

# PRODUCT INFORMATION PACKET

Model No: TCA0033A1111GAC010

Catalog No: TCA0033A1111GAC010

TerraMAX® Cast Iron Motor, 4 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 132S Frame, TEFC



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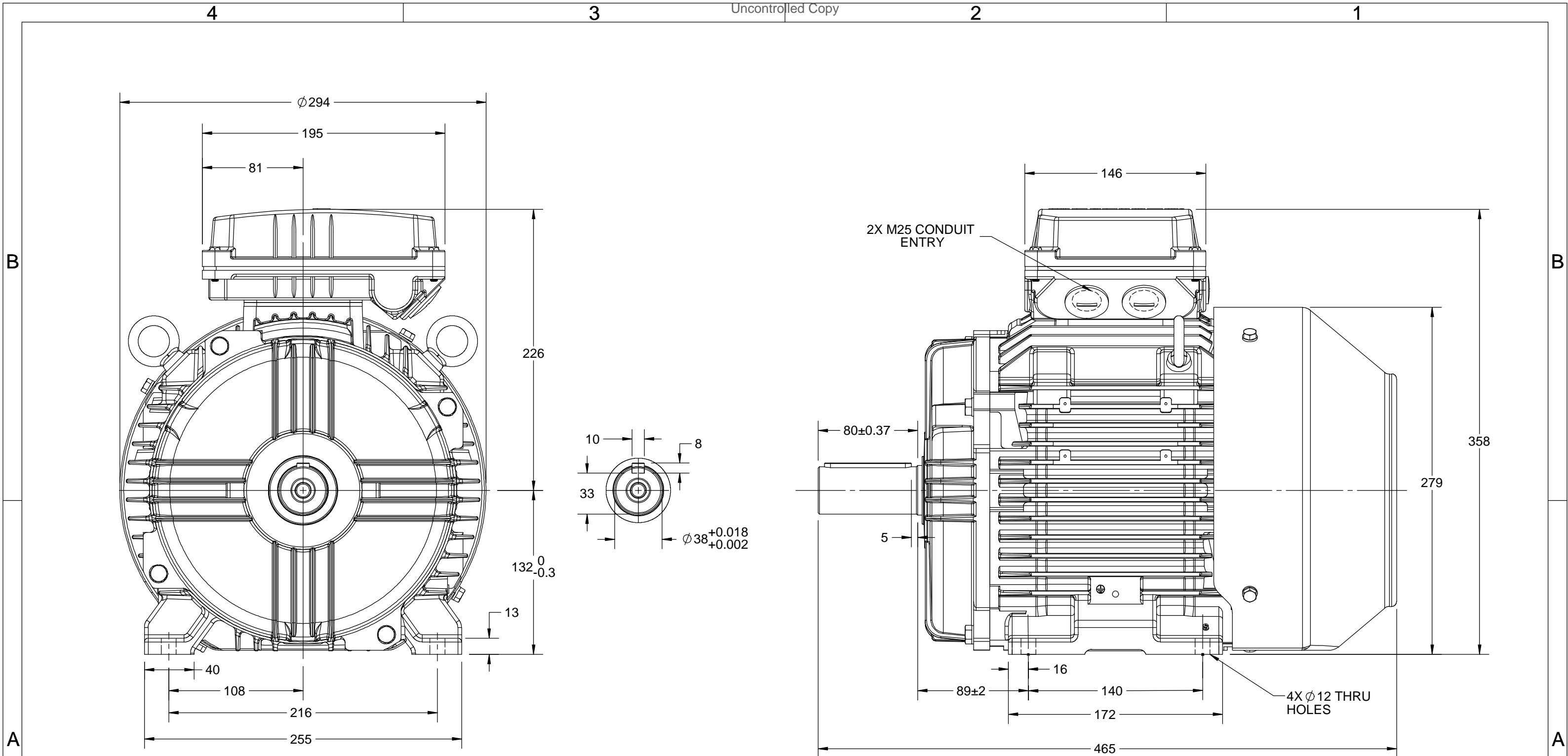
### Nameplate Specifications

Output HP	<b>4 Hp</b>	Output KW	<b>3.0 kW</b>
Frequency	<b>50 Hz</b>	Voltage	<b>400 V</b>
Current	<b>7.1 A</b>	Speed	<b>973 rpm</b>
Service Factor	<b>1</b>	Phase	<b>3</b>
Efficiency	<b>85.6 %</b>	Power Factor	<b>0.71</b>
Duty	<b>S1</b>	Insulation Class	<b>F</b>
Frame	<b>132S</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Thermal Protection	<b>No Protection</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>6308</b>	Opp Drive End Bearing Size	<b>6208</b>
UL	<b>No</b>	CSA	<b>No</b>
CE	<b>Yes</b>	IP Code	<b>55</b>
Efficiency Class	<b>IE3</b>		

