method	IC 411	
Motor weight - approx.	150	kg
Gross weight - approx.	170	kg
Motor inertia	0.1200	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from mo	tor) 64	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	10/20	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 35mm ² /2 X M32 x 1.5	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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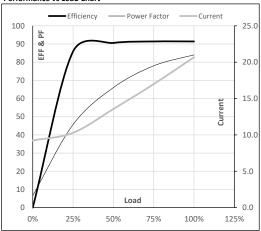
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			P	Р	- 1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC 400	Δ	50	11	15.0	20.7	1475	7.38	72.41	IE3	40	S1	1000	0.12	150

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	9.2	10.3	13.6	17.0	20.7	
Torque	Nm	0.0	17.9	35.9	54.1	72.4	
Speed	r/min	1500	1494	1488	1482	1475	
Efficiency	%	0.0	85.9	90.6	91.4	91.4	
Power Factor	%	6.6	45.7	66.0	78.0	84.0	

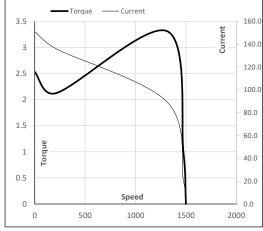
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	214	1315	1475	1500	
Current	Α	151.0	135.9	89.2	20.7	9.2	
Torque	nu	2.5	2.1	3.3	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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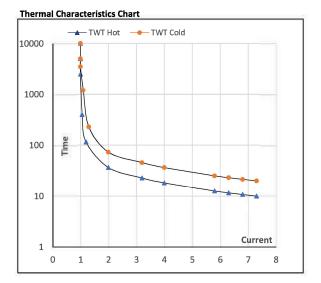




Model No. TCA0112A1181GAC010

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	11	15.0	20.7	1475	7.38	72.41	IE3	40	S1	1000	0.12	150

Load		FL	I_1	l ₂	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	37	26	19	16	13	10
TWT Cold	s	10000	73	49	37	34	27	20
Current	pu	1	2	3	4	5	5.5	7.3



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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