PRODUCT INFORMATION PACKET



Model No: TCA0033A1181GAC010 Catalog No: TCA0033A1181GAC010

TerraMAX® Cast Iron Motor, 4 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 132S Frame, TEFC





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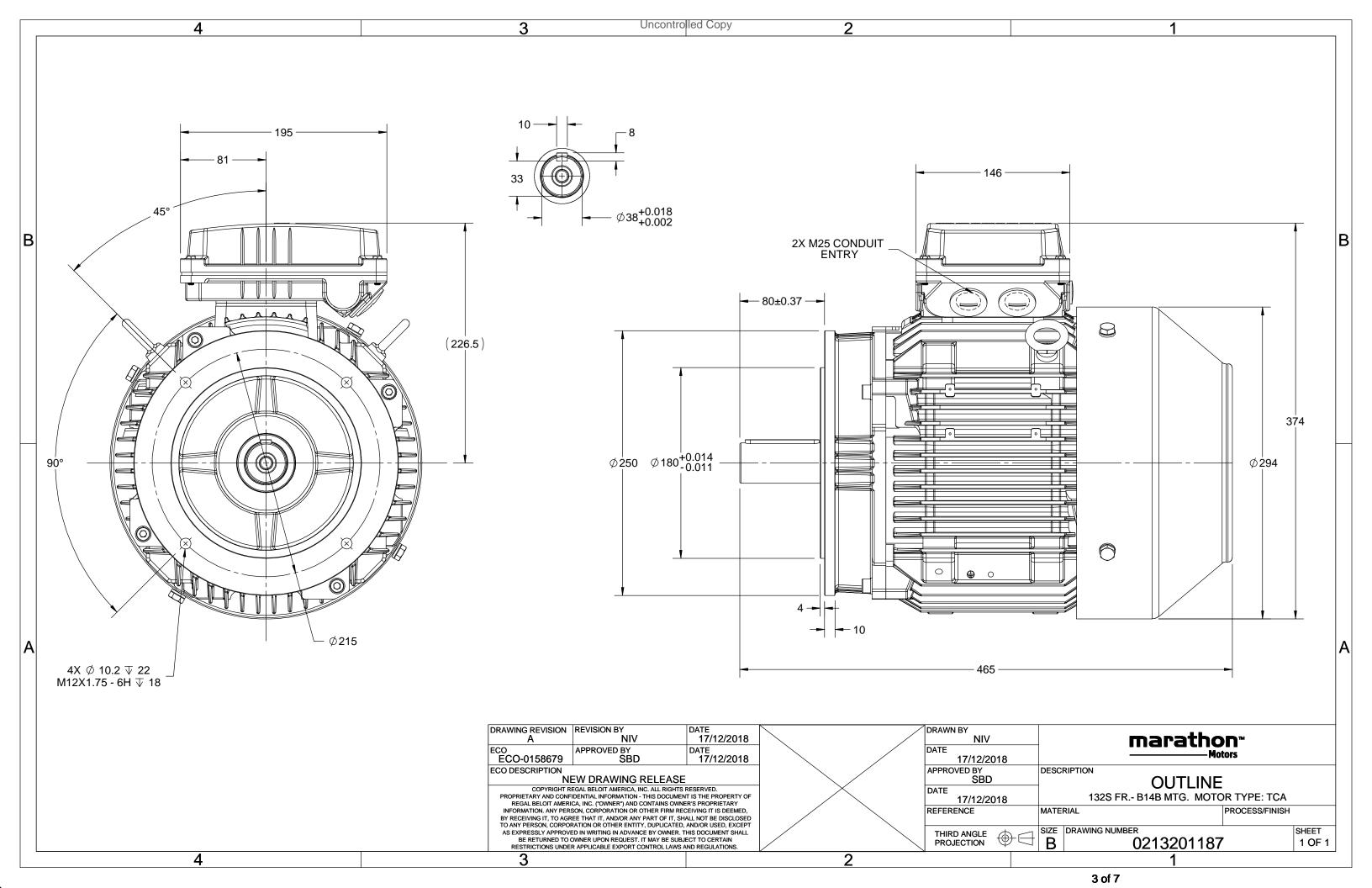
Nameplate Specifications

Output HP	4 Hp	Output KW	3.0 kW
Frequency	50 Hz	Voltage	400 V
Current	7.1 A	Speed	973 rpm
Service Factor	1	Phase	3
Efficiency	85.6 %	Power Factor	0.71
Duty	S 1	Insulation Class	F
Frame	132S	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6308	Opp Drive End Bearing Size	6208
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	B14B	Motor Orientation	Horizontal	
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	465 mm	Frame Length	202 mm	
Shaft Diameter	38 mm	Shaft Extension	80 mm	
Assembly/Box Mounting	Тор			
Outline Drawing	0213201187	Connection Drawing	8442000085	

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

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Model No. TCA0033A1181GAC010

U	Δ/Υ	f	Р	Р	ı	n	Т	IE	9	% EFF a	t load	t	PF	at lo	oad	I _A /I _N	T _A /T _N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Υ	50	3	4	7.1	973	29.34	IE3	-	85.6	85.6	84.3	0.71	0.62	0.47	5.5	2.0	2.6

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	132S	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6308-2Z / 6208-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B14B	
Cooling method	IC 411	
Motor weight - approx.	69	kg
Gross weight - approx.	72	kg
Motor inertia	0.0390	kgm²
Load inertia	Customer to Provide	
Vibration level	1.6	mm/s
Noise level (1meter distance from mo	otor) 59	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 16mm²/2 x M25 x 1.5	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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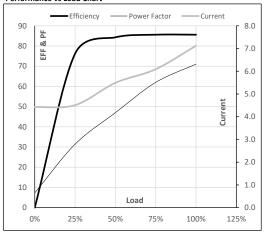
Model No. TCA0033A1181GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Υ	50	3	4.0	7.1	973	2.99	29.34	IE3	40	S1	1000	0.039	69

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	4.4	4.5	5.5	6.1	7.1	
Torque	Nm	0.0	7.2	14.5	21.8	29.3	
Speed	r/min	1000	994	987	981	973	
Efficiency	%	0.0	76.2	84.3	85.6	85.6	
Power Factor	%	7.3	31.4	47.0	62.0	71.0	

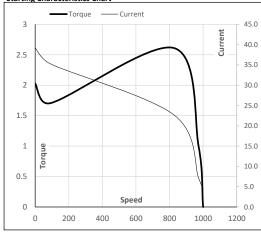
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	91	827	973	1000	
Current	Α	39.2	35.3	22.7	7.1	4.4	
Torque	nu	2.0	1 7	2.6	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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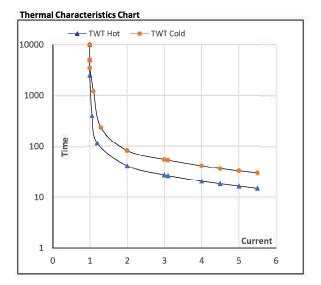




Model No. TCA0033A1181GAC010

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
-	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Υ	50	3	4.0	7.1	973	2.99	29.34	IE3	40	S1	1000	0.039	69

Motor Speed Torque Data								
Load		FL	I_1	l ₂	l ₃	I_4	l ₅	LR
TWT Hot	s	10000	41	28	21	18	17	15
TWT Cold	s	10000	83	55	41	38	33	30
Current	pu	1	2	3	4	4.5	5	5.5



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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