### Technical Specifications

Electrical Type	<b>Squirrel Cage</b>	Starting Method	<b>Direct On Line</b>
Poles	<b>6</b>	Rotation	<b>Bi-Directional</b>
Mounting	<b>B3</b>	Motor Orientation	<b>Horizontal</b>
Drive End Bearing	<b>2z-C3</b>	Opp Drive End Bearing	<b>2z-C3</b>
Frame Material	<b>Cast Iron</b>	Shaft Type	<b>Keyed</b>
Overall Length	<b>465 mm</b>	Frame Length	<b>202 mm</b>
Shaft Diameter	<b>38 mm</b>	Shaft Extension	<b>80 mm</b>
Assembly/Box Mounting	<b>Top</b>		
Outline Drawing	<b>0213200610</b>	Connection Drawing	<b>8442000085</b>

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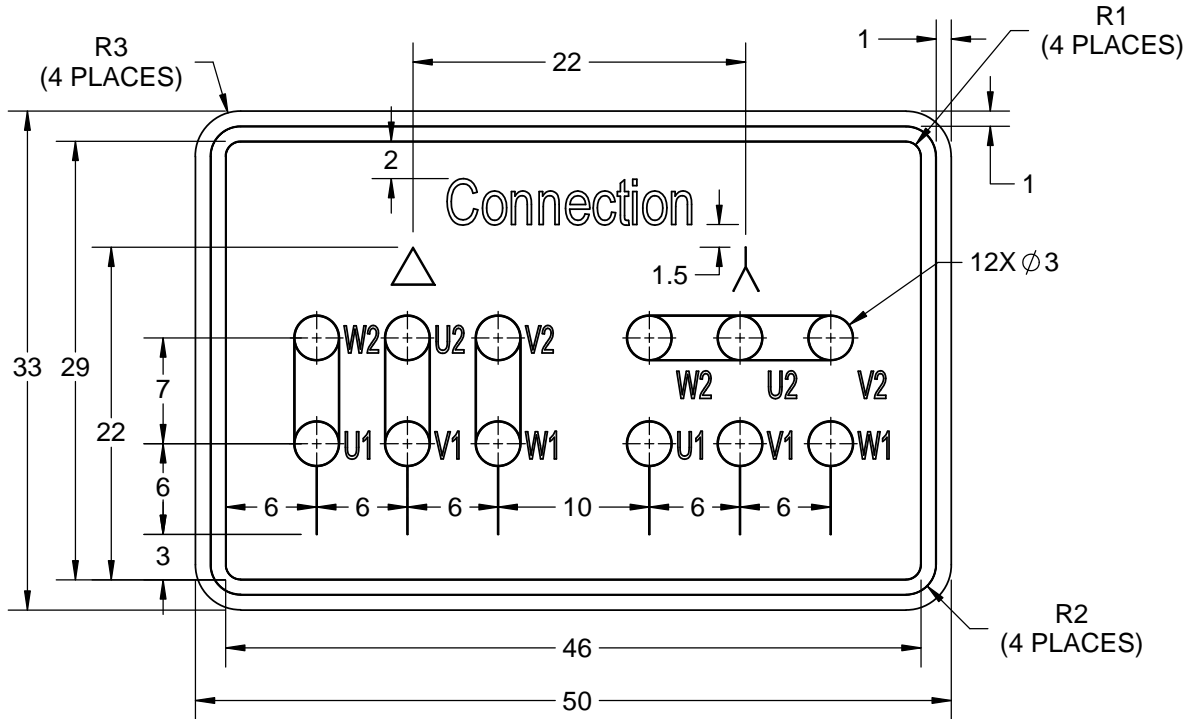
DRAWING REVISION C	REVISION BY S.MUDDA	DATE 26/06/2018
ECO ECO-0147359	APPROVED BY JAY	DATE 26/06/2018
ECO DESCRIPTION OUTLINE UPDATED AS PER NEW 3D STRUCTURING		
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DRAWN BY VINAY		
DATE 10/11/2014		
APPROVED BY KRK	DESCRIPTION <b>OUTLINE</b>	
DATE 10/11/2014	132-S FR.- B3 MTG. MOTOR TYPE TCA\QCA	
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0213200610
		SHEET 1 OF 1

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DRAWING REVISION <b>A</b>	REVISION BY <b>SN</b>	DATE <b>13/01/2017</b>
ECO <b>ECO-0116390</b>	APPROVED BY <b>SBD</b>	DATE <b>13/01/2017</b>
ECO DESCRIPTION <b>NEW DRAWING RELEASE</b>		

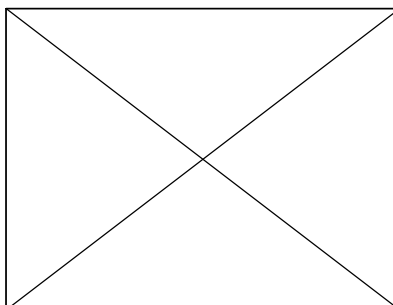
GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3





**NOTES:**

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017



DRAWN BY <b>SN</b>	DATE <b>16/12/2016</b>		 <b>Regal Beloit America, Inc.</b>	
	APPROVED BY <b>SBD</b>	DESCRIPTION <b>CONN DIAGRAM-NAMEPLATE</b>		
	DATE <b>16/12/2016</b>	MATERIAL	PROCESS/FINISH	
	REFERENCE	SIZE <b>A</b>	DRAWING NUMBER <b>8442000085</b>	SHEET <b>1 OF 1</b>
	THIRD ANGLE PROJECTION 			

Model No. TCA0033A1111GAC010

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load			PF at __ load			I <sub>A</sub> /I <sub>N</sub> [pu]	T <sub>A</sub> /T <sub>N</sub> [pu]	T <sub>K</sub> /T <sub>N</sub> [pu]	
									5/4FL	FL	3/4FL	1/2FL	FL	3/4FL				1/2FL
400	Y	50	3	4	7.1	973	29.34	IE3	-	85.6	85.6	84.3	0.71	0.62	0.47	5.5	2.0	2.6

Motor type	TCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	132S	Motor weight - approx.	67 kg
Duty	S1	Gross weight - approx.	70 kg
Voltage variation *	± 10%	Motor inertia	0.0390 kgm <sup>2</sup>
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	1.6 mm/s
Design	N	Noise level ( 1meter distance from motor)	59 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [ Class B ] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6308-2Z / 6208-2Z	Terminal box position	TOP
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 16mm <sup>2</sup> /2 x M25 x 1.5
Type of grease	NA	Auxiliary terminal box	NA

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>A</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30



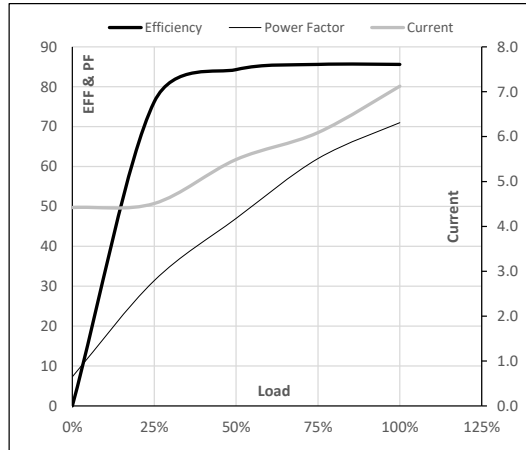
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Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	Y	50	3	4.0	7.1	973	2.99	29.34	IE3	40	S1	1000	0.039	67

**Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	4.4	4.5	5.5	6.1	7.1	
Torque	Nm	0.0	7.2	14.5	21.8	29.3	
Speed	r/min	1000	994	987	981	973	
Efficiency	%	0.0	76.2	84.3	85.6	85.6	
Power Factor	%	7.3	31.4	47.0	62.0	71.0	

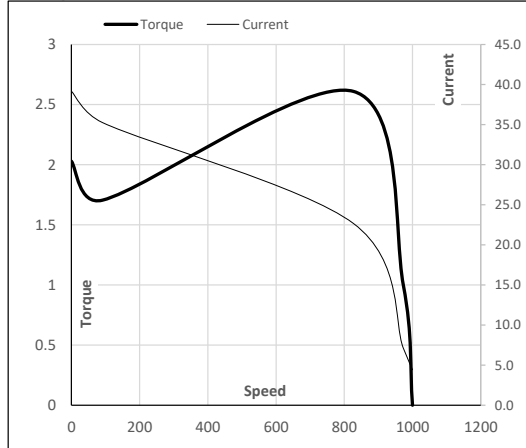
**Performance vs Load Chart**



**Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	91	827	973	1000
Current	A	39.2	35.3	22.7	7.1	4.4
Torque	pu	2.0	1.7	2.6	1	0

**Starting Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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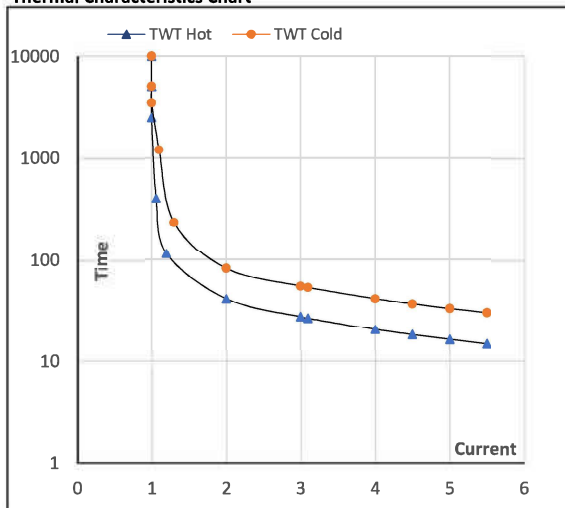
**Model No. TCA0033A1111GAC010**

Enclosure	U (V)	Δ/Y Conn	f (Hz)	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	Y	50	3	4.0	7.1	973	2.99	29.34	IE3	40	S1	1000	0.039	67

**Motor Speed Torque Data**

Load	FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR
TWT Hot	s 10000	41	28	21	18	17	15
TWT Cold	s 10000	83	55	41	38	33	30
Current	pu	1	2	3	4	4.5	5

**Thermal Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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